

# PTFE HOSE ASSEMBLIES

## Engineered Solutions For Pipe Motion

Canada<sup>🇨🇦</sup>  
[www.thorburnflex.com](http://www.thorburnflex.com)



Thorburn Flex is an innovative manufacturer of specialized engineered flexible piping systems (i.e. custom hose assemblies and expansion joints). Since 1954, Thorburn's corporate mission evolution and business philosophy have been customer driven and targeted to select niche applications where Thorburn can achieve clear positions of sustainable technological and market share leadership. Thorburn is committed to a policy of continuous development and research to provide engineered solutions for pipe motion that set the industry standards for quality, safety, environmental protection, durability and value.



European  
Conformity



ISO  
9001



B31.1,  
B31.3



ASME "NPT"  
Sec. III Class 1



ASME "U"  
Sec. VIII Div. 1



N285.0, B51  
CGA CR96-001



97/23/EC  
Module H



UL  
536

ISCIR Romania | CNCAN Romania | EN 13480-2002 | HAF 604 China | TSG China

[www.thorburnflex.com](http://www.thorburnflex.com)



# Table Of Contents

## Introduction

Engineered PTFE Hose Assemblies	1
PTFE Hose Benefits and Capabilities	3
PTFE Hose Specifications	4
PTFE Hose Applications	5

## Smooth Bore PTFE Hose Assemblies

TS11/TS12 PTFE Hose Assemblies	7
TS Series PTFE Hose Couplings	8
TSX16 PTFE Hose Assemblies	27
TSX16 PTFE Hose Permanent Fittings	28
TSX17 PTFE Hose Assemblies	33
TSX17 PTFE Hose Permanent Fittings	34
TSX18 PTFE Hose Assemblies	35
TSX18 PTFE Hose Permanent Fittings	36
TR40 PTFE Hose Assemblies	37
TR40 PTFE Hose Permanent Fittings	38

## Convolute Bore PTFE Hose Assemblies

TC72/TC76 PTFE Hose Assemblies	49
TC85/TC87 PTFE Hose Assemblies	50
TC92/TC96 PTFE Hose Assemblies	51
TC97/TC98 PTFE Hose Assemblies	52
TC30 PTFE Hose Assemblies	53
TC31/TC32 PTFE Hose Assemblies	54
TC33/TC34 PTFE Hose Assemblies	55
TC60/TC61 PTFE Hose Assemblies	56
TC50/TC51 PTFE Hose Assemblies	57
TC Series PTFE Hose Couplings	58

## Accessories

FJ72 Fry-Sil Fire Jacket & FJ73 Fry-Sil Tape	69
AF Series Ball Joint Armor-Flex Hose Guards	70
LS Series Lock Section Protective Covers	71

## Ordering Information

How To Order PTFE Hose Assemblies	73
-----------------------------------	----

## Metal PTFE Hose Assemblies

58TT PTFE Chemical Transfer Hose Assemblies	74
58TT PTFE Hose Permanent Fittings	75
59TT PTFE High Pressure Swivel Flange Hose Assemblies	77
60TT PTFE Sanitary Hose Assemblies	78

## Special Purpose PTFE Hose Assemblies

TS46/TS47 PTFE Hose Assemblies	79
TS46/TS47 PTFE Hose Field Attachable Fittings	80
TKP30 Potflex PTFE Dielectric Hose Assemblies	89
559T(W) PTFE Hose Assemblies	93
559T(W) PTFE Hose Permanent Fittings	94
TC818 PTFE Chlorine Transfer Hose Assemblies	95
TC818 PTFE Hose Permanent Fittings	96
Pigtail Compressed Gas Transfer Hose Assemblies	97
TS111/TS112 & TSX117 Pigtail PTFE Hose Assemblies	99
TSE110/TSE111 Pigtail ETFE Hose Assemblies	100
Sure Temp™ Electrically Heated Hose Assemblies	103

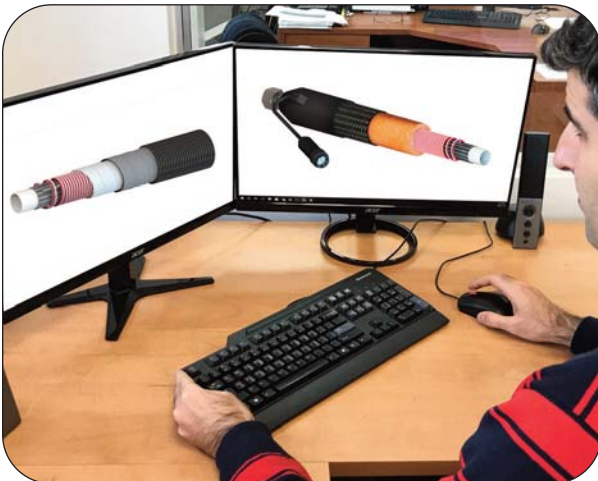
## Hose Couplings

(N)T11 Series - Remote Handling Quick Couplings	109
(N)T52 Series - Cryogenic Quick Couplings	111
MT3TL Series - Met-O-Seal	113
MTS4 Series - Met-O-Seal	114
(N)T92H Series - Dry Break Quick Couplings	115
Camlock Quick Couplings	118
Camlock Gaskets	120
Vacuseal Hose Couplings	121
Understanding Flanges	122
Sanitary Clamp Fittings	123

## Technical Data

<b>Coupling Thread Types</b>	
North American	127
British	133
German	135
French	139
Japanese	140
How to Measure Threads	142
<b>Hose Assembly Installation Guide</b>	143
<b>Chemical Resistance Charts</b>	147

## Engineered PTFE Hose Assemblies



*Thorburn's design team uses FEA & Solidworks to provide engineered pipe motion solutions*



*Automated fitting to end joint orbital welding*

### Engineering Capabilities & Experience

Thorburn's design engineering expertise is supported by advanced FEA software that offers powerful and complete solutions for both routine and sophisticated engineering problems. Thorburn's engineers can analyse and provide innovative solutions for pipe and duct motion problems including dynamic vibration, nonlinear static, linear static, thermal gradient through material wall thickness, acoustic impedance and fatigue using a common model data structure and integrated solver technology.

### Design & Materials

- ASME Code Sections I, II, III, VIII, IX, B31.1 & B31.3
- ISO 10380 Corrugated Metal Hose & Hose Assemblies
- NACE MRO175-2009/ISO 15156-2009 compliance
- FEA - Finite Element Analysis

### Welding and Fabrication Capabilities

- Arc, Pulse Arc, TIG, MIG, Core Wire
- Tube Welding, Track Welding, Automated Flame Cutting & Welding
- Rolls, Positioners, Turntables
- Automated Tube Welding DIN 6mm (1/4") to DIN 300mm (12")
- Hydro-Forming Convolutions DIN 25mm (1") to DIN 750mm (30")
- Mechanical Forming Convolutions DIN 6mm (1/4") to DIN 300mm (12")

### NDT/NDE Programs & Design Verification Testing

- Weld X-Ray to 300KV-5MA / Welds Dye Penetrant to ASME Sec V
- Vacuum Testing 29.9" HG and Hydrostatic or Nitrogen Pressure Testing to 1,000 bar (15,000 psi)
- Impulse Testing to 680 bar (10,000 psi) at 204°C (400°F).
- Burst Testing up to 4,000 bar (60,000 psi)
- Pliability Fatigue & Deflection Testing ISO 10380:2012
- Seismic & Vibration Analysis in Acceptance with ASME Sec III
- Helium Mass Spectrometer Leak Testing

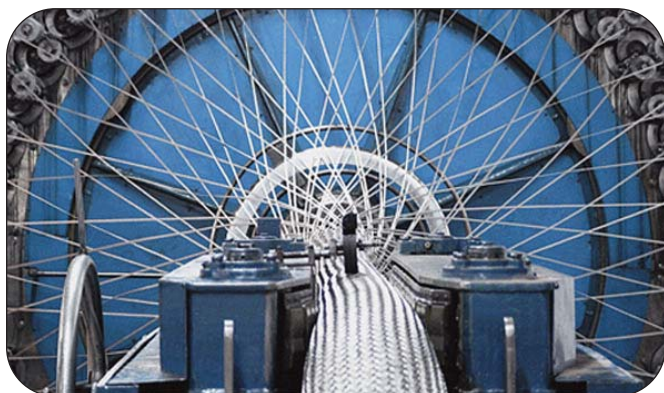
## Fabrication Certification

- Welders and welding procedures: ASME Section VIII, IX, B31.1, B31.3, CSA B51 and Section III NPT (in progress)
- EN13480-2002: European Industrial Metallic Piping Standard & 97/23/EC (Pressure Equipment Directive)
- Canadian Gas Association (CGA) Certification: Standards CAN/CGA-8.1-M86, CGA96, UL96, UL536
- ISO 10380 Corrugated Metal Hose & Hose Assemblies
- Pressure Vessel Certification: CRN 0H0012. All Canadian Provinces & Territories
- Monel Chlorine Transfer: Chlorine Institute Spec. 135-3
- Hose Assemblies Degreased, Cleaned and Capped for Oxygen or Chlorine Service

## Quality Assurance Certification & Compliance

- CSA N299.1, ISO 9001, ASME B31.1, B31.3 Section III, ASME Section VIII, Div 1 "U", CSA B51, NCA 4000 NQA-1, CSA N285.0, ASME NPT, AS 9100 (in progress), ISO IEC 17025

## Braided Reinforcement



Thorburn uses a range of braiding machines (24, 36, 48, 64, 96 & 128 carriers), with the ability to produce top quality braid from 6mm (1/4") to 350mm (14")

The braid is the principal reinforcement component in our PTFE hoses. Our engineers design our braid's construction to optimize coverage, angle and thickness to maximize pressure containment in all our PTFE hose assemblies.

Thorburn's hose assemblies go through rigorous batch testing including burst, leak and hydrostatic testing to confirm theoretical calculations with actual test results.

After the attachment of the end fittings, each PTFE hose assembly is pressure tested to 1.5 times the design pressure and test certificates can be supplied.



- SAE J343
- ISO 1402
- ISO 6605
- ISO 1219-1
- DIN - 20024
- JBJ 8785
- JB/T7033-20017

Proof testing up to 6 hoses 1000 BAR



- SAE J343 - ISO 6803 - ISO 6605
- ISO 6772
- ISO 8032 (Half Omega)
- SAE J1405 - ISO 6802 (Omega)

Flex-impulse testing up to 700 BAR @ 150°C



- SAE J343
- ISO 1402
- DIN - 20024
- JBJ 8785

Burst testing up to 4000 BAR

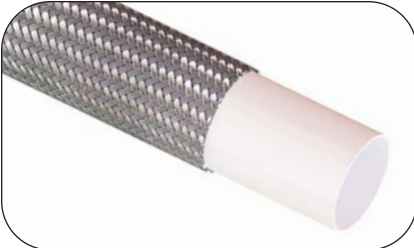


- ISO 10380

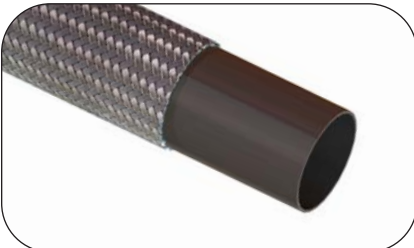
Life cycle testing



## PTFE Hose Benefits and Capabilities



Smooth bore non-conductive PTFE tube



Smooth bore conductive PTFE tube



Convoluted bore non-conductive PTFE tube



Convoluted bore conductive PTFE tube

**Chemical Inertness:** Teflon will not decompose or break down in the most corrosive environments and it is inert to practically all commercial chemicals, acids, alcohols, coolants, elastomers, petroleum compounds, solvents, vinyls, synthetic lubricants and hydraulic fluids.

**Temperature Resistant:** Operating range of -100°F to 500°F at which hose stays flexible at low temperatures and strong at high temperatures.

**Flex and Shock Resistance:** Thorburn T-Flex is not affected by continuous flexing, vibration or impulse and it withstands alternating cold and heat cycling.

**Low Friction:** Liquids maintain a steady flow without clogging. Constant low pressure drop prevents deposits from accumulating on inside walls.

**Moisture Resistant:** Ideal for pneumatic systems requiring low dew point. No possibility of saturation or leakage.

**Non-Contaminating:** Will not contaminate the material, fluid or gas conducted - PTFE is FDA approved for food products, pharmaceuticals, etc.

**Steam Compatibility:** does not absorb moisture hot or cold-rated for steam to 250 psi (400°F)-has low volumetric expansion characteristics and is easy to clean and sterilize.

**Light Weight:** Easier to move, handle, install than rubber hose with a comparable burst pressure rating. Ideal as pigtail in gas handling and pneumatic systems where dew point must be low.

**Resists Deterioration:** Impervious to weather and can be stored for long periods without aging. Will not age during service.

**Unlimited Life:** Unmeasurable life expectancy when applied within its temperature and pressure ratings. Will not tear-up, eat-out, burn-up or wear-out.

**Non-Adhesive:** Handles substances such as adhesives, asphalt, dyes, grease, glue, latex, lacquers and paints. No carbon build up when used as a compressor discharge line.

**Non-Conductive:** Excellent dielectric properties. Ideal hose core for applications requiring electrical isolation.

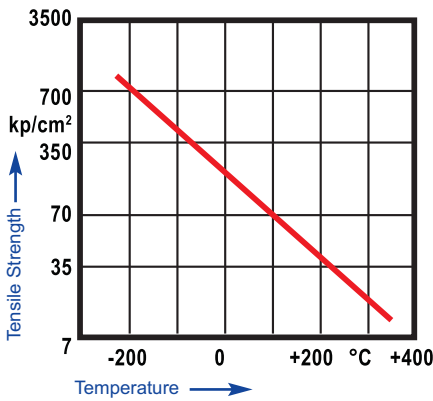
# PTFE Hose Specifications

## Summary of Properties TFE, FEP, PFA

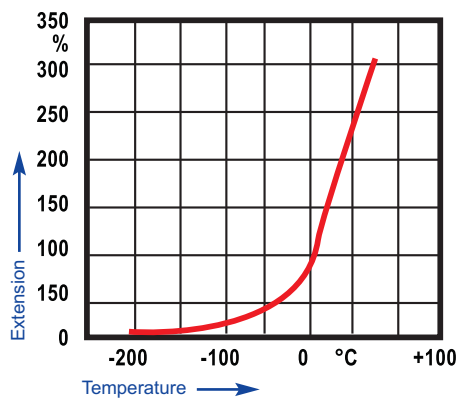
Properties	TFE	FEP	PFA
Color	Milky white	Clear blue tint	Clear blue tint
Continuous service Temperature	-250°C - +260°C -420°F - +500°F	-200°C - +204°C -300°F - +400°F	-200°C - +260°C -300°F - +500°F
Melting point	327°C 621°F	-268°C - +271°C -487°F - +540°F	-302°C - +310°C -575°F - +590°F
Dielectric strength (ASTM D149) Short term 125 mil Volts/Mil 10 mil	500 1400	500 1400	500 2000
Dielectric constant (ASTM D140) 10 <sup>2</sup> to 10 <sup>6</sup> Hz	20	21	2.06
Specific gravity (ASTM D792)	2.10 - 2.20	2.10 - 2.10	2.10 - 2.20

Properties	TFE	FEP	PFA
Coefficient of friction dynamic	10	0.25	0.20
Tensile strength (PSI)	2000-6000	2000 (Min)	4000 (Min)
D638 elongation Min. (D638)	200	250	250
Flex modulus PSI x 10 <sup>3</sup> (D790)	40-90	95	200
Impact strength (Charpy, notched) Ft-Lb/In <sup>2</sup>	4	-	-
Flammability	Non-flamm.	Non-flamm.	Non-flamm.
Water absorption % D570	< .01	< .01	< .03

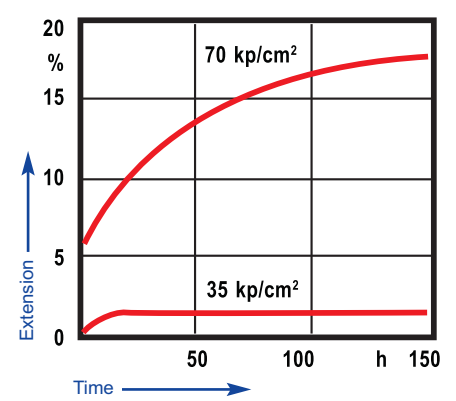
## PTFE behavior Under Pressure & Temperature



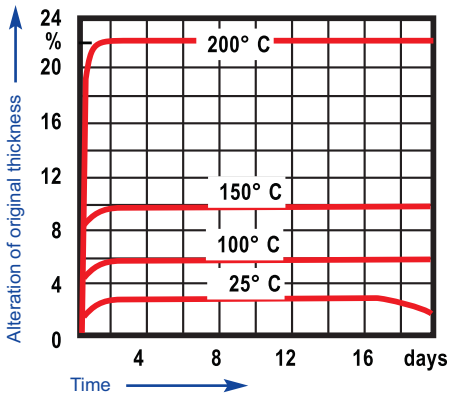
Tensile strength as a function of temperature



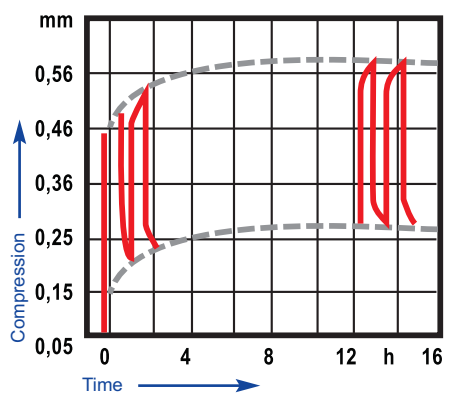
Extension as a function of temperature



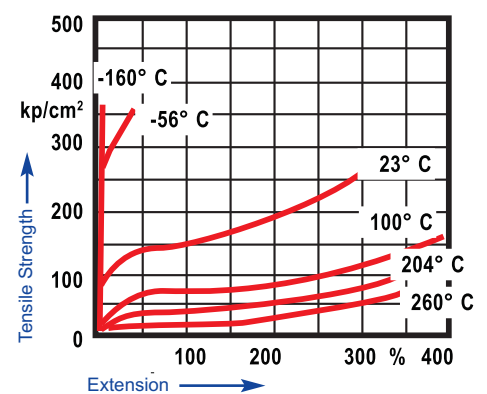
Deformation as a function of time under various pressure load applications



Deformation under application of pressure at 70 kp/cm² as a function of time at various temperatures



Deformation under alternating application and removal of load (70 kp/cm²) at a temperature of 25°C



Tensile strength and extension as a function of temperature

### PTFE Hose Applications



High temperature autoclaves



Automotive bonding



Canning machine



Glass filling line machine



Gas detection sniffer

**Aerosol Packaging** For handling nitrous oxide, etc., as charging lines for pressurizing aerosol cans.

**Air Conditioning** Used to carry hot gases during dehydration of equipment prior to charging with refrigerant.

**Autoclaves** As a combination steam-vacuum line; typically furnished with an internal flat support spring where full vacuum (28") at 400° F is required.

**Automotive** Windshield forming; automotive automatic paint spray systems; reaction injection molding.

**Bakery Industry** As steam lines in various equipment such as on kettles for mixing batter; used with freon systems in quick-freeze operations.

**Buses and Trucks** Used as a compressor discharge line; also oil, fuel, water and air lines because the engine compartment temperatures can cause premature failure of rubber and other types of hoses.

**Canning Industry** Handles hot adhesives for the sealing process during the manufacturing of beer cans; also conducts cooling water to support racks to dispel heat from can body before it reaches soldering unit.

**Cardboard** Steam to the presses; also hot wax, as it is applied to the cardboard/paper.

**Chemical Industry** An all-purpose hose to handle most chemicals with the exception of molten alkali metals and molten sulfur. Teflon hose needs to be specially reinforced for applications, such as bromine and chlorine. One hose handles many chemicals; suitable for tank truck, as well as in plant use. Also used in-plant as a piping substitute.

**Dies** Used to convey dies and pigments, especially where a high degree of purity is required; Teflon's cleanability is a feature in this application.

**Electronics** Coolant lines for electronics gear, i.e. color television cameras and radar units.

**Food Industry** For recirculating hot oils and grease in deep fry systems; for conveying glutamates in the manufacture of corn syrup; for steam sealing small glassine containers such as individual portions of jelly; water supply to coffee urns. Teflon hose is an F.D.A. approved product.

**Gas Detection** "Sniffer" lines to detect the presence of poisonous or corrosive gases.

**Gas Transfer** For filling cylinders as a replacement for copper tubing pigtails; in high pressure applications especially where temperature of a high degree of cleanliness is required.

**Glass Bottle Industry** Used to supply the air cylinders on the stackers which put the hot bottles in conveyer belts; also as gas lines to the burners and cooling water for the molds.





Hot glue machine



Insulation foam spraying



Pharmaceutical processing



High purity processes



Tire manufacturing

**Glue Industry** Used to convey hot melt adhesives to the dispensing guns or nozzles.

**Hydraulic** Carries hot oil and other lubricants without contamination; Teflon is especially good in applications where temperature, fluid viscosity or aging are factors.

**Laundry or Dry Cleaning** Steam lines on the laundry presses and hand irons.

**Marine** Steam condensate lines; hydraulic hoses (catapults); fuel and oil lines in the engine compartment; hydraulic steering systems.

**Paint Spray** Used in airless paint systems to convey paint, lacquers and strong solvents. Paper/Cardboard/Fiberboard Industries Steam lines to the platens; wax coatings; steam hose on dry cans; chlorine (special) in the bleaching operation; black liquor lines; ideal rotary joint hose.

**Photo/Photo Chemical** Ideal for conveying light-sensitive chemicals especially where batch contamination is critical.

**Platen Presses** Hose conducts steam alternately with cold water to the multiple platens for manufacturing battery cases, styrene sheets, radio cases, records, plywood, fiberboard, tires, molded rubber, plastic toys, dinnerware, plastic helmets, tennis balls, golf balls and rubber mats.

**Plating Industry** Conveying steam to centrifugal dryers; acid transfer.

**Power Houses** On oil burners as oil feed lines.

**Railroads** Steam lines to tank car heaters.

**Shoe Manufacturing** For transferring hot adhesives to cement the shoe soles; steam to molding presses.

**Spray Systems** Extermination systems for handling such things as carbon tetrachloride.

**Stationary Power Plants** Fuel, oil, air and hydraulic lines on jet engines.

**Textile Industry** Steam hoses on dryers/rotary joint connections.

**Tire Manufacturing** Steam lines to Bag-O-Matic type presses; also as steam lines used in recapping.

**Toy Industry** Used to convey hot plastisols to the "slush" molds. Urethane Foam Industry Conveying synthetic foam material under heat and high pressure.

## TS11/TS12 PTFE Hose Assemblies



| TS11 (top) and TS12 Hose Assemblies |

### APPLICATIONS:

- Transfer of compressed gases & steam
- High temperature hydraulic systems, fuel & lubricant handling
- Hot oils, solvents
- Viscous media such as paints & adhesives
- Pharmaceutical and beverage transfer
- Chemicals and acid transfer of all types – see chemical resistance charts

Thorburn's **TS11/TS12** is a flexible smooth bore PTFE hose assembly with high tensile stainless steel braided reinforcement that is designed for demanding applications in harsh environments that may involve pressure temperature and chemical extremes. TS11 is made from virgin extrusion PTFE for high purity applications. TS12 has an antistatic conductive carbon black added to the PTFE to dissipate an electrostatic charge in fuel, steam, or high flow-rate applications.

### HOSE CONSTRUCTION:

**TS11 Inner Core:** Smooth extruded unpigmented PTFE

**TS12 Inner Core:** Smooth extruded unpigmented PTFE with added antistatic conductive carbon black

**REINFORCEMENT:** A580 type 304 (EN1.4301) high tensile stainless steel braid.

**TEMPERATURE RANGE:** -73°C to 260°C (-100°F to 500°F) – Consult Thorburn Flex for temperature adjusted pressure ratings.

### STANDARDS:

- SAE 100R14,
- PTFE meets FDA 21 CFR 177.1550. & ISO 12086 Part 1.
- Meets Pharmacopoeia Class VI DIP & CIP.

### AEROSPACE STANDARDS (on request):

- SAE AS1946, MIL-DTL-25579, MIL-DTL-27267

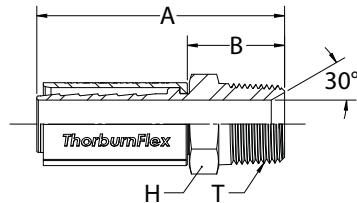
Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TS11/TS12-3	7	3/16	3.5	0.14	5.8	0.23	206.8	3000	827.4	12000	61.0	200	50.8	2.0	0.071	0.048
TS11/TS12-4	8	1/4	4.8	0.19	7.9	0.31	206.8	3000	827.4	12000	61.0	200	50.8	2.0	0.086	0.058
TS11/TS12-5	9	5/16	6.4	0.25	9.6	0.38	206.8	3000	827.4	12000	76.2	250	76.2	3.0	0.116	0.078
TS11/TS12-6	10	3/8	8.0	0.31	11.4	0.45	172.4	2500	689.5	10000	45.7	150	101.6	4.0	0.146	0.098
TS11/TS12-6T*	10	3/8	9.8	0.38	12.7	0.50	155.1	2250	620.5	9000	45.7	150	114.3	4.5	0.156	0.105
TS11/TS12-8	15	1/2	10.4	0.41	14.0	0.55	137.9	2000	551.6	8000	30.5	100	132.1	5.2	0.188	0.126
TS11/TS12-10	18	5/8	12.8	0.50	16.5	0.65	103.4	1500	344.7	5000	30.5	100	165.1	6.5	0.229	0.154
TS11/TS12-12	20	3/4	16.2	0.64	19.8	0.78	82.7	1200	330.9	4800	22.9	75	195.6	7.7	0.283	0.190
TS11/TS12-12T*	20	3/4	19.1	0.75	22.6	0.89	75.8	1100	303.4	4400	22.9	75	208.3	8.2	0.314	0.211
TS11/TS12-16	25	1	22.2	0.88	26.2	1.03	68.9	1000	303.4	4000	18.3	60	228.6	9.0	0.417	0.280
TS11/TS12-16T*	25	1	25.4	1.00	29.0	1.14	62.1	900	241.3	3500	18.3	60	254.0	10.0	0.479	0.322
TS11/TS12-16Z**	25	1	22.2	0.88	27.2	1.07	86.2	1250	344.7	5000	18.3	60	228.6	9.0	0.683	0.459
TS11/TS12-20	32	1 1/4	28.6	1.13	33.5	1.32	55.2	800	220.6	3200	12.2	40	406.4	16.0	0.549	0.369

\* T = True Bore (Thorburn Flex true bore fittings are non stock). \*\* Z = Double Braid



## TS11/TS12 Series “TS” PTFE Hose Couplings

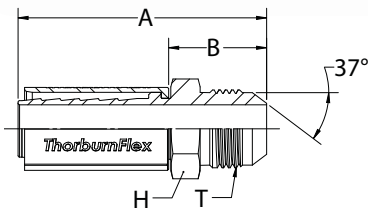
### Male Pipe NPT Rigid



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TS11-04-02MP	1/4	6	1/8	3	1/8-27	2.05	52	0.96	24	7/16
TS11-04-04MP	1/4	6	1/4	6	1/4-18	2.33	59	1.14	29	9/16
TS11-05-04MP	5/16	8	1/4	6	1/4-18	2.64	67	1.21	31	9/16
TS11-06-04MP	3/8	10	1/4	6	1/4-18	2.96	75	1.21	31	9/16
TS11-06-06MP	3/8	10	3/8	10	3/8-18	2.96	75	1.21	31	11/16
TS11-08-06MP	1/2	12	3/8	10	3/8-18	3.00	76	1.26	32	11/16
TS11-08-08MP	1/2	12	1/2	12	1/2-14	2.80	71	1.45	37	7/8
TS11-10-08MP	5/8	16	1/2	12	1/2-14	2.96	75	1.50	38	7/8
TS11-12-08MP	3/4	20	1/2	12	1/2-14	3.35	85	1.63	41	7/8
TS11-12-12MP	3/4	20	3/4	20	3/4-14	3.23	82	1.51	38	1 1/8
TS11-16-16MP	1	25	1	25	1-11 1/2	3.70	94	1.58	40	1 3/8
TS11-20-20MP	1 1/4	30	1 1/4	30	1 1/4-11 1/2	4.41	112	2.09	53	1 3/4

Materials: 316 Stainless Steel, Brass Insert with Steel or Brass Ferrule.  
Material ordering codes are found on Page 73

### Male JIC 37° Rigid

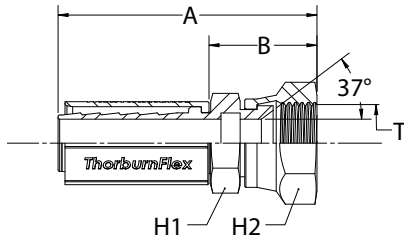


Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TS11-04-04MJ	1/4	6	1/4	6	7/16-20	2.16	55	1.14	28	1/2
TS11-05-05MJ	5/16	8	5/16	8	1/2-20	2.16	55	1.15	29	9/16
TS11-06-06MJ	3/8	10	3/8	10	9/16-18	2.16	55	1.15	29	11/16
TS11-06-08MJ	3/8	10	1/2	12	3/4-16	2.32	59	1.31	33	7/8
TS11-08-08MJ	1/2	12	1/2	12	3/4-16	2.80	71	1.36	35	7/8
TS11-10-10MJ	5/8	16	5/8	16	7/8-14	3.09	78	1.65	42	7/8
TS11-12-12MJ	3/4	20	3/4	20	1 1/16-12	3.41	87	1.70	43	1 1/8
TS11-16-16MJ	1	25	1	25	1 5/16-12	3.66	93	1.95	49	1 3/8

Materials: 316 Stainless Steel, Brass Insert with Steel or Brass Ferrule.  
Material ordering codes are found on Page 73

## TS11/TS12 Series “TS” PTFE Hose Couplings

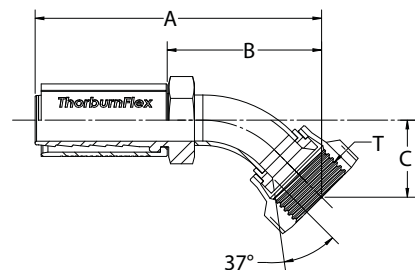
### Female JIC 37° Swivel



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H2 Hex	H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TS11-04-04FJX	1/4	6	1/4	6	7/16-20	2.13	54	1.04	26	3/8	9/16
TS11-05-05FJX	5/16	8	5/16	8	1/2-20	2.25	57	1.23	31	7/16	5/8
TS11-06-06FJX	3/8	10	3/8	10	9/16-18	2.24	56	1.22	30	1/2	11/16
TS11-06-08FJX	3/8	10	1/2	12	9/16-18	2.35	60	1.33	34	9/16	11/16
TS11-08-08FJX	1/2	12	1/2	12	3/4-16	2.76	70	1.32	33	11/16	7/8
TS11-08-10FJX	1/2	12	5/8	16	3/4-16	2.98	76	1.54	39	3/4	7/8
TS11-10-10FJX	5/8	16	5/8	16	7/8-14	3.40	85	1.60	41	13/16	1
TS11-12-12FJX	3/4	20	3/4	20	1 1/16-12	3.39	86	1.68	43	1	1 1/4
TS11-16-16FJX	1	25	1	25	1 5/16-12	3.63	92	1.92	49	1 1/4	1 1/2
TS11-20-20FJX	1 1/4	30	1 1/4	30	1 5/8-12	4.58	116	2.28	58	1 11/16	2

Materials: 316 Stainless Steel, Brass Insert with Carbon Steel Nut and Carbon Steel Ferrule, Brass Insert with Brass Nut and Carbon Steel Ferrule. Material ordering codes are found on Page 73

### Female JIC 37° Swivel 45° Elbow



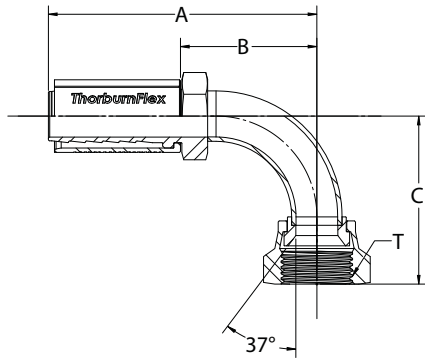
Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	Inch
TS11-04-04FJX45	1/4	6	1/4	6	7/16-20	2.79	71	1.70	43	0.47	12	9/16
TS11-06-06FJX45	3/8	10	3/8	10	9/16-18	3.12	79	2.10	53	0.56	14	11/16
TS11-08-08FJX45	1/2	12	1/2	12	3/4-16	3.98	101	2.24	57	0.78	20	7/8
TS11-12-12FJX45	3/4	20	3/4	20	1 1/16-12	4.62	117	2.91	74	1.06	27	1 1/4
TS11-16-16FJX45	1	25	1	25	1 5/16-12	5.53	140	3.82	97	1.16	29	1 1/2
TS11-20-20FJX45	1 1/4	30	1 1/4	30	1 5/8-12	7.94	202	5.64	143	1.38	35	2

Materials: 316 Stainless Steel, Brass Insert with Carbon Steel Nut and Carbon Steel Ferrule, Brass Insert with Brass Nut and Carbon Steel Ferrule. Material ordering codes are found on Page 73



## TS11/TS12 Series “TS” PTFE Hose Couplings

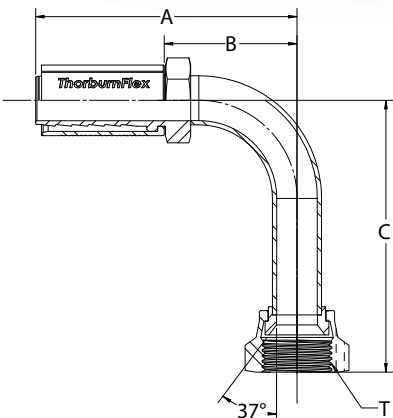
### Female JIC 37° Swivel 90° Elbow



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	
TS11-04-04FJX90	1/4	6	1/4	6	7/16-20	2.53	64	1.44	37	0.88	22	9/16
TS11-06-06FJX90	3/8	10	3/8	10	9/16-18	2.91	74	1.89	48	1.13	29	11/16
TS11-08-08FJX90	1/2	12	1/2	12	3/4-16	3.36	85	1.93	49	1.38	35	7/8
TS11-12-12FJX90	3/4	20	3/4	20	1 1/16-12	4.52	115	2.81	71	1.82	46	1 1/4
TS11-16-16FJX90	1	25	1	25	1 5/16-12	5.26	134	3.55	90	2.62	67	1 1/2
TS11-20-20FJX90	1 1/4	30	1 1/4	30	1 5/8-12	5.50	140	3.75	95	3.50	89	2

Materials: 316 Stainless Steel, Brass Insert with Carbon Steel Nut and Carbon Steel Ferrule, Brass Insert with Brass Nut and Carbon Steel Ferrule. Material ordering codes are found on Page 73

### Female JIC 37° Swivel 90° Long Elbow

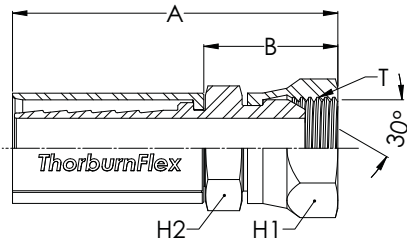


Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	
TS11-04-04FJX90L	1/4	6	1/4	6	7/16-20	2.64	67	1.44	37	1.80	46	9/16
TS11-06-06FJX90L	3/8	10	3/8	10	9/16-18	3.01	76	1.81	46	2.18	55	11/16
TS11-08-08FJX90L	1/2	12	1/2	12	3/4-16	3.43	87	1.93	49	2.43	62	7/8
TS11-12-12FJX90L	3/4	20	3/4	20	1 1/16-12	4.50	114	2.81	71	3.73	95	1 1/4
TS11-16-16FJX90L	1	25	1	25	1 5/16-12	6.32	161	3.55	90	4.33	110	1 1/2
TS11-20-20FJX90L	1 1/4	30	1 1/4	30	1 5/8-12	6.51	165	3.80	97	4.75	134	2

Materials: 316 Stainless Steel, Brass Insert with Carbon Steel Nut and Carbon Steel Ferrule, Brass Insert with Brass Nut and Carbon Steel Ferrule. Material ordering codes are found on Page 73

## TS11/TS12 Series “TS” PTFE Hose Couplings

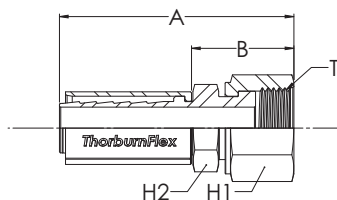
### Female Pipe Swivel



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H2 Hex	H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TS11-04-04FPX	1/4	6	1/4	6	1/4-18	2.44	62	1.24	31	9/16	11/16
TS11-06-06FPX	3/8	10	3/8	10	3/8-18	2.48	63	1.28	33	5/8	7/8
TS11-08-08FPX	1/2	12	1/2	12	1/2-14	2.85	72	1.35	34	3/4	1
TS11-12-12FPX	3/4	20	3/4	20	3/4-14	3.44	87	1.75	44	1	1 1/4
TS11-16-16FPX	1	25	1	25	1-11 1/2	4.10	104	1.90	48	1 3/16	1 3/8

Materials: 316 Stainless Steel, Brass Insert with Carbon Steel Nut and Carbon Steel Ferrule, Brass Insert with Brass Nut and Carbon Steel Ferrule. Material ordering codes are found on Page 73

### Female “O”Seal™ Straight



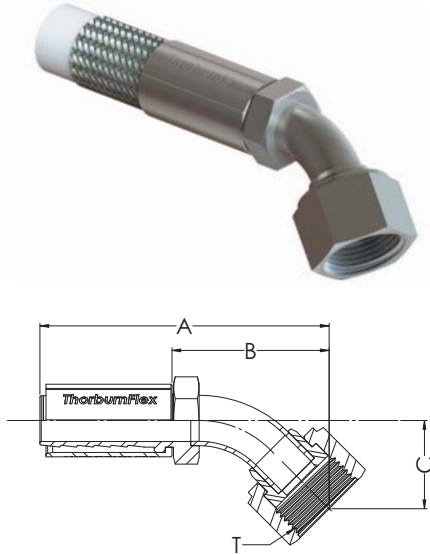
Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H2 Hex	H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TS11-04-04FOS	1/4	6	1/4	6	9/16-18	2.32	59	1.53	39	9/16	11/16
TS11-06-06FOS	3/8	10	3/8	10	11/16-16	2.47	63	1.46	37	5/8	13/16
TS11-08-08FOS	1/2	12	1/2	12	13/16-16	3.10	79	1.66	42	3/4	15/16
TS11-10-10FOS	5/8	16	5/8	16	1-14	3.25	83	1.81	46	15/16	1 1/8
TS11-10-12FOS	5/8	16	3/4	20	1 3/16-12	3.25	83	1.81	46	15/16	1 3/8
TS11-12-12FOS	3/4	20	3/4	20	1 3/16-12	3.56	90	1.85	47	15/16	1 3/8
TS11-16-16FOS	1	25	1	25	1 7/16-12	4.01	102	2.30	58	1 3/8	1 5/8
TS11-16-20FOS	1	25	1 1/4	30	1 11/16-12	4.25	108	2.35	60	1 5/8	1 7/8
TS11-20-20FOS	1 1/4	30	1 1/4	30	1 11/16-12	4.75	121	2.40	61	1 11/16	1 7/8

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73



## TS11/TS12 Series “TS” PTFE Hose Couplings

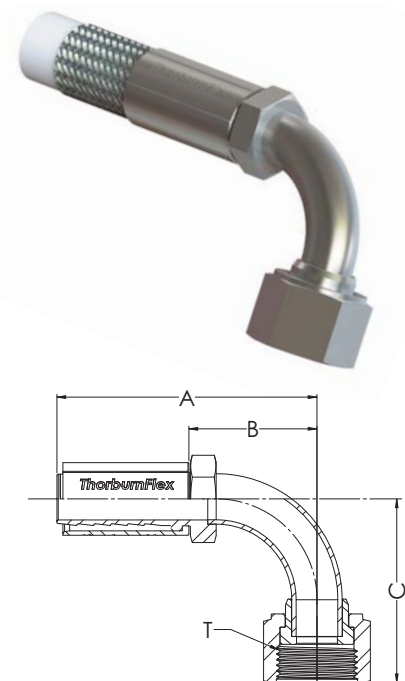
### Female “O”Seal™ Swivel 45° Elbow



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	
TS11-04-04FOS45	1/4	6	1/4	6	9/16-18	2.67	68	1.58	40	0.41	10	11/16
TS11-06-06FOS45	3/8	10	3/8	10	11/16-16	2.95	75	1.93	49	0.56	14	13/16
TS11-08-08FOS45	1/2	12	1/2	12	13/16-16	3.90	99	2.47	63	0.78	20	15/16
TS11-12-12FOS45	3/4	20	3/4	20	1 3/16-12	4.57	116	2.86	73	1.06	27	1 3/8
TS11-16-16FOS45	1	25	1	25	1 7/16-12	5.31	135	3.60	91	1.20	30	1 5/8

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Female “O”Seal™ Swivel 90° Elbow

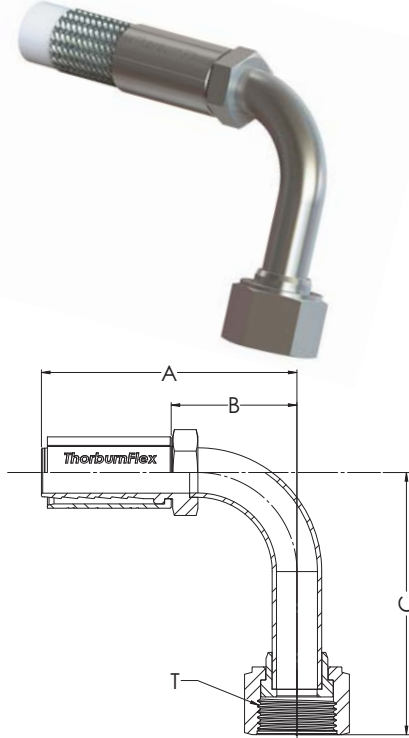


Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	
TS11-04-04FOS90	1/4	6	1/4	6	7/16-20	2.42	61	1.33	34	1.26	32	11/16
TS11-06-06FOS90	3/8	10	3/8	10	1/2-20	2.83	71	1.81	46	1.51	38	13/16
TS11-08-08FOS90	1/2	12	1/2	12	9/16-18	3.62	92	2.18	55	1.62	41	15/16
TS11-10-10FOS90	5/8	16	5/8	16	3/4-16	3.67	93	2.23	57	1.88	47	1 1/8
TS11-12-12FOS90	3/4	20	3/4	20	7/8-14	4.70	119	2.76	70	2.28	58	1 3/8
TS11-16-16FOS90	1	25	1	25	1 1/16-12	5.20	132	3.54	90	2.78	71	1 5/8
TS11-20-20FOS90	1 1/4	30	1 1/4	30	1 5/16-12	6.20	157	3.90	99	3.09	78	1 7/8

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

## TS11/TS12 Series “TS” PTFE Hose Couplings

### Female “O”Seal™ Swivel 90° Elbow Long Drop



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	
TS11-04-04FOS90L	1/4	6	1/4	6	9/16-18	2.42	61	1.33	34	1.80	46	11/16
TS11-06-06FOS90L	3/8	10	3/8	10	11/16-16	2.83	72	1.81	46	2.13	54	13/16
TS11-08-08FOS90L	1/2	12	1/2	12	13/16-16	3.62	92	2.18	55	2.51	64	15/16
TS11-10-10FOS90L	5/8	16	5/8	16	1-14	3.67	93	2.23	57	2.76	70	1 1/8
TS11-12-12FOS90L	3/4	20	3/4	20	1 3/16-12	4.47	114	2.76	70	3.78	96	1 3/8
TS11-16-16FOS90L	1	25	1	25	1 7/16-12	5.25	133	3.64	92	4.50	114	1 1/2

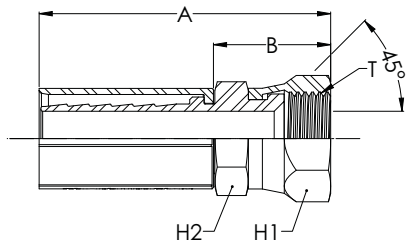
Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Female SAE 45° Swivel



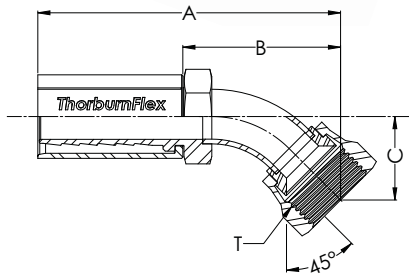
Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H2 Hex	H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TS11-06-06FSX	3/8	10	3/8	10	5/8-18	2.24	57	1.22	31	5/8	3/4
TS11-12-12FSX	3/4	20	3/4	20	1 1/16-14	3.39	86	1.68	43	1	1 1/4

Materials: 316 Stainless Steel, Brass Insert with Carbon Steel Nut and Carbon Steel Ferrule, Brass Insert with Brass Nut and Carbon Steel Ferrule. Material ordering codes are found on Page 73



## TS11/TS12 Series “TS” PTFE Hose Couplings

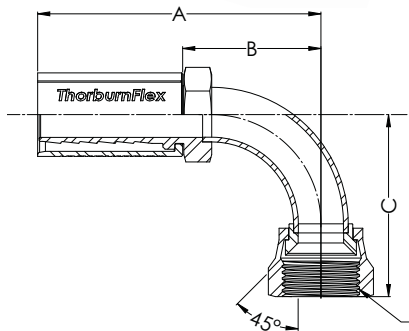
### Female SAE 45° Swivel 45° Elbow



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	
TS11-06-06FSX45	3/8	10	3/8	10	5/8-18	3.30	84	2.10	53	1.19	30	3/4
TS11-12-12FSX45	3/4	20	3/4	20	1 1/16-14	4.60	117	2.91	74	1.82	46	1 1/4

Materials: 316 Stainless Steel, Brass Insert with Carbon Steel Nut and Carbon Steel Ferrule, Brass Insert with Brass Nut and Carbon Steel Ferrule. Material ordering codes are found on Page 73

### Female SAE 45° Swivel 90° Elbow



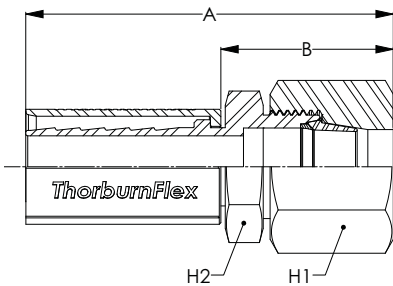
Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	
TS11-06-06FSX90	3/8	10	3/8	10	5/8-18	2.91	74	1.81	46	0.39	10	3/4
TS11-12-12FSX90	3/4	20	3/4	20	1 1/16-14	4.52	115	2.81	71	0.78	20	1 1/4

Materials: 316 Stainless Steel, Brass Insert with Carbon Steel Nut and Carbon Steel Ferrule, Brass Insert with Brass Nut and Carbon Steel Ferrule. Material ordering codes are found on Page 73



## TS11/TS12 Series “TS” PTFE Hose Couplings

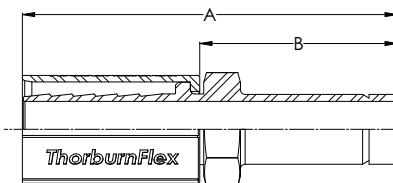
### Compression Fitting Swagelok™ Compatible Nut & Ferrule



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H2 Hex	H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TS11-04-04CF	1/4	6	1/4	6	N/A	1.70	43	0.50	12	1/2	9/16
TS11-05-04CF	5/16	8	1/4	6	N/A	1.70	43	0.50	12	1/2	9/16
TS11-06-06CF	3/8	10	3/8	10	N/A	1.83	46	0.63	16	5/8	11/16
TS11-08-08CF	1/2	12	1/2	12	N/A	2.20	56	0.70	18	13/16	7/8
TS11-12-12CF	3/4	20	3/4	20	N/A	2.44	62	0.75	19	1 1/8	1 1/8
TS11-16-16CF	1	25	1	25	N/A	2.69	68	1.00	25	1 3/8	1 1/8

**Materials:** 316 Stainless Steel. Material ordering codes are found on Page 73.  
Swagelok™ is a Registered Trademark of Crawford Company

### Tube Stub

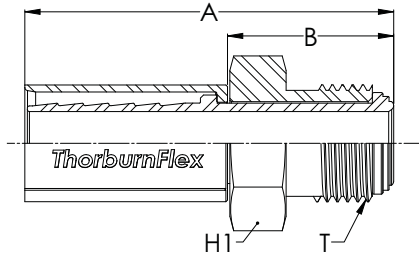


Part Number	Nominal Hose I.D.		Tube OD		A		B Cutoff Allowance	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TS11-03-02TE	5/16	8	1/8	3	2.11	54	0.88	22
TS11-04-04TE	1/4	6	1/4	6	1.99	51	1.06	27
TS11-05-04TE	5/16	8	1/4	6	2.24	57	1.06	27
TS11-06-06TE	3/8	10	3/8	10	3.08	78	1.10	28
TS11-08-08TE	1/2	12	1/2	12	3.08	78	1.44	37
TS11-12-12TE	3/4	20	3/4	20	3.53	90	1.74	44
TS11-16-16TE	1	25	1	25	3.78	96	2.00	50

**Materials:** 316 Stainless Steel. Material ordering codes are found on Page 73

## TS11/TS12 Series “TS” PTFE Hose Couplings

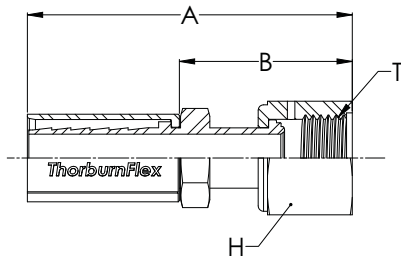
### Male MVS



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TS11-04-04MVS	1/4	6	1/4	6	9/16-18	2.20	56	1.00	25	3/4
TS11-06-06MVS	3/8	10	3/8	10	7/8-14	2.20	56	1.00	25	1 1/16
TS11-08-08MVS	1/2	12	1/2	12	7/8-14	2.57	65	1.07	27	1 1/16

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73. Metal-To-Metal Seal for high purity, vacuum or positive pressure service. See Page 121 for details.

### Female FVS

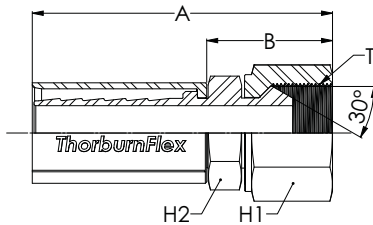


Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TS11-04-04FVS	1/4	6	1/4	6	9/16-18	2.27	58	1.07	27	3/4
TS11-06-08FVS	3/8	10	1/2	12	7/8-14	2.59	66	1.19	30	1 1/16
TS11-08-08FVS	1/2	12	1/2	12	7/8-14	2.69	68	1.19	30	1 1/16

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73. Metal-To-Metal Seal for high purity, vacuum or positive pressure service. See Page 121 for details.

## TS11/TS12 Series “TS” PTFE Hose Couplings

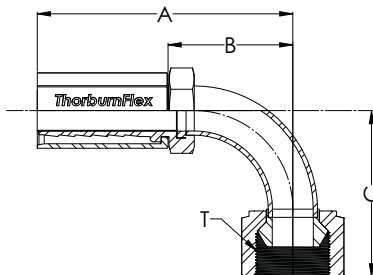
### Female BSP Swivel



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H2 Hex	H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TS11-04-04FBSPX	1/4	6	1/4	6	1/4-18	2.28	58	1.18	30	3/4	1/2
TS11-06-06FBSPX	3/8	10	3/8	10	3/8-18	2.40	61	1.23	31	7/8	5/8
TS11-08-08FBSPX	1/2	12	1/2	12	1/2-14	2.85	72	1.35	34	1	1 13/16
TS11-12-12FBSPX	3/4	20	3/4	20	3/4-14	3.44	87	1.75	44	1 1/4	1 1/16
TS11-16-16FBSPX	1	25	1	25	1-11	3.54	90	1.83	46	1 1/2	1 3/8

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Female BSP Swivel 90° Elbow



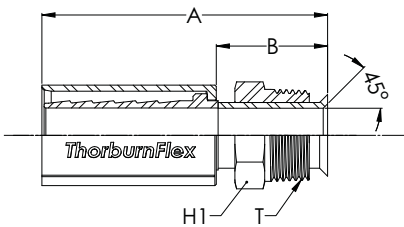
Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	Inch
TS11-04-04FBSPX90	1/4	6	1/4	6	1/4-19	2.54	65	1.45	37	1.26	32	3/4
TS11-06-06FBSPX90	3/8	10	3/8	10	3/8-19	2.75	70	1.73	44	1.27	33	7/8
TS11-08-08FBSPX90	1/2	12	1/2	12	1/2-14	3.43	87	1.93	49	1.69	43	1
TS11-12-12FBSPX90	3/4	20	3/4	20	3/4-14	4.50	114	2.81	71	2.20	56	1 1/4
TS11-16-16FBSPX90	1	25	1	25	1-11	5.63	143	3.93	100	2.69	68	1 1/2

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73



## TS11/TS12 Series “TS” PTFE Hose Couplings

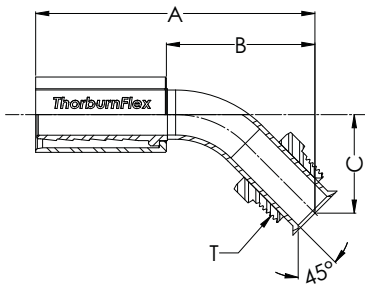
### Male Inverted Swivel-Straight



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TS11-04-04MIS	1/4	6	1/4	6	7/16-24	2.70	69	1.50	38	7/16
TS11-05-05MIS	5/16	8	5/16	8	1/2-20	2.77	70	1.57	40	1/2
TS11-05-06MIS	5/16	8	3/8	10	1/2-20	2.77	70	1.57	40	1/2
TS11-06-06MIS	3/8	10	3/8	10	5/8-18	2.77	70	1.57	40	5/8
TS11-08-08MIS	1/2	12	1/2	12	3/4-18	3.13	80	1.63	41	3/4
TS11-10-10MIS	5/8	16	5/8	16	7/8-18	3.22	82	1.75	44	7/8
TS11-12-12MIS	3/4	20	3/4	20	1 1/16-16	3.44	87	1.75	44	1 1/16

Materials: 316 Stainless Steel, Brass Insert with Steel or Brass Ferrule.  
Material ordering codes are found on Page 73

### Male Inverted Swivel 45° Elbow

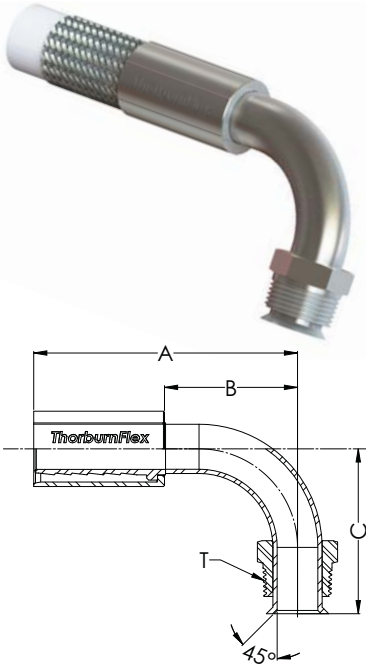


Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	
TS11-04-04MIS45	1/4	6	1/4	6	7/16-24	2.70	69	1.50	38	0.63	16	7/16
TS11-05-05MIS45	5/16	8	5/16	8	1/2-20	3.08	78	1.88	48	0.71	18	1/2
TS11-06-06MIS45	3/8	10	3/8	10	5/8-18	3.14	80	1.94	49	0.96	24	5/8
TS11-08-08MIS45	1/2	12	1/2	12	3/4-18	3.63	92	2.13	54	0.90	23	3/4
TS11-10-10MIS45	5/8	16	5/8	16	7/8-18	4.13	105	2.63	67	1.02	43	7/8
TS11-12-12MIS45	3/4	20	3/4	20	1 1/16-16	4.51	115	2.82	72	1.15	29	1 1/16

Materials: 316 Stainless Steel, Brass Insert with Steel or Brass Ferrule.  
Material ordering codes are found on Page 73

## TS11/TS12 Series “TS” PTFE Hose Couplings

### Male Inverted Swivel 90° Elbow



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	
TS11-04-04MIS90	1/4	6	1/4	6	7/16-24	2.39	61	1.19	30	1.19	30	7/16
TS11-05-05MIS90	5/16	8	5/16	8	1/2-20	2.58	66	1.38	35	1.65	42	1/2
TS11-05-06MIS90	5/16	8	3/8	10	1/2-20	2.64	67	1.44	37	1.65	42	1/2
TS11-06-06MIS90	3/8	10	3/8	10	5/8-18	2.64	67	1.44	37	1.70	43	5/8
TS11-08-08MIS90	1/2	12	1/2	12	3/4-18	3.00	76	1.50	38	1.87	43	3/4
TS11-10-10MIS90	5/8	16	5/8	16	7/8-18	4.19	106	2.50	64	2.18	55	7/8
TS11-12-12MIS90	3/4	20	3/4	20	1 1/16-16	4.26	108	2.57	65	2.51	64	1 1/16

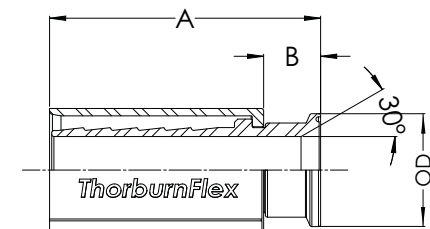
Materials: 316 Stainless Steel, Brass Insert with Steel or Brass Ferrule.  
Material ordering codes are found on Page 73

### Mini Sanitary Flange



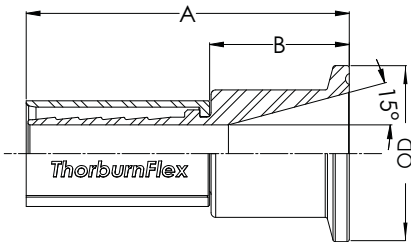
Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TS11-08-08MSF	1/2	12	1/2	12	3.12	79	1.62	41	0.37	13	0.98	25
TS11-12-12MSF	3/4	20	3/4	20	3.31	84	1.62	41	0.62	19	0.98	25

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73



## TS11/TS12 Series “TS” PTFE Hose Couplings

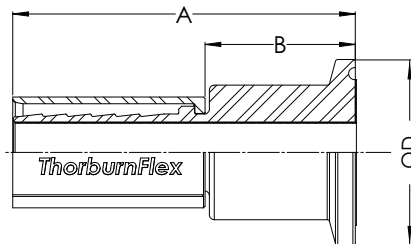
### Tri-Clamp Sanitary Flange



Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TS11-08-16TSFA	1/2	12	1	25	3.22	82	1.72	44	0.87	22	1.34	50
TS11-12-16TSFA	3/4	20	1	25	3.41	87	1.72	44	0.87	22	1.34	50
TS11-16-16TSFA	1	25	1	25	3.92	100	1.72	44	0.87	22	1.34	50
TS11-08-16TSFB	1/2	12	1	25	3.22	82	1.72	44	0.87	22	1.98	50
TS11-12-16TSFB	3/4	20	1	25	3.41	87	1.72	44	0.87	22	1.98	50
TS11-16-16TSFB	1	25	1	25	3.92	100	1.72	44	0.87	22	1.98	50
TS11-08-24TSFB	1/2	12	1 1/2	40	3.34	85	1.97	50	1.37	35	1.98	50
TS11-12-24TSFB	3/4	20	1 1/2	40	3.66	93	1.97	50	1.37	35	1.98	50
TS11-16-24TSFB	1	25	1 1/2	40	4.17	106	1.97	50	1.37	35	1.98	50

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Tri-Clamp Sanitary Flange Encapsulated



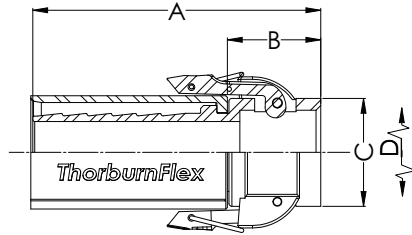
Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TS11-08-16TSFAE	1/2	12	1	25	3.22	82	1.72	44	0.87	22	1.34	50
TS11-12-16TSFAE	3/4	20	1	25	3.41	87	1.72	44	0.87	22	1.34	50
TS11-16-16TSFAE	1	25	1	25	3.92	100	1.72	44	0.87	22	1.34	50
TS11-08-16TSFB E	1/2	12	1	25	3.22	82	1.72	44	0.87	22	1.98	50
TS11-12-16TSFB E	3/4	20	1	25	3.41	87	1.72	44	0.87	22	1.98	50
TS11-16-16TSFB E	1	25	1	25	3.92	100	1.72	44	0.87	22	1.98	50
TS11-08-24TSFB E	1/2	12	1 1/2	40	3.34	85	1.97	50	1.37	35	1.98	50
TS11-12-24TSFB E	3/4	20	1 1/2	40	3.66	93	1.97	50	1.37	35	1.98	50
TS11-16-24TSFB E	1	25	1 1/2	40	4.17	106	1.97	50	1.37	35	1.98	50

Materials: 316 Stainless Steel insert encapsulated with PTFE. Material ordering codes are found on Page 73



## TS11/TS12 Series “TS” PTFE Hose Couplings

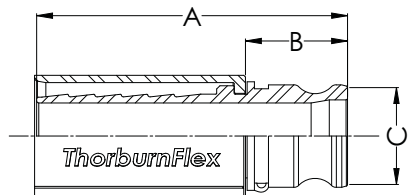
### Female “Type C” Cam & Groove Couplings



Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.		D Ext. Cam Arms	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TS11-08-08C	1/2	12	1/2	12	3.9	99	2.4	61	2.1	53	4.5	114
TS11-12-12C	3/4	20	3/4	20	4.1	104	2.4	61	2.1	53	4.5	114
TS11-16-16C	1	25	1	25	5.0	127	2.8	71	2.4	61	5.1	130
TS11-20-20C	1 1/4	30	1 1/4	30	5.9	150	3.1	79	3.3	84	6.9	175

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Male “Type E” Cam & Groove Couplings



Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TS11-08-08E	1/2	12	1/2	12	4.1	104	2.6	66	1.3	33
TS11-12-12E	3/4	20	3/4	20	4.3	109	2.6	66	1.3	33
TS11-16-16E	1	25	1	25	5.0	127	3.0	76	1.6	41
TS11-20-20E	1 1/4	30	1 1/4	30	6.3	160	3.5	89	2.0	50

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

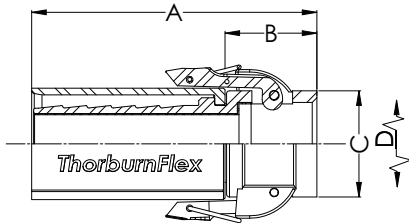
## TS11/TS12 Series “TS” PTFE Hose Couplings

### Female Encapsulated “Type C” Cam & Groove Couplings



Part Number	Nominal Hose I.D.		Fitting Size		Encap. I.D.		A		B Cutoff Allowance		C O.D.		D Ext. Cam Arms	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TS11-12-12CEC	1/2	12	1/2	12	0.5	12	4.1	104	2.4	61	2.1	53	4.5	114
TS11-16-16CEC	3/4	20	3/4	20	0.6	15	5.0	127	2.8	71	2.4	61	5.1	130

Materials: 316 Stainless Steel insert encapsulated with PTFE. Material ordering codes are found on Page 73

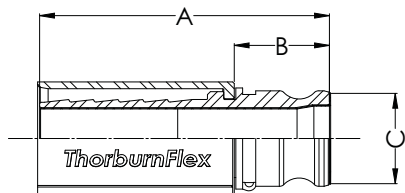


### Male Encapsulated “Type E” Cam & Groove Couplings



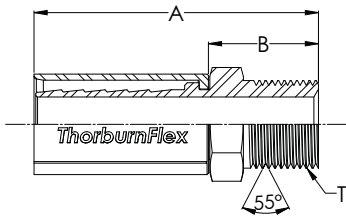
Part Number	Nominal Hose I.D.		Fitting Size		Encap. I.D.		A		B Cutoff Allowance		C O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TS11-12-12E	3/4	20	3/4	20	0.5	12	4.3	109	2.6	66	1.3	33
TS11-16-16E	1	25	1	25	0.6	15	5.0	127	3.5	89	1.6	41

Materials: 316 Stainless Steel insert encapsulated with PTFE. Material ordering codes are found on Page 73



## TS11/TS12 Series “TS” PTFE Hose Couplings

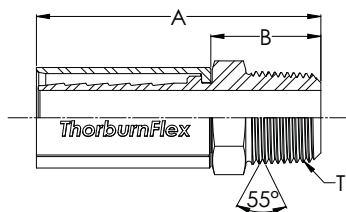
### Male BSPP Rigid



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TS11-04-04BSPP	1/4	06	1/4	06	1/4-18	2.20	56	1.17	30	5/8
TS11-06-06BSPP	3/8	10	3/8	10	3/8-18	2.26	57	1.18	30	3/4
TS11-08-08BSPP	1/2	12	1/2	12	1/2-16	2.76	70	1.32	34	7/8
TS11-10-10BSPP	5/8	16	5/8	16	5/8-14	2.82	72	1.38	35	1
TS11-12-12BSPP	3/4	20	3/4	20	3/4-12	3.21	82	1.50	38	1 1/8
TS11-16-16BSPP	1	25	1	25	1-12	3.60	91	1.89	48	1 1/2
TS11-20-20BSPP	1 1/4	30	1 1/4	30	1 1/4-12	4.13	105	1.83	46	1 3/4

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Male Tapered BSPT



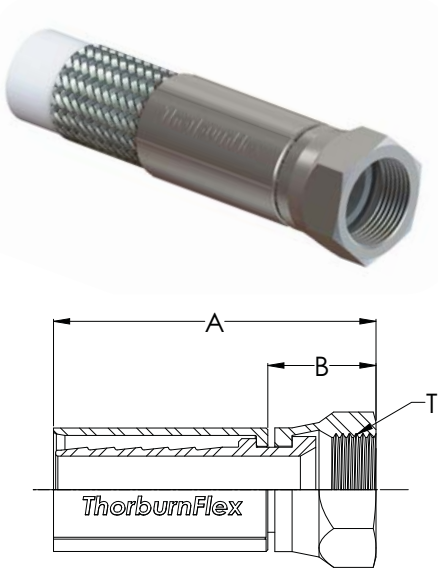
Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TS11-04-04MBSPT	1/4	06	1/4	06	1/4-19	2.20	56	1.17	30	5/8
TS11-06-06MBSPT	3/8	10	3/8	10	3/8-19	2.26	57	1.18	30	3/4
TS11-08-08MBSPT	1/2	12	1/2	12	1/2-14	2.76	70	1.32	34	7/8
TS11-12-12MBSPT	3/4	20	3/4	20	3/4-14	3.21	82	1.50	38	1 1/8
TS11-16-16MBSPT	1	25	1	25	1-12	3.60	91	1.89	48	1 1/2

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73



## TS11/TS12 Series “TS” PTFE Hose Couplings

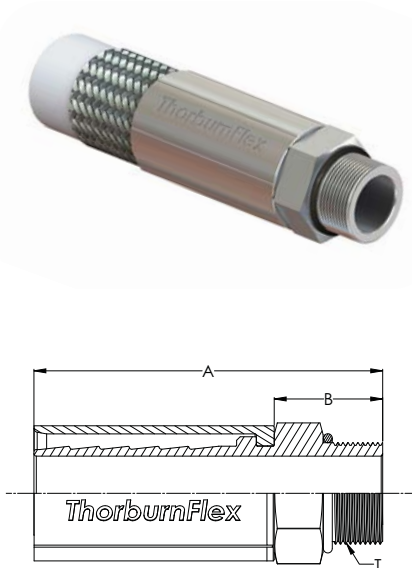
### Female JIS (Japanese Industrial Standard) Swivel



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TS11-04-04FJISX	1/4	06	1/4	06	1/4-19	2.00	51	0.91	23	5/8
TS11-06-06FJISX	3/8	10	3/8	10	3/8-19	2.00	51	0.99	25	3/4
TS11-08-08FJISX	1/2	12	1/2	12	1/2-14	2.57	65	1.13	29	7/8
TS11-10-10FJISX	5/8	16	5/8	16	5/8-14	2.60	66	1.16	29	1 1/16
TS11-12-12FJISX	3/4	20	3/4	20	3/4-14	3.00	76	1.29	33	1 1/8
TS11-16-16FJISX	1	25	1	25	1-11	3.21	82	1.50	38	1 1/4

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Male Light Duty O-Ring Boss

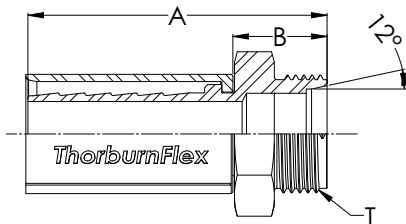


Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TS11-04-04MBLD	1/4	6	1/4	6	7/16-20	2.16	55	1.14	28	1/2
TS11-06-06MBLD	3/8	10	3/8	10	9/16-18	2.16	55	1.15	29	11/16
TS11-08-08MBLD	1/2	12	1/2	12	3/4-16	2.80	71	1.36	35	7/8
TS11-10-10MBLD	5/8	16	5/8	16	7/8-14	3.09	78	1.65	42	7/8
TS11-12-12MBLD	3/4	20	3/4	20	1 1/16-12	3.41	87	1.70	43	1 1/8
TS11-16-16MBLD	1	25	1	25	1 5/16-12	3.66	93	1.95	49	1 3/8

Materials: 316 Stainless Steel, Brass Insert with Steel or Brass Ferrule.  
Material ordering codes are found on Page 73

## TS11/TS12 Series “TS” PTFE Hose Couplings

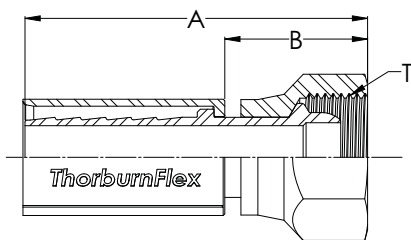
### DIN Male Light Series



Part Number	Nominal Hose I.D.		Fitting Size	Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm			Inch	mm	Inch	mm	
TS11-04-14MDL	1/4	06	16	M14 - 1.5	2.00	51	0.91	23	8
TS11-04-15MDL	1/4	06	16	M16 - 1.5	2.06	52	0.98	25	10
TS11-06-16MDL	3/8	10	16	M16 - 1.5	2.06	52	0.98	25	10
TS11-06-18MDL	3/8	10	18	M18 - 1.5	2.10	53	0.98	25	12
TS11-08-22MDL	1/2	12	22	M22 - 1.5	2.57	65	1.13	29	15
TS11-10-26MDL	5/8	16	26	M26 - 1.5	2.60	66	1.16	29	18
TS11-12-30MDL	3/4	20	30	M30 - 2.0	3.00	76	1.29	33	22
TS11-16-36MDL	1	25	36	M36 - 2.0	3.21	82	1.50	38	28
TS11-20-45MDL	1 1/4	30	45	M45 - 2.0	4.06	103	1.77	45	35

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### DIN Female Swivel Straight Light Universal Series 24°/60° Inverted Cone



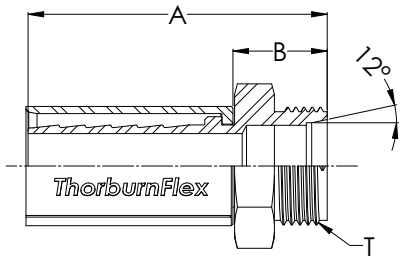
Part Number	Nominal Hose I.D.		Fitting Size	Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm			Inch	mm	Inch	mm	
TS11-04-12FDLX	1/4	06	12	M12 - 1.5	2.20	56	1.11	28	14
TS11-04-14FDLX	1/4	06	14	M14 - 1.5	2.21	56	1.12	28	14
TS11-04-16FDLX	1/4	06	16	M16 - 1.5	2.33	59	1.24	31	19
TS11-06-16FDLX	3/8	10	16	M16 - 1.5	2.40	61	1.24	31	19
TS11-06-18FDLX	3/8	10	18	M18 - 1.5	2.42	61	1.36	35	22
TS11-08-20FDLX	1/2	12	20	M20 - 1.5	3.04	77	1.63	41	27
TS11-08-22FDLX	1/2	12	22	M22 - 1.5	3.12	79	1.70	43	27
TS11-10-26FDLX	5/8	16	26	M26 - 1.5	3.14	80	1.71	43	32
TS11-12-30FDLX	3/4	20	30	M30 - 1.5	3.24	82	1.53	39	36
TS11-16-36FDLX	1	25	36	M36 - 2.0	3.66	93	1.95	50	46
TS11-20-45FDLX	1 1/4	30	45	M45 - 2.0	4.76	121	2.46	62	55

Also available in 45° & 90° bent stems

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

## TS11/TS12 Series “TS” PTFE Hose Couplings

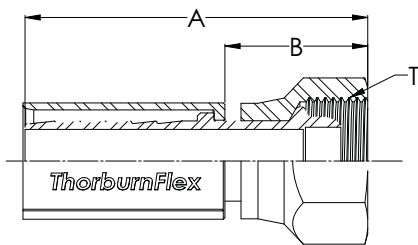
### DIN Male Heavy Series



Part Number	Nominal Hose I.D.		Fitting Size	Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm			Inch	mm	Inch	mm	
TS11-04-16MDH	1/4	06	16	M16 - 1.5	2.09	53	1.06	27	17
TS11-04-18MDH	1/4	06	18	M18 - 1.5	2.09	53	1.04	26	19
TS11-06-18MDH	3/8	10	18	M18 - 1.5	2.17	55	1.07	27	19
TS11-06-20MDH	3/8	10	20	M20 - 1.5	2.26	57	1.17	30	24
TS11-08-20MDH	1/2	12	20	M20 - 1.5	2.42	61	1.20	30	24
TS11-10-24MDH	1/2	12	24	M24 - 1.5	2.72	69	1.24	31	27
TS11-12-30MDH	3/4	20	30	M30 - 2.0	2.85	72	1.33	34	32
TS11-16-36MDH	3/4	20	36	M36 - 2.0	3.62	92	1.61	41	41
TS11-20-42MDH	1	25	42	M42 - 2.0	3.48	88	1.64	42	46
TS11-20-52MDH	1 1/4	30	52	M52 - 2.0	3.72	94	1.93	49	55

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### DIN Female Swivel Straight Heavy Series 24° Inverted Cone



Part Number	Nominal Hose I.D.		Fitting Size	Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm			Inch	mm	Inch	mm	
TS11-04-16FDHX	1/4	06	16	M16 - 1.5	2.34	59	1.25	32	19
TS11-04-18FDHX	1/4	06	18	M18 - 1.5	2.42	61	1.34	34	22
TS11-06-20FDHX	3/8	10	20	M20 - 1.5	2.42	61	1.35	34	24
TS11-06-22FDHX	3/8	10	22	M22 - 1.5	2.52	64	1.49	38	27
TS11-08-22FDHX	1/2	12	22	M22 - 1.5	3.04	77	1.63	41	27
TS11-08-24FDHX	1/2	12	24	M24 - 1.5	3.10	79	1.65	42	30
TS11-10-30FDHX	5/8	16	30	M30 - 2.0	3.24	82	1.84	47	36
TS11-10-36FDHX	5/8	16	36	M36 - 2.0	3.52	89	2.08	53	46
TS11-12-30FDHX	3/4	20	30	M30 - 2.0	3.55	90	2.10	53	36
TS11-12-36FDHX	3/4	20	36	M36 - 2.0	3.79	96	2.12	54	46
TS11-16-42FDHX	1	25	42	M42 - 2.0	4.19	106	2.48	63	51

Also available in 45° & 90° bent stems

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

## TSX16 PTFE Hose Assemblies



| TSX16 Hose Assembly |

### APPLICATIONS:

- Transfer of industrial gases (for high effusion applications consult Thorburn)
- Reaction Injection Molding (R.I.M)
- Hydraulic service and phosphate ester fluids
- Compressed natural gas
- Transfer of automotive sealants

Thorburn's **TSX16** high pressure Teflon hose is nearly 50% lighter than any other high pressure spiral wrapped PTFE hose without reduction in strength or reliability. TSX16 has an antistatic conductive carbon black added to the PTFE to dissipate an electrostatic charge in fuel, steam, or high flow-rate applications.

### HOSE CONSTRUCTION:

**INNER CORE:** Smooth extruded unpigmented PTFE with added zero static conductive carbon black. Compliant with ISO 12086 Part 1.

**REINFORCEMENT:** A580 type 304 (EN1.4301) high tensile single or multiple stainless steel spiral braid that is pre-tensioned to yield a tight bend radius.

**TEMPERATURE RANGE:** -54°C to 204°C (-65°F to 400°F).

Temperature adjusted temperature ratings, consult Thorburn.

### STANDARDS:

Meets requirements of SAE 100R8 & 100R9.

### AEROSPACE STANDARDS (on request):

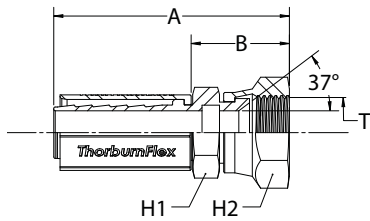
SAE AS1339, TSO C75 Type IIIB-S/P – F/TSO075-11138/D, AS1055 Type IIa & IIb, Class A & B, Integral and Slip-on Thorburn FJ72 Fry-Sil Jacket.

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	mm	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TSX16-4	8	1/4	5.59	0.22	9.91	0.39	275.8	4000	1103.2	16000	15.2	50	38.1	1.5	0.01	0.10
TSX16-6	10	3/8	7.87	0.31	12.4	0.49	275.8	4000	1103.2	16000	15.2	50	63.5	2.5	0.24	0.16
TSX16-8	15	1/2	10.2	0.40	15.6	0.62	275.8	4000	1103.2	16000	11.6	38	73.7	2.9	0.34	0.23
TSX16-10	18	5/8	12.7	0.50	18.5	0.73	275.8	4000	1103.2	16000	11.6	38	83.8	3.3	0.49	0.33
TSX16-12	20	3/4	15.8	0.62	25.2	0.99	275.8	4000	1103.2	16000	11.6	38	99.1	3.9	0.98	0.66
TSX16-16	25	1	22.1	0.87	32.3	1.27	275.8	4000	1103.2	16000	11.6	38	127.0	5.0	1.52	1.02
TSX16-20	32	1 1/4	28.4	1.12	42.2	1.66	275.8	4000	1103.2	16000	6.10	20	304.8	12.0	2.75	1.85
TSX16-24	40	1 1/2	35.1	1.38	48.3	1.90	206.8	3000	827.4	12000	6.10	20	355.6	14.0	2.84	1.91



## TSX16 PTFE Hose Permanent Fittings

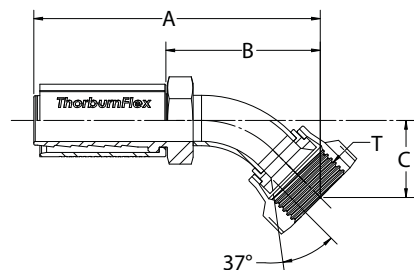
### Female JIC 37° Swivel



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX16-04-04FJX	1/4	6	1/4	6	7/16-20	2.24	57	1.22	31	0.69
TSX16-06-06FJX	3/8	10	3/8	10	9/16-18	2.32	59	1.22	31	0.75
TSX16-08-08FJX	1/2	12	1/2	12	3/4-16	2.88	73	1.32	34	0.88
TSX16-10-10FJX	5/8	16	5/8	16	7/8-14	3.47	88	1.60	41	1.00
TSX16-12-12FJX	3/4	20	3/4	20	1 1/16-12	3.77	96	1.68	43	1.25
TSX16-16-16FJX	1	25	1	25	1 5/16-12	4.13	105	1.92	49	1.50
TSX16-20-20FJX	1 1/4	30	1 1/4	30	1 5/8-12	5.29	134	2.28	58	1.81
TSX16-24-24FJX	1 1/2	40	1 1/2	40	1 7/8-12	5.42	138	2.46	62	2.12

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

### Female JIC Swivel 45° Elbow

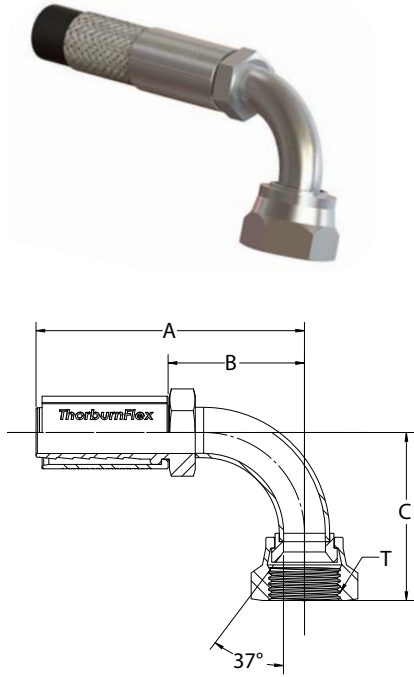


Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX16-04-04FJX45	1/4	6	1/4	6	7/16-20	3.36	85	2.34	59	0.41
TSX16-06-06FJX45	3/8	10	3/8	10	9/16-18	3.36	85	2.34	59	0.56
TSX16-08-08FJX45	1/2	12	1/2	12	3/4-16	3.78	96	2.47	63	0.78
TSX16-12-12FJX45	3/4	20	3/4	20	1 1/16-12	5.30	135	3.29	84	1.06

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

## TSX16 PTFE Hose Permanent Fittings

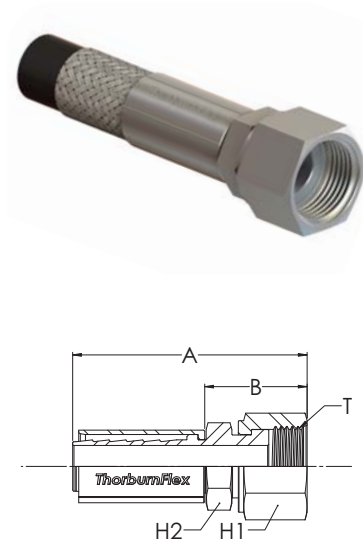
### Female JIC Swivel 90° Elbow



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX16-04-04FJX90	1/4	6	1/4	6	7/16-20	2.68	68	1.60	41	0.88
TSX16-06-06FJX90	3/8	10	3/8	10	7/16-18	2.68	68	1.60	41	1.09
TSX16-08-08FJX90	1/2	12	1/2	12	3/4-16	3.46	88	1.88	48	1.38
TSX16-12-12FJX90	3/4	20	3/4	20	1 1/16-12	4.88	124	2.81	71	2.28

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

### Female "O"Seal™ Swivel Straight

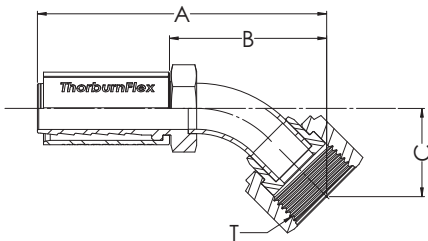


Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX16-04-04FFX	1/4	6	1/4	6	9/16-18	2.27	58	1.22	31	0.75
TSX16-06-06FFX	3/8	10	3/8	10	11/16-16	2.32	59	1.29	33	0.82
TSX16-08-08FFX	1/2	12	1/2	12	13/16-16	2.88	73	1.41	36	0.94
TSX16-10-10FFX	5/8	16	5/8	16	1-14	3.40	86	1.66	42	1.16
TSX16-12-12FFX	3/4	20	3/4	20	1 3/16-12	3.91	99	1.90	48	1.37
TSX16-16-16FFX	1	25	1	25	1 7/16-12	4.42	112	2.13	54	1.63
TSX16-20-20FFX	1 1/4	30	1 1/4	30	1 11/16-12	5.17	131	2.37	60	1.88
TSX16-24-24FFX	1 1/2	40	1 1/2	40	2-12	5.17	131	2.37	60	2

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

## TSX16 PTFE Hose Permanent Fittings

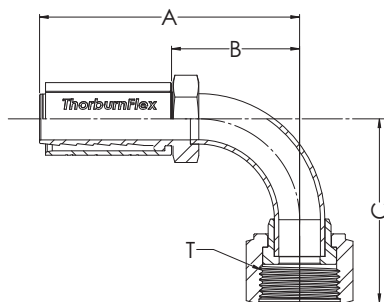
### Female “O”Seal™ Swivel 45° Elbow



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX16-04-04FFX45	1/4	6	1/4	6	9/16-18	2.81	71	1.79	45	0.41
TSX16-06-06FFX45	3/8	10	3/8	10	11/16-16	2.81	71	1.79	45	0.43
TSX16-08-08FFX45	1/2	12	1/2	12	13/16-16	4.05	103	2.58	66	0.59
TSX16-12-12FFX45	3/4	20	3/4	20	1 3/16-12	5.94	151	2.92	74	0.83

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

### Female “O”Seal™ Swivel 90° Elbow

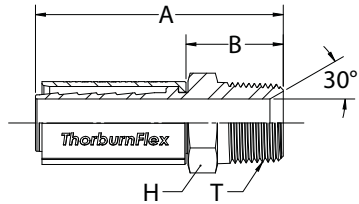


Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX16-04-04FFX90	1/4	6	1/4	6	9/16-18	2.68	68	1.60	41	1.26
TSX16-06-06FFX90	3/8	10	3/8	10	11/16-16	2.68	68	1.60	41	1.51
TSX16-08-08FFX90	1/2	12	1/2	12	13/16-16	3.46	88	1.88	48	1.62
TSX16-12-12FFX90	3/4	20	3/4	20	1 3/16-12	4.82	122	2.81	71	2.20

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

## TSX16 PTFE Hose Permanent Fittings

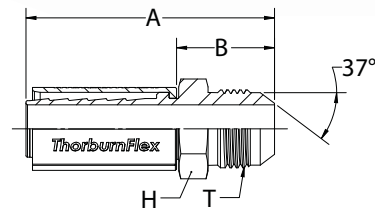
### Male Pipe NPT Rigid



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX16-04-04MP	1/4	6	1/4	6	7/16-20	2.25	57	1.22	31	0.63
TSX16-06-06MP	3/8	10	3/8	10	9/16-18	2.25	57	1.22	31	0.69
TSX16-08-08MP	1/2	12	1/2	12	3/4-16	2.90	74	1.42	36	0.88
TSX16-12-12MP	3/4	20	3/4	20	1 1/16-12	3.55	90	1.54	39	1.25
TSX16-16-16MP	1	25	1	25	1 5/16-12	4.16	106	1.82	46	1.38
TSX16-20-20MP	1 1/4	30	1 1/4	30	1 5/8-12	4.98	126	2.18	55	1.75
TSX16-24-24MP	1 1/2	40	1 1/2	40	1 7/8-12	5.14	131	2.44	62	2.00

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

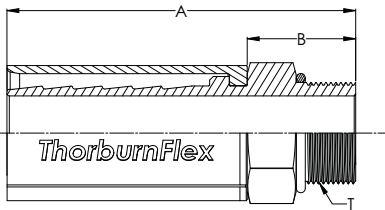
### Male JIC 37° Rigid



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX16-04-04MJ	1/4	6	1/4	6	7/16-20	2.16	55	1.14	28	1/2
TSX16-06-06MJ	3/8	10	3/8	10	9/16-18	2.16	55	1.15	29	11/16
TSX16-08-08MJ	1/2	12	1/2	12	3/4-16	2.80	71	1.36	35	7/8
TSX16-12-12MJ	3/4	20	3/4	20	1 1/16-12	3.41	87	1.70	43	1 1/8
TSX16-16-16MJ	1	25	1	25	1 5/16-12	3.66	93	1.95	49	1 3/8
TSX16-20-20MJ	1 1/4	30	1 1/4	30	1 5/8-12	4.38	111	2.08	53	1 3/4
TSX16-24-24MJ	1 1/2	40	1 1/2	40	1 7/8-12	4.91	125	2.27	58	2

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

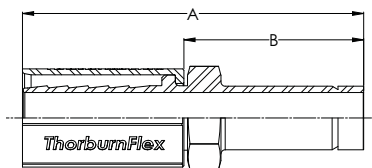
## Male Heavy Duty O-Ring Boss



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX16-04-04MBHD	1/4	6	1/4	6	7/16-20	2.16	55	1.14	28	1/2
TSX16-06-06MBHD	3/8	10	3/8	10	9/16-18	2.16	55	1.15	29	11/16
TSX16-08-08MBHD	1/2	12	1/2	12	3/4-16	2.80	71	1.36	35	7/8
TSX16-12-12MBHD	3/4	20	3/4	20	1 1/16-12	3.41	87	1.70	43	1 1/8
TSX16-16-16MBHD	1	25	1	25	1 5/16-12	3.66	93	1.95	49	1 3/8
TSX16-20-20MBHD	1 1/4	30	1 1/4	30	1 5/8-12	3.90	99	1.98	50	1 7/8
TSX16-24-24MBHD	1 1/2	40	1 1/2	40	1 7/8-12	4.38	111	2.08	53	2

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

## Tube Stub



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX16-04-04TE	1/4	6	1/4	6	N/A	3.26	83	2.21	56	0.63
TSX16-06-06TE	3/8	10	3/8	10	N/A	3.26	83	2.21	56	0.69
TSX16-08-08TE	1/2	12	1/2	12	N/A	3.79	96	2.31	59	0.88
TSX16-12-12TE	3/4	20	3/4	20	N/A	4.90	124	2.81	71	1.25
TSX16-16-16TE	1	25	1	25	N/A	5.12	130	2.91	74	1.38
TSX16-20-20TE	1 1/4	30	1 1/4	30	N/A	6.28	160	3.27	83	1.75
TSX16-24-24TE	1 1/2	40	1 1/2	40	N/A	6.41	162	3.45	88	2.00

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73



## TSX17 PTFE Hose Assemblies



| TSX17 Hose Assembly |

### APPLICATIONS:

- Ground test and ground support
- High pressure gas and oxygen transfer
- Molten plastics
- Steel mill lance lines
- Pressure wash for industrial and marine applications
- Hydraulic and pneumatic systems

Thorburn's **TSX17** is an extra high pressure hose with smooth conductive inner core of extruded PTFE incorporating zero static construction for a continuous conductive path to the metal end fittings. TSX17 has multiple layers of 304 stainless steel spiral braid for reinforcement.

### HOSE CONSTRUCTION:

**INNER CORE:** Smooth extruded unpigmented PTFE with added zero static conductive carbon black. Compliant with ISO 12086 Part 1.

**REINFORCEMENT:** A580 type 304 (EN1.4301) high tensile multiple stainless steel spiral braid that is pre-tensioned to yield a tight bend radius.

**TEMPERATURE RANGE:** -54°C to 204°C (-65°F to 400°F).

Temperature adjusted temperature ratings, consult Thorburn.

### STANDARDS:

Meets requirements of SAE 100R8 & 100R9.

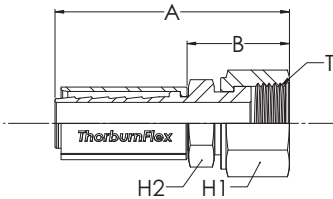
### AEROSPACE STANDARDS (on request):

SAE AS614, AS1055 Type IIa & IIb, Class A & B Integral and Slip-on Thorburn FJ72 Fry-Sil Jacket.

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TSX17-4	8	1/4	6.10	0.24	11.4	0.45	413.7	6000	1655	24000	7.6	25	38.1	1.5	0.20	0.14
TSX17-6	10	3/8	7.62	0.30	13.7	0.54	413.7	6000	1655	24000	7.6	25	63.5	2.5	0.36	0.24
TSX17-8	15	1/2	10.7	0.42	17.5	0.69	413.7	6000	1655	24000	7.6	25	73.7	2.9	0.45	0.30
TSX17-12	20	3/4	16.0	0.63	26.4	1.04	413.7	6000	1655	24000	7.6	25	99.1	3.9	0.82	0.55
TSX17-16	25	1	22.1	0.87	34.8	1.37	413.7	6000	1655	24000	7.6	25	127.0	5.0	1.12	0.75

## TSX17 PTFE Hose Permanent Fittings

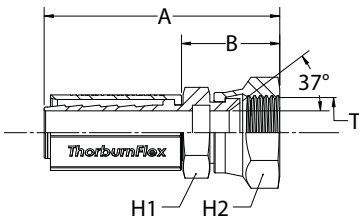
### Female “O”Seal™ Swivel Straight



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX17-04-04FFX	1/4	6	1/4	6	9/16-18	2.27	58	1.22	31	0.75
TSX17-06-06FFX	3/8	10	3/8	10	11/16-16	2.32	59	1.29	33	0.82
TSX17-08-08FFX	1/2	12	1/2	12	13/16-16	2.88	73	1.41	36	0.94
TSX17-12-12FFX	3/4	20	3/4	20	1 3/16-12	3.91	99	1.90	48	1.37
TSX17-16-16FFX	1	25	1	25	1 7/16-12	4.42	112	2.13	54	1.63

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

### Female JIC 37° Swivel



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX17-04-04FJX	1/4	6	1/4	6	7/16-20	2.25	57	1.22	31	0.56
TSX17-06-06FJX	3/8	10	3/8	10	9/16-18	2.25	57	1.22	31	0.75
TSX17-08-08FJX	1/2	12	1/2	12	3/4-16	3.00	75	1.42	36	0.88
TSX17-12-12FJX	3/4	20	3/4	20	1 1/16-12	3.83	97	1.77	45	1.25
TSX17-16-16FJX	1	25	1	25	1 5/16-12	4.15	105	1.93	49	1.50

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

## TSX18/TSX19 PTFE Hose Assemblies



| TSX19 (top) and TSX18 Hose Assemblies |

### APPLICATIONS:

- Electrically charged equipment needing electrical isolation
- Salt water or other corrosive environments
- Any installation where a high pressure hose must be super lightweight
- Ground test and ground support
- Industrial robotics for extreme pressure applications involving bonding materials or other high viscosity fluids
- Industrial gases

Thorburn's **TSX18/TSX19** are lightweight high pressure PTFE hoses which are reinforced with super strong, super lightweight Kevlar aramid fiber. The lightweight design gives at least 50% weight savings over conventional lightweight high pressure PTFE hoses. The non-metallic braid is ideal for applications where electrical continuity between end fittings is not allowed.

### HOSE CONSTRUCTION:

**TSX18 Inner Core:** Smooth extruded unpigmented PTFE with added zero static conductive carbon black. Compliant with ISO 12086 Part 1.

**TSX19 Inner Core:** Smooth extruded unpigmented PTFE

**REINFORCEMENT:** Multi-Ply Aramid high tensile fabric & abrasion resistant polyester over braid.

**TEMPERATURE RANGE:** -54°C to 135°C (-65°F to 275°F)  
stainless steel fittings

### STANDARDS:

Meets requirements of SAE 100R8 & 100R9.

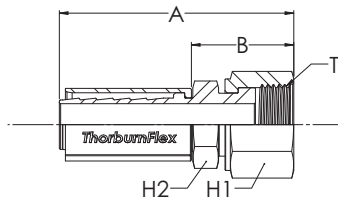
### AEROSPACE STANDARDS (on request):

SAE AS614, AS1055 Type IIa & IIb, Class A & B Integral and Slip-on Thorburn FJ72 Fry-Sil Jacket.

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TSX18/TSX19-4	8	1/4	6	0.22	11	0.44	207	3000	827	12000	15.2	50	41	1.60	0.09	0.06
TSX18/TSX19-6	10	3/8	8	0.31	14	0.53	207	3000	827	12000	15.2	50	66	2.60	0.12	0.08
TSX18/TSX19-8	15	1/2	10	0.40	17	0.66	207	3000	827	12000	11.6	38	73	2.88	0.19	0.13
TSX18/TSX19-10	18	5/8	13	0.49	22	0.85	207	3000	827	12000	11.6	38	83	3.25	0.22	0.15
TSX18/TSX19-12	20	3/4	15	0.60	25	0.98	207	3000	827	12000	11.6	38	102	4.00	0.34	0.23

## TSX18 PTFE Hose Permanent Fittings

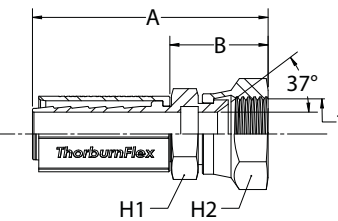
### Female Flat Face “O”Seal™ Swivel Straight



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX18-04-04FFX	1/4	6	1/4	6	9/16-18	2.27	58	1.22	31	0.75
TSX18-06-06FFX	3/8	10	3/8	10	11/16-16	2.77	70	1.46	37	0.75
TSX18-08-08FFX	1/2	12	1/2	12	13/16-16	2.88	73	1.41	36	0.94
TSX18-12-12FFX	3/4	20	3/4	20	1 3/16-12	3.91	99	1.90	48	1.37

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

### Female JIC 37° Swivel



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TSX18-04-04FJX	1/4	6	1/4	6	7/16-20	2.13	54	1.04	26	0.56
TSX18-06-06FJX	3/8	10	3/8	10	9/16-18	2.24	57	1.22	31	0.75
TSX18-08-08FJX	1/2	12	1/2	12	3/4-16	2.76	70	1.32	34	0.88
TSX18-12-12FJX	3/4	20	3/4	20	1 1/16-12	3.39	86	1.68	43	1.25

Materials: 316 Stainless Steel, Carbon Steel. Material ordering codes are found on Page 73

## TR40/TR41 PTFE Hose Assemblies



| TR40 (top) and TR41 Hose Assemblies |

### APPLICATIONS:

- Pharmaceutical parenterals, lotions, creams, aluminum chloride
- Photo-chemical– Ferricyanide bleach, ferric chloride
- Inks, dyes, glues– hot melt adhesives
- Solvents– from acetone to xylene
- Plating chemicals– sodium cyanide, pickling liquors
- Cleaners– alkali solvents, perchlorohydrate, trichloroethylene
- Black liquor, spill clean-up, spent caustic acid

Thorburn's **TR40/TR41** is specifically designed for full flow applications that require maximum flexibility and minimum weight. The smooth bore PTFE/FEP innercore is ideal to transfer caustic chemicals and high purity media found in food, medical and pharmaceutical industries. The TR40/TR41 is shielded by a tough abrasion resistant EPDM blended cover. The end result provides for greater handling, flexibility and abrasion resistance.

The TR40/TR41 eliminates some of the drawback found in large diameter smooth tube PTFE lined stainless steel braided hose assemblies that tend to kink when bent into a tight radius causing the braid to separate and fray during handling, exposing the hose and the operator to potential dangerous failure.

### HOSE CONSTRUCTION:

**TR40 INNER CORE:** Smooth PTFE or FEP firmly bonded to synthetic rubber that will not leach or contaminate product.

**TR41 INNER CORE:** Smooth extruded unpigmented PTFE with added antistatic conductive carbon black.

**REINFORCEMENT:** Multiple layers of high tensile calendared polyester and spring steel helix wire (to prevent kinking) for full vacuum service.

**COVER:** Smooth compounded EPDM blend to provide outstanding resistance to abrasion, chemicals and weathering.

### TEMPERATURE RANGE:

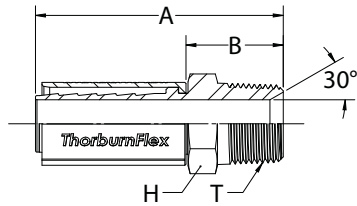
-50°C to 150°C (-6°C°F to 300°F)

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TR40-08/TR41-08	15	1/2	13	0.50	25	0.97	34.5	500	137.9	2000	40	130	76	3	0.52	0.35
TR40-12/TR41-12	20	3/4	19	0.75	32	1.27	34.5	500	137.9	2000	40	130	102	4	0.92	0.62
TR40-16/TR41-16	25	1	25	1.00	38	1.48	31.0	450	124.1	1800	40	130	178	7	1.15	0.75
TR40-20/TR41-20	32	1 1/4	32	1.25	45	1.75	27.6	400	110.3	1600	40	130	229	9	1.46	0.98
TR40-24/TR41-24	40	1 1/2	38	1.50	52	2.04	24.1	350	96.5	1400	40	130	254	10	1.79	1.20
TR40-32/TR41-32	50	2	51	2.00	65	2.54	20.7	300	82.7	1200	40	130	356	14	2.23	1.50
TR40-40/TR41-40	65	2 1/2	64	2.50	77	3.04	17.2	250	68.9	1000	40	130	457	18	3.50	2.35
TR40-48/TR41-48	80	3	76	3.00	97	3.81	13.8	200	55.2	800	40	130	533	21	3.72	2.50
TR40-64/TR41-64	100	4	102	4.00	127	5.00	13.8	200	55.2	800	40	130	990	39	5.21	3.50
TR40-96/TR41-96	150	6	152	6.00	181	7.13	6.9	100	48.3	700	31	100	1473	58	7.07	4.75



## TR40/TR41 PTFE Hose Permanent Fittings

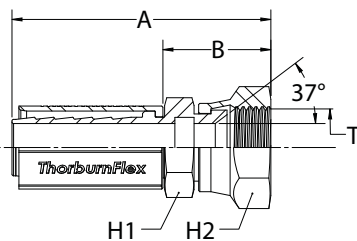
### Male Pipe NPT Rigid



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TR40-04-04MP	1/4	6	1/4	6	1/4-18	2.13	54	0.94	24	0.56
TR40-06-06MP	3/8	10	3/8	10	3/8-18	2.25	57	1.11	28	0.69
TR40-08-08MP	1/2	12	1/2	12	1/2-14	2.91	74	1.48	37	0.88
TR40-12-12MP	3/4	20	3/4	20	3/4-14	3.22	82	1.51	38	1.13
TR40-16-16MP	1	25	1	25	1-11 1/2	3.69	94	1.98	50	1.38
TR40-20-20MP	1 1/4	30	1 1/4	30	1 1/4-11 1/2	4.39	112	2.09	53	1.75
TR40-24-24MP	1 1/2	40	1 1/2	40	1 1/2-11 1/2	4.82	122	2.18	55	2.00
TR40-32-32MP	2	50	2	50	2-11 1/2	5.86	149	2.33	59	2.50
TR40-48-48MP	3	80	3	80	3-8	6.50	165	3.40	86	3.50

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Female JIC 37° Swivel

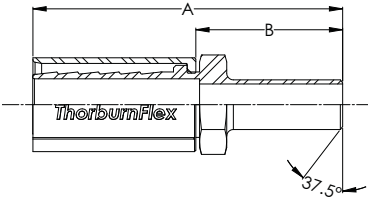


Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H2 Hex	H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TR40-04-04FJX	1/4	6	1/4	6	7/16-20	2.13	54	1.04	26	0.33	0.56
TR40-06-06FJX	3/8	10	3/8	10	9/16-18	2.25	57	1.12	28	0.75	0.75
TR40-08-08FJX	1/2	12	1/2	12	3/4-16	2.76	70	1.32	34	0.69	0.88
TR40-12-12FJX	3/4	20	3/4	20	1 1/16-12	3.39	86	1.68	43	1.00	1.25
TR40-16-16FJX	1	25	1	25	1 5/16-12	3.63	92	1.92	49	1.25	1.50
TR40-20-20FJX	1 1/4	30	1 1/4	30	1 5/8-12	4.58	116	2.28	58	2.00	2.00
TR40-24-24FJX	1 1/2	40	1 1/2	40	1 7/8-12	5.10	130	2.46	63	2.25	2.25
TR40-32-32FJX	2	50	2	50	2 1/2-12	6.45	164	2.92	74	2.50	2.88

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

## TR40/TR41 PTFE Hose Permanent Fittings

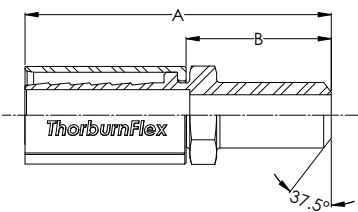
### Butt Weld Tube



Part Number	Nominal Hose I.D.		Tube O.D.		A		B Cutoff Allowance	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-08-08BWT	1/2	12	1/2	12	3.75	95	1.50	38
TR40-12-12BWT	3/4	20	3/4	20	4.00	100	1.70	43
TR40-16-16BWT	1	25	1	25	4.25	108	1.70	43
TR40-24-24BWT	1 1/2	40	1 1/2	40	4.50	114	2.70	69
TR40-32-32BWT	2	50	2	50	5.00	127	3.50	89
TR40-48-48BWT	3	75	3	75	5.75	146	3.75	95
TR40-64-64BWT	4	100	4	100	6.00	152	4.00	100

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Butt Weld Pipe

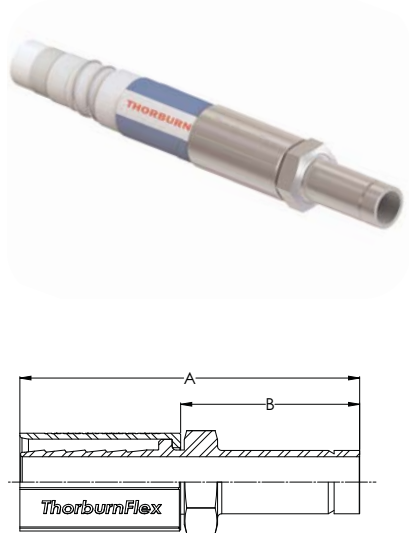


Part Number	Nominal Hose I.D.		Pipe O.D.		A		B Cutoff Allowance	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-08-08BWP	1/2	12	0.9	23	3.75	95	1.50	38
TR40-12-12BWP	3/4	20	1.1	28	4.00	100	1.70	43
TR40-16-16BWP	1	25	1.3	33	4.25	108	1.70	43
TR40-24-24BWP	1 1/2	40	1.9	48	4.50	114	2.70	69
TR40-32-32BWP	2	50	2.4	61	5.00	127	3.50	89
TR40-48-48BWP	3	75	3.5	89	5.75	146	3.75	95
TR40-64-64BWP	4	100	4.5	114	6.00	152	4.00	100

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

## TR40/TR41 PTFE Hose Permanent Fittings

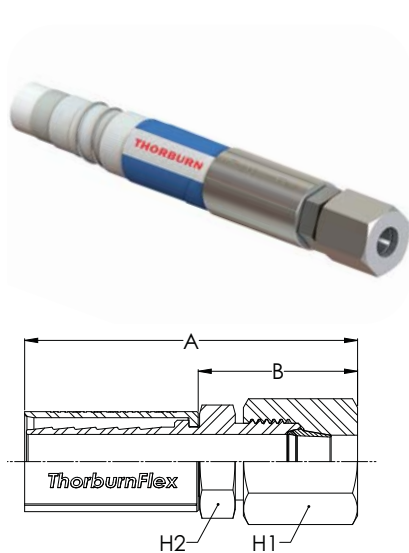
### Tube Stub



Part Number	Nominal Hose I.D.		Tube O.D.		A		B Cutoff Allowance	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-04-04T	1/4	6	1/4	6	1.96	49	0.80	20
TR40-06-06T	3/8	10	3/8	10	2.42	61	1.22	31
TR40-08-08T	1/2	12	1/2	12	2.91	74	1.44	37
TR40-12-12T	3/4	20	3/4	20	3.53	90	1.84	47
TR40-16-16T	1	25	1	25	3.78	96	1.94	49
TR40-24-24T	1 1/2	40	1 1/2	40	5.22	133	2.53	64
TR40-32-32T	2	50	2	50	6.82	173	3.26	83

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Swagelok™ Compatible Tube Fitting With Nut & Ferrule

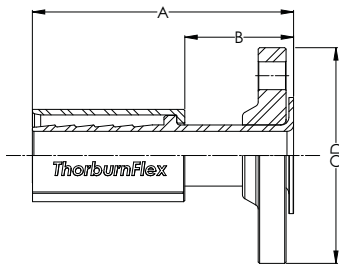


Part Number	Nominal Hose I.D.		Tube O.D.		A		B Cutoff Allowance	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-04-04TC	1/4	6	1/4	6	2.02	51	0.82	21
TR40-06-06TC	3/8	10	3/8	10	2.48	63	1.28	33
TR40-08-08TC	1/2	12	1/2	12	2.81	71	1.34	34
TR40-12-12TC	3/4	20	3/4	20	3.44	87	1.75	44
TR40-16-16TC	1	25	1	25	3.61	92	1.92	49
TR40-24-24TC	1 1/2	40	1 1/2	40	5.12	130	2.43	62
TR40-32-32TC	2	50	2	50	6.72	171	3.16	80

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73  
Swagelok™ is a Registered Trademark of Crawford Company

## TR40/TR41 PTFE Hose Permanent Fittings

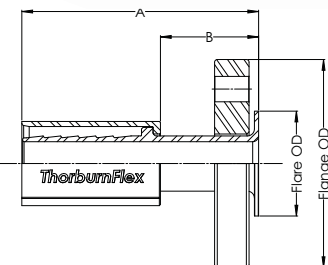
### Swivel Flange 150 lbs



Part Number	Nominal Flange Size		A		B Cutoff Allowance		Bolt Holes	Bolt Circle	Stub Flare O.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	#	Inch	Inch	mm	Inch	mm
TR40-08-08LF	1/2	12	2.9	74	1.40	36	4	2.38	1.37	34.9	3.50	89
TR40-12-12LF	3/4	20	3.1	79	1.50	38	4	2.75	1.69	42.9	2.75	70
TR40-16-16LF	1	25	3.4	86	1.65	42	4	2.13	2.00	50.8	3.13	79
TR40-20-20LF	1 1/4	30	3.9	99	1.68	43	4	3.50	2.50	63.5	4.63	118
TR40-24-24LF	1 1/2	40	4.0	102	1.85	47	4	3.98	2.87	73.0	5.00	127
TR40-32-32LF	2	50	5.7	145	2.70	69	4	4.75	3.63	92.1	6.00	152
TR40-48-48LF	3	75	6.0	152	2.90	74	4	6.00	5.00	127.0	7.50	191
TR40-64-64LF	4	100	7.0	178	3.50	89	8	7.50	6.19	157.2	9.00	229
TR40-96-96LF	6	150	9.0	229	4.00	102	8	9.50	8.50	215.9	11.0	279

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Swivel Flange PN10/PN16



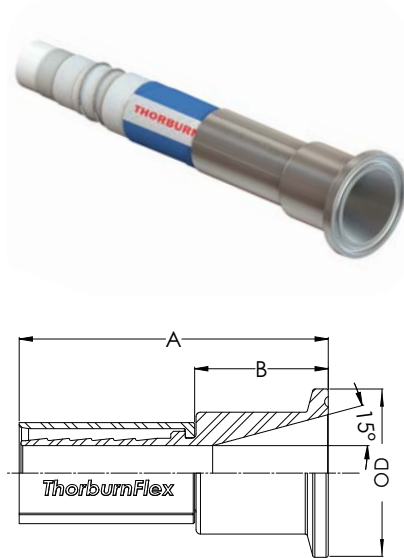
Part Number	Nominal Flange Size		A		B Cutoff Allowance		Bolt Holes	Bolt Circle	Stub Flare O.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	#	Inch	Inch	mm	Inch	mm
TR40-08-08LFPN	1/2	12	2.9	74	1.40	36	4	2.56	1.77	45	3.74	95
TR40-12-12LFPN	3/4	20	3.1	79	1.50	38	4	2.95	2.28	58	4.13	105
TR40-16-16LFPN	1	25	3.4	86	1.65	42	4	3.35	2.68	68	4.53	115
TR40-20-20LFPN	1 1/4	30	3.9	99	1.68	43	4	3.94	3.07	78	5.51	140
TR40-24-24LFPN	1 1/2	40	4.0	102	1.85	47	4	4.33	3.46	88	5.91	150
TR40-32-32LFPN	2	50	5.7	145	2.70	69	4	4.92	4.02	102	6.50	165
TR40-48-48LFPN	3	75	6.0	152	2.90	74	8	6.30	5.43	138	7.87	200
TR40-64-64LFPN	4	100	7.0	178	3.50	89	8	7.09	6.22	158	8.66	220
TR40-96-96LFPN	6	150	9.0	229	4.00	102	8	9.45	8.35	212	11.22	285

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

**Note:** Other flange drillings available upon request (ANSI 300lbs, PN10, PN16, PN25).

## TR40/TR41 PTFE Hose Permanent Fittings

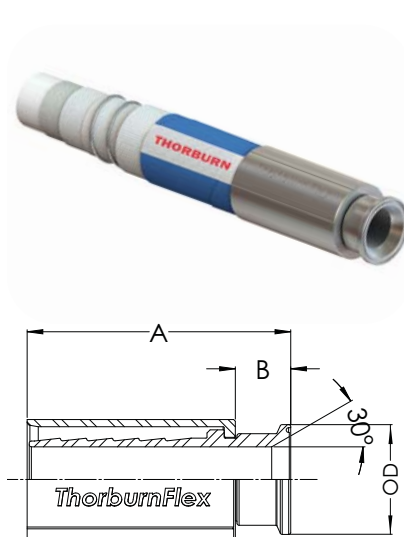
### Tri-Clamp Sanitary Flange



Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-16-16STC	1	25	1	25	2.70	69	1.25	32	0.87	22	1.98	50
TR40-24-24STC	1 1/2	40	1 1/2	40	3.04	77	1.25	32	1.39	35	1.98	50
TR40-32-32STC	2	50	2	50	3.23	82	1.25	32	1.87	47	2.52	64
TR40-48-48STC	3	75	3	75	4.65	118	1.25	32	2.87	73	3.58	91
TR40-64-64STC	4	100	4	100	5.09	129	1.25	32	3.83	97	4.68	119

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Mini Sanitary Flange



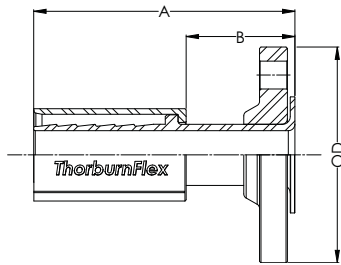
Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-08-08MSC	1/2	12	1/2	12	3.07	78	1.25	32	0.38	9.7	0.98	24
TR40-12-12MSC	3/4	20	3/4	20	3.19	81	1.25	32	0.63	16	0.98	24

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73



## TR40/TR41 PTFE Hose Permanent Fittings

### Swivel Flange 150 lbs Encapsulated

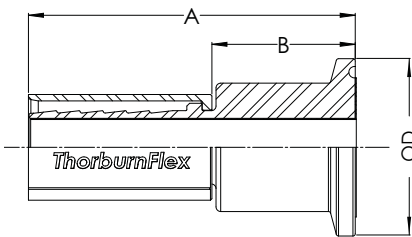


Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Bolt Circle		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-08-08FL150E	1/2	12	1/2	12	3.1	79	1.3	33	2.4	61	3.5	89
TR40-12-12FL150E	3/4	20	3/4	20	3.2	81	1.4	36	2.8	71	3.9	99
TR40-16-16FL150E	1	25	1	25	3.4	86	1.5	38	3.1	79	4.3	109
TR40-20-20FL150E	1 1/4	30	1 1/4	30	3.5	89	1.5	38	3.5	89	4.6	117
TR40-24-24FL150E	1 1/4	40	1 1/4	40	3.7	94	1.6	41	3.9	99	5.0	127
TR40-32-32FL150E	2	50	2	50	4.1	104	1.8	46	4.8	122	6.0	152
TR40-48-48FL150E	3	75	3	75	5.6	142	2.5	64	6	152	7.5	191
TR40-64-64FL150E	4	100	4	100	6.2	157	3	76	7.5	191	9	229
TR40-96-96FL150E	6	150	6	150	7.5	191	4	102	9.5	241	11	279

Materials: 316 Stainless Steel insert encapsulated with PTFE. Material ordering codes are found on Page 73

**Note:** Other flange drillings available upon request (ANSI 300lbs, PN10, PN16, PN25).

### Tri-Clamp Sanitary Flange Encapsulated



Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-16-16STCE	1	25	1	25	2.70	69	1.25	32	0.87	22	1.98	50
TR40-24-24STCE	1 1/2	40	1 1/2	40	3.04	77	1.25	32	1.39	35	1.98	50
TR40-32-32STCE	2	50	2	50	3.23	82	1.25	32	1.87	47	2.52	64
TR40-48-48STCE	3	75	3	75	4.65	118	1.25	32	2.87	73	3.58	91
TR40-64-64STCE	4	100	4	100	5.09	129	1.25	32	3.83	97	4.68	119

Materials: 316 Stainless Steel insert encapsulated with PTFE. Material ordering codes are found on Page 73

**Note:** Other flange drillings available upon request (ANSI 300lbs, PN10, PN16, PN25).

## TR40/TR41 PTFE Hose Permanent Fittings

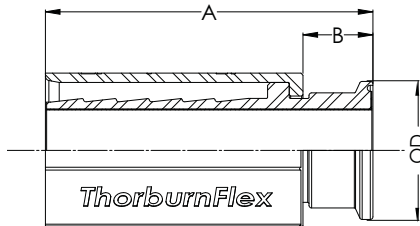
### Mini Sanitary Flange Encapsulated



Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-08-08MSCE	1/2	12	1/2	12	3.07	78	1.25	32	0.38	9.7	0.98	24
TR40-12-12MSCE	3/4	20	3/4	20	3.19	81	1.25	32	0.63	16	0.98	24

Materials: 316 Stainless Steel insert encapsulated with PTFE. Material ordering codes are found on Page 73

**Note:** Other flange drillings available upon request (ANSI 300lbs, PN10, PN16, PN25).

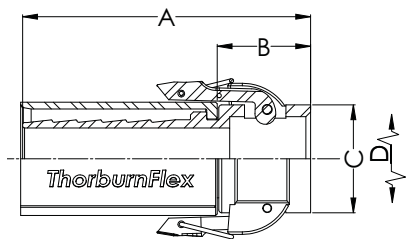


### Female “Type C” Cam & Groove Couplings



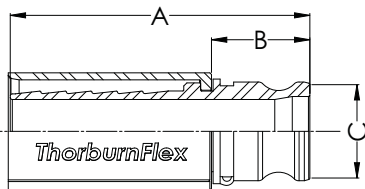
Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.		D Ext Cam Arms	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-08-08C	1/2	12	1/2	12	4.00	100	2.50	64	2.11	54	4.51	115
TR40-12-12C	3/4	20	3/4	20	4.25	108	2.50	64	2.11	54	4.51	115
TR40-16-16C	1	25	1	25	4.75	121	3.00	75	2.44	62	5.10	130
TR40-24-24C	1 1/2	40	1 1/2	40	6.25	159	3.50	89	3.56	90	7.16	182
TR40-32-32C	2	50	2	50	7.50	191	4.00	100	3.94	100	7.54	192
TR40-48-48C	3	75	3	75	8.00	202	4.50	114	5.46	139	9.56	243
TR40-64-64C	4	100	4	100	8.25	210	4.75	121	6.56	167	10.56	271
TR40-96-96C	6	150	6	150	10.25	260	6.00	152	10.16	258	16.26	413

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73



## TR40/TR41 PTFE Hose Permanent Fittings

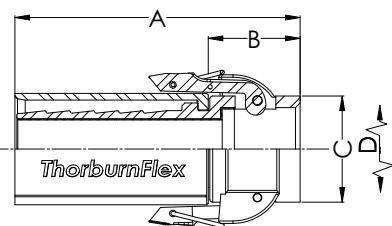
### Male “Type E” Cam & Groove Couplings



Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-08-08E	1/2	12	1/2	12	4.50	114	3.00	75	1.26	32
TR40-12-12E	3/4	20	3/4	20	4.75	121	3.00	75	1.26	32
TR40-16-16E	1	25	1	25	5.25	133	3.50	89	1.63	41
TR40-24-24E	1 1/2	40	1 1/2	40	6.75	171	4.00	100	2.14	54
TR40-32-32E	2	50	2	50	8.03	204	4.50	114	2.64	67
TR40-48-48E	3	75	3	75	8.75	222	5.25	133	3.70	94
TR40-64-64E	4	100	4	100	9.00	229	5.50	140	4.71	120
TR40-96-96E	6	150	6	150	11.00	279	6.7	170	7.09	180

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Female “Type C” Cam & Groove Encapsulated Couplings

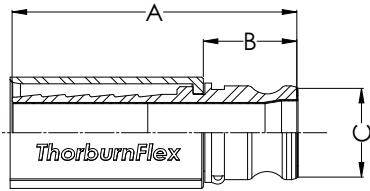


Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.		D Ext. Cam Arms	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-08-08CE	1/2	12	1/2	12	4.00	100	2.50	64	2.11	54	4.51	115
TR40-12-12CE	3/4	20	3/4	20	4.25	108	2.50	64	2.11	54	4.51	115
TR40-16-16CE	1	25	1	25	4.75	121	3.00	75	2.44	62	5.10	130
TR40-24-24CE	1 1/2	40	1 1/2	40	6.25	159	3.50	89	3.56	90	7.16	182
TR40-32-32CE	2	50	2	50	7.50	191	4.00	100	3.94	100	7.54	192
TR40-48-48CE	3	75	3	75	8.00	202	4.50	114	5.46	139	9.56	243
TR40-64-64CE	4	100	4	100	8.25	210	4.75	121	6.56	167	10.56	271
TR40-96-96CE	6	150	6	150	10.25	260	6.00	152	10.16	258	16.26	413

Materials: 316 Stainless Steel insert encapsulated with PTFE. Material ordering codes are found on Page 73

## TR40/TR41 PTFE Hose Permanent Fittings

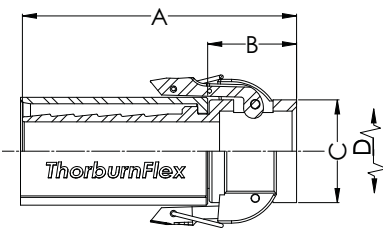
### Male “Type E” Cam & Groove Encapsulated Couplings



Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-08-08EE	1/2	12	1/2	12	4.50	114	3.00	75	1.26	32
TR40-12-12EE	3/4	20	3/4	20	4.75	121	3.00	75	1.26	32
TR40-16-16EE	1	25	1	25	5.25	133	3.50	89	1.63	41
TR40-24-24EE	1 1/2	40	1 1/2	40	6.75	171	4.00	100	2.14	54
TR40-32-32EE	2	50	2	50	8.03	204	4.50	114	2.64	67
TR40-48-48EE	3	75	3	75	8.75	222	5.25	133	3.70	94
TR40-64-64EE	4	100	4	100	9.00	229	5.50	140	4.71	120
TR40-96-96EE	6	150	6	150	11.00	279	6.7	170	7.09	180

Materials: 316 Stainless Steel insert encapsulated with PTFE. Material ordering codes are found on Page 73

### Female “Type C” Cam & Groove Polypropylene Couplings



Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.		D Ext. Cam Arms	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-08-08CP	1/2	12	1/2	12	4.00	100	2.50	64	2.11	54	4.51	115
TR40-12-12CP	3/4	20	3/4	20	4.25	108	2.50	64	2.11	54	4.51	115
TR40-16-16CP	1	25	1	25	4.75	121	3.00	75	2.44	62	5.10	130
TR40-24-24CP	1 1/2	40	1 1/2	40	6.25	159	3.50	89	3.56	90	7.16	182
TR40-32-32CP	2	50	2	50	7.50	191	4.00	100	3.94	100	7.54	192
TR40-48-48CP	3	75	3	75	8.00	202	4.50	114	5.46	139	9.56	243
TR40-64-64CP	4	100	4	100	8.25	210	4.75	121	6.56	167	10.56	271
TR40-96-96CP	6	150	6	150	10.25	260	6.00	152	10.16	258	16.26	413

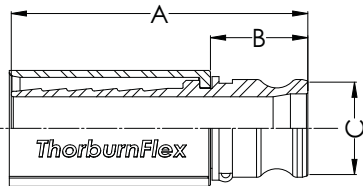
Materials: 316 Stainless Steel Ferrule with Polypropylene insert. Material ordering codes are found on Page 73

Maximum Pressure: 90 PSI - 3/4" (20 mm) to 2" (50 mm) | 50 PSI - 3" (75 mm) to 4" (100 mm)

Maximum Temperature: 60°C (140°F)

## TR40/TR41 PTFE Hose Permanent Fittings

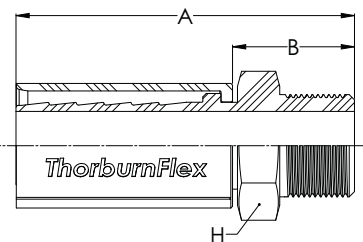
### Male “Type E” Cam & Groove Polypropylene Couplings



Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-08-08EP	1/2	12	1/2	12	4.50	114	3.00	75	1.26	32
TR40-12-12EP	3/4	20	3/4	20	4.75	121	3.00	75	1.26	32
TR40-16-16EP	1	25	1	25	5.25	133	3.50	89	1.63	41
TR40-24-24EP	1 1/2	40	1 1/2	40	6.75	171	4.00	100	2.14	54
TR40-32-32EP	2	50	2	50	8.03	204	4.50	114	2.64	67
TR40-48-48EP	3	75	3	75	8.75	222	5.25	133	3.70	94
TR40-64-64EP	4	100	4	100	9.00	229	5.50	140	4.71	120
TR40-96-96EP	6	150	6	150	11.00	279	6.7	170	7.09	180

Materials: 316 Stainless Steel Ferrule with Polypropylene insert. Material ordering codes are found on Page 73  
 Maximum Pressure: 90 PSI - 3/4" (20 mm) to 2" (50 mm) | 50 PSI - 3" (75 mm) to 4" (100 mm)  
 Maximum Temperature: 60°C (140°F)

### Polypropylene Hex Male Pipe



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch
TR40-12-12MPP	3/4	20	3/4	20	3/4-14	3.00	75	1.62	41	1.13
TR40-16-16MPP	1	25	1	25	1-11 1/2	3.27	83	1.72	44	1.38
TR40-24-24MPP	1 1/2	40	1 1/2	40	1 1/2-11 1/2	3.58	91	2.07	53	2.00
TR40-32-32MPP	2	50	2	50	2-11 1/2	3.93	99	2.23	57	2.50

Materials: 316 Stainless Steel Ferrule with Polypropylene insert. Material ordering codes are found on Page 73  
 Maximum Pressure: 90 PSI - 3/4" (20 mm) to 2" (50 mm) | 50 PSI - 3" (75 mm) to 4" (100 mm)  
 Maximum Temperature: 60°C (140°F)



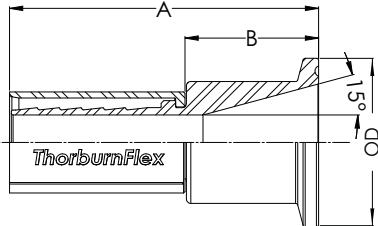
## TR40/TR41 PTFE Hose Permanent Fittings

### Polypropylene Tri-Clamp Sanitary Flange



Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-16-16STCP	1	25	1	25	2.70	69	1.25	32	0.87	22	1.98	50
TR40-24-24STCP	1 1/2	40	1 1/2	40	3.04	77	1.25	32	1.39	35	1.98	50
TR40-32-32STCP	2	50	2	50	3.23	82	1.25	32	1.87	47	2.52	64

Materials: 316 Stainless Steel Ferrule with Polypropylene insert. Material ordering codes are found on Page 73  
 Maximum Pressure: 90 PSI - 3/4" (20 mm) to 2" (50 mm) | 50 PSI - 3" (75 mm) to 4" (100 mm)  
 Maximum Temperature: 60°C (140°F)

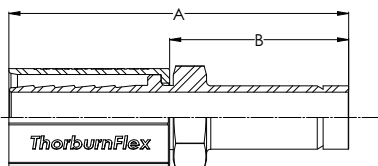


### Polypropylene Tube Stub



Part Number	Nominal Hose I.D.		Tube O.D.		A		B Cutoff Allowance	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TR40-04-04T	1/4	6	1/4	6	1.96	49	0.80	20
TR40-06-06T	3/8	10	3/8	10	2.42	61	1.22	31
TR40-08-08T	1/2	12	1/2	12	2.91	74	1.44	37
TR40-12-12T	3/4	20	3/4	20	3.53	90	1.84	47
TR40-16-16T	1	25	1	25	3.78	96	1.94	49
TR40-24-24T	1 1/2	40	1 1/2	40	5.22	133	2.53	64
TR40-32-32T	2	50	2	50	6.82	173	3.26	83

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73



## TC72/76 PTFE Hose Assemblies



| TC72 (top) and TC76 Hose Assemblies |

### AEROSPACE STANDARDS (on request):

- SAE AS1946, MIL-DTL-25579, MIL-DTL-27267
- TSO C53a Type A
- TSO C53a Type C
- TSO C75 Type IIA-S/P, TSO C75 Type IIA-S/P-F
- AS1055 Type IIa & IIb, Class A & B

### APPLICATIONS:

- Chemical loading/unloading
- Food handling
- Pulp & Paper
- Foam packaging
- Waste water
- Batch bulk transfer
- Decanting vessels and drums

**Thorburn's TC72** is a flexible convoluted bore PTFE hose with high tensile stainless steel braided reinforcement that is designed for low force small minimum bend radii, long term flex life, and chemically inert for corrosion resistance. Thorburn's TC72 PTFE hose is ideal for high purity applications, such as pharmaceutical or food transfer.

**Thorburn's TC76** has an antistatic conductive carbon black added to the PTFE to dissipate an electrostatic charge in fuel, steam, or high flow-rate applications. It is an ideal hose for fuel handling, tire presses, laundry presses and other types of steam service where on-off operating cycles cause wide temperature fluctuations inside the hose.

### HOSE CONSTRUCTION:

**TC72 Inner Core:** Convoluted 100% pure PTFE, externally reinforced with PTFE-impregnated fiberglass.

**TC76 Inner Core:** Convoluted 100% pure PTFE, externally reinforced with PTFE-impregnated fiberglass. Thorburn's TC76 hose has precisely controlled amounts of carbon black added to the inner 15% of the PTFE inner core. This homogeneous material provides a continuous conductive path to the metal end fittings.

**REINFORCEMENT:** A580 type 304 (EN1.4301) high tensile stainless steel braid.

**TEMPERATURE RANGE:** -54°C to 204°C (-65°F to 400°F)

### STANDARDS:

- SAE AS620
- PTFE meets FDA 21 CFR 177.1550 & ISO 12086 Part 1., USDA and #A
- Meets Pharmacopoeia Class VI DIP & CIP.

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TC72/76-4	8	1/4	6.10	0.24	12.2	0.48	137.9	2000	599.8	8700	22.9	75	17.8	0.70	0.012	0.09
TC72/76-6	10	3/8	9.65	0.38	15.0	0.59	103.4	1500	439.9	6380	22.9	75	20.3	0.80	0.016	0.12
TC72/76-8	15	1/2	13.0	0.51	20.1	0.79	96.5	1400	399.9	5800	22.9	75	25.4	1.00	0.030	0.22
TC72/76-12	20	3/4	19.1	0.75	27.9	1.10	68.9	1000	275.8	4000	15.2	50	50.8	2.00	0.040	0.29
TC72/76-16	25	1	25.4	1.00	33.0	1.30	68.9	1000	275.8	4000	15.2	50	76.2	3.00	0.056	0.41
TC72/76-20	32	1 1/4	31.5	1.24	39.6	1.56	68.9	1000	275.8	4000	15.2	50	158.8	6.25	0.073	0.53
TC72/76-24	40	1 1/2	38.1	1.50	45.5	1.79	51.7	750	206.8	3000	15.2	50	190.5	7.50	0.085	0.62
TC72/76-32	50	2	50.3	1.98	59.2	2.33	34.5	500	137.9	2000	15.2	50	254.0	10.0	0.134	0.97

Available fitting to end joint hose couplings are found on pages 58 to 68

## TC85/87 PTFE Hose Assemblies



| TC85 (top) and TC87 Hose Assemblies |

**STANDARDS:** PTFE Meets FDA 21 CFR 177.1550. Meets United States and Canadian Coast Guard specifications.

### APPLICATIONS:

**TC85** hose assemblies are an ideal bulk transfer hose for a wide range of caustics, chemicals and raw materials.

- Tank, car and ship offloading
- Bulk handling and petrochemical transfer
- Pump connections
- Pulp & Paper
- Vacuum transfer
- Compressor intake

**TC87** conductive transfer hose assemblies have the same bulk-handling usefulness as the TC85 with special suitability for high-flow installations involving fuels and other petrochemicals. It has a conductive inner core to effectively dissipate static charges.

**Thorburn's TC85** is a heavy wall convoluted bore PTFE hose with an inner spring spiral wire at the root of the convolution for full vacuum and to prevent hose kinking. The pressure containment is provided by a high tensile stainless steel braid that is designed for low force small minimum bend radii and long term flex life. Thorburn's TC85 PTFE inner core is chemically inert for corrosion resistance and is also an ideal hose for high purity applications such as pharmaceutical or food transfer.

**Thorburn's TC87** has an antistatic conductive carbon black added to the PTFE to dissipate an electrostatic charge in fuel, steam, or high flow-rate applications. It is an ideal hose for fuel handling, tire presses, laundry presses and other types of steam service where on-off operating cycles cause wide temperature fluctuations inside the hose.

### HOSE CONSTRUCTION:

**TC85 Inner Core:** Convoluted 100% pure PTFE, externally reinforced with PTFE-impregnated fiberglass and has an inner spring spiral wire at the root of the convolution for full vacuum and to prevent hose kinking.

**TC87 Inner Core:** Convoluted 100% pure PTFE, externally reinforced with PTFE-impregnated fiberglass and has an inner spring spiral wire at the root of the convolution for full vacuum and to prevent hose kinking. Thorburn's TC87 hose has precisely controlled amounts of carbon black added to the inner 15% of the PTFE inner core. This homogeneous material provides a continuous conductive path to the metal end fittings.

**REINFORCEMENT:** A580 type 304 (EN1.4301) high tensile stainless steel braid.

**TEMPERATURE RANGE:** -54°C to 204°C (-65°F to 400°F)

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TC-85/87-24	40	1 1/2	38.6	1.52	48.3	1.90	51.7	750	207	3000	12.2	40	190.5	7.50	1.31	0.88
TC-85/87-32	50	2	51.3	2.02	61.5	2.42	34.5	500	138	2000	12.2	40	254.0	10	1.77	1.19
TC-85/87-48	80	3	77.5	3.05	93.5	3.68	17.2	250	69	1000	12.2	40	381.0	15	3.42	2.30
TC-85/87-64	100	4	103.4	4.07	123.2	4.85	10.3	150	41	600	12.2	40	609.6	24	5.18	3.48
TC-85/87-96	150	6	130.0	5.12	149.1	5.87	5.3	75	21	300	12.2	40	900.0	35	12.0	8.04

Available fitting to end joint hose couplings are found on pages 58 to 68

## TC92/TC96 PTFE Hose Assemblies



| TC92 (top) and TC96 Hose Assemblies |

### APPLICATIONS:

- Chemical transfer
- Pharmaceuticals
- Food and Beverage
- Pulp & Paper
- Foam packaging
- Tire press
- Air compressor discharge

Thorburn's **TC92** white and **TC96** conductive static dissipating PTFE lined seamless convoluted hose offers greater hose flexibility, reduces kinking and allows the hose to self drain more easily. TC92-TC96 hoses are designed to withstand the most demanding conditions, including high velocity and pressure surges.

### HOSE CONSTRUCTION:

The unique features of Thorburn's TC92 & TC96 inner cores thick tube design is its ability to be extended through the fittings and flare over sealing failures— thus resulting in no exposed sealing surfaces for greater relief from leaking, corrosion and bacteria startup.

- TC92 white PTFE 316SS braid
- TC96 conductive PTFE 316SS braid

**TEMPERATURE RANGE:** -73°C to 232°C (-100°F to 450°F) - Braid A580 type SS304 standard optional SS316

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TC92/TC96-4	8	1/4	6.09	0.24	10.67	0.42	138	2000	600	8700	18	60	21.6	0.85	0.13	0.09
TC92/TC96-6	10	3/8	9.65	0.38	16.51	0.65	110	1600	469	6800	18	60	25.0	1.00	0.18	0.12
TC92/TC96-8	15	1/2	12.70	0.50	17.53	0.69	103	1500	414	6000	18	60	44.5	1.75	0.32	0.21
TC92/TC96-12	20	3/4	19.05	0.75	25.91	1.02	83	1200	331	4800	18	60	69.9	2.75	0.48	0.32
TC92/TC96-16	25	1	25.40	1.00	34.04	1.43	69	1000	276	4000	18	60	88.9	3.50	0.65	0.48
TC92/TC96-20	32	1 1/4	31.75	1.25	40.13	1.58	52	750	221	3200	18	60	114.3	4.50	1.06	0.71
TC92/TC96-24	40	1 1/2	38.10	1.50	48.01	1.89	45	650	179	2600	17	55	120.7	4.75	1.17	0.78
TC92/TC96-32	50	2	50.80	2.00	60.45	2.38	31	450	145	2100	13	42	133.4	5.25	1.59	1.09
TC92/TC96-48	80	3	76.2	3.00	125.7	4.95	17	250	69	1000	9.5	30	241.3	9.50	4.32	2.90

Available fitting to end joint hose couplings are found on pages 58 to 68

## TC97/TC98 PTFE Hose Assemblies



| TC97 (top) and TC98 Hose Assemblies |

### APPLICATIONS:

- Chemical transfer
- Pharmaceuticals
- Food and beverage
- Pulp & Paper
- Foam packaging
- Tire press
- Air compressor discharge

Thorburn's **TC97** white and **TC98** conductive static dissipating PTFE lined seamless convoluted hose offers greater hose flexibility, reduces kinking and allows the hose to self drain more easily. TC97-TC98 hoses are designed to withstand the most demanding conditions, including high velocity and pressure surges.

### HOSE CONSTRUCTION:

The unique features of Thorburn's TC97 & TC98 inner cores thick tube design is its ability to be extended through the fittings and flare over sealing failures— thus resulting in no exposed sealing surfaces for greater relief from leaking, corrosion and bacteria startup.

### Polypropylene Braid

Fraying of braid will not puncture handler's hands. Maximum abrasion and chemical resistance.

- TC97 white PTFE polypropylene braid
- TC98 conductive PTFE polypropylene braid

### TEMPERATURE RANGE:

#### Polypropylene Braided Hose

-40°C to 121°C (-40°F to 250°F) - Tightly woven polypropylene braid

-73°C to 232°C (-100°F to 450°F) - Braid A580 type SS304 standard optional SS316

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TC97/TC98-4	8	1/4	6.3	0.25	13.9	0.55	24	350	97	1400	18	60	19.0	0.75	0.05	0.03
TC97/TC98-6	10	3/8	9.5	0.38	16.3	0.64	24	350	97	1400	18	60	25.4	1.00	0.09	0.06
TC97/TC98-8	15	1/2	12.7	0.50	24.1	0.95	24	350	83	1200	18	60	44.5	1.75	0.17	0.12
TC97/TC98-12	20	3/4	19.1	0.75	32.3	1.27	17	250	69	1000	18	60	57.2	2.25	0.37	0.25
TC97/TC98-16	25	1	25.4	1.00	39.6	1.56	17	250	69	1000	18	60	69.9	2.75	0.45	0.30
TC97/TC98-24	40	1 1/2	38.1	1.50	51.1	2.01	14	200	55	800	13	42	177.8	7.0	0.79	0.53
TC97/TC98-32	50	2	50.8	2.00	64.8	2.55	14	200	55	800	12	40	228.6	9.0	1.34	0.90
TC97/TC98-48	80	3	76.2	3.00	95.3	3.75	10	150	41	600	11	35	254.0	10.0	2.11	1.42

Available fitting to end joint hose couplings are found on pages 58 to 68



## TC30 PTFE Hose Assemblies



| TC30 Hose Assemblies |

### APPLICATIONS:

- Compressed air lines in aluminum smelters
- Coolant
- Fuel
- Oil
- Instrument lines
- Medium pressure gas systems

**Thorburn's TC30** is specifically designed for long term service as the flexible component used to transfer compressed air to pneumatic control valves and crust breaker/feeder cylinders found in potroom superstructures of aluminum smelters. TKP30 is completely non-conductive with dead tight sealing to 275 bar and its properties do not change over time, yielding superior maintenance free performance.

### FEATURES:

- Non-metallic, non-conductive throughout and flame resistant (will not sustain combustion). These characteristics make it appropriate for sound attenuation, electrical insulation, isolation or resistance to high frequency radiation.
- High tensile strength, Kevlar 29 braid, which makes it suited for higher temperatures and pressures than Nomex-nylon braided hoses.
- The convoluted lightweight hose is extremely flexible and easy to work with.
- An ideal high pressure dielectric superstructure potroom hose.

### HOSE CONSTRUCTION:

**Inner Core:** Virgin white convoluted PTFE

**REINFORCEMENT:** PTFE-impregnated fiberglass and a double Kevlar 29 braid, covered with a flame retardant abrasive resistant polyester braid, specifically designed to protect the Kevlar 29 braid from UV degradation.

**TEMPERATURE RANGE:** -54°C to 175°C (-65°F to 350°F)  
-73°C to 204°C (-100°F to 400°F) intermittent service

### STANDARDS:

Meets United States and Canadian Coast Guard specifications.

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TC30-4	8	1/4	6.35	0.25	11.94	0.47	68.9	1000	275.8	4000	22.9	75	12.7	0.50	0.067	0.045
TC30-6	10	3/8	9.65	0.38	14.5	0.57	68.9	1000	275.8	4000	22.9	75	19.1	0.75	0.091	0.061
TC30-8	15	1/2	12.7	0.50	19.6	0.77	68.9	1000	275.8	4000	15.2	50	25.4	1.00	0.185	0.124
TC30-12	20	3/4	19.1	0.75	25.7	1.01	68.9	1000	275.8	4000	9.14	30	50.8	2.00	0.274	0.184
TC30-16	25	1	25.4	1.00	33.3	1.31	68.9	1000	275.8	4000	9.14	30	76.2	3.00	0.357	0.240
TC30-20	32	1 1/4	31.8	1.25	39.1	1.54	51.7	750	206.8	3000	9.14	30	88.9	3.50	0.399	0.268
TC30-24	40	1 1/2	38.1	1.50	45.7	1.80	43.1	625	172.4	2500	9.14	30	101.6	4.00	0.521	0.350
TC30-32	50	2	50.8	2.00	59.4	2.34	43.1	625	172.4	2500	9.14	30	152.4	6.00	0.595	0.400

Available fitting to end joint hose couplings are found on pages 58 to 68



## TC31/TC32 PTFE Hose Couplings



| TC31 (top) and TC32 Hose Assemblies |

### APPLICATIONS:

- Compressed air lines in aluminum smelters
- Potroom
- Coolant
- Fuel
- Oil
- Instrument lines
- Medium pressure gas systems

**Thorburn's TC31** hose has an abrasive resistant polyester braid reinforcement instead of wire braid, is non-metallic throughout, and flame-resistant (will not sustain combustion). These characteristics make it appropriate for many uses requiring sound attenuation, electrical insulation or isolation, or resistance to high frequency radiation (which may cause external overheating and eventual failure of metal-braided hose). TC31 has 15% carbon black added to the PTFE to dissipate electrical static charge. Typical applications include coolant lines, fuel and oil hose, instrument lines and low pressure industrial gas compressed air systems.

**Thorburn's TC32** hose has a polyester braid and is similar to TC31, except that the PTFE inner core is white and does not possess the static dissipation characteristics of the carbon black inner core. This is an economical alternative to Thorburn TC30 Potroom hose.

### FEATURES:

- Available with conductive or non-conductive core
- Ideal dielectric medium pressure Superstructure Potroom hose

### HOSE CONSTRUCTION:

**INNER CORE:** Convoluted PTFE

**REINFORCEMENT:** PTFE-impregnated fiberglass and polyester or Nomex nylon braid

**TEMPERATURE RANGE:** -54°C to 135°C (-65°F to 275°F)

### STANDARDS:

Meets United States and Canadian Coast Guard specifications.

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TC31/TC32-4	8	1/4	6.35	0.25	11.94	0.47	34.5	500	165.5	2400	22.9	75	12.7	0.50	0.059	0.040
TC31/TC32-6	10	3/8	9.65	0.38	14.5	0.57	34.5	500	165.5	2400	22.9	75	19.1	0.75	0.074	0.050
TC31/TC32-8	15	1/2	12.7	0.50	19.6	0.77	34.5	500	165.5	2400	15.2	50	25.4	1.00	0.185	0.124
TC31/TC32-12	20	3/4	19.1	0.75	25.7	1.01	27.6	400	151.6	2200	9.14	30	38.1	1.50	0.260	0.175
TC31/TC32-16	25	1	25.4	1.00	33.3	1.31	24.1	350	131.0	1900	9.14	30	50.8	2.00	0.298	0.200
TC31/TC32-20	32	1 1/4	31.8	1.25	39.1	1.54	20.7	300	110.3	1600	9.14	30	88.9	3.50	0.372	0.250
TC31/TC32-24	40	1 1/2	38.1	1.50	45.7	1.80	17.2	250	82.7	1200	9.14	30	101.6	4.00	0.505	0.340
TC31/TC32-32	50	2	50.8	2.00	59.4	2.34	10.3	150	44.8	650	9.14	30	152.4	6.00	0.595	0.400

Available fitting to end joint hose couplings are found on pages 58 to 68

## TC33/TC34 PTFE Hose Couplings



| TC33 (top) and TC34 Hose Assemblies |

### APPLICATIONS:

- Compressed air lines in aluminum smelters
- Potroom
- Coolant
- Fuel
- Oil
- Instrument lines
- Medium pressure gas systems

**Thorburn's TC33** is reinforced with a Dupont Nomex braid and has 15% carbon black added to the PTFE Inner core to dissipate electrical static charge.

**Thorburn's TC34** is reinforced with a Dupont Nomex braid and is similar in construction to TC33, except for the PTFE inner core which is white.

### FEATURES:

- Available with conductive or non-conductive core
- Ideal dielectric medium pressure superstructure potroom hose

### HOSE CONSTRUCTION:

**INNER CORE:** Convuluted PTFE

**REINFORCEMENT:** PTFE-impregnated fiberglass and polyester or Nomex nylon braid

**TEMPERATURE RANGE:** -54°C to 135°C (-65°F to 275°F)

### STANDARDS:

Complies with FDA requirements for portable water systems.  
Meets National Bureau of Standards conductivity requirements.

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TC33/TC34-8	15	1/2	12.7	0.50	19.6	0.77	13.8	200	51.7	750	15.2	50	25.4	1.00	0.185	0.124
TC33/TC34-10	18	5/8	16.0	0.63	22.1	0.87	12.1	175	48.3	700	9.14	30	38.1	1.50	0.202	0.136
TC33/TC34-12	20	3/4	19.1	0.75	25.7	1.09	12.1	175	48.3	700	9.14	30	50.8	2.00	0.274	0.184
TC33/TC34-16	25	1	25.4	1.00	33.3	1.31	12.1	175	48.3	700	9.14	30	76.2	3.00	0.357	0.240
TC33/TC34-20	32	1 1/4	31.8	1.25	39.1	1.56	10.3	150	41.4	600	9.14	30	88.9	3.50	0.399	0.268
TC33/TC34-24	40	1 1/2	38.1	1.50	45.7	1.81	10.3	150	41.4	600	9.14	30	101.6	4.00	0.521	0.350

Available fitting to end joint hose couplings are found on pages 58 to 68

## TC60/61 PTFE Hose Assemblies



| TC60 (top) and TC 61 Hose Assemblies |

**STANDARDS:** FDA Approved, Accepted by the U.S. Coast Guard, PTFE Perfluorocarbon Resins meets FDA 21 CFR 177.1550 Chlorine Institute Pamphlet 6. Appendix A

### APPLICATIONS:

- Chemical loading/unloading
- Chlorine transfer
- Ideal for harsh atmospheric conditions that require extreme corrosion resistance on the exterior of the hose
- Severe applications in hostile environments where external corrosion from the presence of strong acids will attack standard stainless steel braid

**Thorburn's TC60** series hose has a heavy double PVDF braid and is designed for use in severe applications where external hostile environments will attack standard SS braid. When the permeated gases eventually mix with the moisture in air, they can create hydrochloric acid that can quickly attack the stainless steel braid reinforcement. PVDF braid is resistant to most chemicals introduced to the external surface of the hose and is ideal for the transfer of chlorinated fluids/gases that may permeate the PTFE liner.

**Thorburn's TC61** has an antistatic conductive carbon black added to the PTFE to dissipate an electrostatic charge in fuel, steam, or high flow-rate applications.

### FEATURES:

- Open pitch, helical convolutions for easy cleaning
- Rated for both medium pressure and full vacuum service
- PTFE inner core provides corrosion resistance
- Tighter bend radius compared to smooth bore PTFE style hose
- Easy to flex and will not flatten when bent
- PTFE available with natural (TC60) or conductive (TC61) liner

### HOSE CONSTRUCTION:

**TC60 Inner Core:** Convoluted 100% pure PTFE

**TC61 Inner Core:** Convoluted 100% pure PTFE. Has precisely controlled amounts of carbon black added to the inner 15% of the PTFE inner core. This homogeneous material provides a continuous conductive path to the metal end fittings.

**REINFORCEMENT:** PVDF heavy double braid

**TEMPERATURE RANGE:** -20°C to 204°C (-20°F to 275°F)

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TC60/61-8	15	1/2	12.7	0.50	24.9	0.96	34.5	500	172.4	2500	22.9	75	50.8	2.0	0.22	0.15
TC60/61-12	20	3/4	19.1	0.75	31.8	1.25	34.5	500	172.4	2500	15.2	50	69.9	2.5	0.37	0.25
TC60/61-16	25	1	25.4	1.00	39.6	1.56	34.5	500	172.4	2500	15.2	50	101.6	6.0	0.49	0.33
TC60/61-24	40	1 1/2	38.1	1.50	56.9	2.24	25.9	375	129.3	1875	15.2	50	152.4	10.0	0.89	0.60
TC60/61-32	50	2	50.8	2.00	67.8	2.67	17.2	375	86.2	1875	15.2	50	190.5	12.0	1.19	0.80

Available fitting to end joint hose couplings are found on pages 58 to 68

## TC50/TC51 PTFE Hose Assemblies



| TC50 (top) and TC51 Hose Assemblies |

### APPLICATIONS:

- Pharmaceuticals
- Food transfer
- Rail truck loading/unloading
- Solvents– from acetone to xylene
- Plating chemicals– sodium cyanide, pickling liquors
- Cleaners– alkali solvents, perchlorohydrate, trichloroethylene
- Black liquor, spill clean-up, spent caustic acid

**Thorburn's TC50** is a flexible convoluted bore PTFE hose with high tensile stainless steel braided reinforcement, protected with an added abrasive resistant EPDM cover that is designed for low force small minimum bend radii, long term flex life, and chemically inert for corrosion resistance.

**Thorburn's TC51** has an antistatic conductive carbon black added to the PTFE to dissipate an electrostatic charge in fuel, steam, or high flow-rate applications.

### FEATURES:

- PTFE inner liner provides outstanding corrosion resistance
- Requires a minimum amount of force to flex
- Tight bend radius
- Open pitch, helical convolutions for easy cleaning
- Tough EPDM cover provides durability and easy handling
- PTFE available with natural or conductive liner

### HOSE CONSTRUCTION:

**TC50 INNER CORE:** Convoluted 100% pure PTFE

**TC51 INNER CORE:** Convoluted 100% pure PTFE with a precisely controlled amount of carbon black added to the inner 15% of the PTFE inner core. This homogeneous material provides a continuous conductive path to the metal end fittings.

**REINFORCEMENT:** A580 type 304 (EN1.4301) high tensile stainless steel braid.

**TEMPERATURE RANGE:** -54°C to 150°C (-65°F to 302°F)

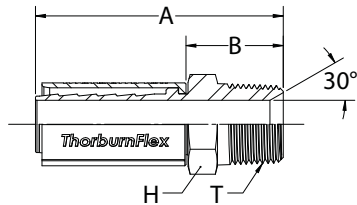
**COVER:** Smooth compounded EPDM blend to provide outstanding resistance to abrasion, chemicals and weathering.

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TC50/51-08	15	1/2	12	0.47	25	0.97	96.5	1400	399.9	5800	22.9	75	25.4	1.00	0.54	0.36
TC50/51-12	20	3/4	18	0.72	32	1.25	68.9	1000	275.8	4000	15.2	50	50.8	2.00	0.73	0.49
TC50/51-16	25	1	25	0.97	40	1.56	68.9	1000	275.8	4000	15.2	50	76.2	3.00	0.94	0.63
TC50/51-24	40	1 1/2	39	1.54	57	2.24	51.7	750	206.8	3000	15.2	50	190.5	7.50	1.55	1.04
TC50/51-32	50	2	50	1.97	68	2.67	34.5	500	137.9	2000	15.2	50	254.0	10.0	1.98	1.33

Available fitting to end joint hose couplings are found on pages 58 to 68

## Series “TC” PTFE Hose Couplings

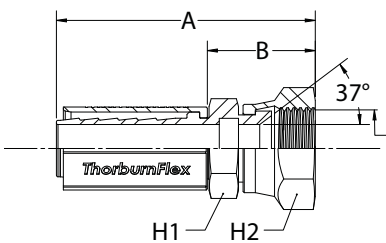
### Hex Male Pipe



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TC-04-04MP	1/4	6	1/4	6	1/4-18	2.13	54	0.94	24	0.56
TC-06-06MP	3/8	10	3/8	10	3/8-18	2.25	57	1.11	28	0.69
TC-08-08MP	1/2	12	1/2	12	1/2-14	2.91	74	1.48	37	0.88
TC-12-12MP	3/4	20	3/4	20	3/4-14	3.22	82	1.51	38	1.13
TC-16-16MP	1	25	1	25	1-11 1/2	3.69	94	1.98	50	1.38
TC-20-20MP	1 1/4	30	1 1/4	30	1 1/4-11 1/2	4.39	112	2.09	53	1.75
TC-24-24MP	1 1/2	40	1 1/2	40	1 1/2-11 1/2	4.82	122	2.18	55	2.00
TC-32-32MP	2	50	2	50	2-11 1/2	5.86	149	2.33	59	2.50
TC-48-48MP	3	80	3	80	3-8	6.50	165	3.40	86	3.50
TC-64-64MP	4	100	4	100	4-8	7.00	178	3.63	92	4.50

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Female JIC 37° Swivel

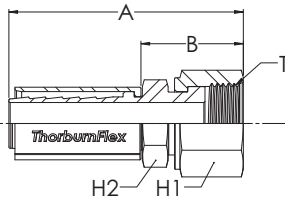


Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H2 Hex	H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TC-04-04FJX	1/4	6	1/4	6	7/16-20	2.13	54	1.04	26	0.33	0.56
TC-06-06FJX	3/8	10	3/8	10	9/16-18	2.25	57	1.12	28	0.75	0.75
TC-08-08FJX	1/2	12	1/2	12	3/4-16	2.76	70	1.32	34	0.69	0.88
TC-12-12FJX	3/4	20	3/4	20	1 1/16-12	3.39	86	1.68	43	1.00	1.25
TC-16-16FJX	1	25	1	25	1 5/16-12	3.63	92	1.92	49	1.25	1.50
TC-20-20FJX	1 1/4	30	1 1/4	30	1 5/8-12	4.58	116	2.28	58	2.00	2.00
TC-24-24FJX	1 1/2	40	1 1/2	40	1 7/8-12	5.10	130	2.46	63	2.25	2.25
TC-32-32FJX	2	50	2	50	2 1/2-12	6.45	164	2.92	74	2.50	2.88

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

## Series “TC” PTFE Hose Couplings

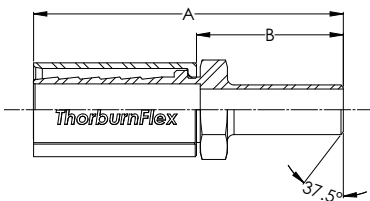
### Female “O”Seal™ Straight



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H2 Hex	H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TC-04-04FOS	1/4	6	1/4	6	9/16-18	2.32	59	1.23	31	0.50	0.69
TC-06-06FOS	3/8	10	3/8	10	11/16-16	2.47	63	1.46	37	0.63	0.81
TC-08-08FOS	1/2	12	1/2	12	13/16-16	3.10	79	1.66	42	0.94	0.94
TC-12-12FOS	3/4	20	3/4	20	1 3/16-12	3.56	90	1.85	47	1.06	1.38
TC-16-16FOS	1	25	1	25	1 7/16-12	4.01	102	2.30	58	1.38	1.63
TC-20-20FOS	1 1/4	30	1 1/4	30	1 11/16-12	4.51	115	2.21	56	1.75	1.88
TC-24-24FOS	1 1/2	40	1 1/2	40	2-12	5.80	147	2.60	66		

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Butt Weld Tube



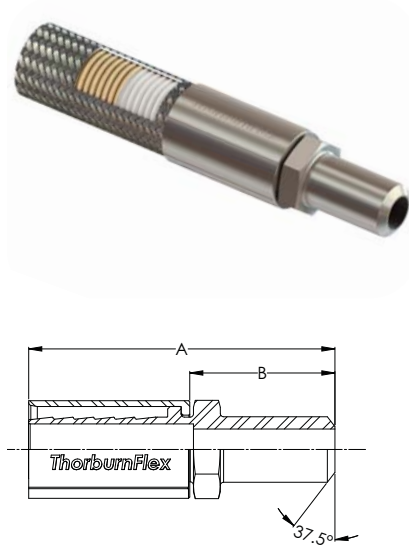
Part Number	Nominal Hose I.D.		Tube O.D.		A		B Cutoff Allowance	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-08-08BWT	1/2	12	1/2	12	3.75	95	1.50	38
TC-12-12BWT	3/4	20	3/4	20	4.00	100	1.70	43
TC-16-16BWT	1	25	1	25	4.25	108	1.70	43
TC-24-24BWT	1 1/2	40	1 1/2	40	4.50	114	2.70	69
TC-32-32BWT	2	50	2	50	5.00	127	3.50	89
TC-48-48BWT	3	75	3	75	5.75	146	3.75	95
TC-64-64BWT	4	100	4	100	6.00	152	4.00	100

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73



## Series “TC” PTFE Hose Couplings

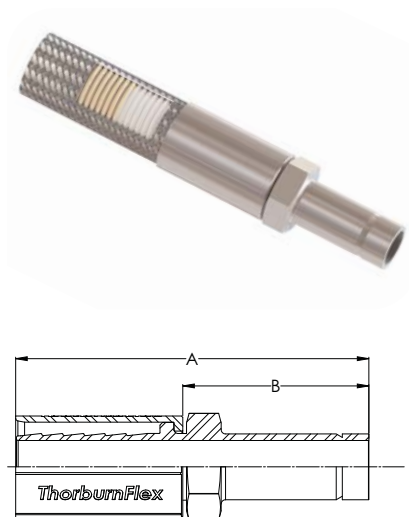
### Butt Weld Pipe



Part Number	Nominal Hose I.D.		Pipe O.D.		A		B Cutoff Allowance	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-08-08BWP	1/2	12	0.9	23	3.75	95	1.50	38
TC-12-12BWP	3/4	20	1.1	28	4.00	100	1.70	43
TC-16-16BWP	1	25	1.3	33	4.25	108	1.70	43
TC-24-24BWP	1 1/2	40	1.9	48	4.50	114	2.70	69
TC-32-32BWP	2	50	2.4	61	5.00	127	3.50	89
TC-48-48BWP	3	75	3.5	89	5.75	146	3.75	95
TC-64-64BWP	4	100	4.5	114	6.00	152	4.00	100

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Tube Stub

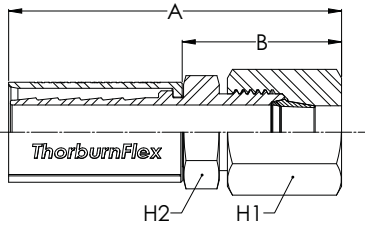


Part Number	Nominal Hose I.D.		Tube O.D.		A		B Cutoff Allowance	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-04-04T	1/4	6	1/4	6	1.96	49	0.80	20
TC-06-06T	3/8	10	3/8	10	2.42	61	1.22	31
TC-08-08T	1/2	12	1/2	12	2.91	74	1.44	37
TC-12-12T	3/4	20	3/4	20	3.53	90	1.84	47
TC-16-16T	1	25	1	25	3.78	96	1.94	49
TC-24-24T	1 1/2	40	1 1/2	40	5.22	133	2.53	64
TC-32-32T	2	50	2	50	6.82	173	3.26	83

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

## Series “TC” PTFE Hose Couplings

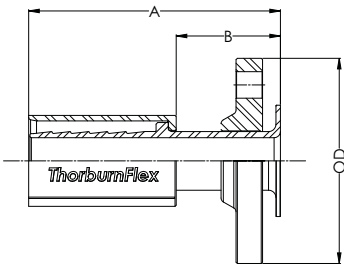
### Swagelok™ Compatible Tube Fitting With Nut & Ferrule



Part Number	Nominal Hose I.D.		Tube O.D.		A		B Cutoff Allowance	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-04-04TC	1/4	6	1/4	6	2.02	51	0.82	21
TC-06-06TC	3/8	10	3/8	10	2.48	63	1.28	33
TC-08-08TC	1/2	12	1/2	12	2.81	71	1.34	34
TC-12-12TC	3/4	20	3/4	20	3.44	87	1.75	44
TC-16-16TC	1	25	1	25	3.61	92	1.92	49
TC-24-24TC	1 1/2	40	1 1/2	40	5.12	130	2.43	62
TC-32-32TC	2	50	2	50	6.72	171	3.16	80

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73  
Swagelok™ is a Registered Trademark of Crawford Company

### Swivel Flange 150 lbs

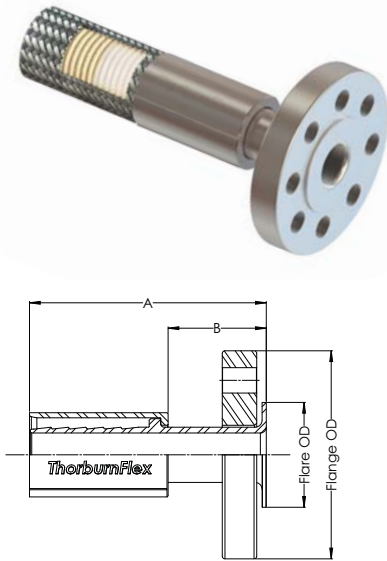


Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Bolt Circle		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-08-08FL150	1/2	12	1/2	12	3.1	79	1.3	33	2.4	61	3.5	89
TC-12-12FL150	3/4	20	3/4	20	3.2	81	1.4	36	2.8	71	3.9	99
TC-16-16FL150	1	25	1	25	3.4	86	1.5	38	3.1	79	4.3	109
TC-20-20FL150	1 1/4	30	1 1/4	30	3.5	89	1.5	38	3.5	89	4.6	117
TC-24-24FL150	1 1/4	40	1 1/4	40	3.7	94	1.6	41	3.9	99	5.0	127
TC-32-32FL150	2	50	2	50	4.1	104	1.8	46	4.8	122	6.0	152
TC-48-48FL150	3	75	3	75	5.6	142	2.5	64	6.0	152	7.5	191
TC-64-64FL150	4	100	4	100	6.2	157	3	76	7.5	191	9.0	229

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73  
**Note:** Other flange drillings available upon request (ANSI 300lbs, PN10, PN16, PN25).

## Series “TC” PTFE Hose Couplings

### Swivel Flange PN10/PN16

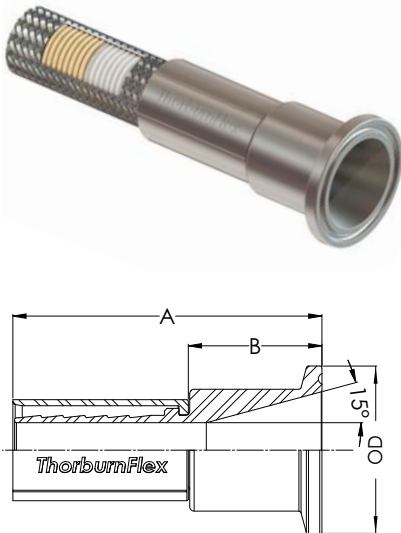


Part Number	Nominal Flange Size		A		B Cutoff Allowance		Bolt Holes	Bolt Circle	Stub Flare O.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	#	Inch	Inch	mm	Inch	mm
TR40-08-08LFPN	1/2	12	2.9	74	1.40	36	4	2.56	1.77	45	3.74	95
TR40-12-12LFPN	3/4	20	3.1	79	1.50	38	4	2.95	2.28	58	4.13	105
TR40-16-16LFPN	1	25	3.4	86	1.65	42	4	3.35	2.68	68	4.53	115
TR40-20-20LFPN	1 1/4	30	3.9	99	1.68	43	4	3.94	3.07	78	5.51	140
TR40-24-24LFPN	1 1/2	40	4.0	102	1.85	47	4	4.33	3.46	88	5.91	150
TR40-32-32LFPN	2	50	5.7	145	2.70	69	4	4.92	4.02	102	6.50	165
TR40-48-48LFPN	3	75	6.0	152	2.90	74	8	6.30	5.43	138	7.87	200
TR40-64-64LFPN	4	100	7.0	178	3.50	89	8	7.09	6.22	158	8.66	220
TR40-96-96LFPN	6	150	9.0	229	4.00	102	8	9.45	8.35	212	11.22	285

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

**Note:** Other flange drillings available upon request (ANSI 300lbs, PN10, PN16, PN25).

### Tri-Clamp Sanitary Flange



Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-16-16STC	1	25	1	25	2.70	69	1.25	32	0.87	22	1.98	50
TC-24-24STC	1 1/2	40	1 1/2	40	3.04	77	1.25	32	1.39	35	1.98	50
TC-32-32STC	2	50	2	50	3.23	82	1.25	32	1.87	47	2.52	64
TC-48-48STC	3	75	3	75	4.65	118	1.25	32	2.87	73	3.58	91
TC-64-64STC	4	100	4	100	5.09	129	1.25	32	3.83	97	4.68	119

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

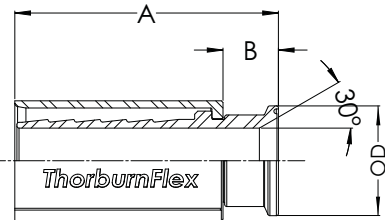
## Series “TC” PTFE Hose Couplings

### Mini Sanitary Flange Fitting



Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-08-08MSC	1/2	12	1/2	12	3.07	78	1.25	32	0.38	9.7	0.98	24
TC-12-12MSC	3/4	20	3/4	20	3.19	81	1.25	32	0.63	16	0.98	24

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73



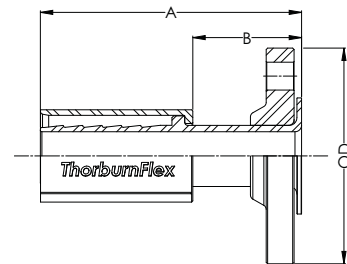
### Swivel Flange 150 lbs Encapsulated



Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Bolt Circle		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-08-08FL150E	1/2	12	1/2	12	3.1	79	1.3	33	2.4	61	3.5	89
TC-12-12FL150E	3/4	20	3/4	20	3.2	81	1.4	36	2.8	71	3.9	99
TC-16-16FL150E	1	25	1	25	3.4	86	1.5	38	3.1	79	4.3	109
TC-20-20FL150E	1 1/4	30	1 1/4	30	3.5	89	1.5	38	3.5	89	4.6	117
TC-24-24FL150E	1 1/4	40	1 1/4	40	3.7	94	1.6	41	3.9	99	5.0	127
TC-32-32FL150E	2	50	2	50	4.1	104	1.8	46	4.8	122	6.0	152
TC-48-48FL150E	3	75	3	75	5.6	142	2.5	64	6	152	7.5	191
TC-64-64FL150E	4	100	4	100	6.2	157	3	76	7.5	191	9	229

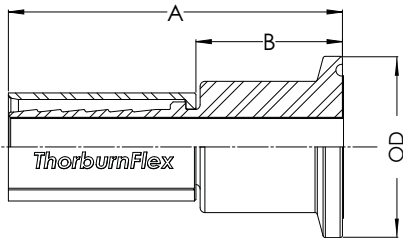
Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

**Note:** Other flange drillings available upon request (ANSI 300lbs, PN10, PN16, PN25).



## Series “TC” PTFE Hose Couplings

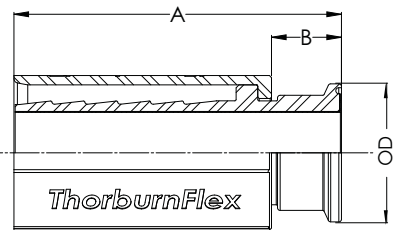
### Tri-Clamp Sanitary Flange Encapsulated



Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-16-16STCE	1	25	1	25	2.70	69	1.25	32	0.87	22	1.98	50
TC-24-24STCE	1 1/2	40	1 1/2	40	3.04	77	1.25	32	1.39	35	1.98	50
TC-32-32STCE	2	50	2	50	3.23	82	1.25	32	1.87	47	2.52	64
TC-48-48STCE	3	75	3	75	4.65	118	1.25	32	2.87	73	3.58	91
TC-64-64STCE	4	100	4	100	5.09	129	1.25	32	3.83	97	4.68	119

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Mini Sanitary Flange Fitting Encapsulated

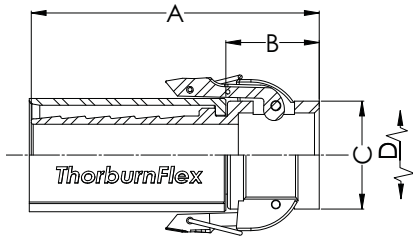


Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-08-08MSCE	1/2	12	1/2	12	3.07	78	1.25	32	0.38	9.7	0.98	24
TC-12-12MSCE	3/4	20	3/4	20	3.19	81	1.25	32	0.63	16	0.98	24

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

## Series “TC” PTFE Hose Couplings

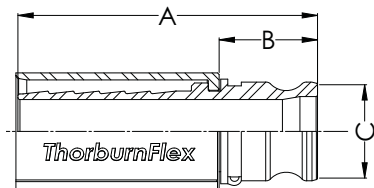
### Female “Type C” Cam & Groove Couplings



Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.		D Ext. Cam Arms	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-08-08C	1/2	12	1/2	12	4.00	100	2.50	64	2.11	54	4.51	115
TC-12-12C	3/4	20	3/4	20	4.25	108	2.50	64	2.11	54	4.51	115
TC-16-16C	1	25	1	25	4.75	121	3.00	75	2.44	62	5.10	130
TC-24-24C	1 1/2	40	1 1/2	40	6.25	159	3.50	89	3.56	90	7.16	182
TC-32-32C	2	50	2	50	7.50	191	4.00	100	3.94	100	7.54	192
TC-48-48C	3	75	3	75	8.00	202	4.50	114	5.46	139	9.56	243
TC-64-64C	4	100	4	100	8.25	210	4.75	121	6.56	167	10.56	271

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73

### Male “Type E” Cam & Groove Couplings



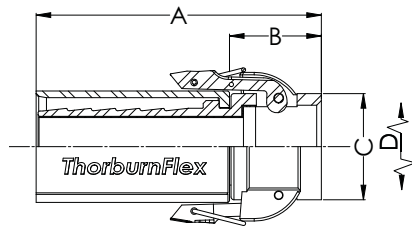
Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-08-08E	1/2	12	1/2	12	4.50	114	3.00	75	1.26	32
TC-12-12E	3/4	20	3/4	20	4.75	121	3.00	75	1.26	32
TC-16-16E	1	25	1	25	5.25	133	3.50	89	1.63	41
TC-24-24E	1 1/2	40	1 1/2	40	6.75	171	4.00	100	2.14	54
TC-32-32E	2	50	2	50	8.03	204	4.50	114	2.64	67
TC-48-48E	3	75	3	75	8.75	222	5.25	133	3.70	94
TC-64-64E	4	100	4	100	9.00	229	5.50	140	4.71	120

Materials: 316 Stainless Steel. Material ordering codes are found on Page 73



## Series “TC” PTFE Hose Couplings

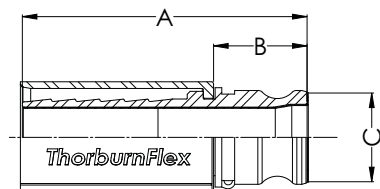
### Female “Type C” Cam & Groove Encapsulated Couplings



Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.		D Ext. Cam Arms	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-08-08CE	1/2	12	1/2	12	4.00	100	2.50	64	2.11	54	4.51	115
TC-12-12CE	3/4	20	3/4	20	4.25	108	2.50	64	2.11	54	4.51	115
TC-16-16CE	1	25	1	25	4.75	121	3.00	75	2.44	62	5.10	130
TC-24-24CE	1 1/2	40	1 1/2	40	6.25	159	3.50	89	3.56	90	7.16	182
TC-32-32CE	2	50	2	50	7.50	191	4.00	100	3.94	100	7.54	192
TC-48-48CE	3	75	3	75	8.00	202	4.50	114	5.46	139	9.56	243
TC-64-64CE	4	100	4	100	8.25	210	4.75	121	6.56	167	10.56	271

Materials: 316 Stainless Steel insert encapsulated with PTFE. Material ordering codes are found on Page 73

### Male “Type E” Cam & Groove Encapsulated Couplings

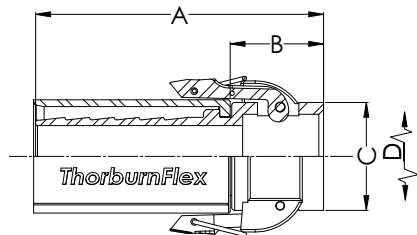


Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-08-08EE	1/2	12	1/2	12	4.50	114	3.00	75	1.26	32
TC-12-12EE	3/4	20	3/4	20	4.75	121	3.00	75	1.26	32
TC-16-16EE	1	25	1	25	5.25	133	3.50	89	1.63	41
TC-24-24EE	1 1/2	40	1 1/2	40	6.75	171	4.00	100	2.14	54
TC-32-32EE	2	50	2	50	8.03	204	4.50	114	2.64	67
TC-48-48EE	3	75	3	75	8.75	222	5.25	133	3.70	94
TC-64-64EE	4	100	4	100	9.00	229	5.50	140	4.71	120

Materials: 316 Stainless Steel insert encapsulated with PTFE. Material ordering codes are found on Page 73

## Series “TC” PTFE Hose Couplings

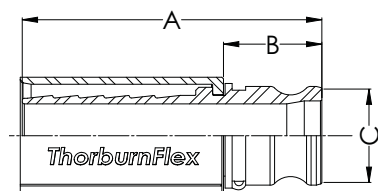
### Female “Type C” Cam & Groove Polypropylene Couplings



Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.		D Ext. Cam Arms	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-08-08CP	1/2	12	1/2	12	4.00	100	2.50	64	2.11	54	4.51	115
TC-12-12CP	3/4	20	3/4	20	4.25	108	2.50	64	2.11	54	4.51	115
TC-16-16CP	1	25	1	25	4.75	121	3.00	75	2.44	62	5.10	130
TC-24-24CP	1 1/2	40	1 1/2	40	6.25	159	3.50	89	3.56	90	7.16	182
TC-32-32CP	2	50	2	50	7.50	191	4.00	100	3.94	100	7.54	192
TC-48-48CP	3	75	3	75	8.00	202	4.50	114	5.46	139	9.56	243
TC-64-64CP	4	100	4	100	8.25	210	4.75	121	6.56	167	10.56	271

Materials: 316 Stainless Steel Ferrule with Polypropylene insert. Material ordering codes are found on Page 73  
 Maximum Pressure: 90 PSI - 3/4" (20 mm) to 2" (50 mm) | 50 PSI - 3" (75 mm) to 4" (100 mm)  
 Maximum Temperature: 60°C (140°F)

### Male “Type E” Cam & Groove Polypropylene Couplings



Part Number	Nominal Hose I.D.		Fitting Size		A		B Cutoff Allowance		C O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-08-08EP	1/2	12	1/2	12	4.50	114	3.00	75	1.26	32
TC-12-12EP	3/4	20	3/4	20	4.75	121	3.00	75	1.26	32
TC-16-16EP	1	25	1	25	5.25	133	3.50	89	1.63	41
TC-24-24EP	1 1/2	40	1 1/2	40	6.75	171	4.00	100	2.14	54
TC-32-32EP	2	50	2	50	8.03	204	4.50	114	2.64	67
TC-48-48EP	3	75	3	75	8.75	222	5.25	133	3.70	94
TC-64-64EP	4	100	4	100	9.00	229	5.50	140	4.71	120

Materials: 316 Stainless Steel Ferrule with Polypropylene insert. Material ordering codes are found on Page 73  
 Maximum Pressure: 90 PSI - 3/4" (20 mm) to 2" (50 mm) | 50 PSI - 3" (75 mm) to 4" (100 mm)  
 Maximum Temperature: 60°C (140°F)

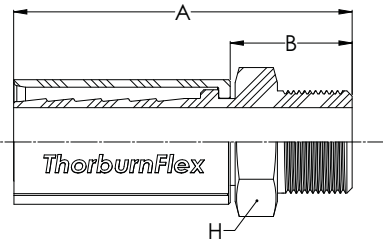
## Series “TC” PTFE Hose Couplings

### Polypropylene Hex Male Pipe



Part Number	Nominal Hose I.D.		Fitting Size		Thread Size	A		B Cutoff Allowance		H Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	
TC-12-12MPP	3/4	20	3/4	20	3/4-14	3.00	75	1.62	41	1.13
TC-16-16MPP	1	25	1	25	1-11 1/2	3.27	83	1.72	44	1.38
TC-24-24MPP	1 1/2	40	1 1/2	40	1 1/2-11 1/2	3.58	91	2.07	53	2.00
TC-32-32MPP	2	50	2	50	2-11 1/2	3.93	99	2.23	57	2.50

Materials: 316 Stainless Steel Ferrule with Polypropylene insert. Material ordering codes are found on Page 73  
 Maximum Pressure: 90 PSI - 3/4" (20 mm) to 2" (50 mm) | 50 PSI - 3" (75 mm) to 4" (100 mm)  
 Maximum Temperature: 60°C (140°F)

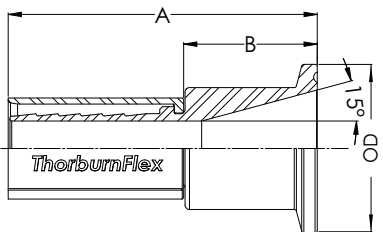


### Polypropylene Tri-Clamp Sanitary Flange



Part Number	Nominal Hose I.D.		Nominal Flange Size		A		B Cutoff Allowance		Flange I.D.		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
TC-16-16STCP	1	25	1	25	2.70	69	1.25	32	0.87	22	1.98	50
TC-24-24STCP	1 1/2	40	1 1/2	40	3.04	77	1.25	32	1.39	35	1.98	50
TC-32-32STCP	2	50	2	50	3.23	82	1.25	32	1.87	47	2.52	64

Materials: 316 Stainless Steel Ferrule with Polypropylene insert. Material ordering codes are found on Page 73  
 Maximum Pressure: 90 PSI - 3/4" (20 mm) to 2" (50 mm) | 50 PSI - 3" (75 mm) to 4" (100 mm)  
 Maximum Temperature: 60°C (140°F)



## FJ72 Fry-Sil Fire Jacket & FJ73 Fry-Sil Tape



Thorburn's FJ72 Fry-Sil fire Jacket is made from woven fiberglass insulation and 100% iron oxide silicone rubber. The sleeve can withstand continuous exposure to 500° F (260°C); up to 2000°F (1090°C) for 15-20 minutes; and up to 3000°F (1650°C) for 15-30 seconds. Thorburn's FJ72 Fry-Sil fire jackets slip on easily and expands over fittings and connectors.

### Features

- Oil and water resistant
- Can be shaped to fit the tightest bends
- Perfect for insulating oil & fuel lines
- Protects against dirt and grime
- Withstands up to 1650°C ambient heat
- Withstands up to 260°C continuous heat

### Low cost protection against production interruptions & personal injuries

- Withstands intermittent flame
- Protects against molten spatter
- Prevents slag and resin build up
- Protects against abrasion and corrosion
- Protects operators from hot metal hoses and pipes
- "Danger Red" color provides a strong visual warning
- Skin and respirator irritations caused by fiberglass are minimized by the red silicone rubber cover



Size Code	Inside Dia (mm)	Inside Dia (Inch)
04	6	1/4
05	8	5/16
06	10	3/8
07	11	7/16
08	13	1/2
10	16	5/8
12	19	3/4
14	22	7/8
16	25	1
18	29	1 1/8
20	32	1 1/4
22	35	1 3/8
24	38	1 1/2
25	40	1 3/5
26	41	1 5/8
28	45	1 3/4
30	48	1 7/8
32	51	2

Size Code	Inside Dia (mm)	Inside Dia (Inch)
35	55	2 1/5
36	57	2 1/4
38	60	2 3/8
40	64	2 1/2
43	65	2 3/5
44	70	2 3/4
48	76	3
50	80	3 1/5
52	83	3 1/4
54	85	3 3/8
56	89	3 1/2
57	90	3 9/16
60	95	3 3/4
64	102	4
70	110	4 1/3
72	114	4 1/2
77	120	4 4/5
80	127	5

### FJ73 Fry-Sil Tape



Thorburn's FJ73 Fry-Sil Fire Tape is used in situations where Thorburn's FJ72 Fry-Sil Fire Jacket cannot be installed such as when industrial hoses, wires and cables cannot be disconnected. Thorburn's FJ73 Fry-Sil Fire Tape protects industrial hydraulic hose, wires, cables, tube and pipe from exposure to extreme heat conditions. The silicone rubber material protects against molten metals, slag, welding splatter, electrical or grinding sparks and contamination.

### How To Order FJ72 Fry-Sil Jacket

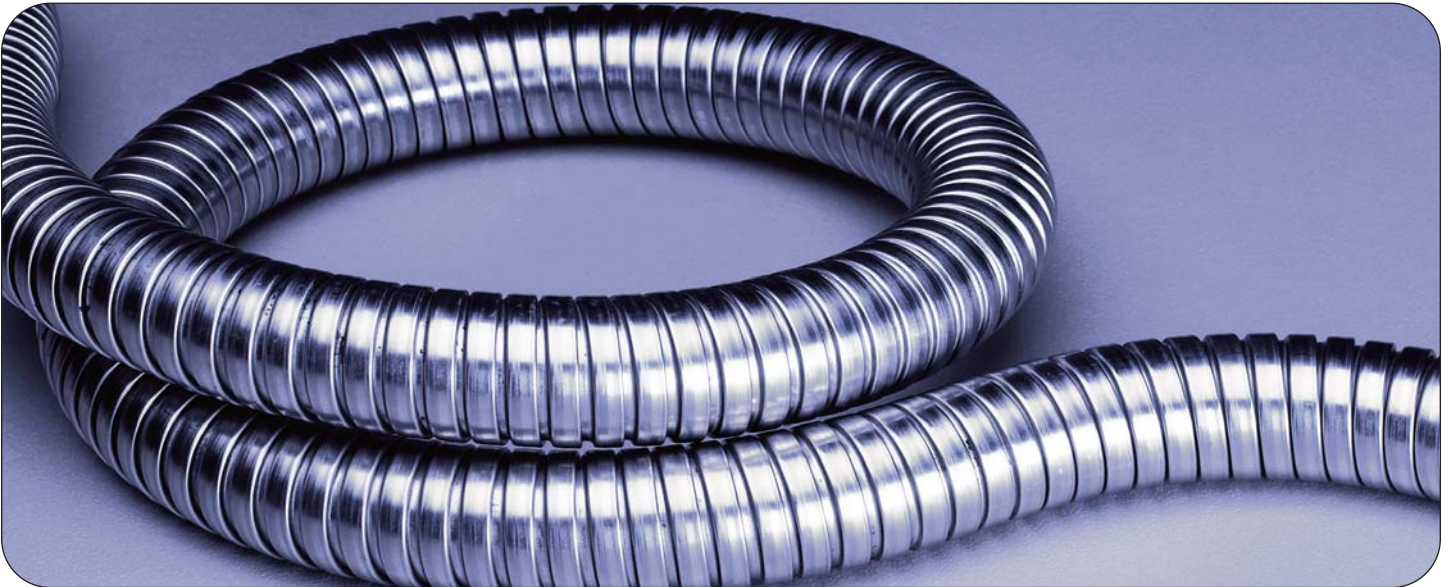
Model	Size (in)	Length (ft)
FJ72	16	25
		01=1/16 02=1/8 04=1/4 06=3/8 08=1/2 12=3/4 etc.
		* Metric length - insert length in millimeters and add suffix "mm" after number. Example: <b>FJ72-16-7620mm</b>

### How To Order FJ73 Fry-Sil Tape

Model	Size (in)	Length (ft)
FJ73	16	25
		Widths Available <b>Code 16</b> = 1" (25mm) <b>Code 32</b> = 2" (50mm) <b>Code 48</b> = 3" (80mm)
		* Metric length - insert length in millimeters and add suffix "mm" after number. Example: <b>FJ72-16-7620mm</b>



## AF Series - Ball Joint Armor-Flex™ Hose Guard



*Thorburn's Armor-Flex™ Hose Guard (Cover) will not restrict bending*

Thorburn's Ball Joint Armor-Flex™ is different than standard interlock hose in that there is no interlocking parts to restrict hose bending. Armour-Flex is made from concave and convex sections that roll off each other when the hose is bending. It can be used as an outer shield for both metallic and elastomeric hoses. Combined with insulation, Armour-Flex™ can operate in environments up to 1100°C and provides protection against molten splash and abrasion.

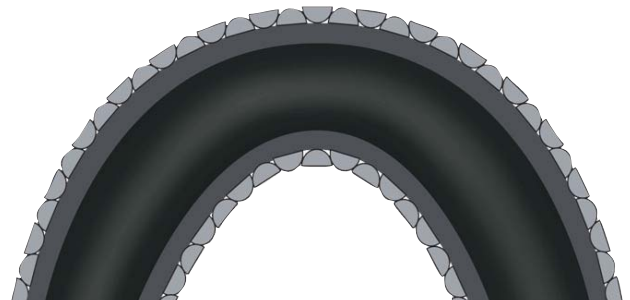
### Advantages

- Will not restrict bending
- Unlimited flex life and kink resistant
- Minimum force to flex
- Available in steel and stainless steel

**Material Codes:** AF = Carbon Steel  
AFS4 = 304SS  
AFS6 = 316SS



*Thorburn's Ball Joint Armor-Flex™ tested at 1100°C*



*No interlocking parts to restrict bending*

## LS Series - Lock Section



### LS Series (Unpacked)



Thorburn's "LS" series is an "S" lock section hose that is primarily designed for conveying air, exhaust and dry bulk products. A single interlocking strip of metal is spirally wound to form a durable, standard bore flexible hose.

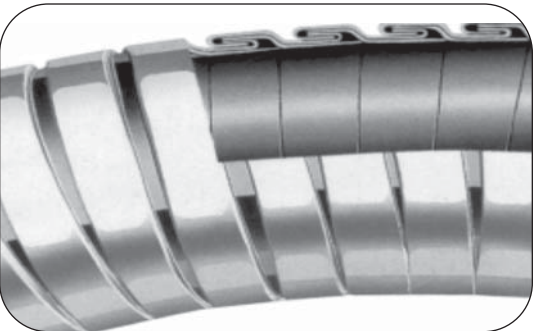
### LS Series (Packed)



Thorburn's "LS" series hose can be supplied packed consisting of a continuous strand inserted into the groove of the hose during manufacturing. The strand is sealed inside the hose for additional leak proofing and will not contaminate the media during transfer.

### Applications

- Engine exhaust
- Ventilation ducts
- Fume extracting
- Auto heating tubing
- Hot air ducting
- Protective casing
- Dust collecting
- Conveying grain or sawdust



Packing Type	Benefits	Temperature Ability
Cotton	Lowest cost	180°F
Pyro-Pak	Coated high temperature filament	1000°F
Hard Packing (Copper, SS)	For extreme high temperatures	1200°F
Elastomeric	Max. pressure/vacuum resistance	180°F

## LS Series Part Numbers

Thickness	Unpacked	Elastomeric Packed	Pyro-Pak Packed	Cotton Packed	Copper Wire Stainless	
					Packed	Wire Packed
Light Weight (0.10" - 0.12")	LS12	LS12E	LS12A	LS12B	LS12C	LS12S
Medium Weight (0.13" - 0.16")	LS16	LS16E	LS16A	LS16B	LS16C	LS16S
Medium-Heavy Weight (0.17" - 0.20")	LS20	LS20E	LS20A	LS20B	LS20C	LS20S
Heavy Weight (0.21" - 0.22")	LS24	LS24E	LS24A	LS24B	LS24C	LS24S
Extreme Heavy Weight (0.23" - 0.30")	LS32	LS32E	LS32A	LS32B	LS32C	LS32S



## LS Series - Lock Section

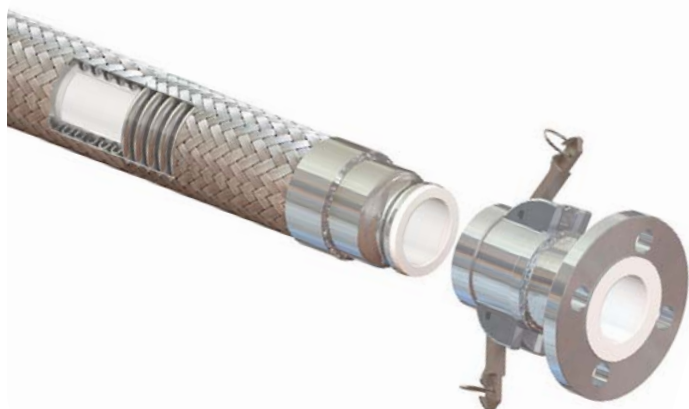
Size	ID (in)	OD (in)					Minimum Inside Bend Radius (in)					Approximate Weight (lbs/ft)				
		LS12	LS16	LS20	LS24	LS32	LS12	LS16	LS20	LS24	LS32	LS12	LS16	LS20	LS24	LS32
08	1/2	5/8	11/16				3.5	4.0				0.14	0.16			
10	5/8	3/4	13/16				4.0	4.5				0.17	0.22			
12	3/4	7/8	15/16				4.5	5.0				0.20	0.26			
14	7/8	1	1 1/16				5.5	6.0				0.25	0.33			
16	1	1 1/8	1 3/16	1 1/4			6.5	7.0	7.5			0.26	0.35	0.50		
18	1 1/8	1 1/4	1 5/16	1 3/8			7.0	7.5	8.0			0.30	0.39	0.60		
20	1 1/4	1 3/8	1 7/16	1 1/2			7.5	8.5	9.0			0.32	0.42	0.64		
22	1 3/8	1 1/2	1 9/16	1 5/8			8.0	9.0	10.0			0.36	0.47	0.70		
24	1 1/2	1 5/8	1 11/16	1 3/4			8.5	10.0	11.0			0.40	0.52	0.85		
28	1 3/4	1 7/8	1 15/16	2			10.0	11.0	11.5			0.45	0.66	0.95		
32	2	2 1/8	2 3/16	2 1/4	2 9/32	2 5/16	11.5	12.5	13.0	15.0	17.0	0.66	0.78	1.15	1.45	1.71
36	2 1/4	2 3/8	2 7/16	2 1/2	2 17/32	2 9/16	13.0	14.0	15.0	17.0	18.0	0.70	0.91	1.29	1.63	1.92
40	2 1/2	2 5/8	2 11/16	2 3/4	2 25/32	2 13/16	15.0	16.0	17.0	19.5	20.0	0.80	1.04	1.44	1.81	2.14
44	2 3/4	2 7/8	2 15/16	3	3 1/32	3 1/16	17.0	18.0	19.0	22.0	23.0	0.92	1.12	1.58	1.99	2.35
48	3	3 1/8	3 3/16	3 1/4	3 9/32	3 5/16	19.0	19.5	21.0	24.0	26.0	1.02	1.33	1.73	2.18	2.56
56	3 1/2	3 5/8	3 11/16	3 3/4	3 25/32	3 13/16	22.0	23.5	25.0	26.0	27.0	1.26	1.64	2.01	2.54	2.99
64	4	4 1/8	4 3/16	4 1/4	4 9/32	4 5/16	24.0	25.5	27.0	28.5	30.0	1.38	1.80	2.30	2.90	3.42
72	4 1/2	4 5/8	4 11/16	4 3/4	4 25/32	4 13/16	27.0	28.5	30.0	31.0	33.0	1.55	2.02	2.59	3.26	3.85
80	5	5 1/8	5 3/16	5 1/4	5 9/32	5 5/16	29.0	31.0	33.0	34.0	36.0	1.70	2.21	2.86	3.63	4.28
96	6	6 1/8	6 3/16	6 1/4	6 5/32	6 5/16	38.0	40.5	43.0	45.0	47.0	2.00	2.60	3.45	4.35	5.13
112	7	7 1/8	7 3/16	7 1/4	7 9/32	7 5/16	45.0	46.0	48.0	50.0	52.0	2.30	3.00	4.03	5.08	5.99
128	8	8 1/8	8 3/16	8 1/4	8 9/32	8 5/16	48.0	51.0	55.0	57.0	59.0	2.60	3.38	4.60	5.80	6.84
144	9	9 1/8	9 3/16	9 1/4	9 9/32	9 5/16	52.0	56.0	59.0	61.0	63.0	3.10	4.03	5.18	6.53	7.70
160	10	10 1/8	10 3/16	10 1/4	10 9/32	10 5/16	56.0	60.0	63.0	66.0	69.0	3.50	4.35	5.75	7.25	8.55
192	12		12 3/16	12 1/4	12 9/32	12 5/16		70.0	75.0	78.0	80.0		5.46	6.90	8.70	10.25
224	14			14 1/4	14 9/32	14 5/16			85.0	88.0	95.0			6.05	10.15	11.95



## How to Order PTFE Hose Assemblies

Hose Type	1st End Type	1st End Material	2nd End Type	2nd End Material	Hose Size	Length in Inches	Cover																																																							
TS11	06	S6	06	S6	32	64	TS																																																							
<b>Smooth Bore PTFE Hose</b> TS11 TS12 TSX16 TSX17 TSX18 TSX19 TR40 TR41	<b>Male Fitting To End Joints</b> 01- Male Pipe NPT Rigid 02- Male JIC 37° Rigid 21- Male Inverted Swivel-Straight 22- Male Inverted Swivel 45° Elbow 23- Male Inverted Swivel 90° Elbow  <b>Female Swivel Couplings</b> 03- Female JIC 37° Swivel 04- Female JIC 37° Swivel 45° Elbow 05- Female JIC 37° Swivel 90° Elbow 06- Female JIC 37° Swivel 90° Long Elbow 07- Female Pipe Swivel 08- Female "O'Seal™" Straight 09- Female "O'Seal™" Swivel 45° Elbow 10- Female "O'Seal™" Swivel 90° Elbow 11- Female "O'Seal™" Swivel 90° Elbow Long Drop 12- Female SAE 45° Swivel 13- Female SAE 45° Swivel 45° Elbow 14- Female SAE 45° Swivel 90° Elbow  <b>British Thread Types</b> 19- Female BSPP Swivel 20- Female BSPP Swivel 90° Elbow 31- Male BSPP Rigid 32- Male Tapered BSPT  <b>Japanese Thread Types</b> 33- Female JIS Swivel  <b>Welded Fitting To End Joints</b> 39- Butt Weld Tube 40- Butt Weld Pipe  <b>Instrumentation</b> 15- Compression Fitting Swagelok™ Compatible Nut & Ferrule 16- Tube Stub Fitting 17- Male VS 18- Female VS  <b>DIN Fitting To End Joints</b> 34- Male DIN Light Series 36- Male DIN Heavy Series 35- Female DIN Swivel Straight Light Universal Series 24°/60° Inverted Cone 37- Female DIN Swivel Straight Heavy Series 24° Inverted Cone  <b>Camlock Fitting To End Joints</b> 28- Male "Type E" Cam & Groove Couplings 27- Female "Type C" Cam & Groove Couplings  <b>Flange Fitting To End Joints</b> 43- Swivel Flange 150 lbs 44- Swivel Flange 300 lbs 45- Swivel Flange PN10 46- Swivel Flange PN16 47- Swivel Flange PN25  <b>Swivel Unions</b> 56- Male NPT Union 57- Female NPT Union	<b>Materials</b> <b>AA-</b> All Aluminum <b>BB-</b> All Brass <b>BC-</b> Brass Insert & Aluminum Ferrule <b>CC-</b> All Carbon Steel <b>CA-</b> Carbon Steel Insert & Aluminum Ferrule <b>HH-</b> Hastelloy Insert & Hastelloy Ferrule <b>HS-</b> Hastelloy Insert & 316SS Ferrule <b>II-</b> Inconel 625 Insert & Inconel 625 Ferrule <b>IS-</b> Inconel 625 Insert & 316SS Ferrule <b>KS-</b> Kynar (PVDF) Insert & 316SS Ferrule <b>PS-</b> Polypropylene Insert & 316SS Ferrule  <b>SE-</b> All 316SS & Encapsulated PTFE/PFA Insert - All wetted parts PTFE/PFA <b>SF-</b> All 316SS & Flare Through PTFE/PFA Insert - All wetted parts PTFE/PFA <b>S6-</b> All 316 Stainless Steel <b>SC-</b> 316 Stainless Steel Insert & Carbon Steel Ferrule <b>WW-</b> Specify end type and material <b>VV-</b> Specify end type and material	<table><tr><th>Code</th><th>in</th><th>mm</th></tr><tr><td>03</td><td>3/16</td><td>05</td></tr><tr><td>04</td><td>1/4</td><td>06</td></tr><tr><td>05</td><td>5/16</td><td>08</td></tr><tr><td>06</td><td>3/8</td><td>10</td></tr><tr><td>08</td><td>1/2</td><td>13</td></tr><tr><td>10</td><td>5/8</td><td>16</td></tr><tr><td>12</td><td>3/4</td><td>19</td></tr><tr><td>16</td><td>1</td><td>25</td></tr><tr><td>20</td><td>1 1/4</td><td>32</td></tr><tr><td>24</td><td>1 1/2</td><td>38</td></tr><tr><td>32</td><td>2</td><td>51</td></tr><tr><td>40</td><td>2 1/2</td><td>64</td></tr><tr><td>48</td><td>3</td><td>76</td></tr><tr><td>64</td><td>4</td><td>102</td></tr><tr><td>96</td><td>6</td><td>152</td></tr><tr><td>128</td><td>8</td><td>203</td></tr><tr><td>160</td><td>10</td><td>254</td></tr><tr><td>192</td><td>12</td><td>305</td></tr></table>	Code	in	mm	03	3/16	05	04	1/4	06	05	5/16	08	06	3/8	10	08	1/2	13	10	5/8	16	12	3/4	19	16	1	25	20	1 1/4	32	24	1 1/2	38	32	2	51	40	2 1/2	64	48	3	76	64	4	102	96	6	152	128	8	203	160	10	254	192	12	305	Tolerances on length: +/- 1%  * For metric length, put mm after number	<b>Cover Codes</b> Blank if N/A  <b>HC</b> = Hypalon <b>NG</b> = Nylon Scuff Guard <b>PC</b> = Polyolefin <b>TS</b> = PTFE Shrink Jacket <b>FJ72</b> = Fry-Sil Tape  <b>316SS Covers</b>  <b>AFS6</b> = Armor Flex  <b>LS12S6</b> = Lock Section <b>LS16S6</b> = Lock Section <b>LS20S6</b> = Lock Section <b>LS24S6</b> = Lock Section <b>LS32S6</b> = Lock Section
			Code	in	mm																																																									
03	3/16	05																																																												
04	1/4	06																																																												
05	5/16	08																																																												
06	3/8	10																																																												
08	1/2	13																																																												
10	5/8	16																																																												
12	3/4	19																																																												
16	1	25																																																												
20	1 1/4	32																																																												
24	1 1/2	38																																																												
32	2	51																																																												
40	2 1/2	64																																																												
48	3	76																																																												
64	4	102																																																												
96	6	152																																																												
128	8	203																																																												
160	10	254																																																												
192	12	305																																																												
<b>Convoluted Bore PTFE Hose</b> TC30 TC31 TC32 TC33 TC34 TC50 TC51 TC60 TC61 TC72 TC76 TC85 TC87 TC92 TC96 TC97 TC98																																																														
<b>How To Measure Lengths Of Hose Assemblies</b>																																																														
<b>Example 1</b> <b>Measure between the faces of the inserts (including flange retainer insert)</b> Hose assemblies with straight to straight fittings, 37° seat, DIN and Flanged																																																														
<b>Example 2</b> <b>Measure from the center of the elbow</b> Hose assemblies with 45° or 90° elbow fittings, 37° seat, DIN and Flanged																																																														
<b>Example 3</b> <b>Measure from the center of the gauge point to the other gauge point</b> Hose assemblies with flairless fittings																																																														
<b>Sanitary Fitting To End Joints</b> 48- Mini Sanitary Flange Fitting 49- Tri-Clamp Sanitary Flange 50- Sanitary Flare Thru 51- Sanitary Step up 52- Sanitary Male I-Line 53- Sanitary Female I-Line 54- Male Bevel Seat 55- Female Bevel Seat			<b>Special Fitting To End Joints</b> <b>XX-</b> Specify end type <b>YY-</b> Specify end type																																																											

## 58TT PTFE Chemical Transfer Hose Assemblies



| Thorburn's 58TT PTFE metal hose assemblies |  
(PTFE "E" style male camlock hose ends can be attached to various PTFE lined adapters)

**Thorburn's 58TT** is corrosion resistant and has non-stick properties of virgin unpigmented PTFE. It is designed to pass cycling steam-cold water at 150 psi. The 58TT is a heavy duty containment hose with vent holes incorporated into the design to prevent gas build up between the PTFE liner and the metal hose. The PTFE liner is available smooth-bore and is flared over each end so that the entire wetted flow path is in contact with PTFE. Mating fittings (female coupler to flange male adapter, female coupler to female coupler) can be supplied PTFE lined to maintain full system corrosion resistance. Fittings are welded (not band-clamped) to eliminate any ledge and possible source of contamination. All wetted surfaces of integral male or female fittings are PTFE lined.

### FEATURES:

- Available in diameters through 6" I.D. and in lengths to 15 ft.
- Assemblies are subjected to a 10000V spark test
- All wetted pots PTFE, non-wetted pots made of 316SS
- 4 to 1 safety factor for all sizes

### HOSE CONSTRUCTION:

**Inner Core:** Smooth unpigmented PTFE

**REINFORCEMENT:** Heavy Wall 321 corrugated stainless steel outer hose assembly with 304 stainless steel braid

**TEMPERATURE RANGE:** -54°C to 205°C (-65°F to 400°F)

### APPLICATIONS:

- Chemical or high purity transfer service
- Can be steam-cleaned; ideal for use in "cleaned-in-place" (C.I.P.) applications

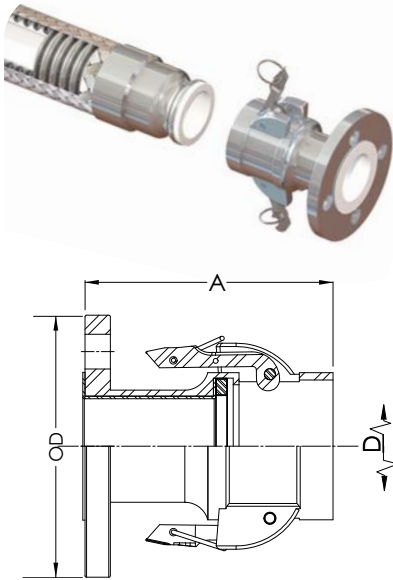
Part Number	Nominal Size		Nominal I.D. (Lined)		Nominal O.D.		Operating Pressure		Max. Continuous Length		Min. Bend Radius		Hose Weight + Male "E" Ends		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	m	ft	mm	in	kg/m	lb/ft	kg/m	lb/ft
58TT-16	25	1	22	0.88	40	1.58	39	571	4.6	15	305	12	3.39	2.28	1.53	1.03
58TT-24	40	1 1/2	35	1.38	58	2.28	36	516	4.6	15	381	15	5.77	3.88	2.92	1.96
58TT-32	50	2	48	1.88	69	2.72	33	472	4.6	15	533	21	9.05	6.08	3.97	2.67
58TT-48	80	3	71	2.80	99	3.89	22	316	4.6	15	711	28	8.78	5.90	3.92	2.64
58TT-64	100	4	96	3.77	126	4.98	16	232	4.3	14	1168	46	18.4	12.37	4.72	3.17
58TT-96	150	6	145	5.69	180	7.10	11	165	3.0	10	1651	65	34.73	23.34	10.03	6.74

## How To Order Thorburn 58TT Hose Assemblies

Model	Nominal Size	1st End Coupling	1st End Adapter	2nd End Coupling	2nd End Coupling	Hose Length (in)
58TT	24	C	A	E	E	68
<div> <div> 16=25mm (1") 24=40mm (1.5") 32=50mm (2") 48=80mm (3") 64=100mm (4") 96=150mm (6") </div> <div> C = Female Camlock PTFE Lined Coupling E = Male Camlock PTFE Lined Coupling </div> <div> A = "C" Style Female Coupler to 150 lbs ANSI Flange Adapter B = "C" Style Female Coupler to PN10 Flange Adapter C = "C" Style Female Coupler to PN16 Flange Adapter D = "C" Style Female Coupler to PN25 Flange Adapter E = "E" Style Male Camlock Coupling Adapter </div> </div>						

## 58TT PTFE Hose Adapters

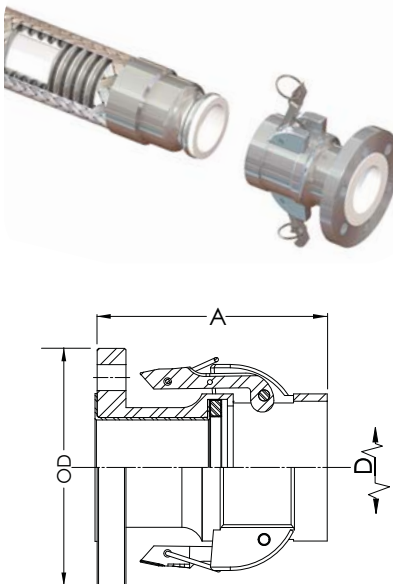
PTFE Lined Type "C" Female Coupler to Flange 150# Adapter | also available in 300#



Part Number	Nominal Flange Size		Lined I.D.		A O.A.L.		D Ext. Cam Arms		Bolt Circle	Flange O.D.	
	Inch	DN	Inch	mm	Inch	mm	Inch	mm	Inch	Inch	mm
633TFF150S6-16	1	25	0.88	22	3.49	89	5.04	128	3 1/8	4.25	108
633TFF150S6-24	1 1/2	40	1.38	35	5.25	133	7.16	182	3 7/8	5.00	127
633TFF150S6-32	2	50	1.88	48	5.82	148	7.54	192	4 3/4	6.00	152
633TFF150S6-48	3	80	2.80	71	5.82	148	9.56	243	6	7.50	191
633TFF150S6-64	4	100	3.77	96	6.39	162	10.66	271	7 1/2	9.00	229
633TFF150S6-96	6	150	5.69	145	7.75	197	16.76	426	9 1/2	11.00	279

**Materials:** End fitting adapters 316 Stainless Steel, All wetted parts PTFE lined

PTFE Lined Type "C" Female Coupler to Flange PN10/16 Adapter | also available in PN25

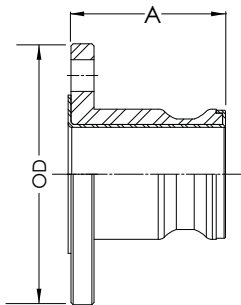


Part Number	Nominal Flange Size		Lined I.D.		A O.A.L.	D Cam Ext.	Bolt Circle	Flange O.D.	
	Inch	mm	Inch	mm	mm	mm	mm	Inch	mm
633TFFPN10S6-16	1	25	0.88	22	89	128	85	4.53	115
633TFFPN10S6-24	1 1/2	40	1.38	35	133	182	110	5.91	150
633TFFPN10S6-32	2	50	1.88	48	148	192	125	6.50	165
633TFFPN10S6-48	3	80	2.80	71	148	243	160	7.87	200
633TFFPN10S6-64	4	100	3.77	96	162	271	180	8.66	220
633TFFPN10S6-96	6	150	5.69	145	197	426	240	11.22	285

**Materials:** End fitting adapters 316 Stainless Steel, All wetted parts PTFE lined

## 58TT PTFE Hose Adapters

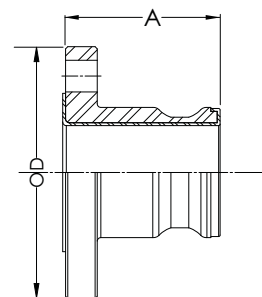
PTFE Lined Male Type "E" Cam to Flange 150# Adapter | also available in 300#



Part Number	Nominal Flange Size		Lined I.D.		A O.A.L.		Bolt Circle		Flange O.D.	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
633TMF150S6-16	1	25	0.88	22	2.32	59	3.13	80	4.25	108
633TMF150S6-24	1 1/2	40	1.34	34	3.56	90	3.88	99	5.00	127
633TMF150S6-32	2	50	1.72	44	3.50	89	4.75	121	6.00	152
633TMF150S6-48	3	80	2.78	71	3.69	94	6.00	152	7.50	191
633TMF150S6-64	4	100	3.78	96	4.00	102	7.50	191	9.00	229
633TMF150S6-96	6	150	5.56	141	4.50	114	9.50	241	11.00	279

**Materials:** End fitting adapters 316 Stainless Steel, All wetted parts PTFE lined

PTFE Lined Male Type "E" Cam to Flange PN10/16 Adapter | also available in PN25



Part Number	Nominal Flange Size		Lined I.D.		A O.A.L.	Bolt Circle	Flange O.D.	
	Inch	mm	Inch	mm	mm	mm	Inch	mm
633TMFPN10S6-16	1	25	0.88	22	59	80	4.25	108
633TMFPN10S6-24	1 1/2	40	1.34	34	90	99	5.00	127
633TMFPN10S6-32	2	50	1.72	44	89	121	6.00	152
633TMFPN10S6-48	3	80	2.78	71	94	152	7.50	191
633TMFPN10S6-64	4	100	3.78	96	102	191	9.00	229
633TMFPN10S6-96	6	150	5.56	141	114	241	11.00	279

**Materials:** End fitting adapters 316 Stainless Steel, All wetted parts PTFE lined

## 59TT PTFE Lined High Pressure Swivel Flanged Hose Assembly



| 59TT Hose Assembly |

### APPLICATIONS:

- Loading/unloading process reactors, storage tanks, tank cars, trucks, etc.
- Chemical transfer

**Thorburn's 59TT** Flexible PTFE pipe is a high pressure flanged hose assembly that offers the flexibility and near universal corrosion resistance of PTFE, combined with the high pressure ratings attainable through the use of 321 stainless steel corrugated hose and 304SS over braid. Flexible PTFE pipe assemblies are used as pump connectors and as transfer hose for the loading and unloading of process reactors and vessels, storage tanks, trucks, tank cars, etc. Provided with floating Van Stone flanges, Thorburn Flexible PTFE pipe assemblies can be quickly connected and disconnected. Sizes up to 12 inches available. 4 to 1 safety factor over operating pressure for all sizes.

### HOSE CONSTRUCTION:

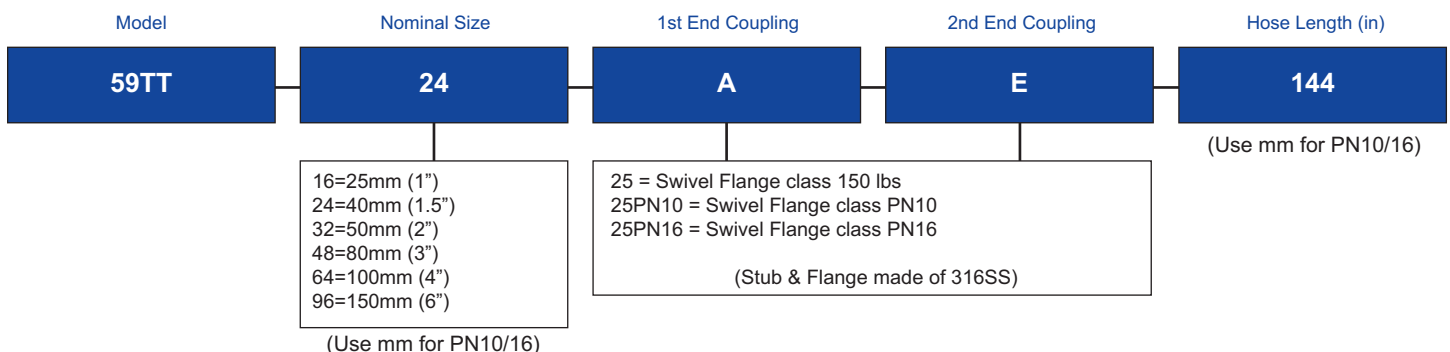
**INNER CORE:** Smooth unpigmented PTFE

**REINFORCEMENT:** Heavy wall corrugated 321 stainless steel outer hose assembly with a single layer of 304 stainless steel braid.

**TEMPERATURE RANGE:** -54°C to 260°C (-65°F to 500°F) – Consult Thorburn Flex for temperature adjusted pressure ratings.

Part Number	Nominal Size		Nominal Liner I.D.		Nominal O.D.		Operating Pressure		Max. Continuous Length		Min. Bend Radius		Hose Weight With Flange		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	m	ft	mm	in	kg/m	lb/ft	kg/m	lb/ft
59TT-16	25	1	22	0.88	40	1.58	39	571	4.6	15	305	12	5.25	3.53	1.12	0.75
59TT-24	40	1 1/2	34	1.35	58	2.28	36	516	4.6	15	381	15	8.62	5.79	1.83	1.23
59TT-32	50	2	48	1.88	69	2.72	33	472	4.6	15	610	24	14.1	9.49	2.32	1.56
59TT-48	80	3	71	2.80	99	3.88	22	316	4.6	15	711	28	21.5	14.44	2.98	2.00
59TT-64	100	4	96	3.77	126	4.98	16	232	4.3	14	1168	46	32.0	21.51	3.99	2.68
59TT-96	150	6	146	5.75	180	7.10	11	160	3.0	10	1245	49	59.4	39.94	7.07	4.75
59TT-128	200	8	196	7.72	236	9.28	10	145	3.0	10	1372	54	55.0	36.95	19.9	13.4
59TT-160	250	10	246	9.69	291	11.45	9	130	3.0	10	1727	68	76.0	51.06	28.3	19.0
59TT-192	300	12	296	11.65	341	13.44	8	116	3.0	10	2057	81	103.0	69.21	30.7	20.6

### How to Order Thorburn 59TT Hose Assemblies





## 60TT PTFE Hose Assemblies



| 60TT Hose Assembly |

### APPLICATIONS:

- Loading/unloading process reactors, storage tanks, tank cars, trucks, etc.
- Chemical, pharmaceutical and food transfer

**Thorburn's 60TT Sanaflex** is a seamless smooth hose with a flare thru PTFE innercore. Sanaflex hose assemblies combine the corrosion resistance and purity of a smooth bore PTFE lined hose with the advantage of sanitary fittings. A unique one piece integrally moulded PTFE O-Ring gasket provides the following characteristics:

- All wetted surfaces are PTFE
- FDA approved virgin unpigmented PTFE is easily cleaned – ideal for use in "cleaned-in-place" process equipment
- Self-aligning gasket and elimination of loose gasket
- Smooth-bore liner minimizes pressure drop and turbulence
- Elimination of ANSI flanges affords substantial weight reduction

### HOSE CONSTRUCTION:

**INNER CORE:** Smooth unpigmented PTFE

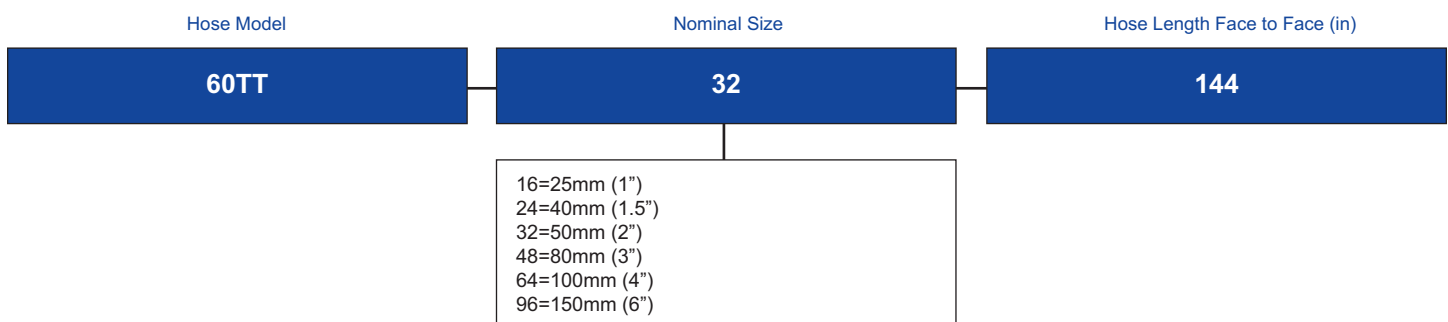
**REINFORCEMENT:** Heavy wall corrugated 321 stainless steel outer hose assembly with a single layer of 321 stainless steel braid.

**ENDS:** SA479 Type 316SS material, all lined PTFE

**TEMPERATURE RANGE:** -54°C to 260°C (-65°F to 500°F) – Consult Thorburn Flex for temperature adjusted pressure ratings.

Part Number	Nominal Size		Flange I.D.		Flange O.D.		Tube O.D.		Operating Pressure		Vacuum HG		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	mm	in	mm	in	mm	in	mm	in	bar	psi	in	mm	m	ft	mm	in	kg/m	lb/ft
60TT-16	25	1	22	0.88	50	1.98	25	1.0	39	571	26	660	4.6	15	305	12	2.31	1.55
60TT-24	40	1 1/2	35	1.37	50	1.98	38	1.5	36	516	26	660	4.6	15	381	15	3.97	2.67
60TT-32	50	2	48	1.87	64	2.52	51	2.0	33	472	24	610	4.6	15	533	21	6.12	4.11
60TT-48	80	3	73	2.87	91	3.58	76	3.0	22	316	24	610	4.6	15	711	28	6.02	4.04
60TT-64	100	4	97	3.83	119	4.68	102	4.0	16	232	20	509	4.3	14	1168	46	12.75	8.57
60TT-96	150	6	147	5.78	167	6.56	152	6.0	11	165	20	509	3.0	10	1651	65	24.20	16.26

## How to Order Thorburn 60TT Hose Assemblies



## TS46/TS47 PTFE Hose Assemblies



| TS46 (top) and TS47 Hose Assemblies |

### APPLICATIONS:

- Transfer of hot compressed gases and steam
- High temperature hydraulic systems, fuel and lubricant handling
- Hot oils, solvents
- Viscous media such as paints and adhesives
- Hot asphalt lines

Thorburn's **TS46/TS47** are PTFE smooth bore hoses that are specifically designed to be used with field attachable fitting to end joints. TS46 is made from virgin extrusion PTFE and TS47 has an antistatic conductive carbon black added to the PTFE to dissipate an electrostatic charge in fuel, steam, or high flow-rate applications.

### HOSE CONSTRUCTION:

**TS46 INNER CORE:** Smooth extruded un-pigmented PTFE

**TS47 INNER CORE:** Smooth extruded un-pigmented PTFE with added antistatic conductive carbon black

**REINFORCEMENT:** A580 type 304 (EN1.4301) high tensile multiple stainless steel spiral braid that is pre-tensioned to yield a tight bend radius

**TEMPERATURE RANGE:** -73°C to 232°C (-100°F to 450°F) – Consult Thorburn Flex for temperature adjusted pressure ratings

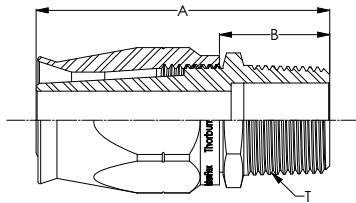
### STANDARDS:

- SAE 100R14,
- PTFE meets FDA 21 CFR 177.1550 & ISO 12086 Part 1.

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure				Room Temp. Min. Burst		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	bar	psi	mm	in	kg/m	lb/ft
T46-4 / T47-4	8	1/4	4.76	0.25	7.87	0.31	103.4	1500	13.8	200	689.5	10000	50.8	2.00	0.10	0.07
T46-5 / T47-5	9	5/16	6.35	0.31	9.65	0.38	103.4	1500	13.8	200	620.5	9000	76.2	3.00	0.15	0.10
T46-6 / T47-6	10	3/8	7.94	0.38	11.2	0.44	103.4	1500	13.8	200	551.6	8000	101.6	4.00	0.16	0.11
T46-8 / T47-8	15	1/2	10.3	0.50	13.7	0.54	68.9	1000	13.8	200	413.7	6000	133.4	5.25	0.19	0.13
T46-10 / T47-10	18	5/8	12.7	0.63	16.0	0.63	55.2	800	13.8	200	413.7	6000	165.1	6.50	0.25	0.17
T46-12 / T47-12	20	3/4	15.9	0.75	19.3	0.76	55.2	800	13.8	200	344.7	5000	196.9	7.75	0.28	0.19
T46-16 / T47-16	25	1	22.2	1.00	25.7	1.01	55.2	800	13.8	200	241.3	3500	228.6	9.00	0.42	0.28

## TS46/TS47 Field Attachable Hose Fittings

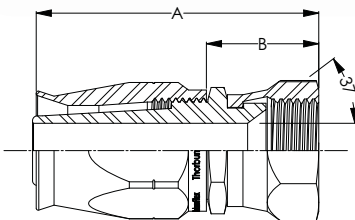
### NO.70 - Male Pipe



Part Number	Nominal Hose I.D.		Conn. Size		Thread Size	A		B Cutoff Allowance		H1 Hex	H2 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TS46-04-02RMP	1/4	6	1/8	2	1/8-27	1.38	35	0.92	23	0.56	0.56
TS46-04-04RMP	1/4	6	1/4	6	1/4-18	1.54	39	1.08	27	0.56	0.56
TS46-05-04RMP	5/16	8	1/4	6	1/4-18	1.58	40	1.07	27	0.62	0.62
TS46-06-04RMP	3/8	10	1/4	6	1/4-18	1.66	42	1.14	29	0.69	0.69
TS46-06-06RMP	3/8	10	3/8	10	3/8-18	1.66	42	1.13	29	0.69	0.69
TS46-08-06RMP	1/2	12	3/8	10	3/8-18	1.85	47	1.22	31	0.88	0.88
TS46-08-08RMP	1/2	12	1/2	12	1/2-14	2.10	53	1.46	37	0.88	0.88
TS46-10-08RMP	5/8	16	1/2	12	1/2-14	2.13	54	1.46	37	1.00	1.00
TS46-12-12RMP	3/4	20	3/4	20	3/4-14	2.26	57	1.61	41	1.12	1.12
TS46-16-12RMP	1	25	3/4	20	3/4-14	2.29	58	1.66	42	1.38	1.38
TS46-16-16RMP	1	25	1	25	1-11 1/2	2.50	64	1.87	47	1.38	1.38

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.

### NO.71 - Female JIC 37° Flare Swivel

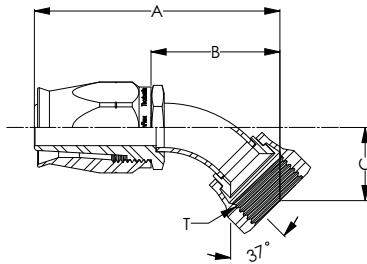


Part Number	Nominal Hose I.D.		Conn. Size		Thread Size	A		B Cutoff Allowance		H1 Hex	H2 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TS46-04-04FJX	1/4	6	1/4	6	7/16-20	1.58	40	1.12	28	0.56	0.56
TS46-05-05FJX	5/16	8	5/16	8	1/2-20	1.68	43	1.17	30	0.62	0.62
TS46-06-06FJX	3/8	10	3/8	10	9/16-18	1.76	45	1.24	31	0.69	0.69
TS46-06-08FJX	3/8	10	1/2	12	3/4-16	1.85	47	1.33	34	0.88	0.69
TS46-08-08FJX	1/2	12	1/2	12	3/4-16	1.98	50	1.36	35	0.88	0.88
TS46-10-10FJX	5/8	16	5/8	16	7/8-14	2.22	56	1.55	39	1.00	1.00
TS46-12-12FJX	3/4	20	3/4	20	1 1/16-12	2.33	59	1.68	43	1.25	1.12
TS46-16-16FJX	1	25	1	25	1 5/16-12	2.54	65	1.91	49	1.50	1.38

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.

## TS46/TS47 Field Attachable Hose Fittings

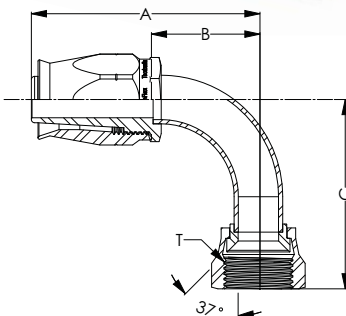
### NO.72 - Female JIC 37° 45° Elbow Flare Swivel



Part Number	Nominal Hose I.D.		Conn. Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex	H2 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	Inch	Inch
TS46-04-04FJX45	1/4	6	1/4	6	7/16-20	1.51	38	1.05	27	0.16	4	0.56	0.56
TS46-05-05FJX45	5/16	8	5/16	8	1/2-20	1.62	41	1.11	28	0.23	6	0.62	0.62
TS46-06-06FJX45	3/8	10	3/8	10	9/16-18	1.72	43	1.20	30	0.28	7	0.69	0.69
TS46-06-08FJX45	3/8	10	1/2	12	3/4-16	2.12	53	1.59	40	0.28	7	0.69	0.88
TS46-08-08FJX45	1/2	12	1/2	12	3/4-16	2.27	58	1.64	42	0.38	10	0.81	0.88
TS46-10-10FJX45	5/8	16	5/8	16	7/8-14	2.46	62	1.79	45	0.46	12	0.94	1.00
TS46-12-12FJX45	3/4	20	3/4	20	1 1/16-12	2.86	73	2.21	56	0.58	15	1.12	1.25
TS46-16-16FJX45	1	25	1	25	1 5/16-12	3.12	79	2.50	64	0.83	21	1.38	1.50

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.

### NO.73 - Female JIC 37° 90° Elbow Flare Swivel

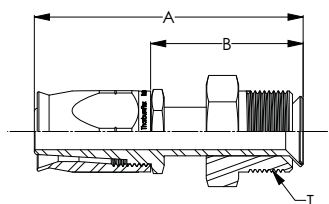


Part Number	Nominal Hose I.D.		Conn. Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex	H2 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	Inch	Inch
TS46-04-04FJX90	1/4	6	1/4	6	7/16-20	1.41	36	0.95	24	0.88	22	0.56	0.56
TS46-05-05FJX90	5/16	8	5/16	8	1/2-20	1.52	39	1.00	25	0.77	20	0.62	0.62
TS46-06-06FJX90	3/8	10	3/8	10	9/16-18	1.62	41	1.10	28	0.85	22	0.69	0.69
TS46-06-08FJX90	3/8	10	1/2	12	3/4-16	1.84	47	1.25	32	1.09	27	0.69	0.88
TS46-08-08FJX90	1/2	12	1/2	12	3/4-16	2.03	52	1.41	36	1.09	27	0.81	0.88
TS46-10-10FJX90	5/8	16	5/8	16	7/8-14	2.16	55	1.49	39	1.23	31	0.94	1.00
TS46-12-12FJX90	3/4	20	3/4	20	1 1/16-12	2.82	72	2.17	55	1.82	46	1.12	1.25
TS46-16-16FJX90	1	25	1	25	1 5/16-12	3.10	79	2.49	63	2.14	54	1.38	1.50

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.

## TS46/TS47 Field Attachable Hose Fittings

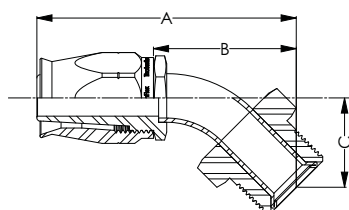
### NO.79 - SAE 45° Inverted Flare Swivel



Part Number	Nominal Hose I.D.		Conn. Size		Thread Size	A		B Cutoff Allowance		H1 Hex	H2 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TS46-04-04MIS	1/4	6	1/4	6	7/16-24	2.12	54	1.66	42	0.44	0.56
TS46-05-05MIS	5/16	8	5/16	8	1/2-20	2.17	55	1.66	42	0.50	0.62
TS46-06-05MIS	3/8	10	5/16	8	1/2-20	2.21	56	1.69	43	0.50	0.69
TS46-06-06MIS	3/8	10	3/8	10	5/8-18	2.21	56	1.69	43	0.62	0.69
TS46-08-08MIS	1/2	12	1/2	12	3/4-18	2.56	65	1.84	47	0.75	0.81
TS46-10-10MIS	5/8	16	5/8	16	7/8-18	2.78	71	2.11	54	0.88	0.94
TS46-12-12MIS	3/4	20	3/4	20	1 1/16-18	3.03	77	2.37	60	1.06	1.12

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.

### NO.80 - 45° Elbow SAE 45° Inverted Flare Swivel

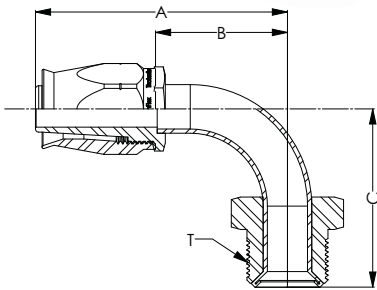


Part Number	Nominal Hose I.D.		Conn. Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex	H2 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	Inch	Inch
TS46-04-04-MIS45	1/4	6	1/4	6	7/16-24	2.47	63	1.99	51	0.94	24	0.44	0.56
TS46-05-05-MIS45	5/16	8	5/16	8	1/2-20	2.45	62	1.94	49	0.94	24	0.50	0.62
TS46-06-05-MIS45	3/8	10	5/16	8	1/2-20	2.49	63	1.96	50	0.94	24	0.50	0.69
TS46-06-06-MIS45	3/8	10	3/8	10	5/8-18	2.50	64	1.96	50	0.94	24	0.62	0.69
TS46-08-08-MIS45	1/2	12	1/2	12	3/4-18	2.70	69	2.04	52	0.94	24	0.75	0.81
TS46-10-10-MIS45	5/8	16	5/8	16	7/8-18	2.95	75	2.28	58	1.02	26	0.88	0.94
TS46-12-12-MIS45	3/4	20	3/4	20	1 1/16-16	3.12	79	2.46	62	1.02	26	1.06	1.12

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.

## TS46/TS47 Field Attachable Hose Fittings

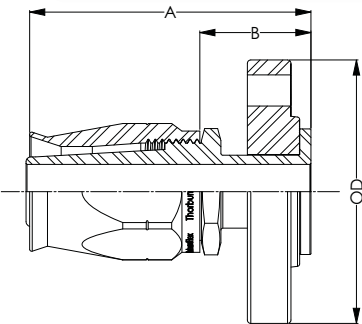
### NO.81 - 90° Elbow SAE 45° Inverted Flare Swivel



Part Number	Nominal Hose I.D.		Conn. Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex	H2 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	Inch	Inch
TS46-04-04-MIS90	1/4	6	1/4	6	7/16-24	2.04	52	1.57	40	1.65	42	0.44	0.56
TS46-05-05-MIS90	5/16	8	5/16	8	1/2-20	2.08	53	1.57	40	1.64	42	0.50	0.62
TS46-06-06-MIS90	3/8	10	3/8	10	1/2-20	2.12	54	1.60	41	1.65	42	0.50	0.69
TS46-06-08-MIS90	3/8	10	1/2	12	5/8-18	2.12	54	1.60	41	1.69	43	0.62	0.69
TS46-08-08-MIS90	1/2	12	1/2	12	3/4-18	2.32	59	1.69	43	1.78	45	0.75	0.81
TS46-10-10-MIS90	5/8	16	5/8	16	7/8-18	2.66	68	1.99	51	2.17	55	0.88	0.94
TS46-12-12-MIS90	3/4	20	3/4	20	1 1/16-16	2.83	71	2.17	55	2.17	55	1.06	1.12

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.

### NO.82 - 2 Hole Swivel Flange



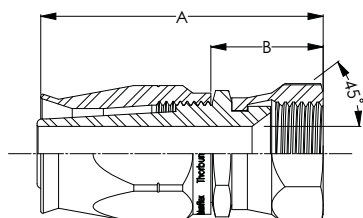
Part Number	Nominal Hose I.D.		Conn. Size		Flange	A		B Cutoff Allowance		H1 Hex	H2 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TS46-06-12SF2H	3/8	10	3/4	20	7/16-24	1.78	45	0.28	7	1.00	0.69
TS46-12-12SF2H	3/4	20	3/4	20	1/2-20	2.08	53	0.56	14	1.06	1.12

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.



## TS46/TS47 Field Attachable Hose Fittings

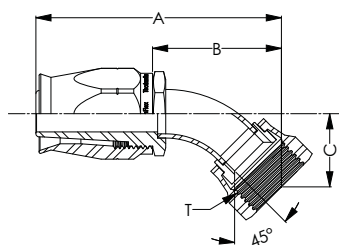
### NO.74 - SAE 45° Flare Swivel



Part Number	Nominal Hose I.D.		Conn. Size		Thread Size	A		B Cutoff Allowance		H1 Hex	H2 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TS46-04-04FSX	1/4	6	1/4	6	7/16-20	1.58	40	1.12	28	0.56	0.56
TS46-05-05FSX	5/16	8	5/16	8	1/2-20	1.68	43	1.17	30	0.62	0.62
TS46-06-06FSX	3/8	10	3/8	10	5/8-18	1.80	46	1.28	33	0.75	0.69
TS46-08-06FSX	1/2	12	3/8	10	3/4-16	1.85	47	1.33	34	0.88	0.69
TS46-08-08FSX	1/2	12	1/2	12	3/4-16	1.98	50	1.36	35	0.88	0.88
TS46-10-10FSX	5/8	16	5/8	16	7/8-14	2.22	56	1.55	39	1.00	1.00
TS46-12-12FSX	3/4	20	3/4	20	1 1/16-14	2.33	59	1.67	42	1.25	1.12

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.

### NO.75 - 45° Elbow SAE 45° Flare Swivel

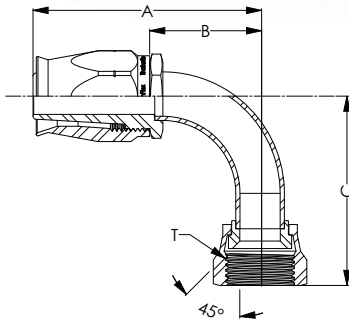


Part Number	Nominal Hose I.D.		Conn. Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex	H2 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	Inch	Inch
TS46-04-04FSX45	1/4	6	1/4	6	7/16-20	1.41	36	0.95	24	0.68	17	0.56	0.56
TS46-05-05FSX45	5/16	8	5/16	8	1/2-20	1.52	39	1.00	25	0.77	20	0.62	0.62
TS46-06-06FSX45	3/8	10	3/8	10	5/8-18	1.62	41	1.10	28	0.85	22	0.69	0.75
TS46-08-06FSX45	3/8	10	1/2	12	3/4-16	1.84	47	1.25	32	1.09	28	0.69	0.88
TS46-08-08FSX45	1/2	12	1/2	12	3/4-16	2.03	52	1.41	36	1.09	28	0.81	0.88
TS46-10-10FSX45	5/8	16	5/8	16	7/8-14	2.16	55	1.49	38	1.23	31	0.94	1.00
TS46-12-12FSX45	3/4	20	3/4	20	1 1/16-14	2.80	71	2.19	56	1.82	46	1.12	1.25

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.

## TS46/TS47 Field Attachable Hose Fittings

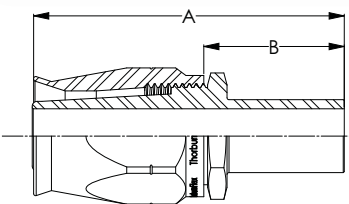
### NO.76 - 90° Elbow SAE 45° Flare Swivel



Part Number	Nominal Hose I.D.		Conn. Size		Thread Size	A		B Cutoff Allowance		C Drop Dim.		H1 Hex	H2 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	mm	Inch	Inch
TS46-04-04FJX90	1/4	6	1/4	6	7/16-20	1.41	36	0.95	24	0.68	17	0.56	0.56
TS46-05-05FJX90	5/16	8	5/16	8	1/2-20	1.52	39	1.00	25	0.77	20	0.62	0.62
TS46-06-06FJX90	3/8	10	3/8	10	5/8-18	1.62	41	1.10	28	0.85	22	0.69	0.75
TS46-08-08FJX90	3/8	10	1/2	12	3/4-16	1.84	47	1.25	32	1.09	28	0.69	0.88
TS46-08-08FJX90	1/2	12	1/2	12	3/4-16	2.03	52	1.41	36	1.09	28	0.81	0.88
TS46-10-10FJX90	5/8	16	5/8	16	7/8-14	2.16	55	1.49	38	1.23	31	0.94	1.00
TS46-12-12FJX90	3/4	20	3/4	20	1 1/16-14	2.80	71	2.19	56	1.82	46	1.12	1.25

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.

### NO.77 - Straight Tube

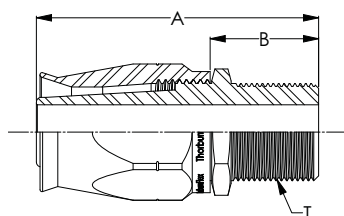


Part Number	Nominal Hose I.D.		Conn. Size		Thread Size	A		B Cutoff Allowance		H1 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch
TS46-08-08T	1/2	12	1/2	12	11/16-20	2.08	53	1.44	37	0.81
TS46-08-10T	1/2	12	5/8	16	13/16-18	2.08	53	1.44	37	0.81
TS46-10-10T	5/8	16	5/8	16	13/16-18	2.16	55	1.49	38	0.94
TS46-12-12T	3/4	20	3/4	20	1-18	2.42	61	1.76	45	1.00

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.

## TS46/TS47 Field Attachable Hose Fittings

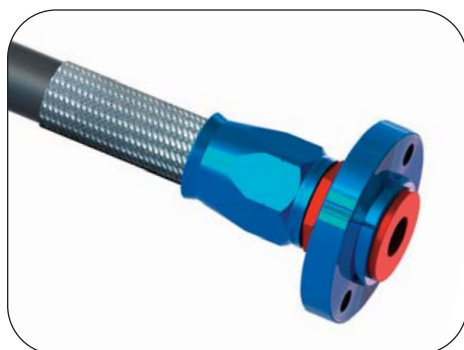
### NO.78 - Compression Air Brake Male



Part Number	Nominal Hose I.D.		Conn. Size		Thread Size	A		B Cutoff Allowance		H1 Hex	H2 Hex
	Inch	mm	Inch	mm		Inch	mm	Inch	mm	Inch	Inch
TS46-08-08CABM	1/2	12	1/2	12	11/16-20	1.68	43	1.04	26	0.81	0.88
TS46-10-08CABM	5/8	16	1/2	12	11/16-20	1.79	45	1.12	28	0.94	1.00
TS46-10-10CABM	5/8	16	5/8	16	13/16-18	1.85	47	1.18	30	0.94	1.00
TS46-12-12CABM	3/4	20	3/4	20	1-18	2.08	53	1.42	36	1.06	1.12

Materials: Brass Nipple & Ferrule, Steel Socket, 316SS Nipple, Ferrule & Socket, Anodized Aluminum Nipple, Ferrule & Socket. Material ordering codes are found on Page 88.

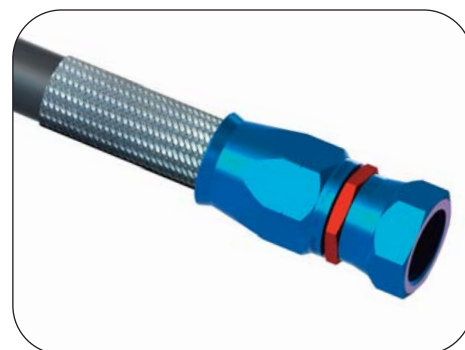
## TS46/TS47 Anodized Aluminum Field Attachable Hose Fittings



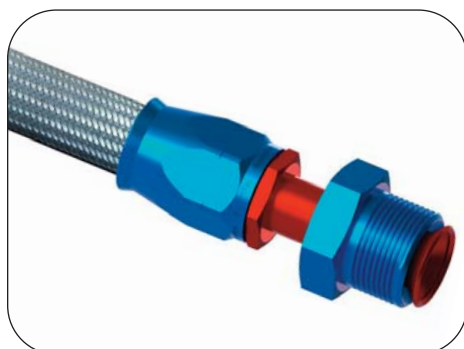
**NO. 82** Two Hole Swivel Flange



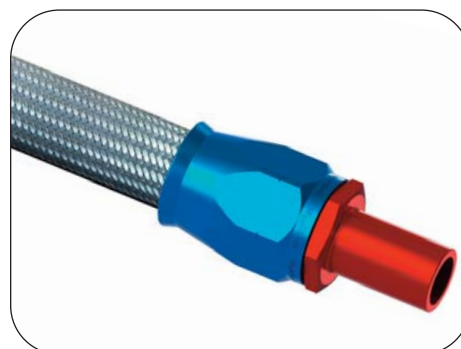
**NO. 70** Male Pipe



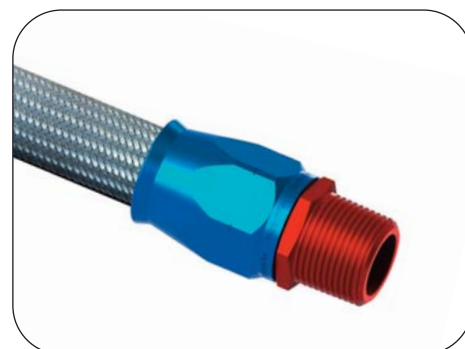
**NO. 71** Female JIC 37° Flare Swivel



**NO. 79** SAE 45° Inverted Flare Swivel



**NO. 77** Straight Tube



**NO. 78** Compression Air Brake Male



## Typical Application For City Transit Buses

- Compressor Discharge
- Brake Lines
- Coolant Transfer
- Freon 12 Transfer
- Fuel and Oil Lines
- Air Conditioning Lines
- Power Steering
- Engine Lines

## How To Order TS46/TS47 Hose Assemblies

Hose Model	Hose Size	Coupling Type	1st End	2nd End	Material	Assembly Length (in)	Additional Fractional Length (in)	
TS46	03	R	70-8	71-8	S6	144	3/8	
TS46 TS47	04 = 1/4" 05 = 5/16" 06 = 3/8" 08 = 1/2" 10 = 5/8" 12 = 3/4" 16 = 1"	R = Reusable	70 = Male Pipe 71 = JIC 37° Flare Swivel 72 = 45° Elbow JIC 37° Flare Swivel 73 = 90° Elbow JIC 37° Flare Swivel 74 = SAE 45° Flare Swivel 75 = 45° Elbow SAE 45° Flare Swivel 76 = 90° Elbow SAE 45° Flare Swivel 77 = Straight Tube 78 = Compression Air Brake Male 79 = SAE 45° Inv. Flare Swivel 80 = 45° Elbow SAE 45° Inv. Flare Swivel 81 = 90° Elbow SAE 45° Inv. Flare Swivel 82 = 2 Hole Swivel Flange  Include Conn. size after End Number		BC = Brass Nipple & Ferrule, Carbon Steel Socket CC = Carbon Steel Nipple, Ferrule & Socket AA = Anodized Aluminum Nipple, Ferrule & Socket S6 = 316 Stainless Steel Nipple, Ferrule & Socket	For Metric length place "mm" after number	1/4" 3/8" 1/2" 3/4"	
						Tolerances on length: +/- 1%		



## TS46/TS47 Field Attachable Assembly Instructions

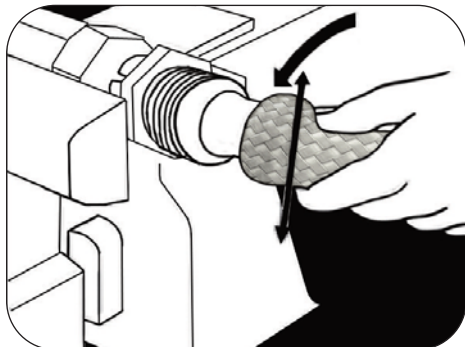


Fig - 1

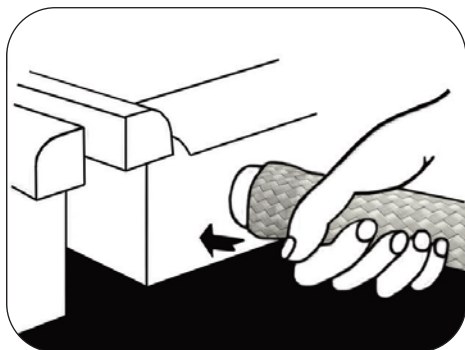


Fig - 2

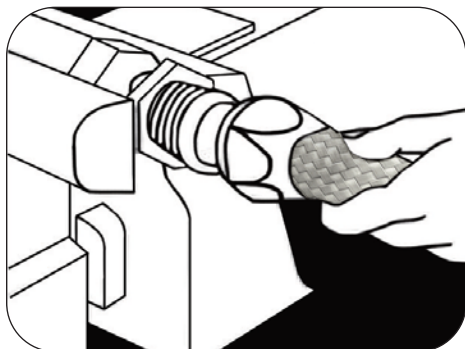


Fig - 3

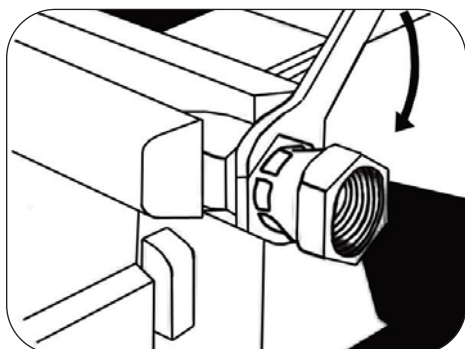


Fig - 4

**Cut hose** to required length after wrapping area to be cut with a double layer of masking tape; this prevents braid flare and attendant assembly difficulties. Tape is to remain in place until IMMEDIATELY before sliding sockets onto hose.

- Fig-1

**CAUTION:** Use a sharp hose cut-off blade in a Stratoflex approved hose cut-off machine only. Trim loose wires and clean hose bore. Discard hose if inner tube has been kinked or collapsed or is not cut square within  $\pm 6^\circ$ . Remove tape and slide sockets onto hose. Put nipple in a vise and push the hose onto the nipple. Rotate hose to size the tube and flare the braid. Remove hose from nipple.

**Push the insert** onto the hose between the inner tube and the braid. Completely bottom the hose in the insert by pushing against a flat surface.

- Fig-2

**Push the insert and hose** onto the nipple until the insert bottoms against the nipple chamfer. Lubricate the nipple and socket threads. Push the socket forward and start the threads by hand.

- Fig-3

**Tighten the nipple hex** with the proper wrench until there is a 1/32" maximum gap between the nipple and socket hexes. To disassemble, reverse the procedure.\*

- Fig-4

**Clean the hose assembly** using paint thinner or other Thorburn approved fluid. Blow the hose bore dry by using filtered air.

- Fig-4

**Proof test the hose assembly** at twice the recommended operating pressure for 30 seconds minimum, 5 minutes maximum.

- Fig-4

**\*NOTE:** When attaching the fitting onto the hose, the insert collapses inwardly compressing the inner tube. All components, other than the insert, are considered re-attachable unless visibly damaged.

## Potflex™ Potroom Dielectric Flexible Piping



Thorburn's Potflex™ technology was specifically developed to respond to the need for a superior alternative to rubber compressed air dielectric hose assemblies in the aluminum industry. Potflex™ is non-conductive and its state of the art construction dramatically increases flexibility, which simplifies difficult installations, while providing superior pressure and temperature resistancy for longer lasting maintenance free performance

### Features and Benefits

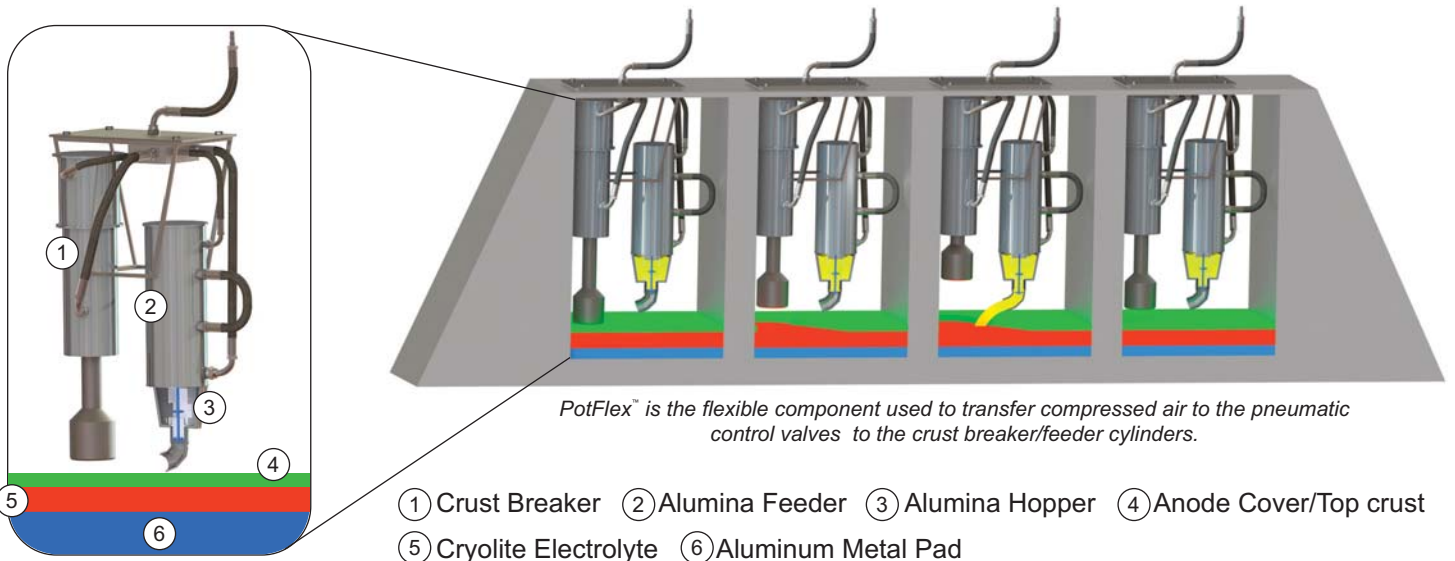
- Non-conductive
- High pressure and high temperature service
- Non-aging
- Ultra flexible
- High flow and maintenance free

### Potroom and Superstructure Applications

- Pneumatic control lines
- Feeder and crust breaker lines
- Main feed lines
- Main exhaust lines
- General potroom hook-up lines



Aluminerie Alouette aluminum plant in Sept-Îles, Quebec





## Potflex™ TKP30 Dielectric Hose



| TKP30 Potflex Hose Assembly |

### APPLICATIONS:

- Compressed air lines in aluminum smelters
- Coolant
- Oil and fuel
- Instrument lines
- Medium pressure gas systems

**Potflex TKP30 is a long term cost-effective, value-engineered solution that:**

- Reduces stress in the piping system
- Absorbs and dampens vibration
- Compensates for misalignment and thermal expansion and contraction
- Has controlled volumetric expansion
- Simplifies component installation or servicing

**Thorburn's TKP30** is specifically designed for long term service as the flexible component used to transfer compressed air to pneumatic control valves and crust breaker/feeder cylinders found in potroom superstructures of aluminum smelters. TKP30 is completely non-conductive with dead tight sealing to 275 bar and its properties do not change over time, yielding superior maintenance free performance.

### FEATURES:

- Non-metallic, non-conductive throughout and flame resistant (will not sustain combustion). These characteristics make it appropriate for sound attenuation, electrical insulation, isolation or resistance to high frequency radiation.
- High tensile strength, Kevlar 29 braid, which makes it better suited for higher temperatures and pressures than Nomex-nylon braided hoses.
- The convoluted lightweight hose is extremely flexible and easy to work with.
- An ideal high pressure dielectric superstructure potroom hose.

### HOSE CONSTRUCTION:

**Inner Core:** Virgin white convoluted PTFE

**REINFORCEMENT:** PTFE-impregnated fiberglass and a double Kevlar 29 braid, covered with a flame retardant abrasive resistant polyester braid, specifically designed to protect the Kevlar 29 braid from UV degradation.

**TEMPERATURE RANGE:** 54°C to 175°C (-65°F to 350°F)  
-73°C to 204°C (-100°F to 400°F) intermittent service.

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TKP30-4	8	1/4	6.35	0.25	11.94	0.47	68.9	1000	275.8	4000	22.9	75	12.7	0.50	0.067	0.045
TKP30-6	10	3/8	9.65	0.38	14.5	0.57	68.9	1000	275.8	4000	22.9	75	19.1	0.75	0.091	0.061
TKP30-8	15	1/2	12.7	0.50	19.6	0.77	68.9	1000	275.8	4000	15.2	50	25.4	1.00	0.185	0.124
TKP30-12	20	3/4	19.1	0.75	25.7	1.01	68.9	1000	275.8	4000	9.14	30	50.8	2.00	0.274	0.184
TKP30-16	25	1	25.4	1.00	33.3	1.31	68.9	1000	275.8	4000	9.14	30	76.2	3.00	0.357	0.240
TKP30-20	32	1 1/4	31.8	1.25	39.1	1.54	51.7	750	206.8	3000	9.14	30	88.9	3.50	0.399	0.268
TKP30-24	40	1 1/2	38.1	1.50	45.7	1.80	43.1	625	172.4	2500	9.14	30	101.6	4.00	0.521	0.350
TKP30-32	50	2	50.8	2.00	59.4	2.34	34.5	500	138	2000	9.14	30	152.4	6.00	0.595	0.400

## Comparison of Potflex™ TKP30 Features

### Outstanding Electrical Insulation

Potflex™ is completely non-conductive and is therefore a perfect electrical insulator.

### Extremely Flexible

Potflex™ permits full flow, small radius bends, facilitates installation and minimizes pressure drop.

### High Temperature Resistance

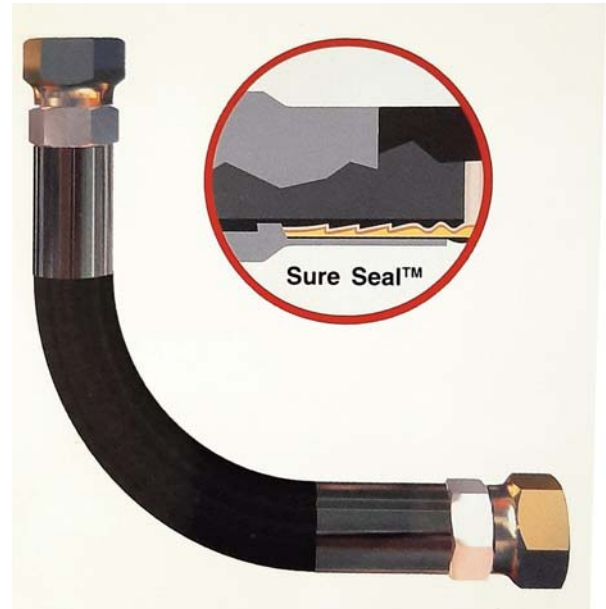
Potflex™ is unaffected by dry, hot thermal aging to 204°C continuous (232°C intermittent).

### Non-Aging

Potflex™ properties do not change with time, yielding continuous superior maintenance free performance.

### Leak Tight Sealing

Potflex™ has a leak tight seal to 275 bar.



## Typical Rubber Dielectric Flexible Piping

### Inadequate Electrical Insulation

Requires insulation bushing that decreases flexibility and increases pressure drop.

### Unsupported Flexibility - Bending Deforms Hose

Hose kinks easily and increases pressure drop.

### Insufficient Temperature Resistance

Temperature adversely affects rubber by accelerating its aging process, resulting in premature cracking, drying out, expensive down time and maintenance replacement costs.

### Low Pressure Temperature Containment

The dry hot 120°C to 170°C temperature results in the premature embrittlement and burst failure of the hose.



## Potflex™ TKP30 Dielectric Hose Coupling System



Male NPTF style Code 1 - Male BSPT style Code 2



Female JIC 37° Swivel style Code 3



Staubli compatible quick coupling plug style Code 4 | Staubli push button coupler

Thorburn's Potflex™ Series TKP30 hose couplings are attached through a proprietary positive braid locking system called Sure Seal™. This unique coupling to hose connection system ensures a continuous long term, leak tight, seal with a high flowing orifice that will not leak or blow off before the burst pressure of the hose.

### Materials

Plated carbon steel (standard). Also available in stainless steel and anodized aluminum.

### Options

Staubli™ compatible Potflex™ TKP30 hose coupling plugs are designed to connect to Staubli™ quick release sockets.

*Staubli™ is a registered trademark of Staubli International AG*

## How To Order Potflex™ TKP30 Series Hose Assemblies

Model	Nominal Size ID	1st End Type	1st End Size	2nd End Type	2nd End Size	Material 1st End	Material 2nd End	Length (in) face-to-face	Options	Adapter
TKP30	08	1	5	5	5	C	A	96	B	A

Code	in	DN
04	1/4	08
06	3/8	10
08	1/2	15
12	3/4	20
16	1	25
20	1 1/4	32
24	1 1/2	40
32	2	50

Coupling End Type				
1	Male NPTF			
2	Male BSPT			
3	Female JIC 37° Swivel			
4	Staubli Coupling Compatible Plug*			
X	Other (Specify)			
* Specify Staubli Series RCS ,RBE, etc. Staubli™ is a registered trademark of Staubli International AG				

Coupling End Size				
Code	Nominal Size mm (in)	NPTF Thread Size	BSPT Thread Size	JIC Female Thread Size
1	6 (1/4)	1/4-18	1/4-19	7/16-20
2	10 (3/8)	3/8-18	3/8-19	9/16-18
3	12 (1/2)	1/2-14	1/2-14	3/4-16
4	16 (5/8)		5/8-14	7/8-14
5	18 (3/4)	3/4-14	3/4-14	1 1/16-12
6	25 (1)	1-11 1/2	1-11	1 5/16-12
7	32 (1 1/4)	1 1/4-11 1/2	1 1/4-11	1 5/8-12
8	38 (1 1/2)	1 1/2-11 1/2	1 1/2-11	1 7/8-12
9	50 (2)	2-11 1/2	2-11	2 1/2-12

A = Anodized Aluminum C = Carbon Steel Plated S6 = 316SS	Add suffix "mm" for length in millimeters
--	---

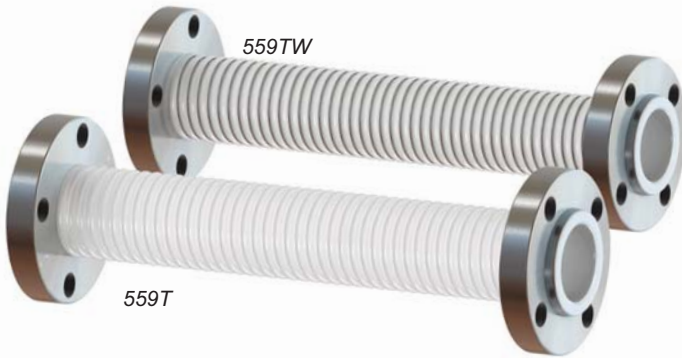
  

Options
B = Bend restrictor (specify length and end 1st, 2nd) F = Fry-Sil Jacket S = Silicone Sponge X = Specify

Adapter
Insert "A" if adapter is required and specify i.e. 348FS-12X12

## 559T(W) PTFE Hose Assemblies



| Thorburn Models 559T & 559TW PTFE Hose Assemblies |

### APPLICATIONS:

- Chemical processing
- Deionized water transfer
- Food and beverage processing
- Medical, laboratory and robotics
- Paint spray systems
- Pharmaceutical processing and packaging
- Ultra-pure fluid systems
- Pure air systems
- Push-pull cable jacketing

Thorburn's 559T Hose Assemblies offer the flexibility and universal corrosion resistance of PTFE. Thorburn's 559T are used as a flexible element to transfer corrosive media in process reactors and vessels. 559TW hose is available with external root wire made of 316SS (**Code S6**) material to increase tight radius bending stability. Standard flanges are 316SS (**Code S6**) Material 150# Drilling. Also available in type Vinyl Ester Fiberglass (**Code VEF**) composite.

### ADVANTAGES:

- Unmatched corrosive resistant capabilities
- Non-stick, self cleaning and low coefficient of friction
- Meets Pharmacopoeia Class VI & 3A standards
- Ultra flexible and resistant to temperature fluctuations
- Properties do not change over time
- 4 to 1 safety factor for all sizes

### HOSE CONSTRUCTION:

**Inner Core:** Pure unpigmented corrugated PTFE.

559T(W) is available with Polypropylene, Kynar and SS304 braid for higher pressure applications

**REINFORCEMENT:** External root reinforcement (**Code W**) wire to increase tight radius bending stability.

**TEMPERATURE RANGE:** -50°C to 260°C (-58°F to 392°F)

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Wall Thickness		Operating Pressure		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	mm	in	bar	psi	m	ft	mm	in	kg/m	lb/ft
559T(W)-16	25	1	25	0.98	36	1.41	1.5	35	2.41	35	3.4	11.2	60	2.36	0.40	2.89
559T(W)-20	32	1 1/4	30	1.65	42	1.65	1.5	28	1.93	28	3.4	11.2	75	2.95	0.50	3.62
559T(W)-24	40	1 1/2	38	2.08	53	2.09	2.0	20	1.38	20	3.4	11.2	80	3.15	1.00	7.23
559T(W)-32	50	2	50	2.51	64	2.52	2.0	20	1.38	20	3.4	11.2	130	5.12	1.10	7.96
559T(W)-40	65	2 1/2	65	3.19	81	3.19	2.0	20	1.38	20	3.4	11.2	215	8.46	1.10	7.96
559T(W)-48	80	3	75	3.66	93	3.66	2.0	13	0.90	13	2.9	9.5	240	9.45	1.50	10.9
559T(W)-64	100	4	86	4.17	106	4.17	2.0	13	0.90	13	2.9	9.5	300	11.8	1.70	12.3
559T(W)-96	150	6	127	6.14	156	6.14	2.5	13	0.90	13	2.4	7.9	400	15.8	4.50	32.5

## 559T(W) PTFE Hose Assemblies



Pharmaceutical powder filling machine

### Pharmaceutical

The properties of PTFE has many benefits for the Pharmaceutical industry where high purity and sanitation are necessary. PTFE does not require passivation or electro-polishing is impervious to cracking and rarely requires repair. Furthermore, PTFE is chemically inert, non-reactive and permanently resistant to steam sterilisation (SIP) and in-place cleaning (CIP).



Food processing plant

### Food and Beverage

PTFE tubing is by far the most widely specified material for Food & Beverage processing applications of all types, including the production of dairy products, powders, syrups, sauces, processed meats, wine and beer. PTFE is chemically inert therefore the hose will not affect the product whatsoever at operating temperatures ranging from -60°C to +260°C. PTFE will not impart any colour, flavour or odour and will not absorb or remove ingredients.

## How to Order Thorburn 159T(W) Hose Assemblies

Hose Model	Reinforcement	Nominal Size (in)	Ends	Hose Length Face to Face (in)
159T	W	32	VEF150	144
	W = External Root Reinforcement	For metric place suffix "mm" after number	<b>VEF150</b> = Vanstone #150 Flange <b>VEFPN10</b> = Vanstone PN10 Flange <b>VEFPN16</b> = Vanstone PN16 Flange <b>S6150</b> = 316SS #150 Flange <b>S6PN10</b> = 316SS PN10 Flange <b>S6PN16</b> = 316SS PN16 Flange	For metric length place suffix "mm" after number



## TC818 PTFE Hose Assemblies



| TC818 PTFE Hose Assembly |

### APPLICATIONS:

- Chlorine transfer
- Transfer of industrial gases (for high effusion applications consult Thorburn)
- Tank car loading /unloading
- Pulp and paper bleaching

### ADVANTAGES:

- More flexible than metal hose; easier to handle
- Virtually stress free flexing for safe continuous flexing applications
- Easy to clean
- Unique visible hose fatigue systems for added safety
- Unloads faster than metal hose

**Note:** 1/2" chlorine hose is a recommended alternate by the Chlorine Institute to copper tube whips for filling one (1) ton containers, 100 lb. and 150 lb. cylinders at chlorine repackaging plants.

Thorburn's **TC818** hose assemblies are specifically designed for chlorine transfer. Chlorine transfer is recognized as one of the most potentially hazardous hose applications. With the need for safety, reliability and performance, Thorburn has created a unique product to meet the demands of this critical application. Thorburn's TC818 chlorine hose assemblies are internationally accepted and recognized for providing many years of unparalleled safety and performance.

### FEATURES:

- Full flow 1" I.D. convoluted Teflon innercore; reinforced with a double layer of PVDF braid.
- Schedule 80 Monel male swage fittings (1" - 11-1/2 NPT).
- C.P.E. rubber abrasion jacket –compounded and pin-pricked for chlorine service.
- Heavy 300 series stainless abrasion jacket retainer – prevents snagging or tearing of jacket ends.

### HOSE CONSTRUCTION:

**Inner Core:** Convoluted PTFE

**REINFORCEMENT:** PTFE impregnated fiberglass and a double Kynar braid. The 1" and 1-1/2" I.D. hose is further covered by a C.P.E. abrasion jacket, pin pricked for effusion dissipation.

**Note:** Outer Kynar braid on 1/2" chlorine hose is for abrasion protection only. For quality assurance and traceability, each assembly is stamped with a serial number which is recorded at Thorburn, along with the installation location and date. The hose is also clearly tagged with its pressure and temperature ratings.

**TEMPERATURE RANGE:** -40°F to 120°F (-40°C to 49°C).

For temperature adjusted temperature ratings consult Thorburn.

### STANDARDS:

Exceeds pressure rating requirements of the Chlorine Institute. Specification 135-3.

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Operating Pressure		Room Temp. Min. Burst		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	bar	psi	bar	psi	m	ft	mm	in	kg/m	lb/ft
TC818-08	15	1/2	12	0.50	19	0.75	35	500	138	2000	15	50	50	2.00	0.24	0.16
TC818-16	25	1	25	1.00	30	1.50	35	500	138	2000	15	50	90	3.50	0.61	0.41
TC818-24	40	1 1/2	38	1.50	53	2.10	26	375	130	1875	12	40	152	6.00	0.88	0.59
TC818-32	50	2	50	2.00	67	2.62	26	375	130	1875	12	40	241	9.50	1.29	0.87



## TC818 PTFE Hose Assemblies



Chlorine Unloading Station

### How to Order Thorburn TC818 Hose Assemblies

Hose Model	Hose Size	1st End & Material	2nd End & Material	Hose Cover	Length (in)
TC818	16	05M	05M	R	120
	<div>08 = 1/2 (DN 12) 16 = 1 (DN 25) 24 = 1 1/2 (DN 40) 32 = 2 (DN 50)</div>	<div>Ends 03 = Hex Male NPT 04 = Schedule 80 Male NPT 05 = Vanstone Flange#150 06 = Vanstone Flange PN10 07 = Vanstone Flange PN16  Materials H = Hastelloy M = Monel</div>		<div>Hose Covers E = HDPE - High density Polyethylene K = Kynar PVDF Braid R= CPE Pin Pricked</div>	<div>For metric length place suffix “mm” after number</div>

## Pigtail Compressed Gas Transfer Hose Assemblies



Pigtail hoses on gas cylinder manifold

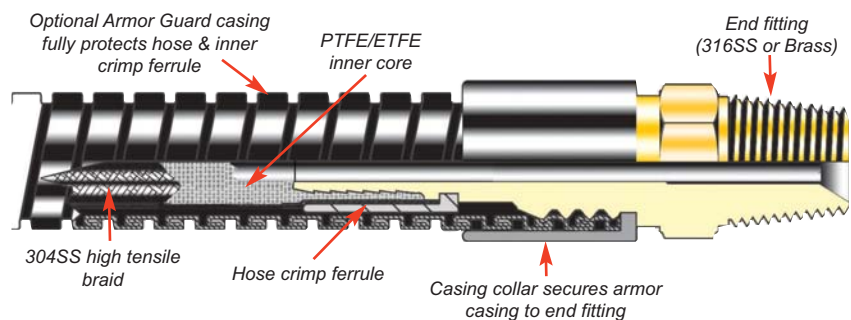


Pigtail hoses on nitrogen gas manifold

Hoses that are designed for specialty gas applications should provide pressure capacity, but also maintain the purity of gas delivered. Permeation is the term used to describe how gas molecules pass through the pores of a hose. Effusion happens when gases escape out of a hose. If permeation levels are high, diffusion will occur where ambient gases can enter into the gas stream adding contaminants. For this reason, it is not recommended to use rubber type hoses to supply high purity gas because the properties of rubber have high permeation rates.

All metal corrugated hoses, typically 316 stainless steel such as Monel and Hasteloy, have no permeation, but cannot be used with high velocity flow rate applications due to vibration caused by its corrugated inner core. All metal hoses have less flexibility and durability and are prone to stress cracking.

The best hose choice for compressed gas applications are Thorburn's Pigtail Hoses with PTFE or ETFE hose cores. PTFE or ETFE pigtail hoses are high-pressure, low-effusion, light, flexible and economical. They are ideal for many industrial gases and can be ordered with options including threaded ends with CGA nuts and nipples, protective covers, whipchecks and cable guards. They can be cleaned and bagged for O<sub>2</sub> service to CGA G4.1 specifications.



## Pigtail Hose Compatibility Guide

GAS	CONNECTION	A = EXCELLENT   B = VERY GOOD   C = GOOD   D = ACCEPTABLE   NA = NOT ACCEPTABLE				
		TS11/TS12	TSX17	TSE110/111/112	S92Z*	M96Z*
Acetylene	510	B	A	B	C	C
Air	346	A	C	A	C	C
Argon	580	A	C	A	C	C
Arsine	660	NA	NA	NA	NA	C
Carbon Dioxide	320	A	C	A	C	C
Carbon Monoxide	350	B	B	C	A	C
Chlorine	660	NA	NA	NA	NA	B
Fluorine	679	NA	NA	NA	NA	B
Freon 12	660	A	B	A	A	A
Helium	580	B	C	B	A	A
Hydrogen	350	C	C	B	B	C
Methane	350	A	B	A	A	A
Natural Gas	350	C	A	C	A	C
Nitrogen	580	A	A	A	A	C
Nitrous Oxide	326	A	C	A	C	C
Oxygen	540	A	C	NA	C	B

\*Ordering and technical details are found in the Thorburn Flex Metallic Hose Catalog

## Sintering PTFE Tube



PTFE Sintering Furnace

### Post Sintered PTFE Benefits:

- Economically priced
- Lowest effusion rate providing the lowest amount of lost gas in service
- Widest temperature range
- Highest flexibility
- Longest service life
- Meets and exceeds CGA E-9 (2017) section 6.1.6

A PTFE preform has limited cohesive strength and is essentially use-less; sintering allows coalescence of the resin particles, which provides strength and void reduction. Sintering cycle profiles of time and temperature affect the final properties of the billet. Sintering temperatures exceed the melting point of PTFE 342°C (648°F) and range from 360°C to 380°C (680–716°F).

First the preform completes its elastic recovery and begins to thermally expand past the PTFE melting point, 342°C (648°F). The expansion can reach up to 25–30% by volume depending upon the type of resin, powder, preforming pressure and temperature.

Above 342°C (648°F), PTFE is a transparent gel due to the absence of a crystalline phase. At the sintering temperature, adjacent melted PTFE particles fuse together and coalesce. After two particles have completely coalesced, they would be indistinguishable from a larger particle and voids are eliminated under the driving force of surface tension. Smaller particle resins and higher preform pressures improve coalescence.

Coalescence and void elimination require time because of the limited mobility of PTFE molecules. The sintering temperature is held for a period of time to allow fusion, coalescence and void elimination to proceed and maximize properties in the part. A time is reached beyond, which the part properties no longer improve, and degradation begins.



## TS111/TS112 & TSX117 Pigtail PTFE Hose Assemblies



| TS111/TS112 & TSX117 Pigtail PTFE Hose Assemblies |

### TS111/TS112 & TSX117 Features:

- 4 to 1 safety factor
- 100% Hydrostatically tested @ 1.5 times working pressure
- 100% Nitrogen leak tested
- 100% Externally cleaned to remove lubricants and debris
- 100% Oxygen cleaned, dried and bagged to the highest safety standards including CGA-G4-1
- CGA E-9 (2017) Section 6.1.6 Pneumatic effusion requirements

### APPLICATIONS:

- Compressed gas cylinder manifolds
- Compressed gas cylinder filling
- Charging lines for aerosols
- Bottle charging
- Dehydration lines
- Breathing equipment
- Medical equipment

Thorburn's TS111/TS112 & TSX117 PTFE Pigtail hose assemblies have become the industry standard for cylinder fill manifolds of many medium and high pressure compressed gases where inherent flexibility, durability and safety are major requirements. PTFE Pigtail hoses surpass the requirements of CGA E.9, and are constructed with a smooth PTFE inner core to handle high velocity gas transfer.

Thorburn's TS111/TS112 & TSX117 PTFE Pigtail hose assemblies use a post-sintering process that re-bakes the PTFE tube material at a controlled temperature and time. The result is an increase in PTFE wall thickness and a tighter molecular bond which substantially reduces the effusion rate of the PTFE. Post-sintering closes the permeation voids (the path that a gas molecule will follow while under pressure) making the PTFE more dense. Thorburn's post-sintered PTFE provides the lowest effusion rate possible while maintaining the highest flexibility and most robust inner core.

In the gas industry, the higher the effusion rate, the higher the loss (\$). Thorburn's models TS111, TS112 & TSX117 are your best option for pigtail hose assemblies.

### HOSE CONSTRUCTION:

**TS111 Inner Core:** Smooth extruded unpigmented PTFE

**TS112 Inner Core:** Smooth extruded unpigmented PTFE with added zero static conductive carbon black.

**TSX117 Inner Core:** Smooth extruded unpigmented PTFE with added zero static conductive carbon black. Compliant with ISO 12086 Part 1.

### REINFORCEMENT:

**TS111/TS112:** A580 type 304 (EN1.4301) high tensile stainless steel braid

**TSX117:** A580 type 304 (EN1.4301) high tensile multiple stainless steel spiral braid that is pre-tensioned to yield a tight bend radius

**TEMPERATURE RANGE:** 54°C to 204°C (-65°F to 400°F)

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Wall Thickness		Operating Pressure		Max. Continuous Length		Min. Bend Radius		Hose Weight	
	DN	in	mm	in	mm	in	mm	in	bar	psi	m	ft	mm	in	kg/m	lb/ft
TS11/TS12-05	9	5/16	6.0	0.25	9.7	0.38	0.85	0.033	248	3600	46	150	76	3	0.20	0.136
TSX17-04	8	1/4	5.8	0.23	12.7	0.50	0.85	0.033	414	6000	15	50	76	3	0.36	0.240

## TSE110/TSE111 Pigtail ETFE Hose Assemblies



| TSE10/TSE11/TSE17 Pigtail PTFE Hose Assembly |

Thorburn's Ethylenetetrafluorethylene (ETFE) Hose Assemblies are recommended for use in transferring elusive gases such as Helium & Hydrogen in a constant pressurized cylindrical filling application. High effusion rate hoses can let ambient gasses enter the hose line through a reverse process called "defusion" where high purity gas in the hose line can become contaminated. Thorburn's ETFE Hose Assemblies have 1/3 the effusion rate of PTFE hoses and its smooth bore inner core is designed to handle high velocity flow. ETFE has a high melting point and has excellent resistance to chemical reaction, corrosion and stress-cracking.

### ADVANTAGES:

- Lower permeability (1/3 lower effusion) than PTFE hose
- High burst pressures, 4 to 1 safety factor
- Brass fittings are CA 360 material
- Hose assemblies tested at 1.5 times rated operating pressure
- In-house oxygen cleaning and bagging
- Better kink resistance and smaller bend radius capability

### ETFE ADVANTAGES OVER ALL METAL HOSE:

- Corrugated lining of all metal hoses yield a higher pressure drop when compared to a smooth bore low coefficient of friction ETFE tube.
- Constant flexing will fatigue an all metal hose but has little effect on ETFE tube.
- High velocity can create vibration in corrugated metal hose and will cause stress cracking of the corrugated inner core. ETFE tube is smooth bore and will not vibrate.

### APPLICATIONS:

- Charging lines for aerosols
- Bottle charging
- Dehydration lines
- Breathing equipment
- Medical equipment

### HOSE CONSTRUCTION:

**Inner Core:** Smooth bore virgin ETFE - Meets requirements of ASTMDS-3159

### REINFORCEMENT:

**TSE110:** 1 braid of 304SS

**TSE111:** 2 braids of 316SS

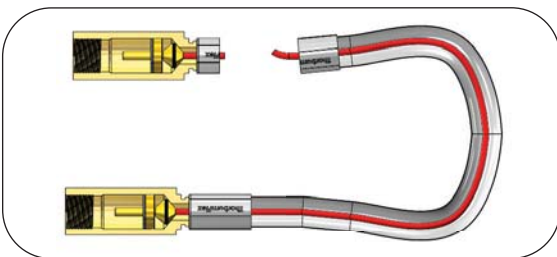
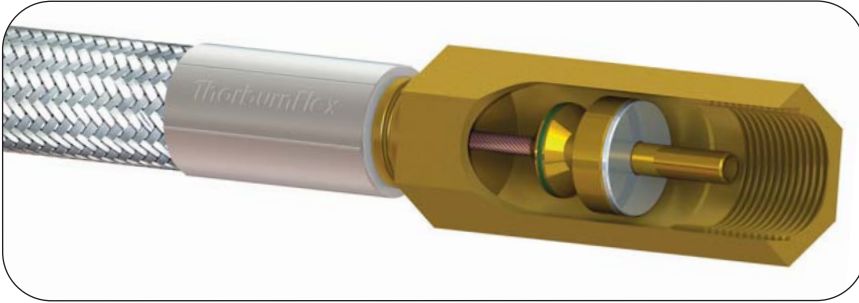
**TEMPERATURE RANGE:** -60°C to 150°C (-76°F to 300°F)

### STANDARDS:

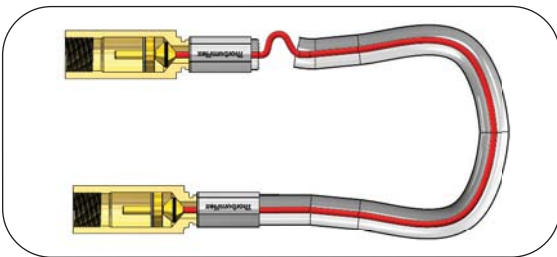
Meets requirements of ASTMDS-3159

Part Number	Nominal Size		Nominal I.D.		Nominal O.D.		Wall Thickness		Operating Pressure		Min. Burst Pressure		Min. Bend Radius		Hose Weight	
	DIN	in	mm	in	mm	in	mm	in	bar	psi	bar	psi	mm	in	kg/m	lb/ft
TSE110-05	9	5/16	6.0	0.25	11.4	0.45	1.02	0.04	207	3000	827	12000	76	3	0.24	0.16
TSE111-04	8	1/4	4.8	0.19	11.4	0.45	1.02	0.04	241	3500	965	14000	76	3	0.34	0.23

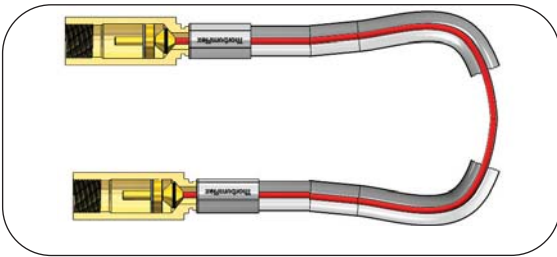
# Thorburn Model “CSS” Pigtail Hose Assembly Safety System



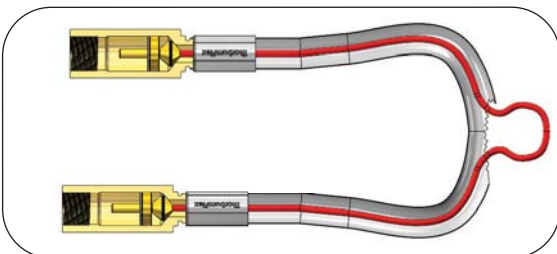
*Pull Away Incident*



*Coupling Ejection*



*Hose Separation*



*Hose Rupture*

Thorburn’s Model “CSS” Pigtail Hose Assembly Safety System is a proven hose technology designed to counteract the hazardous effect of hose rupture or failure during fluid or gaseous transfer operations. A coated cable within the hose bore is connected to the valve plungers, or flappers, and acts as a compression spring providing thrust in the direction of both ends of the hose, holding the valves open. If this thrust is eliminated due to coupling ejection, hose stretching or hose separation, the valves release and instantly seat, stopping the flow in both directions. In the event of a pull-away incident, the Pigtail Hose Assembly Safety System is designed to protect facilities from the potential devastating consequences associated with pull-away incidents.

## Pull-Away Incident

Hose assemblies represent the weak-link in any transfer operation, except when a pull-away accident occurs. During a pull-away incident a hose assembly can be exposed to 12,000 to 15,000 lbs. of pull force before it fails. Under these circumstances, the hose assembly may not be the weak-link during a pull-away incident and therefore, can result in additional damage to plant piping, bulk-heads, tank truck piping and loading arms, which can result in an uncontrolled release of a hazardous material.

## Coupling Ejection, Hose Separation and Rupture

Any hose assembly can experience a coupling ejection where the fitting separates from the hose or a complete hose separation or rupture during a hazardous chemical transfer operation where an uncontrolled release of the hazardous chemical can occur. Thorburn’s Pigtail Hose Assembly Safety System is designed with a valve integrated in each end fitting, and if the hose assembly experiences a coupling ejection, a complete hose separation or rupture, the integrated valve instantaneously shuts off the flow in both directions. Please note that it is in order for the Pigtail Hose Assembly Safety System to engage, the cable inside the hose assembly must extrude out of the rupture.

## Features

- 360° engineered break-away point
- Rugged shock proof design with annular seals
- Built-in bumper feature
- 316SS schedule 80 construction
- Re-buildable
- Custom engineered break-points for specific applications
- Meets 5 to 1 burst specifications



## Thorburn's CGA 540 Quick Coupling For Oxygen Service



Thorburn's CGA 540 Coupling With 90° Connector

### Designed To Fill Gas Cylinders With Internal Thread

CGA sleeve type quick couplings create a pressure-tight connection on gas cylinders in seconds – without any need for time-consuming screw connections. It is designed to achieve easier and more efficient filling of gas cylinders because it can be connected directly to the standard thread of the gas cylinder. The connector comes equipped with an integrated safety peg to comply with the highest safety standards. It ejects under pressure and effectively prevents any disconnection under pressure. Due to its compact design, it is ideal for use in confined spaces.

### Features

- Meets the requirements of CGA 540 oxygen service
- Compatible with oxygen cylinders with male thread (with or without a residual pressure valve) and pressure regulator
- Connection in seconds directly to the cylinder valve thread
- No hand tightening required
- Automatic locking of the sliding sleeve under pressure prevents disconnection at pressures exceeding 5 bar
- Inline or 90° version available
- Jaw locking mechanism
- MAWP: 3750 PSI



## How to Order Thorburn Pigtail Gas Transfer Hose Assemblies

Hose Model	Nominal ID	1st End	Material	2nd End	Material	Length (in)	Options
<b>A</b>	<b>03</b>	<b>01</b>	<b>S6</b>	<b>01</b>	<b>S6</b>	<b>36</b>	<b>0A</b>
<b>A</b> = TS11 <b>B</b> = TS12 <b>C</b> = TSX17 <b>D</b> = TSE110 <b>E</b> = TSE111 <b>F</b> = TSE112	<b>03</b> = 3/16 <b>04</b> = 1/4 <b>05</b> = 5/16 <b>06</b> = 3/8 <b>08</b> = 1/2	<b>01</b> = Male NPT <b>02</b> = Female NPT	<b>B</b> = Brass <b>S6</b> = 306 SS	<b>01</b> = Male NPT <b>02</b> = Female NPT	<b>B</b> = Brass <b>S6</b> = 306 SS	Metric length place "mm" after number	<b>WC</b> = Whip Check <b>AG</b> = Armor Guard <b>CSS</b> = Hose Cable Safety System <b>QC</b> = CGA 540 Quick Disconnect <b>QC90</b> = CGA 540 Quick Disconnect With 90° Connector If no option required - Leave blank

### Other Pigtail Assembly Options

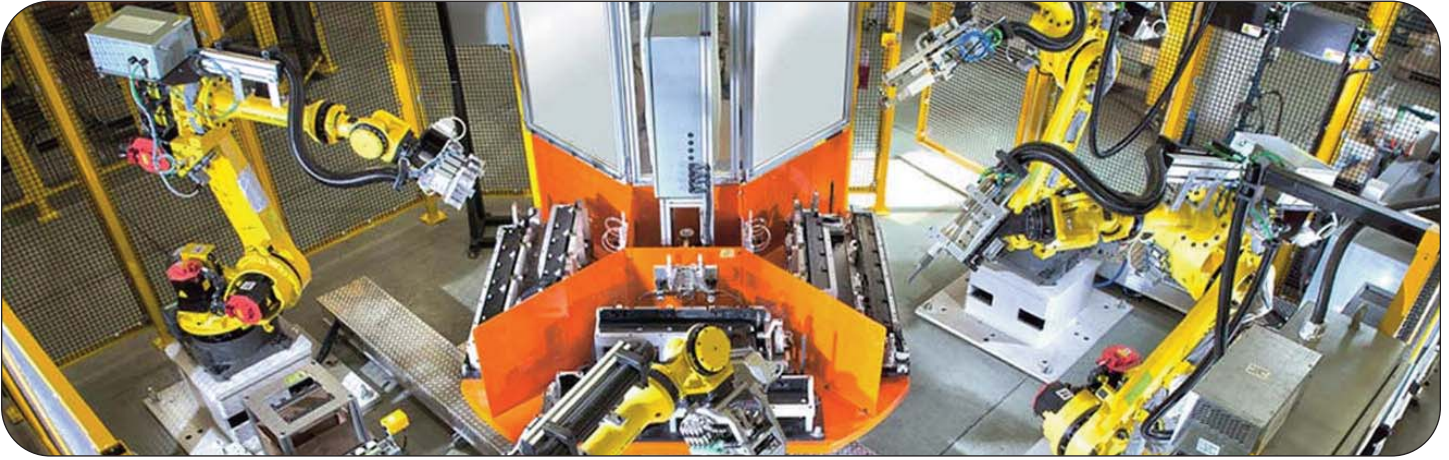


Whip Check



ArmorGuard

## Sure Temp™ Electrically Heated Hose



Electrically heated hoses are used wherever a liquid, viscous or melted medium has to be transported from one place to another without losing the temperature. The hose is designed to regulate the temperature of the process fluid entering the hose assembly as it passes through the hose. This is usually required to prevent solidification or an increase in the fluid viscosity. A heating element is spirally wrapped around the hose assembly to regulate the temperature. This self regulating heating element requires a sensor and controller to maintain a specific temperature. Electrical heating, as opposed to steam heating, is preferred because it is more convenient, more controllable and more readily available.



*Thorburn's Sure-Temp™ hose assembly*



*Manufacturing Sure-Temp™ electrically heated hose assembly*

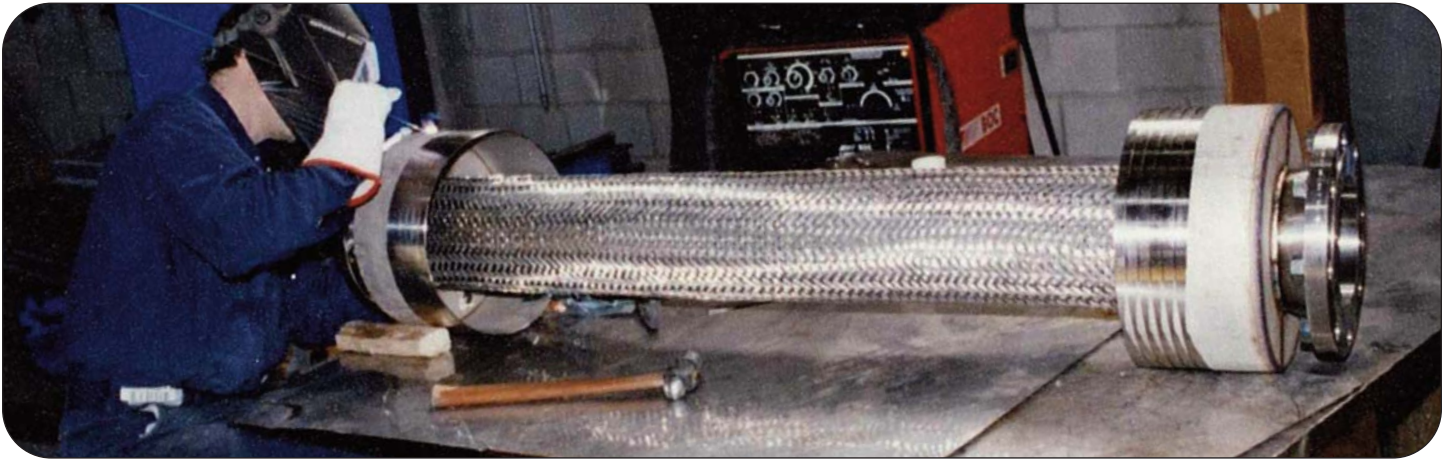
Sure-Temp™ with its precise construction using PTFE tubing, stainless steel braided reinforcement and high-performance insulation, provides an internally uniform temperature that is stable throughout the length of the hose, together with great flexibility and sturdiness. When it is necessary to maintain the product temperature at a predefined value, Sure-Temp™ electrically heated hose assemblies provide a constant temperature of the material conveyed through to the application site, without the material temperature being influenced by ambient temperatures and heat losses along the way.

### **Sure-Temp™ heated hoses are used to:**

- Keep media fluid for processing
- Achieve their optimum properties for processing
- Avoid condensation of gaseous media
- Process in a more productive way (robotic applications)
- Ensure consistent quality in manufacturing
- Connect moving parts and devices



## Sure Temp™ Electrically Heated Hose



*Performing quality check of Sure-Temp™ hose*



*Custom end fitting on Sure-Temp™ hose assembly*

### Features & Benefits:

- Easily drained and cleaned
- High mechanical resistive strength
- Uniform heating prevents hot spots
- External temperature controller
- Greatest variety of end fittings for electrically heated hose assemblies
- J or K thermocouples available
- Standard voltage 120V, 220V, 480V & 600V
- Optional built in temperature control

### Specifications:

#### Heated Pressure Hoses Gas Analysis:

Frost protection/holding temperatures | 5°C to 450°C

Nominal ID | 4mm to 50mm

Typical Design Pressures | Full vacuum to 300 psi (20 bar)

#### Heated Pressure Hoses Liquid Service:

Frost protection/holding temperatures | 5°C to 250°C

Nominal ID | 8mm to 200mm

Typical Design Pressures | Full vacuum to 300 psi (20 bar)

### Sure Temp™ Electrically Heated Hose Assemblies

Available with Factory Mutual Approval for use in Class 1, Div. 2, Group D areas

## Sure Temp™ Electrically Heated Hose Construction

Thorburn's Sure Temp™ technology offers the industry the widest range of custom built electrically heated hose assemblies. Sure Temp™ capabilities range from basic freeze protection and gas sampling to transferring viscous materials at precise and uniform temperatures. This enables loading/unloading of oil, fat, resins, paint, bitumen, adhesives, compounds and foods with maximum efficiency, without temperature loss.



### 1 Hose Core:

Hose core selection is based on the maximum operating pressure, operating temperature and specific application. The hose inner core is comprised of extruded PTFE, 0.030" or 0.040" wall thickness, which offers exceptional resistance to temperature cycling and kinking.

- Smooth Bore TS Hose Series - Pressure applications  
(See page 7 for details)
- Corrugated TC Hose Series - Loading/unloading applications  
(See pages 49 to 57 for details)
- Rubber TR Hose Series - Loading/unloading applications  
(See page 37 for details)
- Corrugated Metallic Hose - Elusive gases and cryogenic/high temperature >200°C transfer applications  
(Please refer to Thorburn's Metallic Hose Catalog pages 5 to 16 for details)



TS Series Hose



TC Series Hose



TR Series Hose



Metal

## Sure Temp™ Electrically Heated Hose Construction

**2 Temperature Sensor:**

The temperature sensor is helically wound around the hose core between the heating cable and helps the temperature controller regulate heat on the hose. 2-wire technology is standard and can be integrated with thermocoupler type K or J.

**3 Heating Cable:**

The heating cable is comprised of a strong nickel alloy. The power of the heating cable depends on the temperature that must be maintained. Available in single or 3 phase 120V, 240V, 480V & 600V.

**4 Spacer:**

The spacer is made of braided glass fiber and provides reliable protection for the heating cable against mechanical damage. Optional aluminum foil can be added to the spacer for better heat distribution.

**5 Thermal Insulation:**

The selection of thermal insulation depends on working temperature.

- EPDM foam - up to 100°C
- Silicone foam - up to 250°C
- Fiberglass or silica cloth - high temperatures above 250°C

**6 Outer Jacket:**

The outer jacket provides the hose protection against external elements such as weather, humidity and abrasion. Selection of the outer jacket depends upon application, bend radius and ambient temperature.

**7 End Caps:**

The end caps are used to seal off both ends of the heated hose and provide strain relief for the connection cable. Standard end caps are made of silicone, EPDM, plastic (polyamide) and galvanized metal.

**8 Connection Cable:**

The electrically heated hose is equipped with a connecting cable 1,5 m long (standard) with or without plug. Plugs are 5 pin (<20A standard) and 7 pin (<10A) configurations.

**9 Fitting to End Joint:**

The fitting to end joints are a progressive swage or crimp design. Fittings include Female and Male NPT, Female and Male 37° JIC Swivel, Tube stub, Cam & Groove, Sanitary Flange, BSPP, Metric and many other fitting to end joints options.



*Installing inner insulation on Sure-Temp™ hose*



*Preparing Sure-Temp™ hoses for shipment*



*EPDM*



*Silicone*



*Plastic*



*Metal*



## Sure Temp™ Electrically Heated Hose Applications



Robotic automotive bonding machine

### Plastics processing

- Injection molding
- Extrusion, co-extruders
- Mold-making

### Adhesives and dosing systems

- Hot-melt equipment
- Adhesive robots
- Packaging equipment
- Dosing equipment

### Surface technology

- Bitumen plants
- Spray-coating plants
- Airless equipment

### Isolation technology

- Packaging foam equipment
- PUR foam equipment

### Process and environmental technology

- Exhaust gas stations
- Exhaust gas measurement technology
- Sampling probes
- Flue gas analytical
- Emission measurements

### Chemical thermal process engineering

- Heavy fuel oil systems
- Chemical pipelines
- Fluid metals
- Silo heating systems

### Transportation technology

- Transfer and delivery hoses
- Silo and levelling hoses

### Plant and apparatus engineering

- Filling and sealing equipment
- Food processing
- Tool heating

## How to Order Thorburn Sure-Temp™ Hose Assemblies

Hose Type	Size ID X OAL	Hose Core	Sensor	Sensor Position	Heating Cable	Spacer
<b>HHS</b>	<b>10X24</b>	<b>TS11</b>	<b>STP100</b>	<b>SP300</b>	<b>HC1</b>	<b>S1</b>
<b>HHS</b> = Single heated hose <b>HHM2</b> = Double heated hose <b>HHM3</b> = Triple heated hose <b>HHM4</b> = Quad. heated hose	For special length or size please specify	<b>TS Series Smooth Bore PTFE Hose</b> TS11 TS12 TSX16 TSX17 TSX18 TR40  <b>TC Series Convolved Bore PTFE Hose</b> TC72 TC76 TC85 TC87 TC92 TC96 TC97 TC98 TN33 TN34 TP31 TP32	<b>2 Wire Type</b> <b>SPT-100</b> = 2 Wire (Standard)  <b>SPT-25</b> <b>SPT-50</b> <b>SPT-200</b> <b>SPT-500</b> <b>SPT-1000</b>  <b>3 Wire Type</b> <b>SPT-1003W</b>  <b>4 Wire Type</b> <b>SPT-1004W</b>  <b>Thermocouple</b> <b>STCK</b> = Type K (Ni-Cr-Ni) <b>STCJ</b> = Type J (Fe-Cu-Ni)	<b>SP300</b> = 300mm (Standard) <b>SP500</b> = 500mm (Optional) <b>SP600</b> = 600mm (Optional)  Sensor Position is upstream of the power connection	<b>HC1</b> = PTFE insulating cable (C/W Protective conducting braiding)  <b>HC2</b> = Self regulating (up to 100°C)	<b>S1</b> = Braided Glass Fiber
<b>04</b> = 1/4 (6mm) X <b>12</b> (300mm) <b>06</b> = 3/8 (10mm) X <b>24</b> (600mm) <b>08</b> = 1/2 (12mm) X <b>36</b> (900mm) <b>10</b> = 5/8 (16mm) X <b>40</b> (1000mm) <b>12</b> = 3/4 (19mm) X <b>48</b> (1200mm) <b>16</b> = 1 (25mm) X <b>60</b> (1500mm) <b>20</b> = 1 1/4 (32mm) X <b>80</b> (2000mm) <b>24</b> = 1 1/2 (40mm) X <b>88</b> (2200mm) <b>32</b> = 2 (50mm) X <b>100</b> (2500mm) <b>40</b> = 2 1/2 (63mm) X <b>108</b> (2700mm) <b>48</b> = 3 (80mm) X <b>120</b> (3000mm) <b>64</b> = 4 (100mm) X <b>128</b> (3200mm) <b>96</b> = 6 (150mm) X <b>140</b> (3500mm) <b>160</b> = 10 (250mm) X <b>148</b> (3700mm) <b>196</b> = 12 (300mm) X <b>160</b> (4000mm)						

## Sure Temp™ Electrically Heated Hose Applications



Freeze protected chemical loading/unloading



Spraying equipment



Filling Machine



Plastic injection machine



Industrial gluing machine



Flue gas analysis

Spacer Option	Insulation	Outer Jacket	End Caps	Connection Fittings	Connection Cable	Voltage
AF	I3	056	EC2	XX	7	115
<b>AF</b> = Aluminum Foil (For improved heat distribution)  If not required, leave blank	<b>I1</b> = Multi-Layered Thermal Fleece <b>I2</b> = Silicone Foam <b>I3</b> = EPDM Foam <b>I4</b> = Glass Silica & Silicone Foam	<b>051</b> = Corrugated Rubber <b>052</b> = Corrugated Plastic <b>053</b> = 304SS Braid <b>054</b> = Nylon Braid <b>055</b> = Polyamide Braid <b>056</b> = Silicone <b>057</b> = Corrugated 321 Metal Hose	<b>EC1</b> = Silicone <b>EC1T</b> = Silicone (+ Terminal Housing) <b>EC2</b> = EPDM <b>EC2T</b> = EPDM (+ Terminal Housing) <b>EC3</b> = Plastic (+ Terminal Housing) <b>EC3T</b> = Plastic (+ Terminal Housing) <b>EC4</b> = Metal <b>EC4T</b> = Metal (+ Terminal Housing)	<b>XX</b> = Male NPT <b>XX</b> = Male BSPT <b>XX</b> = Male JIC <b>XX</b> = Male DIN 24 <b>XX</b> = Male DIN 60 <b>XX</b> = Female FSX <b>XX</b> = Female O-Seal <b>XX</b> = Female DIN 24 <b>XX</b> = Female DIN 60 <b>XX</b> = Female Sanitary Flange <b>XX</b> = Female Flange PN10 <b>XX</b> = Female Flange PN16 <b>XX</b> = Female Flange PN25 <b>XX</b> = Female Flange 150# <b>XX</b> = Female Flange 300# <b>XX</b> = Female Flange Encapsulated	<b>5</b> = 5 Pin Round <b>7</b> = 7 Pin Round	12 = 12 VAC 24 = 24 VAC 48 = 48 VAC 115 = 115 VAC 220 = 220 VAC 480 = 480 VAC 600 = 600 VAC XX = Other (Specify)

### TFTC-01 Temperature Controllers

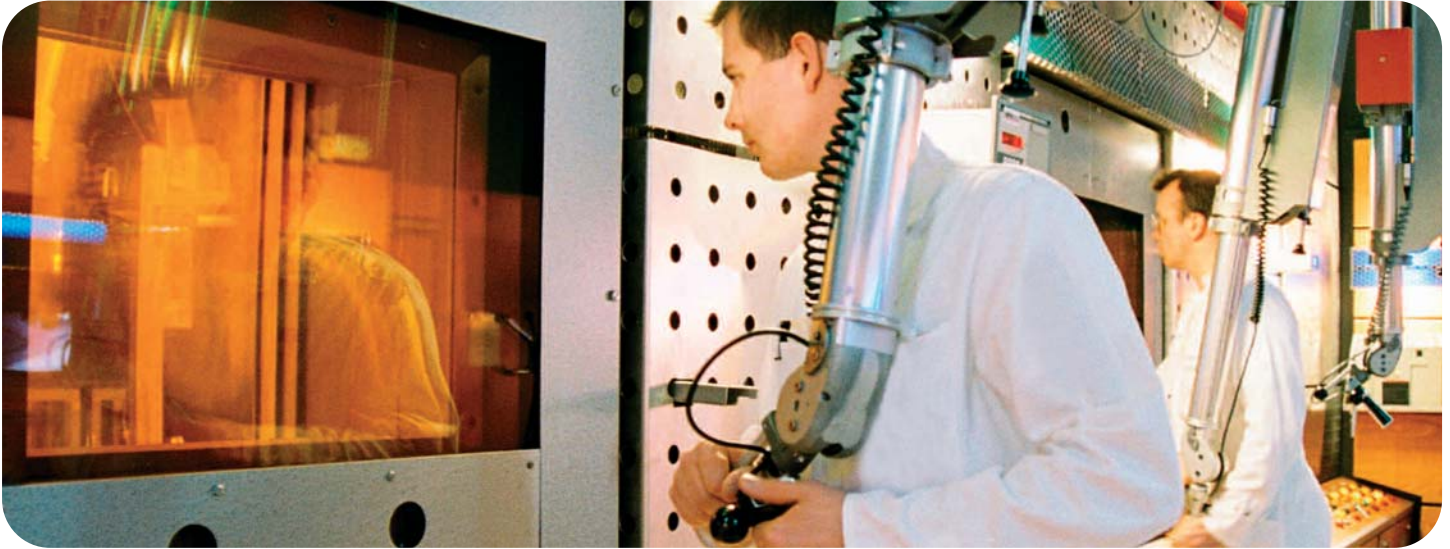
The temperature is measured by a sensor processed by the microcontroller and displayed. After comparing actual and preset values, the appropriate output relays are switched.

- LED display works to -25°C
- Programmable -50°C to 500°C
- 16A resistive load alarm contact
- Sensors with 2 or 3 wires





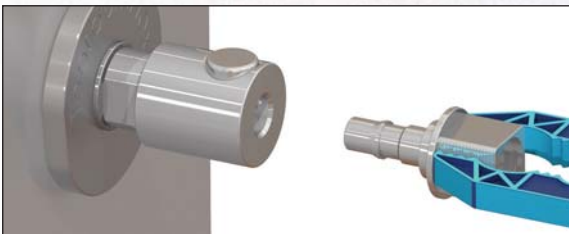
## (N)T11 Series - Remote Handling Quick Couplings



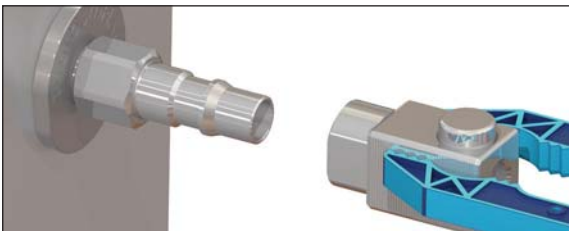
**(N)T11 - Quick-release couplings for remote handling of circuits in confinement cells & glove boxes.** The long range guiding allows a pre-guiding of the plug into the socket for an easy connection and disconnection.



### Connection Configurations



Fixed socket and plug for remote handling



Socket for remote handling and fixed plug

### Features and Benefits

- Specifically designed for remote handling
- Square body for better pincer gripping
- Ribbed faces for improved locking
- Mechanical front stop for more effective axial thrust
- Raised push button for easy disconnection
- Sockets and plugs have identification markings

### Applications

- Robotic remote handling
- Gas transfer: hydrogen, argon, nitrogen, helium, etc.
- Corrosive solvents
- High pressure and steam service
- Cryogenic service

### Working Temperature for Seals

- Ethylene - Propylene (EPDM) -20°C to 150°C  
- Hot water, steam up to 200°C
- Fluorocarbon (FKM) -10°C to 200°C
- Polytetrafluoroethylene (PTFE) -269°C to 250°C
- Acrylonitrile Butadiene (BUNA N) -20°C to 100°C
- Ultra High Molecular Weight Polyethylene (UHMW) -269°C to 80°C

### Working Pressure

- 150 bar: DN3 (1/8 in) | DN6 (1/4 in) | DN10 (3/8)
- 100 bar: DN12 (1/2 in) | DN20 (3/4 in)
- 4 to 1 Safety Factor

### Construction

- All AISI 316 L Stainless Steel
- Electrolytic polishing optional

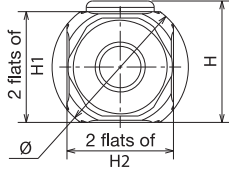
## (N)T11 Series - Remote Handling Quick Couplings

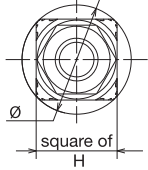
### Connect/Disconnect Force

Thorburn Model		(N)T11-02	(N)T11-04	(N)T11-06	(N)T11-08	(N)T11-12
Nominal ID in (DN)		1/8 (3)	1/4 (6)	3/8 (10)	1/2 (12)	3/4 (20)
Connecting Force (daN)						
Double Shut-Off	Without Pressure	<5.5	<6	<10.5	<13	<13
	Under 6 bar	<6.5	<10	<16.5	<24	<43

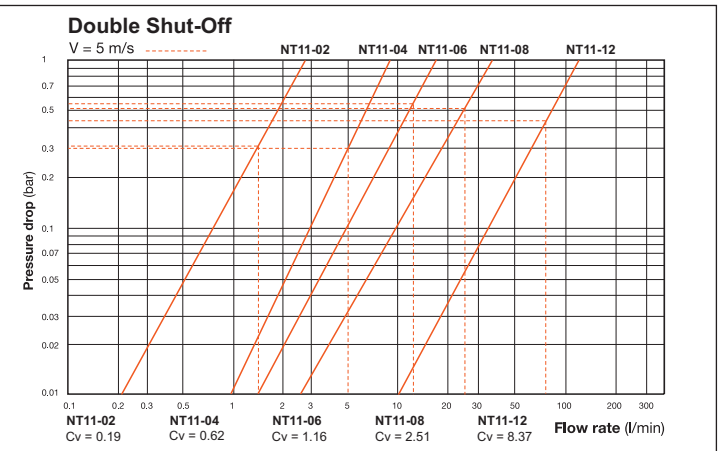
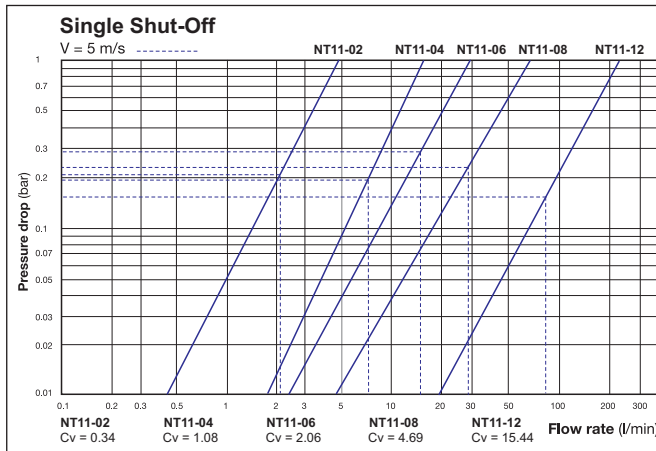
Thorburn Model		(N)T11-02	(N)T11-04	(N)T11-06	(N)T11-08	(N)T11-12
Nominal ID in (DN)		1/8 (3)	1/4 (6)	3/8 (10)	1/2 (12)	3/4 (20)
Connecting Force (daN)						
Force Applied on Push Button	Without Pressure	<2	<4	<15	<7.5	<10.5
	Under 6 bar	<2.5	<4.5	<6	<10	<18

### Dimensions

Socket For Remote Handling	Model	Nominal ID	Dimensions (mm)			
		in (DN)	Ø	H	H1	H2
	(N)T1102-S	1/8 (3)	21.5	17.8	16.7	16.7
	(N)T1104-S	1/4 (6)	32	28.5	26	25
	(N)T1106-S	3/8 (10)	40	35	32	31
	(N)T1108-S	1/2 (12)	47	40.5	38	37
	(N)T1112-S	3/4 (20)	67	58	55	55


Plug For Remote Handling	Model	Nominal ID	Dimensions (mm)	
		in (DN)	Ø	Square of H
	(N)T1102-P	1/8 (3)	22	Square of 18
	(N)T1104-P	1/4 (6)	27	Square of 20
	(N)T1106-P	3/8 (10)	35	Square of 27
	(N)T1108-P	1/2 (12)	45	Square of 36
	(N)T1112-P	3/4 (20)	60	Square of 43

### Flow Rate/Pressure Drop



### How To Order (N)T11 Series Quick Couplings

Model	Size	Plug or Socket	Round or Square	Valve	Seal Material	Body Material	End Type
<b>(N)T11</b>	<b>04</b>	<b>S</b>	<b>R</b>	<b>V</b>	<b>H</b>	<b>S6</b>	<b>02</b>
N = ASME Code full traceability	02 = 1/8"(DN 3) 04 = 1/4"(DN 6) 06 = 3/8"(DN 10) 08 = 1/2"(DN 12) 12 = 3/4"(DN 20)	P = Plug S = Socket	R = Round S = Square	V = Valved N = None	H = EPDM I = FKM J = PTFE B = BUNA N U = UHMW	S6 = 316SS <i>Nuclear Class 2 insert NC2 after S6.</i> <i>Nuclear Class 3 insert NC3 after S6.</i> <i>Nuclear Class 6 leave blank after S6.</i>	01 = Female NPT 02 = Male NPT 03 = Male JIC 04 = Male Bulk-head JIC 05 = 2 Sleeve Compression Nut Fitting 06 = Male BSPT 07 = Female BSPP 08 = Hose Barb XX = Specify



PC = Plug Cap (Plastic)

SC = Socket Cap (316SS)

### Accessories - Sold Separately

Model	Size	Cap
<b>(N)T11</b>	<b>04</b>	<b>SC</b>

# (N)T52 Series - Non-Valved Full Flow Cryogenic Quick Coupling



| Temperature ranges down to -269°C (452°F) |

## (N)T52 Qualification Testing

Qualification testing under critical operating conditions is required to predict the reliability of a sound quick coupling design. Thorburn's (N)T52 Series Cryogenic couplings are liquid nitrogen tested at -196°C (-320°F) and pressure tested to a minimum of 4 times operating pressure. Further testing includes pneumatic testing at 100 psi submerged in water to verify sealing integrity.



Hydrostatic test at 4000 psi



Pneumatic test at 100 psi



Cryogenic test bench at -320°F



Liquid nitrogen test

Thorburn's (N)T52 Series cryogenic quick coupling system is designed, engineered and manufactured to provide safe, reliable, leak tight quick connect and disconnect for cryogenic fluids. It is an ideal quick coupling to replace threaded union type connectors where speed and convenience are a requirement. The (N)T52 standard seals are made of UHMW polyethylene making them ideally suited for radioactive nuclear applications.

## Features & Benefits

### Ball Bearing Locking Mechanism

- Multiple ball bearings for better load distribution
- Live swivel to eliminate torsion load
- Facilitates alignment during connection

### Extended Sleeve Holder

- Larger gripping space

### Compression Spring

- Automatically returns the sleeve to its original position

### Standard UHMW Polyethylene Seal

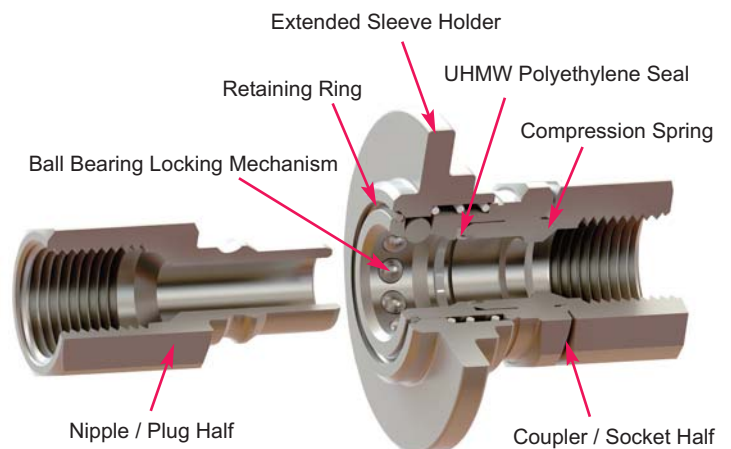
- Ideal for liquid nitrogen service in radioactive environments

### Ultrasonic Cleaning

- Removes contaminants and minimizes frost build up

### Quality & Design

- ASME Section III/CSA N285.0 Classes 1, 2, 3 & 6
- Full traceability of all pressure retaining components
- CRN for all Canadian Provinces



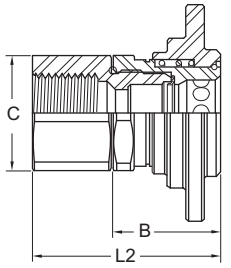
## Benefits of UHMW PE (Ultra High Molecular Weight Polyethylene) Seal



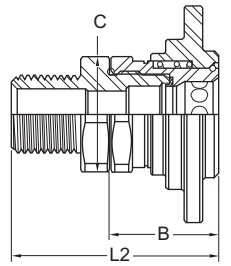
- Low temperature up to -452°F without material degradation.
- Self-lubricated material with low coefficient of friction that reduces force required to connect/disconnect coupling halves.
- High impact strength and abrasion resistance that outwears carbon steel 10 to 1.
- Good chemical resistance to organic solvents, degreasing agents and electrolytic attack.
- Very low moisture absorption that prevents ice formation when used for low temperature fluids.



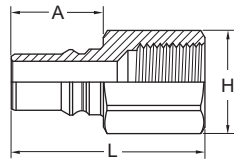
## (N)T52 Series - Non-Valved Full Flow Cryogenic Quick Coupling



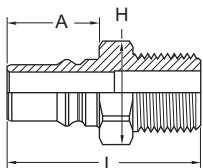
(N)T52 Female Coupler



(N)T52 Male Coupler



(N)T52 Female Nipple



(N)T52 Male Nipple

### (N)T52 Coupler Dimensions

Fitting Size		L1		L2		B		H Hex
Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch
3/8	10	1.86	47	1.79	45	1.05	27	1
1/2	12	2.23	57	2.04	52	1.17	30	1 1/4
3/4	20	2.44	62	2.18	55	1.31	33	1 1/2
1	25	2.74	70	2.42	61	1.42	36	1 7/8
1 1/2	40	3.20	81	2.67	68	1.67	42	2 1/2
2	50	3.88	99	3.17	81	2.17	55	2 3/4

### (N)T52 Nipple Dimensions

Fitting Size		A		L		H Hex
Inch	mm	Inch	mm	Inch	mm	Inch
3/8	10	0.88	22	1.69	43	7/8
1/2	12	1.00	25	2.06	52	1
3/4	20	1.14	29	2.27	58	1 1/2
1	25	1.25	32	2.57	65	1 3/4
1 1/2	40	1.50	38	3.03	77	2 1/2
2	50	2.00	51	3.71	94	2 7/8

### Working Pressure and Force To Connect

Size (in)	3/8	1/2	3/4	1	1 1/2	2
Working Pressure (psi)*	500	500	500	500	150	150
Force To Connect (lbs)	2	2	4	5	7	10

\* Minimum working pressure is base on a 4:1 safety factor. Higher pressures available.

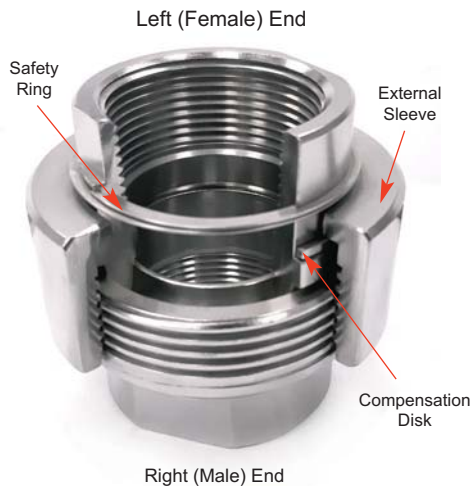
## How To Order (N)T52 Series Couplings

Model	Size ID	Body Type	Coupler	Size	End	Seal	Material
(N)T52	08	P	C	08	F	U	S6
	Hose size in 1/16 of an inch Examples: 01 = 1/16 02 = 1/8 04 = 1/4 06 = 3/8 08 = 1/2 12 = 3/4 64 = 4 etc.	<b>P</b> = Straight Through  <b>Options:</b> SL = Sleeve Lock Place suffix "SL" at end of part number	<b>C</b> = Coupler (Socket) <b>N</b> = Plug (Nipple)	Hose size in 1/16 of an inch Examples: 01=1/16 02=1/8 04=1/4 06=3/8 08=1/2 12=3/4 64=4 etc.	<b>M</b> = Male NPTF <b>F</b> = Female NPTF	<b>T</b> = PTFE <b>U</b> = UHMW <b>X</b> = Other (Specify)	<b>S6</b> = 316SS

## MT3TL Series - Met-O-Seal



| Thorburn Met-O-Seal with looped handles |



### Tanker Truck/Car Loading Quick Coupling

Thorburn's Met-O-Seal Series MT3TL is an all purpose lightweight tanker loading/unloading quick coupling designed for leakproof operation as it cycles through a wide range of temperatures. The design offers a non restrictive flow with no variation in pipe diameter, leak proof operation with cryogenic liquids (LN2, LOX, LH2) and gaseous service.

### Features

- Designed for use with liquids or gases from ambient to cryogenic
- Repeatedly reusable low temperature metal to metal seal
- Vents residual pressure prior to complete uncoupling
- Light torque when tightening by hand or wrench to working pressure
- Easily disconnected at cryogenic temperatures, no frost balling
- Reusable primary metal to metal wedge seal
- Thermal cycling compensation

### Technical Data

- Leak rates (when connected) <1 x 10<sup>-9</sup> std. cc. He/S.
- Full vacuum to 5,000psi, Cryogenics to 1500°F
- Backup seal temperature rating:
  - PTFE -273°C (-459°F) to 204°C (400°F) **Code: J**
  - HNBR -40°C (-40°F) to 150°C (300°F) **Code: N**
  - FKM -40°C (-40°F) to 175°C (350°F) **Code: I**
- Designed and tested to ASME B31.1 & B31.3
- All stainless steel are nitrated to reduce galling

Part Number	Nominal Size		Working Pressure		Minimum Length	
	in	mm	psi	bar	in	mm
MT3TL16XYM	1	25	2400	165	3.00	80
MT3TL24XYM	1 1/2	38	2200	152	3.75	95
MT3TL32XYM	2	50	2000	138	4.00	102
MT3TL48XYM	3	80	1200	83	5.50	140
MT3TL64XYM	4	100	750	52	5.50	140

## How To Order MT3TL Series Met-O-Seal Couplings

Model	Size ID	Left End	Right End	End Material	Backup Seal Material	External Sleeve Material	Option
MT3TL	32	1	4	C	N	S6	LH
	Hose size in 1/16 of an inch Examples: 04 = 1/4 06 = 3/8 08 = 1/2 12 = 3/4 64 = 4 etc.	1 = Female Thread (NPT) 2 = Male Thread (NPT) 3 = Butt Weld 4 = Socket Weld Female		C = Carbon Steel (SA105) C1 = Carbon Steel (SA350-LF2) AL = Aluminum S4 = 304SS S6 = 316SS I12 = Alloy 825 H16 = Hastelloy C276 XX = Specify	J = PTFE N = HNBR I = FKM	AL = Aluminum S6 = 316SS C = SA105 C1 = SA350-LF2	LH = Loop handle sleeve (handle material is same as external sleeve material)

## MTS4 Series - Met-O-Seal



| Thorburn Met-O-Seal Series MTS4 |

### Technical Data

- Leak rates (when connected) <1 x 10<sup>-9</sup> std. cc. He/S.
- Full vacuum to 5,000psi, Cryogenics to 1500°F
- Backup seal temperature rating:
  - PTFE** -273°C (-459°F) to 204°C (400°F)      **Code: J**
  - HNBR** -40°C (-40°F) to 150°C (300°F)      **Code: N**
  - FKM** -40°C (-40°F) to 175°C (350°F)      **Code: I**
- Designed and tested to ASME B31.1 & B31.3
- All stainless steel are nitrated to reduce galling
- Light torque when hand tightening to rated pressures

Part Number	Nominal Size		Working Pressure		Minimum Length	
	in	mm	psi	bar	in	mm
MTS416XYM	1/4	6	5000	345	2.5	63.5
MTS424XYM	3/8	10	5000	345	2.5	63.5
MTS432XYM	1/2	12.7	4800	330	2.5	63.5
MTS448XYM	3/4	19	4600	317	2.75	70
MTS464XYM	1	25	4000	276	2.75	70
MTS464XYM	1 1/2	38	3800	262	3.5	90
MTS464XYM	2	50	3600	248	4.5	114
MTS464XYM	3	80	3200	221	5.5	140
MTS464XYM	4	100	3000	207	5.5	140

### Quick Couplings Cryogenic Liquids & Elusive Gases

Thorburn's Met-O-Seal Series MTS4 is a unique, thermally active quick coupling system specifically designed for leak proof make and break connections for operation with cryogenic liquids (LN2, LOX, LH2) and gaseous service. The reusable ferrule seal is made from different materials with different thermal and hardness properties than the coupling ends. Therefore, the seal is strengthened when changes in temperature occur.

### Applications

#### Nuclear Generating Plant:

- Core feeder piping freezing systems LN2 is used to freeze water in the piping during pipe inspection. Met-O-Seal couplings are the cryogenic quick coupling
- Ion exchangers "Met-O-Seal" replace conventional flanges to allow wrench free operation
- Steam piping system high temperature/pressure (up to 800°F / 3000 psi)

**High vacuum systems:** Composite building autoclave quick coupling

**Cryogenics liquids and elusive gases:** LN2, LOX, LH2, H12, etc.



Thorburn's Met-O-Seal Series MTS4 hose coupling used for loading liquid helium in an MRI machine at -269°C (-452°F) just above absolute zero. Magnets at that temperature lose all electrical resistance and become superconducting thus produce the same magnetic field for a thousand years with no more power required.

## How To Order MTS4 Series Met-O-Seal Couplings

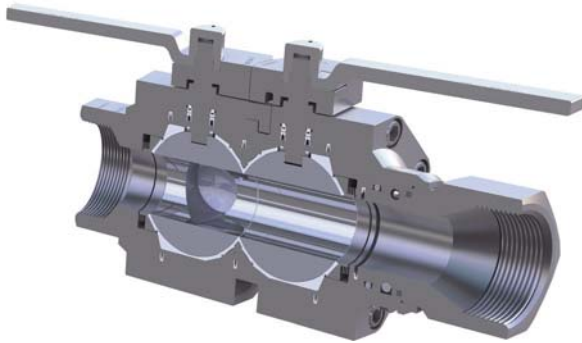
Model	Size ID	Left End	Right End	End Material	Backup Seal Material	Ferrule Sleeve Material	External Sleeve Material
<b>MTS4</b>	<b>16</b>	<b>1</b>	<b>4</b>	<b>S6</b>	<b>J</b>	<b>BR</b>	<b>AL</b>
	Hose size in 1/16 of an inch Examples: <b>04</b> = 1/4 <b>06</b> = 3/8 <b>08</b> = 1/2 <b>12</b> = 3/4 <b>64</b> = 4 etc.	<b>1</b> = Female Thread (NPT) <b>2</b> = Male Thread (NPT) <b>3</b> = Butt Weld <b>4</b> = Socket Weld Female		<b>C</b> = Carbon Steel (SA105) <b>C1</b> = Carbon Steel (SA350-LF2) <b>AL</b> = Aluminum <b>S4</b> = 304SS <b>S6</b> = 316SS <b>I12</b> = Alloy 825 <b>H16</b> = Hastelloy C276 <b>XX</b> = Specify	<b>J</b> = PTFE <b>N</b> = HNBR <b>I</b> = FKM	<b>AL</b> = Aluminum <b>BR</b> = Brass	<b>AL</b> = Aluminum <b>S6</b> = 316SS <b>C</b> = SA105 <b>C1</b> = SA350-LF2
<b>Options</b> (place at end of part number) <b>LH</b> = Loop handle sleeve (handle material is same as external sleeve) <b>None</b> = Leave blank							

### (N)T92H Series - Dry Break Quick Coupling

#### Prevents Resin Valve Blockage & Disconnection Spillage

The (N)T92H is a major advancement in quick coupling technology achieving unrestricted full flow during operation and drip free double shut-off drybreak disconnection. The (N)T92H environmentally focused quick coupling system is specifically designed to prevent chemical spills, reduce vapor emissions of volatile organic compounds (VOCs) and enhance operator safety. Its full flow smooth bore design means better flow even for highly viscous fluids.

The (N)T92H coupling system consists of a female end having a concave ball valve and a male end having a convex ball valve that are precision machined to eliminate any spaces between the ball valves. A quarter turn of the ball valve securely seals the process fluids within the line. The (N)T92H coupling can even provide a seal when solids are suspended in the media such as radioactive D<sub>2</sub>O resins in PHWR nuclear power stations.



*Unrestricted full flow reduces pressure drop during operation*

Thorburn's (N)T92H has a built-in swivel end that eases alignment regardless of pipe or hose orientation and has a unique locking mechanism that prevents accidental spillage. It is ideally suited for tank truck and tank car transfer systems where environmental compliance is not an option and operator safety is a company culture.

#### Features

- **Zero spillage** during disconnection eliminates hazardous chemical waste pollution even when solids are suspended in the media.
- **Unrestricted high flow** during operation reduces pressure drops.
- **Eliminates chemical waste** incineration and disposal costs.
- **Reduces liability exposure**, loss time and worker compensation claims.
- **Built in swivel** eases alignment regardless of hose orientation.
- **Protects the installation assets** from hazardous waste product.
- **Prevents radio active D<sub>2</sub>O resin blockage** between the valves in a PHWR nuclear power station.

#### Advantages

- Easy push & turn connection
- The valves cannot be opened when coupling is disconnected
- The coupling cannot be disconnected when the valves are open
- Reliable dry break with poppet valves

#### Applications

- Transfer of LIN/LOX/LAR, CO<sub>2</sub>, Nitrous Oxide & LNG
- Loading/unloading of tank trucks, rail tankers
- Container discharge
- Fuel bunkering
- Vapor recovery lines



*Thorburn's NT92H dry break couplings ideal for cryogenic LNG tank truck loading/unloading. Available with tank truck & railcar flanges*

### (N)T92H For Cryogenic Unloading

Thorburn's (N)T92H series is the world's first dry break full flow coupling used for liquid cryogenic loading/unloading service. A sensational innovation over the poppet style cryogenic coupling which has inherent spillage when disconnected. The (N)T92H coupling has an easy turn action to connect and start the product flow. The full unrestricted flow will dramatically increase loading and unloading productivity of cryogenic liquids. The dry break technology will protect the environment and the operator's safety.



## (N)T92H Built In Safety Features

**Thorburn Flex (N)T92H** is a dry break, zero leak, quick coupling, with mating convex and concave ball valves on each side of the coupling. The (N)T92H unique design features provide up to five levels of independent safety mechanisms to prevent spills and accidental release of dangerous contaminants in the environment. The safety features are based on a combination of locking mechanisms that prevent wrong operation of the coupling by allowing only the preset sequential operation.



- **Ball Valve Zero Gap System** (Convex (male end) & Concave (female end)) prevents hazardous chemical loss during disconnection.
- **Valve Handle Locking System** locks the handle in the off position to safeguard against accidental opening when disconnected.
- **Safety Locking Mechanism** incorporates a Valve Handle Safety Locking Pin to prevent accidental openings.
- **The Locking Pin** is guided by the Valve Handle on the male end coupler into the **Locking Pin Slot** on the female end coupler.
- **Locking Pin Slot** (female end) locks the coupling halves together and protects against accidental disconnection during operation.



Ball Valve "Zero Gap" System



Valve Handle Locking System



Safety Locking Mechanism



Locking Pin



Locking Pin Slot

## (N)T92H Performance Characteristics

Adapter/Coupler Size		End Size		Spillage	Maximum Emissions	Flow Rate		Max. Working Pressure (min. 4-1 Safety)		Weight				Temperature			
										Male		Female		Min		Max	
in	mm	in	DIN	cc	ppm	GPM	l/min	psi	bar	lb	kg	lb	kg	°F	°C	°F	°C
1	25	3/4, 1	20, 25	< 0.1	< 25	60	227	3000	207	4.02	1.82	4.23	1.92	-459	-273	400	204
2	50	1 1/2, 2	40, 50	< 0.2	< 25	180	681	1800	124	17.45	7.92	17.44	7.91	-459	-273	400	204
3	80	3	80	< 1	< 25	350	1325	1000	69	33.70	15.2	30.65	13.9	-459	-273	400	204

## Problematic Quick Disconnect Coupling Technologies



Cam & Groove Type = Spillage



Ordinary Ball Valves Added = Spillage



Traditional Poppet Valves = Spillage

Cam and Groove type couplings are incapable of avoiding spillage and vapor leakage upon disconnection. They are prone to accidental disconnects, which can be expensive and extremely hazardous.

Ordinary Ball Valves, added to quick couplings to shut off the flow, allow trapped liquid between the hose and the adapter to flow freely on to your plants floor or your employees hands upon disconnection.

Traditional two-way poppet valve style dry break couplings by its very design are predisposed to spills because of the unavoidable liquid that is trapped in the gap between the coupler poppet valve and the adapter poppet valve upon disconnection.

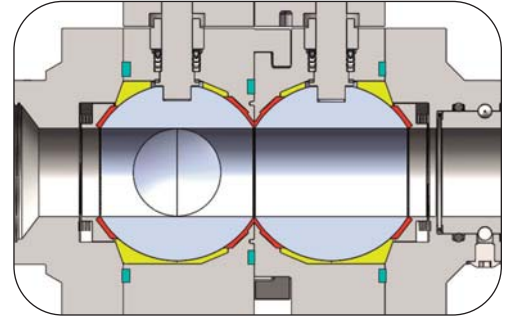


## (N)T92H Sealing Technology

**Cavity Filler** - Prevents flow accumulation between ball valve and coupling body. Reduces spillage when disconnecting and prevents solids from being trapped between the rotating ball valves.

**Ball Valve Seal** - Flexible arch shaped ball valve seal provides constant sealing pressure and compensates for machining tolerances.

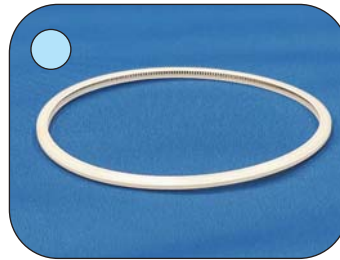
**Spring Enhanced O-Ring Seal** - Puts constant pressure around the stem and eliminates leaks through the valve handle stem.



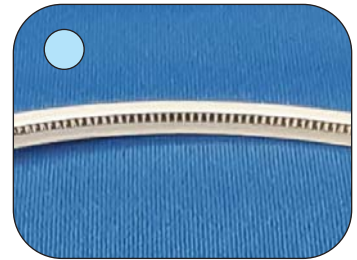
Cavity Filler



Ball Valve Seal



Spring Enhanced O-ring Seal



Detail of The Spring in the O-ring Seal

## (N)T92H Easy to Operate Dry Break Solution

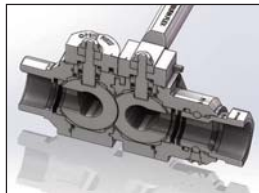
The (N)T92H coupling has an easy turn action to connect and start the product flow. The valves will not open until both coupling halves are connected properly. The coupling halves are first aligned and then connected with a push, followed by a quarter turn. There are no threads to damage by over tightening and no failure prone cam and groove latch connections to secure. The coupling halves are independent "shut off" ball valves that are controlled manually by rotating the valve handles in a specific sequence.



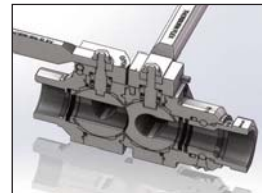
Align coupling halves



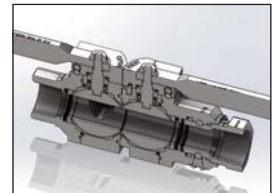
Push together & turn 90°



Coupling connected & locked



Open male end valve



Open female end valve

The (N)T92H can only be disconnected when both the valves are shut off in sequence; female end valve first and then male end valve second. This ensures zero spillage and protects against accidental disconnection.

## How To Order (N)T92H Series Dry Break Couplings

Model	Valve Size	Type	Body Material (Wetted Parts)	End Size	1st End	2nd End	Seal	Options
(N)T92H	16	0	S6	32	1	1	1	DC
	16 = 1" (DN 25) 32 = 2" (DN 50) 48 = 3" (DN 80)	C = Coupler (Socket) N = Plug (Nipple)	S6=SA 479 type 316SS, EN1.4404  S5=SA 564 type 630 EN1.4548 H16=Hastelloy SB574 type C276 EN2.4819	12 = 3/4" (DN 20) 16 = 1" (DN 25) 24 = 1 1/2" (DN 40) 32 = 2" (DN 50) 48 = 3" (DN 80)	1=FNPT 13=Sanitary Flange 2=FBSP 14=Tank Truck Flange 3=O-Seal XX=Specify 4=SCH 40 Butt Weld YY=Specify 5=SCH 80 Butt Weld 6=ANSI 150# Flange 7=ANSI 300# Flange 8=ANSI 600# Flange 9=PN10 Flange 10=PN16 Flange 11=PN25 Flange 12=PN40 Flange		1=UMHW 2=PTFE 3=PEEK	H = Handle DC = Dust Cap XX = Specify

## Camlock Quick Couplings



### What is a Camlock Quick Coupling?

A camlock coupling, also called a cam and groove coupling, is used to connect two hoses and / or pipes together in a variety of industries, so that a commodity from one can be transferred to the other. They're easy to use, requiring no tools to connect and disconnect the two halves of the couplings and they replace the traditional time-consuming methods of some other types of hose or pipe connections. This, together with their cost effectiveness makes them the most popular coupling in the world.

Typically camlocks are used in every industry, such as manufacturing, agriculture, oil, gas, chemical, pharmaceutical and within military applications. They are an extremely versatile product, and because there are no threads when connecting the coupling halves together, there are no issues with them becoming damaged or dirty. Therefore camlock couplings are very suitable for dirty environments. The system is especially well suited to a situation where frequent changes of hoses are required, such as for petroleum, and industrial chemical trucks.

### How does a camlock quick coupling work?

The assembly consists of a male groove adapter and a female coupler. To connect and disconnect:

1. Extend the handles on the coupler outwards and place the correct size male adapter into the female coupler.

2. Close both handles at the same time until the two halves are firmly fixed together.
3. Closing both handles at the same time ensures that the grooved adapter is pulled down consistently onto the seal making a leak proof assembly for the safe transfer of liquids
4. Reverse the process to disconnect the fitting first making sure that the hose assembly has been de-pressurized.

### How to measure the dimension of camlocks?

Measuring a metallic camlock fitting is reasonably easy. For instance, if the hose tail, male or female thread is 2", then the camlock coupling would be known as a 2" camlock coupling.

Polypropylene is slightly different. There is no international standard and different manufacturers have different head sizes. In the ½" size, the body is actually ¾" but it's the thread (or hose tail) that is ½". There are also some anomalies in the 1 ¼" sized systems.

With most cam couplings, measure the Outside Diameter (OD) of the adapter head or the Inside Diameter (ID) of the coupler. This will identify the fitting size, as depicted in the images below.



Measuring ID of coupler



Measuring OD of adapter

### How do I choose the right camlock coupling?

When specifying a fitting, there are seven fields of information required. The acronym for this is STAMPED, which stands for:

- S** = Size
- T** = Temperature
- A** = Application
- M** = Material (or media being used)
- P** = Pressure rating required
- E** = End fittings & connections (thread type)
- D** = Delivery (any extras, such as material certs)

## Camlock Quick Couplings

### To what standard are camlocks manufactured?

The standard for cam & groove couplings is based on the US military specification Mil-C-27487 now superseded by A-A-59326D. The original specification was replaced by the new standard, but still guaranteed the interchangeability of couplings designed to the same specification. The Mil-C-27487 specified the casting methods, materials, dimensions, tolerances, pressure ratings, and inspection procedures.

### European standard

The European standard EN 14420-7 was approved by CEN in September 2004 and was applied to cam and groove couplings manufactured to the American military standard, as outlined above. This American standard does not apply to the hose connection side, but only to the coupling side.

Camlock fittings produced to EN 14420-7 are interchangeable with those produced to the original MIL-C-27487 standard, but differ in terms of hose tail design, thread, and part number. A flat thread seal has been added to the female threaded parts and a smooth hose shank complying with EN 14420-7/DIN 2828 has been added for assembly with safety clamps complying with EN 14420-3/DIN 2817.



## Design Specifications

**Materials:** Stainless Steel (SA351 CF8M/SA479 T316) - Carbon Steel (Available upon request)

**Pressure:** 3" ID - 275 psi (19 bar), 4" & 6" ID - 250 psi (17 bar) 4 to 1 safety factor

**Gasket:** Buna-N (Standard). Also available in EPDM, FKM & PTFE Encapsulated Rubber (ER)

**Temperature:** Buna-N, EPDM 121°C (250°F), FKM, PTFE (ER) 99°C (210°F)

**Warning:** Thorburn's Camlock Couplings are designed for liquid transfer only (not to be used for air, gas or steam transfer systems)



### Are camlocks interchangeable?

Between manufacturers, cam and groove couplings are interchangeable with the exception of ½" (12.5mm), 5" and 8". The A-A-59326A Mil Specification does not apply to 5" and 8" cam and groove couplings due to the presence of two versions of cam and groove couplings in today's market.

### Thorburn's Guard-Lok™ Technology

#### Prevents Accidental Opening During Operation

Thorburn's Camlock high pressure coupling series have a mechanism built into the levers which prevent accidental disconnection during operation. The coupling levers lock automatically into the coupler body, in the closed position and stay locked until opened manually. Ideal for applications where vibration is present, hose assemblies are dragged or the coupling could be accidentally opened resulting in disastrous spillage.

#### Guard-Lok™ Advantages

- Locks shut with one smooth motion
- Levers automatically lock to the body when closed
- Prevents accidental disconnection and loss of fluids during operation
- Effortless operation and simple to unlock
- Simple streamlined design does not require loose parts, clips or springs



## Camlock Gaskets



### Features

- All wetted parts PTFE
- Suitable for most brands of Camlocks
- Easy to replace
- Various materials available  
(refer to chemical resistance charts, page 147)

### Applications

- Camlock Couplings

Thorburn's Camlock Gaskets fit in the grooves of the female camlock or cam and groove couplings. The pressure of the fitting pushes against the gasket to create a tight seal. Our gaskets are designed to provide a touch seal and can be used safely within the food, petrochemical, and pharmaceutical industries. With an elastomer core and FEP/PFA exterior, the seals are perfect for chemical resistance. Our encapsulated gaskets have a non-stick finish, allowing for easier insertion and leak-free service. Standard material is Nitrile Buna and EPDM, PTFE, FKM, PTFE Buna and PTFE FKM are also available.

### Buna Nitrile Type Gaskets

Part Number	Size		Material (Standard)	Minimum Temperature		Maximum Temperature	
	in	mm		°F	°C	°F	°C
12TCFG-D	3/4	19	Nitrile Buna	-40	-40	93	34
16TCFG-D	1	25	Nitrile Buna	-40	-40	93	34
20TCFG-D	1 1/4	32	Nitrile Buna	-40	-40	93	34
24TCFG-D	1 1/2	38	Nitrile Buna	-40	-40	93	34
32TCFG-D	2	51	Nitrile Buna	-40	-40	93	34
40TCFG-D	2 1/2	64	Nitrile Buna	-40	-40	93	34
48TCFG-D	3	76	Nitrile Buna	-40	-40	93	34
64TCFG-D	4	102	Nitrile Buna	-40	-40	93	34
80TCFG-D	5	127	Nitrile Buna	-40	-40	93	34
96TCFG-D	6	152	Nitrile Buna	-40	-40	93	34

### EPDM Type Gaskets

Part Number	Size		Material	Minimum Temperature		Maximum Temperature	
	in	mm		°F	°C	°F	°C
12TCFG-H	3/4	19	EPDM	-30	-34	149	65
16TCFG-H	1	25	EPDM	-30	-34	149	65
20TCFG-H	1 1/4	32	EPDM	-30	-34	149	65
24TCFG-H	1 1/2	38	EPDM	-30	-34	149	65
32TCFG-H	2	51	EPDM	-30	-34	149	65
40TCFG-H	2 1/2	64	EPDM	-30	-34	149	65
48TCFG-H	3	76	EPDM	-30	-34	149	65
64TCFG-H	4	102	EPDM	-30	-34	149	65
96TCFG-H	6	152	EPDM	-30	-34	149	65

### FKM Type Gaskets

Part Number	Size		Material	Minimum Temperature		Maximum Temperature	
	in	mm		°F	°C	°F	°C
12TCFG-I	3/4	19	FKM	-40	-40	200	93
16TCFG-I	1	25	FKM	-40	-40	200	93
20TCFG-I	1 1/4	32	FKM	-40	-40	200	93
24TCFG-I	1 1/2	38	FKM	-40	-40	200	93
32TCFG-I	2	51	FKM	-40	-40	200	93
40TCFG-I	2 1/2	64	FKM	-40	-40	200	93
48TCFG-I	3	76	FKM	-40	-40	200	93
64TCFG-I	4	102	FKM	-40	-40	200	93
96TCFG-I	6	152	FKM	-40	-40	200	93

### PTFE Envelope Type Gaskets

Part Number	Size		Material	Minimum Temperature		Maximum Temperature	
	in	mm		°F	°C	°F	°C
12TCFG-JD	3/4	19	PTFE Env.	-40	-40	93	34
16TCFG-JD	1	25	PTFE Env.	-40	-40	93	34
20TCFG-JD	1 1/4	32	PTFE Env.	-40	-40	93	34
24TCFG-JD	1 1/2	38	PTFE Env.	-40	-40	93	34
32TCFG-JD	2	51	PTFE Env.	-40	-40	93	34
40TCFG-JD	2 1/2	64	PTFE Env.	-40	-40	93	34
48TCFG-JD	3	76	PTFE Env.	-40	-40	93	34
64TCFG-JD	4	102	PTFE Env.	-40	-40	93	34
96TCFG-JD	6	152	PTFE Env.	-40	-40	93	34

### PTFE-FKM Envelope Type Gaskets

Part Number	Size		Material	Minimum Temperature		Maximum Temperature	
	in	mm		°F	°C	°F	°C
12TCFG-JI	3/4	19	PTFE/FKM Env.	-40	-40	200	93
16TCFG-JI	1	25	PTFE/FKM Env.	-40	-40	200	93
20TCFG-JI	1 1/4	32	PTFE/FKM Env.	-40	-40	200	93
24TCFG-JI	1 1/2	38	PTFE/FKM Env.	-40	-40	200	93
32TCFG-JI	2	51	PTFE/FKM Env.	-40	-40	200	93
40TCFG-JI	2 1/2	64	PTFE/FKM Env.	-40	-40	200	93
48TCFG-JI	3	76	PTFE/FKM Env.	-40	-40	200	93
64TCFG-JI	4	102	PTFE/FKM Env.	-40	-40	200	93
96TCFG-JI	6	152	PTFE/FKM Env.	-40	-40	200	93

## Thorburn “VS” Metal To Metal Sealing Couplings



### Specifications

**Pressure Ratings:** Thorburn VS Couplings comply with ANSI code B31.3 for pressure piping. Working pressure ratings are rated at ambient temperature and based on a 4 to 1 safety factor. All Thorburn’s Vacuseal coupling components are available with controlled surface finishes to meet the requirements of high purity systems.

### Temperature Ratings:

**Fittings:** Stainless Steel 316, 316L, 316L VAR, 316L VIM/VAR - 1000°F (537°C)

**Gaskets:** High-Purity Nickel - 600°F (315°C)

**Silver plated Stainless Steel:** 1000°F (537°C)

**Dimensions:** are for reference only and are subject to change. Tube ends conform to the dimensional requirements of ASTM A269.

**Plating:** Female Nuts are silver plated with an enhanced plating process. Avoid aggressive chemical processes used for cleaning, electropolishing and passivation that will remove plating. Removal or damage to plating will cause threads to gall, damaging fitting components and preventing a proper seal.

**Testing:** Vacuseal products are rated to a Helium leak rate of  $1 \times 10^{-9}$  STD cc/sec.

**Internal Surface Finishes:** Vacuseal coupling components are available with controlled surface finishes and electropolished internal surfaces.

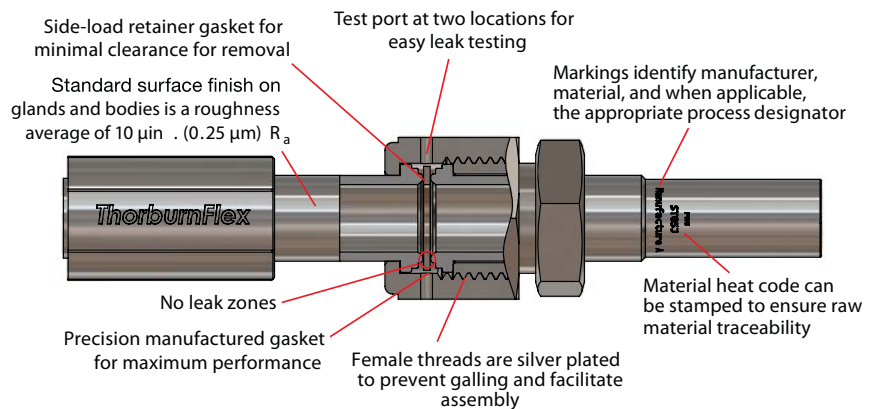
### Applications

- Tool Hook-Up
- Valve Manifold Boxes
- Gas Cabinets
- Fluid and Gas Handling

**Thorburn’s VS Series Couplings** are metal-to-metal sealing solutions with leak-free service from vacuum to positive pressure and are designed for applications requiring high purity conditions. When assembled, the toroid face forms a leak-tight metal-to-metal connection in vacuum or positive pressure conditions. Vacuseal couplings are manufactured from 316LSS material and are ideally suited for process control or fluid and gas handling applications.

### Features

- **Torque gasket:** used to seal damaged toroids and guard against loosening of components due to thermocycling and vibration.
- **Non-rotational female nuts:** used to prevent transmission of torque during make-up and minimizes twisting of components.
- **Anti-galling female nuts:** used to ensure consistent make-up without plating or lubrication.
- **High purity glands:** manufactured from nickel and Hastelloy c-22. Used in extremely corrosive applications.

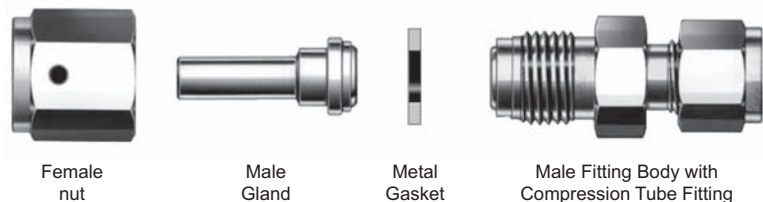


### Benefits

- Compact Design allows for system miniaturization and close coupled spacing
- Marked heat codes on each wetted component for material traceability
- Enhanced female nut silver plating promotes consistent easy assembly
- All wetted surfaces meet stringent ultra high purity system requirements
- Thorburn gaskets promote sealing of damaged toroids

### Typical Thorburn VS Coupling Assembly

The seal on a VS coupling assembly is made when the metal gasket is compressed by two beads during the engagement of a male nut or body hex and a female nut.





## Understanding Flanges



### What is a flange?

A flange is a method of connecting pipes, valves, pumps and other equipment to form a piping system. It also provides easy access for cleaning, inspection or modification. Flanges are usually welded or screwed. Flanged joints are made by bolting together two flanges with a gasket between them to provide a seal. When fastened to the pipe, a flange may also be a plate or ring to shape a rim at the end of a pipe.

### How are flanges classified?

A lot of common flange standards are to be found around the globe. These are designed to have standardized dimensions to allow easy interchangeability and functionality. ASA / ASME (USA), PN / DIN (EU), BS10 (British / Australian), and JIS / KS (Japanese / Korean) are general world standards. For this catalogue we will focus on ASME and PN type flanges only.

### ASME flanges

ASME flanges are classified as per ASME B16.5 standard. The pressure rating of flanges range from 150# to 2500#. The term "lb", "class" and "#" are used interchangeably to designate the pressure rating of the flange. The fact is that 150 lb has no relation to 150 psi and neither does the 300 or 600 lb correlate to 300 or 600 psi pressure ratings. For example, the maximum pressure for a Class 150 flange is 285 psi. Pressure rating of the flange depends on the material (A105, stainless, nickel alloy etc.), the heat treating condition and pressure "class".

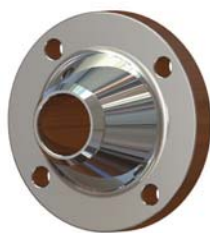
The standard includes flanges with rating class designations 150, 300, 400, 600, 900, 1500, and 2500 in sizes NPS 1/2 through NPS 24, with requirements given in both metric and US units. The Standard is limited to flanges and flanged fittings made from cast or forged materials, and blind flanges and certain reducing flanges made from cast, forged, or plate materials. Also included in this Standard are requirements and recommendations regarding flange bolting, flange gaskets, and flange joints.

### PN flanges

PN is an acronym for "Pressure Nominale". The PN is used as a prefix to the pressure rating of the Flanges. For instance, a Flat Flange PN16 is designed to operate in pressures up to 16 bar. Following international flange standards such as ISO 7005-1 or DIN 2501, PN10, PN16, PN25, and PN40 specify both pressure class in pressure bars and metric flange dimensions that use the metric measuring system. Flanges developed to ANSI, AWWA, ASA or old British specifications measured in inches will not necessarily fit with the specification of flanges.

PN ratings do not provide a proportional relationship between different PN numbers, whereas class numbers do. Class numbers are therefore recommended before PN ratings.

## Types of flanges



Weld-Neck



Slip-On



Socket Weld



Lap-Joint



Threaded



Blind

## Sanitary Flange Clamp Fittings



### What is a sanitary flange clamp fitting?

The food, beverage, and biopharmaceutical industries depend on a number of components to transport products during their manufacturing processes. Items such as unprocessed milk, wort for beer, wine and even medicines need to move from point A to point B during the manufacturing process.

Ordinary flanges cannot be used in this process because stainless steel allows for small pockets and can easily suffer nicks and scratches. These flaws may often be microscopic, but they are still large enough to collect and breed impurities.

Sanitary flange clamp fittings do not carry the same kind of risk as they are polished to an almost flawless finish, reducing the likelihood of these flaws ever developing.

Sanitary flange clamp fittings are extremely versatile to make connections between a large variety of endpoints with different types of adapters such as, Male/Female NPT (National Pipe Thread), end caps, and butt welds. Sanitary flange fittings can also be assembled in different ways to connect different sections of process lines with varying sizes and numerous piping layout configurations.



Sanitary flange clamp fitting installed

### Dimensions and Sizing

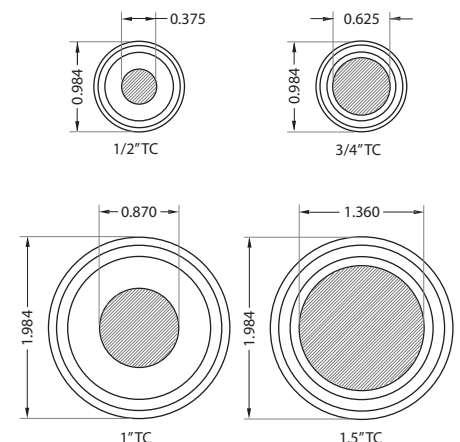
- Size is determined by the OD of the tubing and **NOT** the diameter of the ferrule flange.
- For smaller OD tubing (1/2" & 3/4") and (1" & 1 1/2"), ferrule sizes are combined for each pair.
- Compatible sizes can be joined directly, but different OD tubes will affect flow (always use the larger gasket size).

Tube OD	Flange OD	Clamp Size
in	in	in
1/2	0.98	3/4
3/4	0.98	3/4
1	1.98	1/2
1 1/2	1.98	1/2
2	2.52	2
2 1/2	3.05	2 1/2
3	3.58	3
4	4.68	4

### Determining the Correct Clamp Size

Clamp size is determined by the outside diameter (OD) of the tubing. This is important because the sanitary flange, which follows a standard, is approximately 1/2" larger than the tubing. A 1.5" Clamp fitting, will have a flange that is 1.984" (almost 2" on a tape measure). If the flange measurement is used and a 2" clamp is ordered, the newly arrived fitting will be a 1/2" too large.

Smaller OD tubing has a similar point of confusion. The 1/2" and 3/4" tubes both share the 3/4" clamp ferrule (0.984" flange), and the same for the 1" and 1.5" tubes which share the 1.5" clamp ferrule (1.984" flange). Two clamp sizes for 4 different fittings and as a result, two pairs of different sized tubing are compatible and can be connected together.

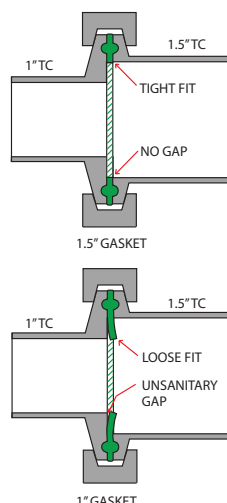


# Sanitary Clamp Fittings

## Guide to the Joining and Gasket Selection for Compatible Sizes

Since directly joining each pair of smaller compatible sizes is possible, it will have an effect on the material flowing through the tubing. The different sized tubing will behave just like an end cap reducer, but without the need for a reducer. On larger tubing (2"+) a reducer to transition sizes is required. An end cap reducer, or a concentric/eccentric reducer would suffice, given that both reducers are tapered to allow a more gradual transition between sizes. The smaller compatible sizes also have concentric/eccentric reducers that avoid the abrupt size change.

Gaskets are an important consideration. On larger tubing (2"+), using appropriately sized gaskets when clamped, have minimal intrusion into the flow of material. However, this is not the case when joining a larger tube OD directly to a smaller tube OD of a compatible clamp size. The correct gasket will be sized to the larger of the two tubes. For example, when joining a 1.5" tube to a 1" tube, if a 1" gasket is used, there is a risk of unsanitary conditions around the unclamped section of a 1" gasket loosely held against the face of the 1.5" tube flange. The correct gasket choice is a 1.5" gasket. Similarly when combining 1/2" and 3/4" tubing, it should be joined by a 3/4" gasket. The only time a 1/2" or a 1" gasket are used is when you are combining two 1/2" or two 1" OD tubes, respectively.



## Clamp Style Selection

Thorburn's Sanitary Clamp Fitting has three main types: 1) 2-segment (single hinge). 2) 2-segment (double hinge). 3) High pressure bolted no hinge version.

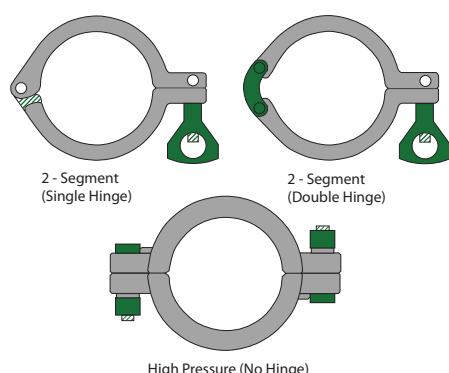
The single hinge design is the most popular, and is considered the most cost-effective for most applications. The double hinge design is much more flexible and is easier to install in tight spaces than the single hinge which may not be able to be installed.

The high pressure bolted version is not hinged, but a bolted design. The bolts are kept from rotating during installation by a shoulder that is part of the clamp casting. They are held together using a lock washer and brass nut; brass is chosen because it is naturally resistant to galling and seizing on stainless steel bolts. These are more suited to a permanent or semi-permanent application where frequent service is not needed or high pressure safety supersedes ease of service.



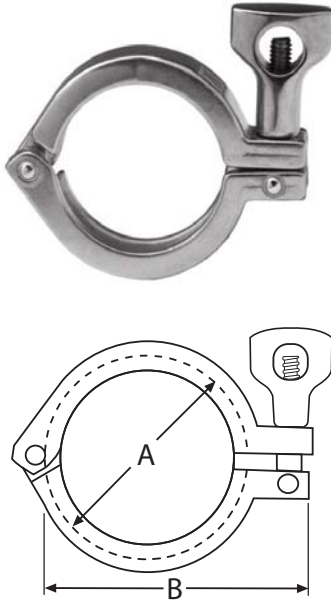
## Clamp Pressure Ratings (PSI)

Size	Single Hinge (13MHM)		Double Hinge (13MHM-DP)		High Pressure (13MHP)		
	70°F	250°F	70°F	250°F	70°F	250°F	Max Torque
3/4	1500	1200	1500	1200	1500	1200	130 in LBf
1 1/2	500	250	500	250	1500	1200	130 in LBf
2	450	250	450	250	1000	800	130 in LBf
2 1/2	400	200	400	200	1000	800	130 in LBf
3	350	150	350	150	1000	800	130 in LBf
4	200	125	200	125	800	600	200 in LBf
6	150	75	-	-	300	200	200 in LBf
8	100	50	-	-	250	150	200 in LBf
10	40	30	-	-	200	125	200 in LBf
12	30	25	-	-	150	100	200 in LBf



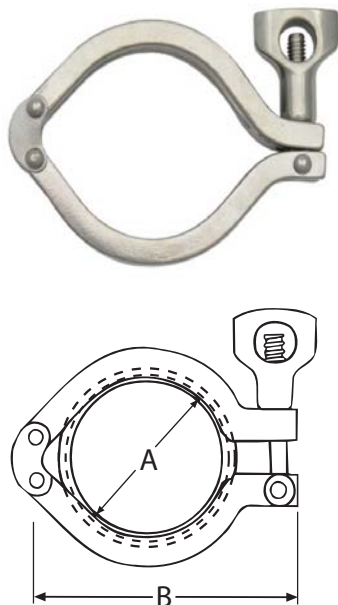
## Sanitary Clamp Fittings

### Single Hinge Pin Heavy Duty Sanitary Clamp



Part Number	Tube OD Size		A		B	
	in	DIN	in	mm	in	mm
S12SHC-S6	3/4	20	28.0	711	59.0	1499
S24SHC-S6	1 1/2	40	53.6	1361	83.0	2108
S32SHC-S6	2	50	67.0	1702	95.9	2436
S40SHC-S6	2 1/2	65	80.6	2047	109.0	2769
S48SHC-S6	3	80	94.0	2388	122.3	3099
S56SHC-S6	3 1/2	90	109.2	2767	144.0	3658
S64SHC-S6	4	100	122.0	3099	150.6	3825
S72SHC-S6	4 1/2	115	133.2	3378	178.0	4521
S80SHC-S6	5	125	148.2	3764	180.0	4572
S96SHC-S6	6	150	170.0	4318	217.0	5512
S128SHC-S6	8	200	221.2	5619	291.0	7391
S160SHC-S6	10	250	271.0	6883	322.0	8179
S192SHC-S6	12	300	322.5	8192	402.0	10211

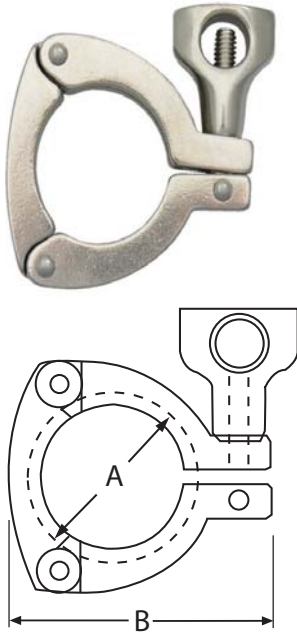
### Double Hinge Pin Heavy Duty Sanitary Clamp



Part Number	Tube OD Size		A		B	
	in	DIN	in	mm	in	mm
S24DHC-S6	1 1/2	40	53.6	1361	84.5	2146
S32DHC-S6	2	50	67.0	1702	96.5	2451
S40DHC-S6	2 1/2	65	80.6	2047	112.5	2858
S48DHC-S6	3	80	94.0	2388	129.5	3289
S56DHC-S6	3 1/2	90	109.2	2774	144.0	3658
S64DHC-S6	4	100	122.0	3099	157.5	4001
S72DHC-S6	4 1/2	115	133.2	3383	178.0	4521
S96DHC-S6	6	150	170.0	4318	204.0	5182
S128DHC-S6	8	200	220.8	5608	260.0	6604

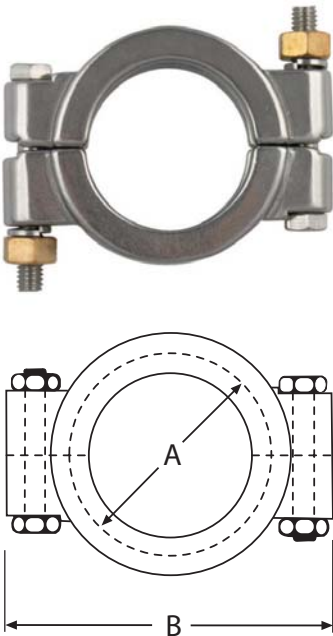
## Sanitary Clamp Fittings

### 3-Piece Segmented Sanitary Clamp



Part Number	Tube OD Size		A		B	
	in	DIN	in	mm	in	mm
S24P3C-S6	1 1/2	40	54.0	1372	80.0	2032
S32P3C-S6	2	50	67.5	1715	94.0	2388
S40P3C-S6	2 1/2	65	80.9	2055	109.0	2769
S48P3C-S6	3	80	94.4	2398	126.0	3200
S64P3C-S6	4	100	122.4	3109	154.0	3912

### High Pressure Double Bolted Sanitary Clamp



Part Number	Tube OD Size		A		B	
	in	DIN	in	mm	in	mm
S24BC-S6	1 1/2	40	51.6	1311	101.6	2581
S32BC-S6	2	50	65.5	1664	114.3	2903
S40BC-S6	2 1/2	65	79.0	2007	127.0	3226
S48BC-S6	3	80	92.5	2350	139.7	3548
S64BC-S6	4	100	120.5	3061	165.1	4191
S96BC-S6	6	150	170.0	4318	215.8	5481



## Coupling Identification

This section lists the origin and coupling style found in each country. Brief descriptions and dimensional data follows each coupling style. There are five coupling systems generally used for hydraulic connections today. They are identified geographically or by country as:

- North American
- British
- French
- German
- Japanese

## North American Thread Types

### Iron Pipe Thread Abbreviations

**N** = National | **P** = Pipe | **S** = Straight Thread | **T** = Tapered Thread | **F** = Fuels | **M** = Mechanical Joint

### NPTF

National Pipe Tapered thread for Fuels (NPTF) is a dryseal thread. It is used for both male and female ends. The NPTF male will mate with the NPTF, NPSF, or NPSM female.

The NPTF male has tapered threads and a 30° inverted seat. The NPTF female has tapered threads and no seat. The seal takes place by deformation of the threads. The NPSM female has straight threads and a 30° inverted seat. The seal takes place on the 30° seat.

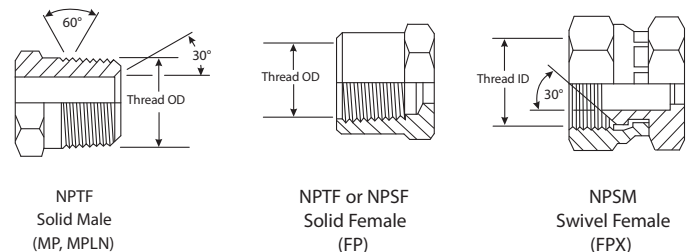
The NPTF connector is similar to, but not interchangeable with, the BSPT connector. The thread pitch is different in most sizes. Also, the thread angle is 60° instead of the 55° angle found on BSPT threads.

### NPSF

National Pipe Straight thread for Fuels (NPSF) is sometimes used for female ends and properly mates with the NPTF male end. However, SAE recommends the NPTF thread in preference to the NPSF for female ends.

### NPSM

National Pipe Straight thread for Mechanical joint (NPSM) is used on the female swivel nut of iron pipe swivel adapters. The leak-resistant joint is not made by the sealing fit of threads, but by a tapered seat in the coupling end.



Dash Size	Nominal Size		No. Threads per inch	Female Thread I.D.		Male Thread O.D.		Recommended Steel Torque*
	in	mm		in	mm	in	mm	
-02	1/8	3	27	23/64	9	13/32	25	20
-04	1/4	6	18	15/32	12	35/64	14	25
-06	3/8	10	18	19/32	15	43/64	17	35
-08	1/2	12	14	3/4	19	27/32	21	45
-12	3/4	20	14	61/64	24	1 1/16	27	55
-16	1	25	11 1/2	1 13/64	31	1 5/16	33	65
-20	1 1/4	30	11 1/2	1 17/32	39	1 43/64	42	80
-24	1 1/2	40	11 1/2	1 25/32	45	1 29/32	48	95
-32	2	50	11 1/2	2 1/4	57	2 3/8	60	120

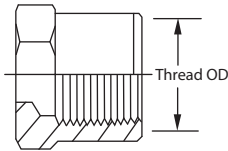
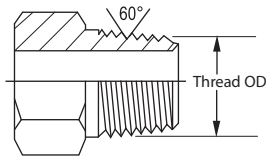
#### \*Notes:

1. Torque values can vary considerably depending on thread condition. Use only enough torque to achieve adequate sealing.
2. With female straight or parallel pipe threads (NPSM), maximum values are 50% of those listed in the table.
3. If thread sealant is used, maximum values shown should be decreased by 25 %.

## North American Thread Types

### NPT

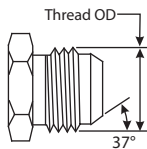
(National Pipe Thread Tapered) also known as ANSI/ASME B1.20.1 Pipe Threads, General Purpose, can connect with a NPTF or NPT female end. The angle between the taper and the axis of the pipe is 1° 47' 24" (1.7899°). It is similar to the NPTF in all areas except for the following: There is no 30° inverted seat. The thread root and crest is sharp "V"-shaped with minimum truncation. PTFE tape or sealing compound is required for a leak-free seal.



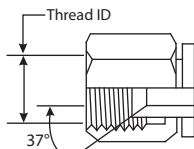
Dash Size	Nominal Size		No. Threads per inch	Female Thread I.D.		Male Thread O.D.		Steel Torque Recommendation
	in	mm		in	mm	in	mm	
-02	1/8	3	27	23/64	9	13/32	25	20
-04	1/4	6	18	15/32	12	35/64	14	25
-06	3/8	10	18	19/32	15	43/64	17	35
-08	1/2	12	14	3/4	19	27/32	21	45
-12	3/4	20	14	61/64	24	1 1/16	27	55
-16	1	25	11 1/2	1 13/64	31	1 5/16	33	65
-20	1 1/4	30	11 1/2	1 17/32	39	1 43/64	42	80
-24	1 1/2	40	11 1/2	1 25/32	45	1 29/32	48	95
-32	2	50	11 1/2	2 1/4	57	2 3/8	60	120

### JIC 37° Flare

The Society of Automotive Engineers (SAE) specifies a 37° angle flare or seat be used with high pressure hydraulic tubing. These are commonly called JIC couplings. The JIC 37° flare male will mate with a JIC female only. The JIC male has straight threads and a 37° flare seat. The JIC female has straight threads and a 37° flare seat. The seal is made on the 37° flare seat. Some sizes have the same threads as the SAE 45° flare. Carefully measure the seat angle to differentiate.



JIC 37° Male (MJ)



JIC 37° Flare Female (FJX)

Dash Size	Nominal Size		Threads Size	Female Thread I.D.		Male Thread O.D.		Steel Torque Recommendation (Ft. Lbs.)	
	in	mm		in	mm	in	mm	Min	Max
-02	1/8	3	5/16-24	17/64	7	5/16	8	-	-
-03	3/16	5	3/8-24	21/64	8	3/8	10	-	-
-04	1/4	6	7/16-20	25/64	10	7/16	11	10	11
-05	5/16	8	1/2-20	29/64	12	1/2	12	13	15
-06	3/8	10	9/16-18	1/2	12	9/16	14	17	19
-08	1/2	12	3/4-16	11/16	17	3/4	20	34	38
-10	5/8	16	7/8-14	13/16	21	7/8	22	50	56
-12	3/4	20	1 1/16-12	31/32	25	1 1/16	27	70	78
-14	7/8	22	1 3/16-12	1 7/64	28	1 3/16	30	-	-
-16	1	25	1 5/16-12	1 15/64	31	1 5/16	33	94	104
-20	1 1/4	30	1 5/8-12	1 35/64	39	1 5/8	41	124	138
-24	1 1/2	40	1 7/8-12	1 51/64	46	1 7/8	48	156	173
-32	2	50	2 1/2-12	2 27/64	62	2 1/2	64	219	243

## North American Thread Types

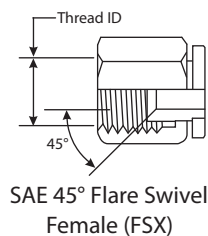
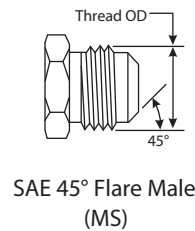
### SAE 45° Flare

A term usually applied to fittings having a 45° angle flare or seat. Soft copper tubing is generally used in such applications as it is easily flared to the 45° angle. These are for low-pressure applications—such as for fuel lines and refrigerant lines.

The SAE 45° flare male will mate with an SAE 45° flare female only or a dual seat JIC/SAE 45°.\* The SAE male has straight threads and a 45° flare seat. The SAE female has straight threads and a 45° flare seat. The seal is made on the 45° flare seat.

Some sizes have the same threads as the SAE 37° flare. Carefully measure the seat angle to differentiate.

\*Note: Some C5, C5E and Lock-On couplings may have dual machined seats (both 37° and 45° seats).



Dash Size	Nominal Size		Threads Size	Female Thread I.D.		Male Thread O.D.		Steel Torque Recommendation (Ft. Lbs.)	
	in	mm		in	mm	in	mm	Min	Max
-02	1/8	3	5/16-24	17/64	7	5/16	8	-	-
-03	3/16	5	3/8-24	21/64	8	3/8	10	-	-
-04	1/4	6	7/16-20	25/64	10	7/16	11	11	14
-05	5/16	8	1/2-20	29/64	12	1/2	12	14	18
-06	3/8	10	9/16-18	1/2	12	9/16	14	18	22
-08	1/2	12	3/4-16	11/16	17	3/4	20	36	45
-10	5/8	16	7/8-14	13/16	21	7/8	22	57	71
-12	3/4	20	1 1/16-12	31/32	25	1 1/16	27	79	99

### Special Power Steering Thread End

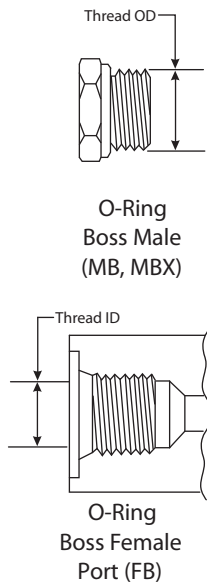
Dash Size	Nominal Size		Threads Size	Female Thread I.D.		Male Thread O.D.	
	in	mm		in	mm	in	mm
-06	3/8	10	11/16-18	5/8	16	11/16	17

## North American Thread Types

### O-Ring Boss

The O-ring boss male will mate with an O-ring boss female only. The female is generally found on ports. The male has straight threads, a sealing face and an O-ring. The female has straight threads and a sealing face.

The seal is made at the O-ring on the male and the sealing face on the female.



Dash Size	Nominal Size		Threads Size	Female Thread I.D.		Male Thread O.D.		O-Ring	
	in	mm		in	mm	in	mm	ID (in)	DESCR
-02	1/8	3	5/16-24	17/64	7	5/16	8	0.239	-
-03	3/16	5	3/8-24	21/64	8	3/8	10	0.301	30R
-04	1/4	6	7/16-20	25/64	10	7/16	11	0.351	40R
-05	5/16	8	1/2-20	29/64	12	1/2	12	0.414	50R
-06	3/8	10	9/16-18	1/2	12	9/16	14	0.468	60R
-08	1/2	12	3/4-16	11/16	17	3/4	20	0.644	80R
-10	5/8	16	7/8-14	13/16	21	7/8	22	0.755	100R
-12	3/4	20	1 1/16-12	31/32	25	1 1/16	27	0.924	120R
-14	7/8	22	1 3/16-12	1 7/64	28	1 3/16	30	1.048	140R
-16	1	25	1 5/16-12	1 15/64	31	1 5/16	33	1.171	160R
-20	1 1/4	30	1 5/8-12	1 35/64	40	1 5/8	41	1.475	200R
-24	1 1/2	40	1 7/8-12	1 51/64	45	1 7/8	48	1.720	-
-32	2	50	2 1/2-12	2 27/64	62	2 1/2	64	2.337	-

### O-Ring Boss Light Duty - SAE J1926-3

Dash Size	Assembly Torque* +25%-0 ft/lb	Assembly Torque* Max. ft/lb	Assembly Torque* +25%-0 N-m	Assembly Torque* Max. N-m
-02	6	7	8	10
-03	7	9	10	13
-04	13	17	18	23
-05	18	23	25	31
-06	22	28	30	38
-08	37	46	50	63
-10	44	55	60	75
-12	70	88	95	119
-14	92	115	125	156
-16	111	138	150	188
-20	147	184	200	250
-24	155	193	210	263
-32	221	276	300	375
-40	221	276	300	375
-48	258	322	350	438
-64	258	322	350	438

\* Values from SAE J2593 - Feb 2015

### O-Ring Boss Heavy Duty - SAE J1926-2

Dash Size	Assembly Torque* +25%-0 ft/lb	Assembly Torque* Max. ft/lb	Assembly Torque* +25%-0 N-m	Assembly Torque* Max. N-m
-03	7	9	10	13
-04	15	18	20	25
-05	18	23	25	31
-06	26	32	35	44
-08	52	64	70	88
-10	74	92	100	125
-12	125	157	170	213
-14	158	198	215	269
-16	199	249	270	338
-20	210	263	285	356
-24	273	341	370	463
-32	398	497	540	675
-40	398	497	540	675
-48	472	590	640	800

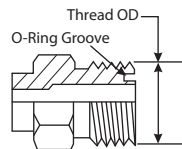
\* Values from SAE J2593 - Feb 2015

## North American Thread Types

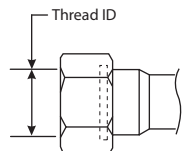
### O-Ring Face Seal SAE J1453

A seal is made when the O-ring in the male contacts the flat face on the female. Couplings are intended for hydraulic systems where elastomeric seals are acceptable to overcome leakage and leak resistance is crucial.

The solid male O-ring face seal fitting will mate with a swivel female O-ring face seal SAE J1453 fitting only. An O-ring rests in the O-ring groove in the male.



Male Flat-Face  
O-Ring (MFFOR)

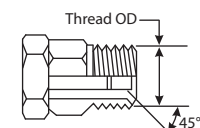


Female Flat-Face O-Ring  
Swivel (FFORX)

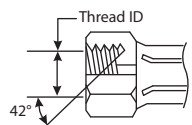
Dash Size	Nominal Size		Threads Size	Female Thread I.D.		Male Thread O.D.		O-Ring Size
	in	mm		in	mm	in	mm	
-04	1/4	6	9/16-18	1/2	12	9/16	14	-011
-06	3/8	10	11/16-16	5/8	16	11/16	17	-012
-08	1/2	12	13/16-16	3/4	20	13/16	21	-014
-10	5/8	16	1-14	15/16	24	1	25	-016
-12	3/4	20	1 3/16-12	1 1/8	29	1 3/16	30	-018
-16	1	25	1 7/16-12	1 11/32	34	1 7/16	37	-021
-20	1 1/4	30	1 11/16-12	1 19/32	40	1 11/16	43	-025
-24	1 1/2	40	2-12	1 29/32	48	2	50	-029
-32	2	50	2 1/2-12	-	-	-	-	-

### SAE Inverted Flare

The SAE 45° inverted flare male will mate with an SAE 42° inverted flare female only. The male has straight threads and a 45° inverted flare. The female has straight threads and a 42° inverted flare. The seal is made on the 45° flare seat on the male and the 42° flare seat on the female.



SAE Inverted Flare  
Swivel Male (MIX)



SAE Inverted Flare  
Solid Female

Dash Size	Nominal Size		Threads Size	Female Thread I.D.		Male Thread O.D.	
	in	mm		in	mm	in	mm
-02	1/8	3	5/16-28	9/32	7	5/16	8
-03	3/16	5	3/8-24	21/64	8	3/8	10
-04	1/4	6	7/16-24	25/64	10	7/16	11
-05	5/16	8	1/2-20	29/64	12	1/2	12
-06	3/8	10	5/8-18	37/64	15	5/8	16
-07	7/16	11	11/16-18	5/8	16	11/16	17
-08	1/2	12	3/4-18	45/64	18	3/4	20
-10	5/8	16	7/8-18	13/16	21	7/8	22
-12	3/4	20	1 1/16-16	1	25	1 1/16	27



## North American Thread Types

### O-Ring Flange—SAE J518 (Code 61 & Code 62)

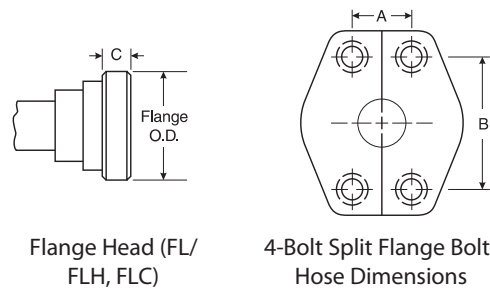
The SAE code 61 and Code 62 4-Bolt Split Flange. Code 61 is considered the “standard” series and Code 62 is the “6000 psi” series. Their basic design is the same, but for the higher pressure Code 62 connection, the bolt hole spacing and flanged head diameters are larger and the flange head thicker (“C” dimension in picture). These connectors are used the world over in fluid power systems, usually as a connection to pumps and motors. There are three exceptions.

1. The -10 size, which is common outside of North America, is not an SAE standard size (generally found on Komatsu equipment).

All Komatsu flanges are the same as SAE code 61 except for the -10 size.

2. Caterpillar flanges, which are the same flange O.D. as SAE Code 62, have a thicker flange head (“C” dimension in Table).

3. Poclain flanges, which are completely different from SAE flanges.



Dash Size	Nominal Flange Size	Code 61 (FL)				Code 62 (FLH)				Caterpillar Code 62 (FLC)			
		Flange O.D.	A	B	C	Flange O.D.	A	B	C	Flange O.D.	A	B	C
	in	in	in	in	in	in	in	in	in	in	in	in	in
-08	1/2	1.19	0.67	1.50	0.27	1.25	0.72	1.59	0.31	-	-	-	-
-10	5/8	1.35	-	-	0.27	-	-	-	-	-	-	-	-
-12	3/4	1.50	0.88	1.88	0.27	1.63	0.94	2.00	0.35	1.63	0.94	2.00	0.56
-16	1	1.75	1.03	2.06	0.32	1.88	1.09	2.25	0.38	1.88	1.09	2.25	0.56
-20	1 1/4	2.00	1.19	2.31	0.32	2.13	1.25	2.63	0.41	2.13	1.25	2.63	0.56
-24	1 1/2	2.38	1.41	2.75	0.32	2.50	1.44	3.13	0.50	2.50	1.44	3.13	0.56
-32	2	2.81	1.69	3.06	0.38	3.13	1.75	3.81	0.50	3.13	1.75	3.81	0.56
-40	2 1/2	3.31	2.00	3.50	0.38	-	-	-	-	-	-	-	-
-48	3	4.00	2.44	4.19	0.38	-	-	-	-	-	-	-	-
-56	3 1/2	4.50	2.75	4.75	0.42	-	-	-	-	-	-	-	-
-64	4	5.00	3.06	5.13	0.44	-	-	-	-	-	-	-	-
-80	5	6.00	3.63	6.00	0.44	-	-	-	-	-	-	-	-

## Foreign Thread Types

### Identifying Foreign Couplings

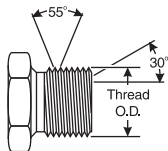
If you can identify the country of origin of the equipment you are working with, it is easy to identify the coupling style. Simply find the appropriate country in the following pages and locate the particular coupling in the table that follows.

## Foreign Thread Types – British

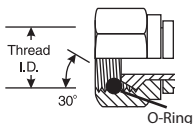
It is a common misconception that all foreign threads are metric. This is not always the case. There are two common thread forms: Metric and Whitworth (BSP). The country of origin and the proper nomenclature for each is listed below.

### British Standard Pipe Parallel

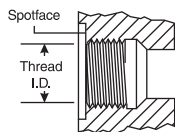
Popular couplings have British Standard Pipe (BSP) threads, also known as Whitworth threads. These can be parallel threads (BSPP) with a 30° inverted flare or tapered threads (BSPT), with a 30° inverted flare. Port connections are usually made with BSPP threads and a soft metal cutting ring for sealing. The BSPP (parallel) male will mate with a BSPOR (parallel) female or a female port. The BSPP male has straight threads and a 30° seat. The BSPOR female has straight threads, a 30° seat, and O-ring. The female port has straight threads and a spotface. The seal on the port is made with an O-ring or soft metal washer on the male. The BSPP (parallel) connector is similar to, but not interchangeable with, the NPSM connector. The thread pitch is different in most sizes, and the thread angle is 55° instead of the 60° angle found on NPSM threads.



BSPP Male  
(MBSPP)



BSPOR Female  
(FBSPORX)



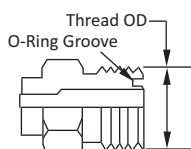
BSPOR Female Port

Dash Size	Nominal Size		Threads Size	Female Thread I.D.		Male Thread O.D.		Steel Torque Recommendation (Ft. Lbs.)	
	in	mm		in	mm	in	mm	Min	Max
-02	1/8	3	1/8-28	11/32	9	3/8	10	7	9
-04	1/4	6	1/4-19	15/32	12	17/32	13	11	18
-06	3/8	10	3/8-19	19/32	15	21/32	17	19	28
-08	1/2	12	1/2-14	3/4	20	13/16	21	30	36
-10	5/8	16	5/8-14	13/16	21	29/32	23	37	44
-12	3/4	20	3/4-14	31/32	25	1 1/32	26	50	60
-16	1	25	1-11	1 7/32	31	1 11/32	34	79	95
-20	1 1/4	30	1 1/4-11	1 17/32	39	1 21/32	42	127	152
-24	1 1/2	40	1 1/2-11	1 25/32	45	1 7/8	48	167	190
-32	2	50	2-11	2 7/32	56	2 11/32	60	262	314

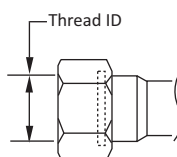
## Foreign Thread Types – British

### British Flat-Face Seal

A seal is made when the O-ring in the male contacts the flat face on the female. These couplings are intended for hydraulic systems where elastomeric seals are acceptable to overcome leakage and leak resistance is crucial. The solid male British O-ring face seal fitting will mate with a swivel female British O-ring face seal fitting only. An O-ring rests in the O-ring groove in the male.



Male British Flat-Face (MBFF)

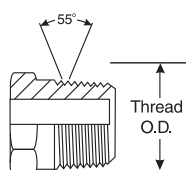


Female British Flat-Face (FBFF)

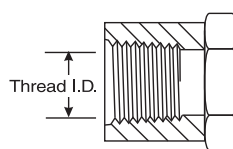
Dash Size	Nominal Size		Threads Size	Female Thread I.D.		Male Thread O.D.		Steel Torque Recommendation (Ft. Lbs.)	
	in	mm		in	mm	in	mm	Min	Max
-06	3/8	10	3/8-19	19/32	15	21/32	17	18	20
-08	1/2	12	1/2-14	3/4	20	13/16	21	32	40
-10	5/8	16	5/8-14	-	-	-	-	-	-
-12	3/4	20	3/4-14	31/32	25	1 1/32	26	65	80
-16	1	25	1-11	-	-	-	-	-	-

### British Standard Pipe Tapered

The BSPT (tapered) male will mate with a BSPT (tapered) female, or a BSPOR (parallel) female. The BSPT male has tapered threads. When mating with either the BSPT (tapered) female or the BSPOR (parallel) female port, the seal is made on the threads. The BSPT connector is similar to, but not interchangeable with, the NPTF connector. The thread pitch is different in most cases, and the thread angle is 55° instead of the 60° angle found on NPTF threads.



BSPT Male



BSPT Female (FBSPT)

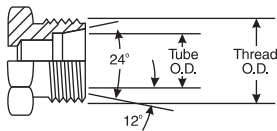
Dash Size	Nominal Size		Threads Size	Female Thread I.D.		Male Thread O.D.		Steel Torque Recommendation (Ft. Lbs.)	
	in	mm		in	mm	in	mm	Min	Max
-02	1/8	3	1/8-24	11/32	9	3/8	10	7	9
-04	1/4	6	1/4-19	15/32	12	17/32	13	11	18
-06	3/8	10	3/8-19	19/32	15	21/32	17	19	28
-08	1/2	12	1/2-14	3/4	20	13/16	21	30	36
-10	5/8	16	5/8-14	13/16	21	29/32	23	37	44
-12	3/4	20	3/4	31/32	25	1 1/32	26	50	60
-16	1	25	14	1 7/32	31	1 11/32	34	79	95
-20	1 1/4	30	1-11	1 17/32	39	1 21/32	42	127	152
-24	1 1/2	40	1 1/4-11	1 25/32	45	1 7/8	48	167	190
-32	2	50	2-11	2 7/32	56	2 11/32	60	262	314

## Foreign Thread Types – German DIN (Deutsche Industriale Norme)

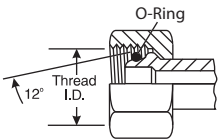
Popular couplings are German DIN (Deutsche Industriale Norme). A coupling referred to as “metric” usually means a DIN coupling.

### DIN 24° Cone

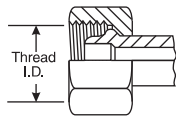
The DIN 24° cone male will mate with any of the females shown. The male has a 24° seat, straight metric threads, and a recessed counterbore which matches the tube O.D. of the coupling used with it. The mating female is a 24° cone with O-ring, a metric tube fitting or a universal 24° and 60° cone. There is a light and heavy series DIN coupling. Identification is made by measuring both the thread size and tube O.D. (The heavy series has a smaller tube O.D. but a thicker wall section than the light.) When measuring the flare angle with the seat angle gauge, use the 12° gauge. The seat angle gauge measures the angle from the connector centerline.



Male 24° Cone, DIN 2353  
(MDL/MDH)



Female 24° Cone with O-Ring  
(FDLORX/FDHORX)

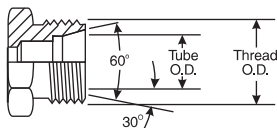


Female Universal 24° and  
60° Cone (FDLX/FDHX)

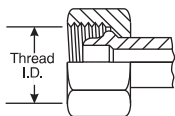
Dash Size	Female Thread I.D.	Male Thread O.D.	Tube O.D. Light Series	Tube O.D. Heavy Series	Steel Torque Recommendation (Ft. Lbs.)	
	mm	mm	mm	mm	Min	Max
M12x1.5	10.5	12.0	6	-	7	15
M14x1.5	12.5	14.0	8	-	15	26
M16x1.5	14.5	16.0	10	8	18	30
M18x1.5	16.5	18.0	12	10	22	33
M20x1.5	18.5	20.0	14	12	26	37
M22x1.5	20.5	22.0	15	14	30	52
M24x1.5	22.5	24.0	-	16	30	52
M26x1.5	24.5	26.0	18	-	44	74
M30x2.0	28.0	30.0	22	20	59	89
M36x2.0	34.0	36.0	28	25	74	111
M42x2.0	40.0	42.0	-	30	74	162
M45x2.0	43.0	45.0	35	-	133	184
M52x2.0	50.0	52.0	42	38	148	221

### DIN 60° Cone

The DIN 60° cone male will mate with the female universal 24° or 60° cone connector only. The male has a 60° seat and straight metric threads. The female has a 24° and 60° universal seat and straight metric threads. When measuring the flare angle with the seat angle gauge, use the 30° gauge. The seat angle gauge measures the angle from the connector centerline.



Male 60° Cone,  
DIN 6711



Female Universal 24°  
and 60° Cone

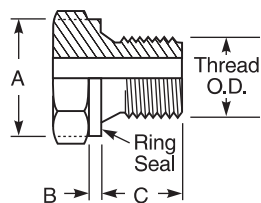
Dash Size	Female Thread I.D.	Male Thread O.D.	Tube O.D.	Steel Torque Recommendation (Ft. Lbs.)	
	mm	mm	mm	Min	Max
M14x1.5	12.5	14	8	15	26
M16x1.5	14.5	16	10	18	30
M18x1.5	16.5	18	12	22	33
M22x1.5	20.5	22	15	30	52
M26x1.5	24.5	26	18	44	74
M30x1.5	28.5	30	22	59	59
M38x1.5	36.5	38	28	74	111
M45x1.5	43.5	45	35	133	184
M52x2.0	50.5	52	42	148	221

## Foreign Thread Types – German DIN (Deutsche Industriale Norme)

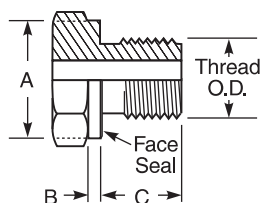
### DIN 3852 Couplings Type A & B (Parallel Threads)

The male DIN 3852 Type A & B couplings will mate with the female DIN coupling shown below. Gates offers this thread as an adapter. The male and female type A & B couplings have straight threads. The seal occurs when the ring seal (Type A) or the face seal (Type B) mates with the face of the female port. There are two series of DIN 3852 Type A & B couplings, the light (L) and the heavy (S) series. - Note: Commonly used threads on male metric adapters.

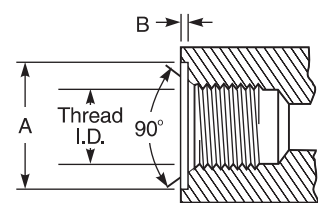
		Metric Thread Parallel								Whitworth Thread Parallel							
Series	Tube O.D. mm	Female End				Male End				Female (BSPOR)				Male (BSPP)			
		Thread Size	Thread ID mm	A mm	B mm	Thread OD mm	A mm	B mm	C mm	Thread Size	Thread ID in	A mm	B mm	Thread OD in	A mm	B mm	C mm
L (Light)	06	10x1.0	8.5	15	1.0	10	14	1.5	8	1/8-28	11/32	15	1.0	3/8	14	1.5	8
	08	12x1.5	10.5	18	1.5	12	17	2.0	12	1/4-19	15/32	19	1.5	1/2	17	2.0	12
	10	14x1.5	12.5	20	1.5	14	19	2.0	12	1/4-19	15/32	19	1.5	1/2	19	2.0	12
	12	16x1.5	14.5	22	1.5	16	21	2.5	12	3/8-19	19/32	23	2.0	21/32	21	2.5	12
	15	18x1.5	16.5	24	2.0	18	23	2.5	12	1/2-14	3/4	27	2.5	13/16	23	2.5	12
	18	22x1.5	20.5	28	2.5	22	27	3.0	14	1/2-14	3/4	27	2.5	13/16	27	3.0	14
	22	26x1.5	24.5	32	2.5	26	31	3.0	16	3/4-14	31/32	33	2.5	1 1/32	31	3.0	16
	28	33x2.0	31.5	40	2.5	33	39	3.0	18	1-11	1 7/32	40	2.5	1 5/16	39	3.0	18
	35	42x2.0	40.5	50	2.5	42	49	3.0	20	1 1/4-11	1 17/32	50	2.5	1 21/32	49	3.0	20
S (Heavy)	06	12x1.5	10.5	18	1.5	12	17	2.0	12	1/4-19	15/32	19	1.5	1/2	17	2.0	12
	08	14x1.5	12.5	20	1.5	14	19	2.0	12	1/4-19	15/32	19	1.5	1/2	19	2.0	12
	10	16x1.5	14.5	22	1.5	16	21	2.5	12	3/8-19	19/32	23	2.0	21/32	21	2.5	12
	12	18x1.5	16.5	24	2.0	18	23	2.5	12	3/8-19	19/32	23	2.0	21/32	23	2.5	12
	14	20x1.5	18.5	26	2.0	20	25	3.0	14	1/2-14	3/4	27	2.5	13/16	25	3.0	14
	16	22x1.5	20.5	28	2.5	22	27	3.0	14	1/2-14	3/4	27	2.5	13/16	27	3.0	14
	20	27x2.0	25.5	33	2.5	27	32	3.0	16	3/4-14	31/32	33	2.5	1 1/32	32	3.0	16
	25	33x2.0	31.5	40	2.5	33	39	3.0	18	1-11	1 7/32	40	2.5	1 5/16	39	3.0	18
	30	42x2.0	40.5	50	2.5	42	49	3.0	20	1 1/4-11	1 17/32	50	2.5	1 21/32	49	3.0	20
	38	48x2.0	46.5	56	2.5	48	55	3.0	22	1 1/2-11	1 25/32	56	2.5	1 7/8	55	3.0	22



Male Type A



Male Type B



Female Types A &amp; B

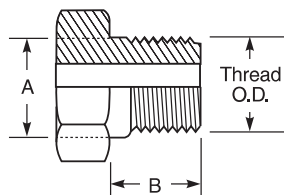


## Foreign Thread Types – German DIN (Deutsche Industrial Norme)

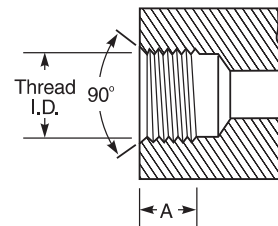
### DIN 3852 Type C Metric and Whitworth Tapered (BSPT) Thread Connectors

The DIN 3852 Type C couplings are available with either metric or Whitworth British thread. The male will mate only with the female as shown. The male and female couplings have tapered threads. The seal takes place on the threads. There are three series of DIN 3852 Type C Couplings: extra light (LL), light (L) and heavy (S).

		Metric Tapered Threads						Whitworth Tapered Threads					
Series	Tube O.D. mm	Female			Male			Female (BSPOR)			Male (BSPP)		
		Thread Size	Thread I.D. mm	A mm	Thread O.D. mm	A mm	B mm	Thread Size	Thread I.D. in	A mm	Thread O.D. in	A mm	B mm
LL (Extra Light)	04	8x1.0	6.5	5.5	8	8.40	8	1/8-28	11/32	5.5	1/8	0.392	8
	05	8x1.0	6.5	5.5	8	8.40	8	1/8-28	11/32	5.5	1/8	0.392	8
	06	10x1.0	8.5	5.5	10	10.40	8	1/8-28	11/32	5.5	1/8	0.392	8
	08	10x1.0	8.5	5.5	10	10.40	8	1/8-28	11/32	5.5	1/8	0.392	8
L (Light)	06	10x1.0	8.5	5.5	10	10.40	8	1/8-28	11/32	5.5	1/8	0.392	8
	08	12x1.5	10.5	8.5	12	12.53	12	1/4-19	15/32	8.5	1/4	0.532	12
	10	14x1.5	12.5	8.5	14	14.53	12	1/4-19	15/32	8.5	1/4	0.532	12
	12	16x1.5	14.5	8.5	16	16.53	12	3/8-19	19/32	8.5	3/8	0.670	12
	15	18x1.5	16.5	8.5	18	18.53	12	1/2-14	3/4	8.5	1/2	0.839	14
	18	22x1.5	20.5	10.5	22	22.65	14	1/2-14	3/4	10.5	1/2	0.839	14
S (Heavy)	06	12x1.5	10.5	8.5	12	12.53	12	1/4-19	15/32	8.5	1/4	0.532	12
	08	14x1.5	12.5	8.5	14	14.53	12	1/4-19	15/32	8.5	1/4	0.532	12
	10	16x1.5	14.5	8.5	16	16.53	12	3/8-19	19/32	8.5	3/8	0.670	12
	12	18x1.5	16.5	8.5	18	18.53	12	3/8-19	19/32	8.5	3/8	0.670	12
	14	20x1.5	18.5	10.5	20	20.65	12	1/2-14	3/4	10.5	1/2	0.839	14
	16	22x1.5	20.5	10.5	22	22.65	14	1/2-14	3/4	10.5	1/2	0.839	14



Male

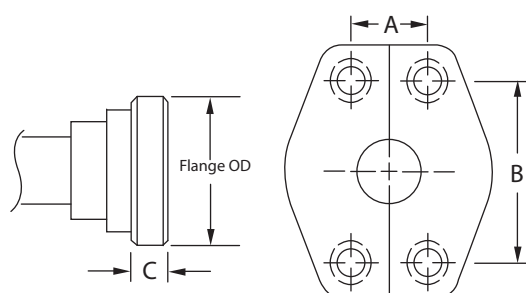


Female

## Foreign Thread Types – German DIN (Deutsche Industrial Norme)

### DIN 20066 Form R & Form S 4-Bolt Flange

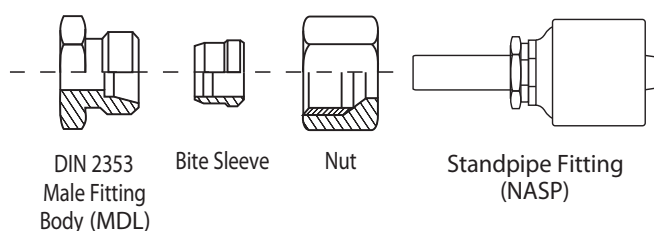
These connections are commonly used in fluid power systems. There are two pressure ratings: Form R, the identical equivalent to North America's Code 61, is the "standard duty" series; Form S, the identical equivalent to North America's Code 62, is the "heavy duty" series. The basic design for the two are the same, but in the case of the higher pressure Form S connection, the bolt hole spacing and flanged head diameters are larger. Both metric and inch bolts are used. The female port is an unthreaded hole with four bolt holes in a rectangular pattern around the port. The male consists of a flanged head with a groove for an O-ring, and either captive flange or split flange halves with bolt O-ring, which is compressed between the flanged head and the flat surface surrounding the port. The threaded bolts hold the connection together.



Nominal Flange Size	Form R				Form S			
	Flange O.D.	A	B	C	Flange O.D.	A	B	C
in	in	in	in	in	in	in	in	in
1/2	1.19	0.67	1.50	0.27	1.25	0.72	1.58	0.31
5/8	1.35	-	-	0.27	-	-	-	-
3/4	1.50	0.88	1.88	0.27	1.63	0.94	2.00	0.35
1	1.75	1.03	2.06	0.32	1.88	1.09	2.25	0.38
1 1/4	2.00	1.19	2.31	0.32	2.13	1.25	2.63	0.41
1 1/2	2.38	1.41	2.75	0.32	2.50	1.44	3.13	0.50
2	2.81	1.69	3.06	0.38	3.13	1.75	3.81	0.50
2 3/4	3.31	2.00	3.50	0.38	-	-	-	-
3	4.00	2.44	4.19	0.38	-	-	-	-
3 1/2	4.50	2.75	4.75	0.44	-	-	-	-
4	5.00	3.06	5.13	0.44	-	-	-	-
5	6.00	3.63	6.00	0.44	-	-	-	-

### Metric Stand Pipe Assembly

A metric stand pipe assembly is comprised of three components attached to a male fitting. The components are: a Stand Pipe Tube, Bite Sleeve and Metric Nut. The nut is placed over the Stand Pipe, followed by the Bite Sleeve (see illustration below). For DIN light assemblies, a DIN light metric nut is used. For DIN heavy assemblies, a DIN heavy metric nut is used. The Bite Sleeve and Stand Pipe are selected on the basis of tube O.D.



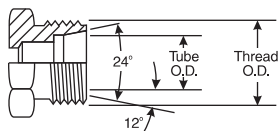
Metric Stand Pipe DIN Tube I.D.	Bite Sleeve DIN Tube O.D.	Metric Nut Thread	
		Light	Heavy
mm	mm		
06	6	M12x1.5	-
08	8	M14x1.5	M16x1.5
10	10	M16x1.5	M18x1.5
12	12	M18x1.5	M20x1.5
15	15	M22x1.5	-
16	16	-	M24x1.5
18	18	M26x1.5	-
20	20	-	M30x2.0
22	22	M30x2.0	-
25	25	-	M36x2.0
28	28	M36x2.0	-
30	30	-	M42x2.0
35	35	M45x2.0	-
38	38	-	M52x2.0
42	42	M52x2.0	-

## Foreign Thread Types – French

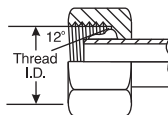
Popular couplings are French GAZ. These have a 24° seat and metric threads. These are similar to German DIN couplings, but the threads are different in some sizes. Although both are metric threads, the French use fine threads in all sizes and German DIN couplings use coarse threads in larger sizes.

### Metric (Millimetric & GAZ Series) 24°

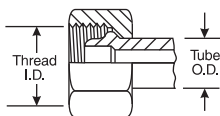
The male mates with the female 24° cone or the female tube fitting. The male has a 24° seat and straight metric threads. The female has a 24° seat or a tubing sleeve and straight metric threads. The seal occurs on the 24° taper in the male end. When measuring the flare angle with a seat metric gauge, use a 12° gauge. The seat angle gauge measures the angle from the connector centerline. The Millimetric Series is used with whole number metric OD tubing and the GAZ Series is used with fractional number metric O.D. pipe size tubing.



Male 24° Cone



Female 24° Cone

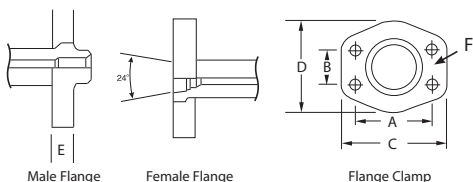


Female Tube Fitting

Tube O.D.	GAZ Pipe O.D.	Metric Thread Size	Male Thread O.D.	Female Thread O.D.
mm	mm		mm	mm
06	-	M12x1.0	12	11
08	-	M14x1.5	14	12.5
10	-	M16x1.5	16	14.5
12	-	M18x1.5	18	16.5
14	13.25	M20x1.5	20	18.5
15	-	M22x1.5	22	20.5
16	16.75	M24x1.5	24	22.5
18	-	M27x1.5	27	25.5
22	21.25	M30x1.5	30	28.5
25	-	M33x1.5	33	31.5
28	26.75	M36x1.5	36	34.5
30	-	M39x1.5	39	37.5
32	-	M42x1.5	42	40.5
35	33.50	M45x1.5	45	43.5
38	-	M48x1.5	48	46.5
40	42.25	M52x1.5	52	50.5

### GAZ Poclain 24° Flange

Most port connections are flange connections. French flanges differ from SAE in that they have a lip that protrudes from the flange face. These are called Poclain style flanges. These high-pressure flanges are usually found on Poclain equipment. The male flange mates with a female flange or port. The seal is made on the 24° seat.



Nominal Size	A	B	C	D	E	F
in	in	in	in	in	in	in
1/2	1.57	0.72	2.20	1.89	0.55	0.35
5/8	1.57	0.72	2.20	1.89	0.55	0.35
3/4	2	0.94	2.75	2.38	0.71	0.43

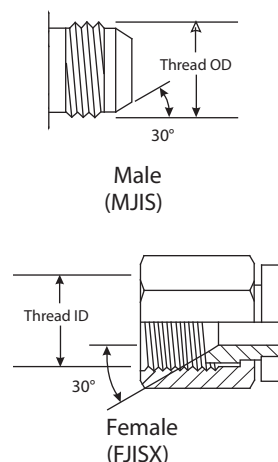
## Foreign Thread Types – Japanese

There are two popular types of coupling styles in Japan, Japanese Industrial Standard and Komatsu. These couplings look similar to Male JIC and Female JIC Swivel couplings. However, there are two major differences: the threads are BSP and the seat angle is only 30° instead of 37° for JIC.

1. Japanese Industrial Standard: Most Japanese equipment uses this type of coupling with a 30° seat and British Standard Pipe Parallel threads. They are not interchangeable with British couplings, since the flare is not inverted.
2. Komatsu: All Komatsu equipment uses couplings with a 30° seat and metric fine threads. All flanges are Code 61 or Code 62, except -10 which utilizes a special Komatsu-style flange that does not conform to SAE standard sizing.

### Japanese 30° Flare Parallel Threads

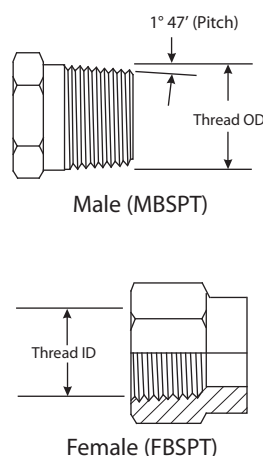
The Japanese 30° flare male connector will mate with a Japanese 30° flare female only. The male and female have straight threads and a 30° seat. The seal is made on the 30° seat. The threads on the Japanese 30° flare connector conform to JIS B 0202, which are the same as the BSPOR threads. Both the British and Japanese connectors have a 30° seat, but they are not interchangeable because the British seat is inverted.



Dash Size	Nominal Size		Threads Size	Female Thread I.D.		Male Thread O.D.	
	in	mm		in	mm	in	mm
-02	1/8	3	1/8-28	11/32	9	3/8	10
-04	1/4	6	1/4-19	7/16	11	17/32	13
-06	3/8	10	3/8-19	19/32	15	21/32	17
-08	1/2	12	1/2-14	3/4	20	13/16	21
-10	5/8	16	5/8-14	13/16	21	29/32	23
-12	3/4	20	3/4-14	15/16	24	1 1/32	26
-16	1	25	1-11	1 13/16	46	1 15/16	49
-20	1 1/4	30	1 1/4-11	1 17/32	39	1 21/32	42
-24	1 1/2	40	1 1/2-11	1 25/32	45	1 7/8	47
-32	2	50	2-11	2 7/32	56	2 11/32	60

### Japanese Tapered Pipe Thread

The Japanese tapered pipe thread connector is identical to and fully interchangeable with the BSPT (tapered) connector. The Japanese connector does not have a 30° flare and will not mate with the BSPOR female. The threads conform to JIS B 0203, which are the same as BSPT threads. The seal on the Japanese tapered pipe thread connector is made on the threads.

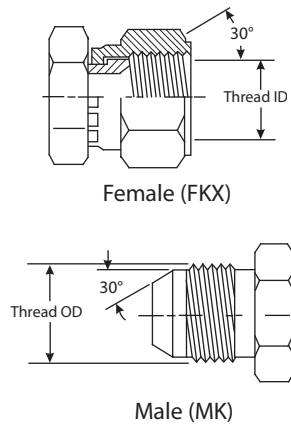


Dash Size	Nominal Size		Threads Size	Female Thread I.D.		Male Thread O.D.	
	in	mm		in	mm	in	mm
-02	1/8	3	1/8-28	11/32	9	3/8	10
-04	1/4	6	1/4-19	7/16	11	17/32	13
-06	3/8	10	3/8-19	19/32	15	21/32	17
-08	1/2	12	1/2-14	3/4	20	13/16	21
-12	3/4	20	3/4-14	15/16	24	1 1/32	26
-16	1	25	1-11	1 13/16	46	1 15/32	37
-20	1 1/4	30	1 1/4-11	1 17/32	39	1 21/32	42
-24	1 1/2	40	1 1/2-11	1 25/32	45	1 7/8	48
-32	2	50	2-11	2 7/32	56	1 11/32	34
-32	2	50	2-11	2 7/32	56	2 11/32	60

## Foreign Thread Types – Japanese

### Komatsu Style 30° Flare Parallel Threads

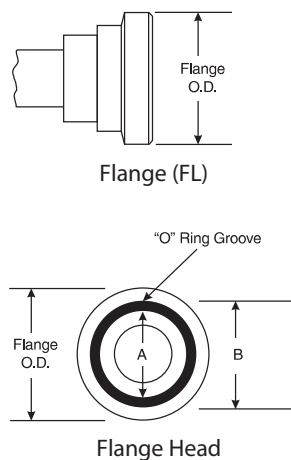
The Komatsu style 30° flare parallel thread connector is identical to the Japanese 30° flare parallel thread connector, except for the threads. The Komatsu style connector uses metric fine threads which conform to JIS B 0207. Gates identifies these as Komatsu-style by marking the hex nuts with two small notches. The Komatsu style connector seals on the 30° flare.



Dash Size	Nominal Size		Threads Size	Female Thread I.D.		Male Thread O.D.	
	in	mm		in	mm	in	mm
-04	1/4	6	M14x1.5	0.50	12	0.55	14
-06	3/8	10	M18x1.5	0.65	17	0.71	18
-08	1/2	12	M22x1.5	0.81	21	0.87	22
-10	5/8	16	M24x1.5	0.89	23	0.94	24
-12	3/4	20	M30x1.5	1.12	29	1.18	30
-16	1	25	M33x1.5	1.24	32	1.30	33
-20	1 1/4	30	M36x1.5	1.36	35	1.42	36
-24	1 1/2	40	M42x1.5	1.59	41	1.65	42

### Komatsu Style Flange Fitting

The Komatsu style flange fitting is nearly identical to and fully interchangeable with the SAE Code 61 flange fitting. In all sizes, the O-ring dimensions are different. When replacing a Komatsu style flange with an SAE style flange, an SAE style O-ring must always be used.



Dash Size	Nominal Size		Flange O.D.	A		B	
	in	mm		in	mm	in	mm
-08	1/2	12	1.19	0.73	19	0.98	25
-10	5/8	16	1.35	0.73	19	1.10	28
-12	3/4	20	1.50	0.85	22	1.22	31
-16	1	25	1.75	1.12	28	1.50	38
-20	1 1/4	30	2.00	1.34	34	1.73	44
-24	1 1/2	40	2.38	1.75	44	2.13	54
-32	2	50	2.81	2.23	57	2.56	65

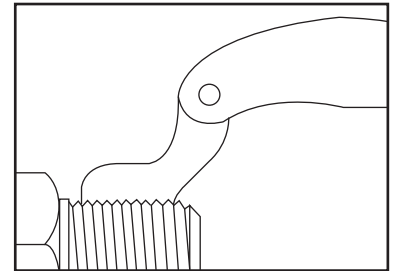


## How To Measure Threads



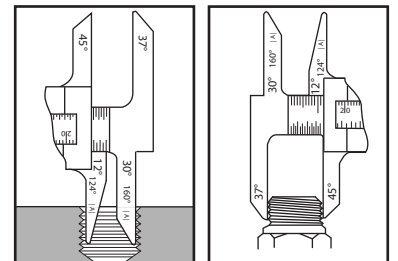
### Use The Pitch Gauge

To determine the number of threads per inch. Or in the case of metric connections, the distance between threads. Place the gauge on the threads until the threads are snug. Match the measurements to the charts. Comparison of gauge and coupling threads against a lit background will assure an accurate reading.



### Use Calipers

To measure I.D. and O.D.. Measure the thread diameter at the largest point: O.D. for male threads and I.D. for female threads. Match measurements to charts.



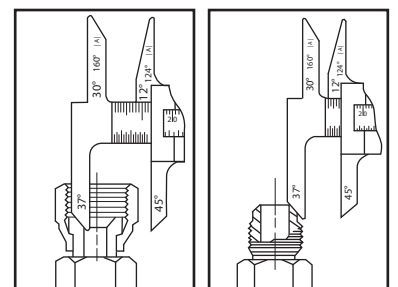
ID

OD

### To Measure Sealing Surfaces

**Female Connections** are normally measured by inserting the gauge into the connection and placing it on the sealing surface. If the centerline and lines of the connection match, the correct angle has been determined.

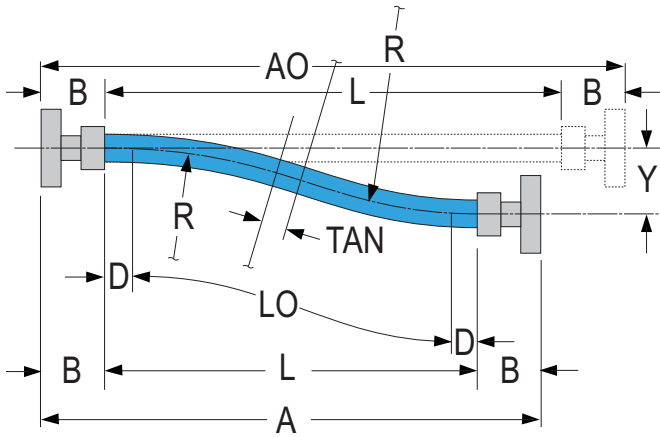
**Male Flare Type Connectors** are normally measured by placing the gauge on the sealing surface. If the centerlines of the connection and gauge are parallel, the correct angle has been determined.



Female

Male

## Hose Technical Data



$$A = L + 2 \cdot B$$

$$L = L0 + 2 \cdot D$$

$$L0 = 2 \cdot R_s \cdot \arccos((R_s - Y) / 2 \cdot R_s)$$

See table below for sample calculated value of L0

### Offset Installation

Hose is installed S-shaped to accommodate offset (Y) between two mating flanges or connecting ends of the piping. To be used for static offset installation not for dynamic movement due to piping thermal expansion or vibration, maximum offset (Y) to be 50% of hose minimum static bend radius (Rs):

$$Y = 0.5 \cdot R_s$$

**A0** = Face to Face dimension for straight (as built) hose assembly

**A** = Face to Face for installation

**B** = Length of end connector

**D** = Outside diameter of the hose

**L** = Total live length of the hose

**L0** = Minimum live length for offset installation

**R** = Bend radius of the offset installation ( $R \geq R_s$ )

**Rs** = Minimum static bend radius for hose

**Y** = Lateral offset of the installation

Min. Bend Radius (in)	Y= Offset Installation (in)															
	1/8	1/4	3/8	1/2	3/4	1	1 1/2	2	3	4	5	6	8	10	20	30
	L0= Calculated Minimum Length for Offset Bending (in)															
2	1.00	1.42	1.75	2.02	2.49	2.89	3.58									
4	1.42	2.01	2.46	2.84	3.49	4.04	4.98	5.78								
6	1.73	2.45	3.01	3.48	4.27	4.93	6.06	7.03	8.67							
8	2.00	2.83	3.47	4.01	4.92	5.69	6.98	8.09	9.96	11.56						
10	2.24	3.17	3.88	4.48	5.49	6.35	7.80	9.02	11.10	12.87	14.45					
12	2.45	3.47	4.25	4.91	6.02	6.95	8.53	9.87	12.13	14.06	15.77	17.35				
14	2.65	3.74	4.59	5.30	6.50	7.51	9.21	10.65	13.08	15.15	16.99	18.67				
16	2.83	4.00	4.90	5.66	6.94	8.02	9.84	11.37	13.97	16.17	18.13	19.92	23.13			
18	3.00	4.25	5.20	6.01	7.36	8.51	10.43	12.06	14.80	17.13	19.20	21.08	24.47			
20	3.16	4.47	5.48	6.33	7.76	8.96	10.99	12.70	15.59	18.04	20.21	22.19	25.74	28.91		
25	3.54	5.00	6.13	7.08	8.07	10.02	12.28	14.19	17.41	21.14	22.55	24.75	28.68	32.18		
30	3.87	5.48	6.71	7.75	9.50	10.97	13.44	15.54	19.05	22.03	24.67	27.06	31.34	35.14		
35	4.18	5.92	7.25	8.37	10.26	11.85	14.52	16.77	20.57	23.78	26.62	29.19	33.79	37.88	54.26	
40	4.47	6.33	7.75	8.95	10.96	12.66	15.52	17.93	21.98	25.40	28.43	31.18	36.08	40.43	57.82	
45	4.74	6.71	8.22	9.49	11.63	13.43	16.45	19.01	23.30	26.93	30.14	33.05	38.23	42.83	61.17	
50	5.00	7.07	8.66	10.00	12.26	14.15	17.34	20.03	24.56	28.38	31.76	34.82	40.27	45.10	64.35	79.54
60	5.48	7.75	9.49	10.96	13.42	15.50	18.99	21.94	26.89	31.07	34.76	38.11	44.06	49.34	70.28	86.73
70	5.92	8.37	10.25	11.84	14.50	16.74	20.51	23.69	29.03	33.55	37.53	41.14	47.56	53.24	75.75	93.37
80	6.32	8.95	10.96	12.65	15.50	17.90	21.93	25.32	31.03	35.85	40.10	43.96	50.81	56.87	80.86	99.58
90	6.71	9.49	11.62	13.42	16.44	18.98	23.25	26.86	32.91	38.02	42.53	46.61	53.87	60.28	85.66	105.42
100	7.07	10.00	12.25	14.15	17.33	20.01	24.51	28.31	34.68	40.07	44.82	49.11	56.76	63.51	90.21	110.96
110	7.42	10.49	12.85	14.84	18.17	20.98	25.71	29.69	36.37	42.02	46.99	51.50	59.51	66.59	94.53	115.24
120	7.75	10.96	13.42	15.49	18.98	21.92	26.85	31.01	37.99	43.88	49.08	53.78	62.14	69.52	98.67	121.29

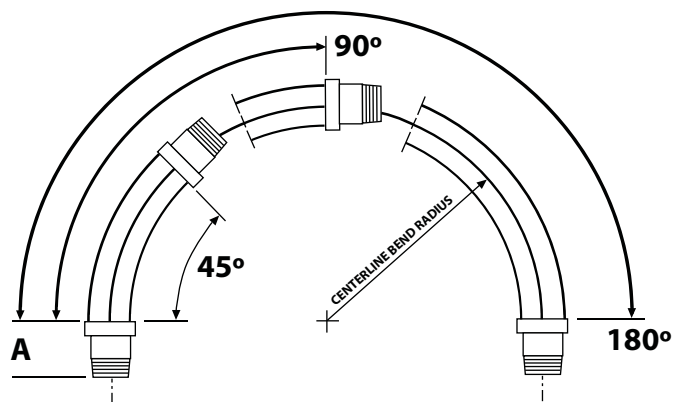
Note: Applicable for static bend only

## Calculating Minimum Lengths for 45°, 90°, and 180° Bends of Thorburn Hose Assemblies

Determine the centerline bend radius required for your application. Under the column headed "Centerline bend radius in inches", find your radius and read horizontally to the desired degree of bend (45°, 90° or 180°).

The number in that column will be the minimum live length required to make that degree of bend, along the desired centerline radius.

**Note:** Add fitting length dimension "A", plus the minimum live length to calculate OAL.

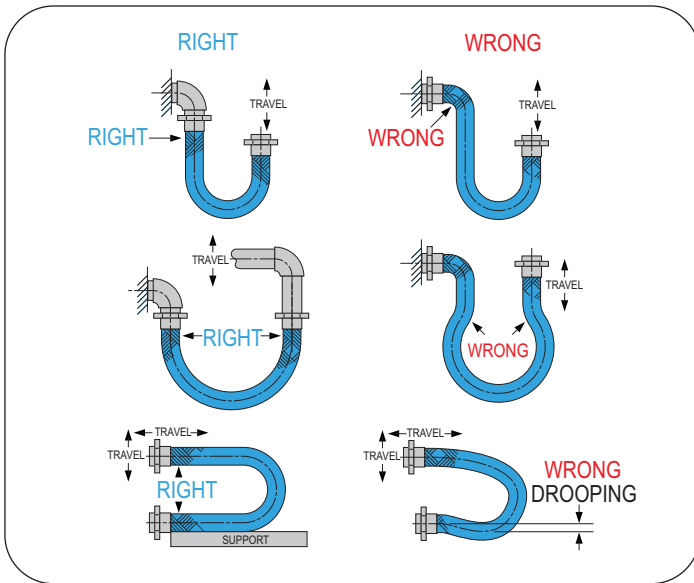


Centerline Bend Radius (in)	Minimum Live Length (in)		
	45°	90°	180°
1	1	2	4
2	2	3 1/2	7
3	2 1/2	5	10
4	3 1/2	6 1/2	13
5	4	8	16
6	5	10	20
7	5 1/2	11	22
8	6 1/2	13	26
9	7 1/2	14 1/2	29
10	8	16	32
11	9	18	36
12	10	19 1/2	39
13	10 1/2	21	42
14	11 1/2	22 1/2	45
15	12	24	48
16	13	26	52
17	13 1/2	27	54
18	14 1/2	29	58
19	15 1/2	30 1/2	61
20	16	32	64
21	17	33 1/2	67
22	17 1/2	35	70
23	18 1/2	36 1/2	73
24	19	38	76
25	20	40	80

Centerline Bend Radius (in)	Minimum Live Length (in)		
	45°	90°	180°
26	21	42	83
27	21 1/2	43	86
28	22 1/2	44 1/2	89
29	23	46	92
30	24	48	95
31	24 1/2	49	98
32	25 1/2	51	101
34	27	54	108
36	28 1/2	57	114
38	30	60	120
40	32	63	126
45	36	72	144
50	40	80	160
55	45	90	180
60	49	97	194
65	53	105	210
70	56	112	224
80	65	130	260
90	73	145	290
100	80	160	320
120	95	190	380
140	112	225	450
160	128	255	510
180	148	285	570
200	160	320	640

## Installing Thorburn Hose Assemblies

Thorburn flexible hose assemblies are manufactured to the highest quality levels to assure maximum service life. The following precautions should be adhered to when installing a flexible hose assembly.

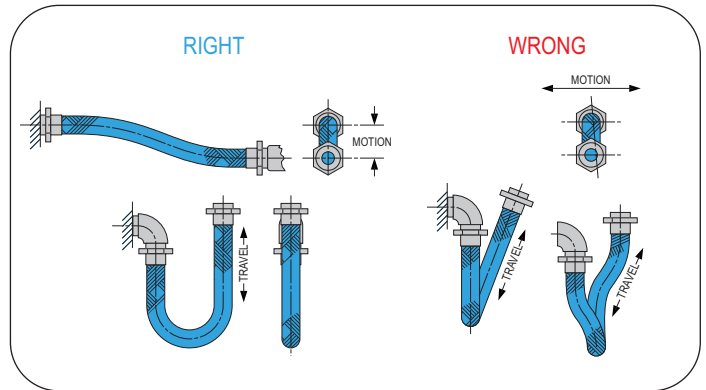


### Avoid Overbending

Overbending a Thorburn hose can result in premature failure. This often occurs at the end connections and may be avoided by installing an elbow or interlock guard.

### Avoid Improper Handling

Thorburn hoses can be damaged by dragging or when subjected to external abrasive or corrosive conditions. Avoid installing hose in areas where they may be subjected to corrosive sprays, spills, etc.



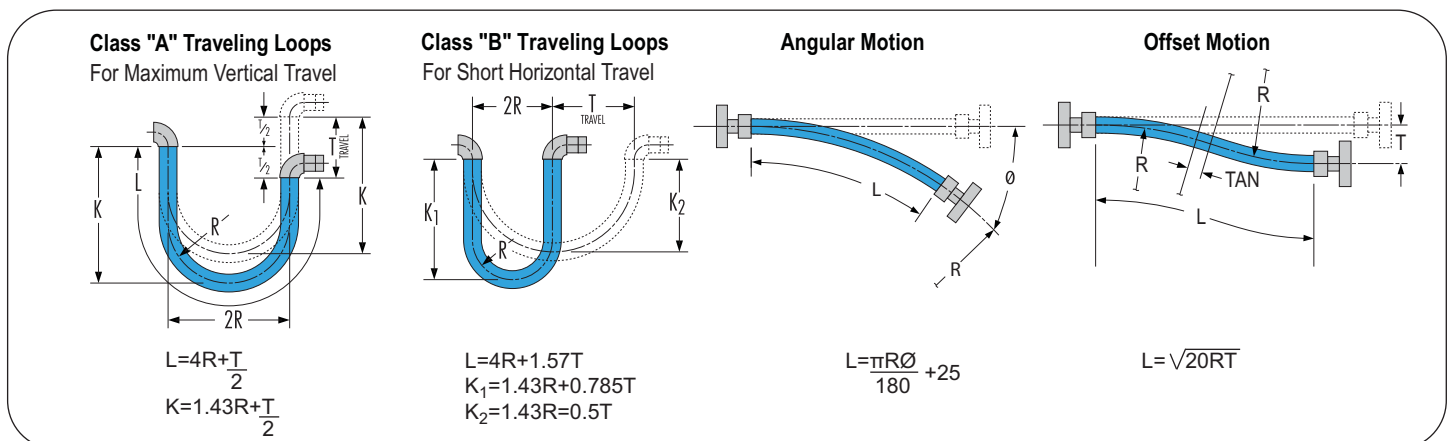
### Avoid Torque

Torquing or twisting a Thorburn hose reduces service life substantially. When installing a hose, it is important that all movement originates in the same plane as the center line. Another precaution against torque is the use of a floating flange or union on one end of the assembly.

## Calculations for minimum live length excluding end fittings

Thorburn flexible hose assemblies are usually flexed in accordance with one or a combination of the modes of motion shown below. To obtain maximum reliability it is essential to calculate the length of an assembly that will not be flexed beyond the minimum bend radius. The following formulas give a guide in determining the length of tube required. They are based on standard applications using our current product range. Variations should be discussed with Thorburn's technical department.

**L** = Minimum Live Length excluding end fitting  
**R** = Minimum Bend Radius  
**T** = Total Travel  
**K** = Loop Length  
 $\pi$  = 3.142

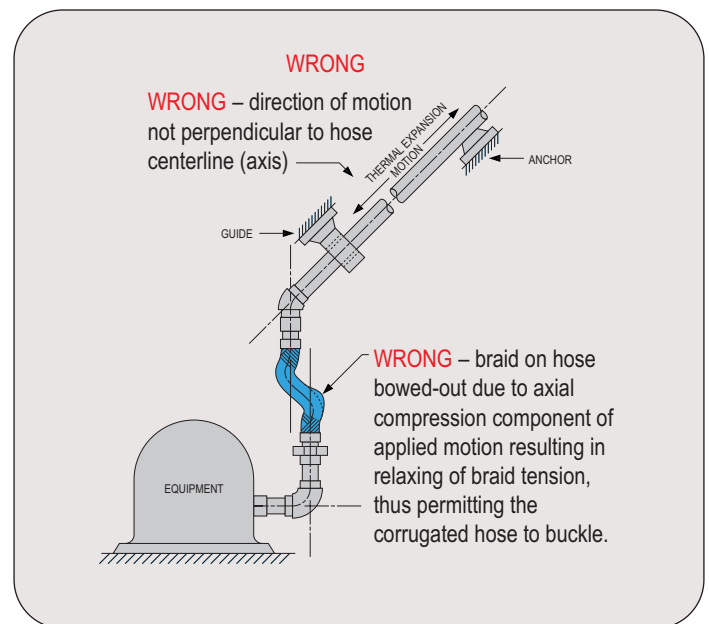
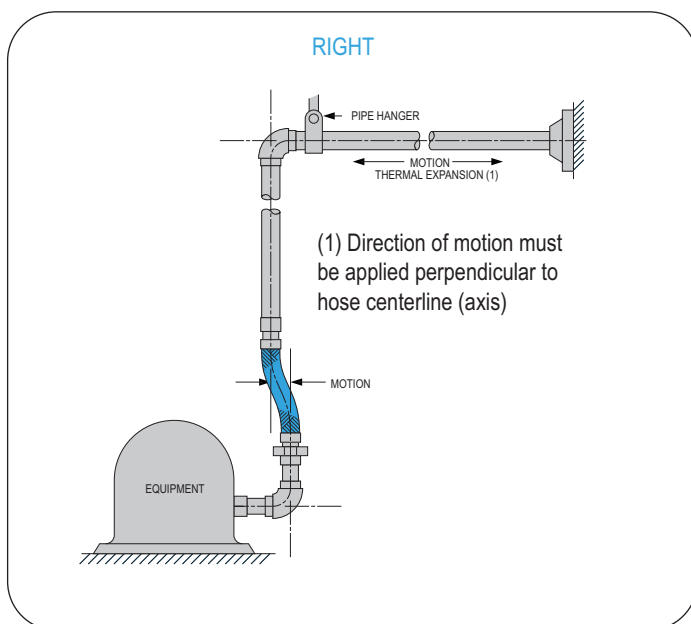
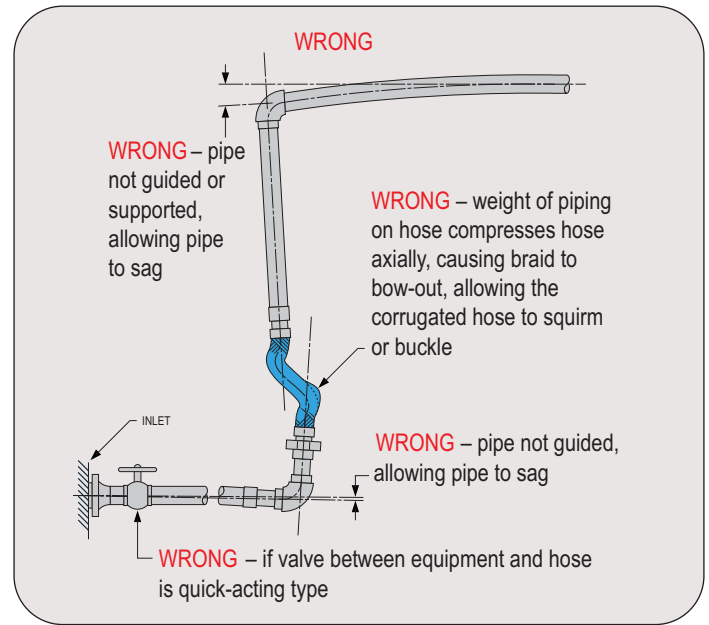
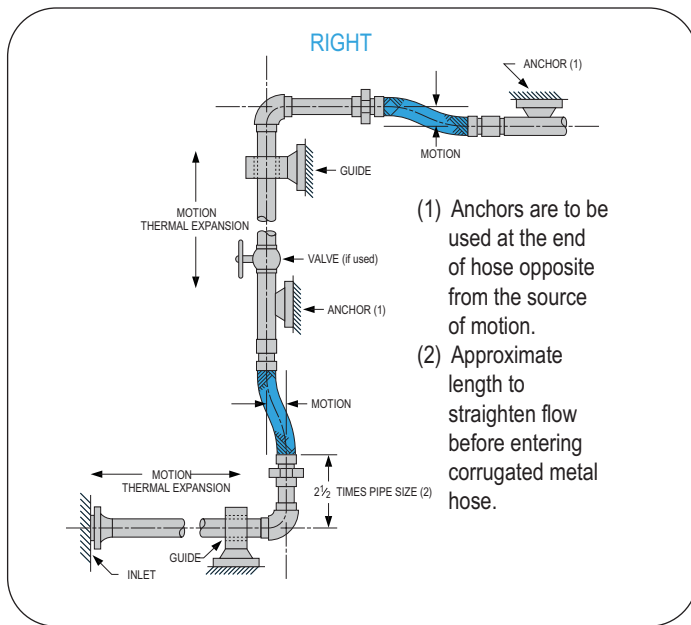


## Pipe Anchoring Guide

A piping system which utilizes Thorburn flexible hose assemblies to absorb pipe movement must be properly anchored and guided to assure correct functioning and maximum service life of the hose. The basic principles to be observed are:

- 1) The direction of pipe motion must be perpendicular to the center line (axis) of the hose.
- 2) The pipe must be anchored at each change of direction where a flexible hose is employed to prevent torsional stress.

Typical examples of **RIGHT** and **WRONG** guiding are shown below.





## Chemical Resistance and Effusion



### Material Compatibility Key:

- A** Excellent Resistance
- B** Fair Resistance
- C** Depends on Conditions
- D** Not Recommended
- No Information

### Effusion Compatibility Key:

1. Effusion will occur with potential to displace breathable air in an enclosed environment.
2. Potential to effuse and, with atmosphere, form chemicals that can corrode braid and fitting material. Especially significant when “vapor phase” exists, i.e., when they reach their boiling point of approximately 125°F at atmospheric pressure. Hose assemblies should be used in well-vented areas only.
3. Potential for effusion can cause corrosion of the hose braid reinforcement and fitting material. These chemicals are all gases at atmospheric pressure and at temperatures of 56°F (12°C) or lower. Consult factory for applications other than room temperature.

### Electrostatic Discharge:

In many industrial plants, there is an awareness that electrostatic discharge can be a hazard. This discharge is the result of two unlike materials coming into contact. This contact allows electrons from one material to move across its boundary and associate with the other. For example, electrons from steam can align with the wall of a PTFE hose. If both materials are good conductors of electricity, the positive and negative electrons flow back and forth between the chemical and hose wall, keeping them in balance. However, if one or both of them are insulators, the balance will be disrupted. As a result, chemicals such as gasoline or steam, flowing through a white PTFE hose will deposit electrons on the wall of the innercore, building up static charge. When the charge exceeds the dielectric strength of the hose wall, dielectric breakdown occurs.

# Chemical Resistance & Effusion Data

Chemical	PTFE	Effusion	ETFE	PVDF
Acetal	A		–	–
Acetaldehyde	A	2	A	D
Acetamide	A		A	C
Acetate Solvents	A		–	A
Acetic Acid, 10%	A		–	A
Acetic Acid, 30%	A		–	B
Acetic Acid, 50%	A		A	B
Acetic Acid, Glacial	A		A	A
Acetic Anhydride	A		A	D
Acetic Ester (Ethyl Acetate)	A		–	–
Acetic Ether (Ethyl Acetate)	A		–	–
Acetic Oxide (Acetic Anhydride)	A		–	B
Acetone	A		A	A
Acetophenone	A		A	–
Acetyl Acetone	A		–	–
Acetyl Chloride	A		A	A
Acetylene	A	3	A	A
Acrylonitrile	A		A	A
Air	A		A	–
Alcohol Aliphatic	B		–	–
Alcohol, Aromatic	A		–	–
Alk-Tri (Trichloroethylene)	A		–	–
Allyl Alcohol	A		A	–
Allyl Bromide	A		–	–
Allyl Chloride	A		A	–
Alum (Alum Potassium Sulfate)	A		–	A
Aluminum Acetate	A		–	–
Aluminum Chloride	A		A	A
Aluminum Fluoride	A		A	A
Aluminum Hydroxide	A		A	A
Aluminum Phosphate	A		–	–
Aluminum Nitrate	A		–	A
Aluminum Sulfate	A		–	A
Ammonia, Liquid	A		–	A
Ammonia in Water	A		–	A
Ammonium Carbonate	A		A	A
Ammonium Chloride	A		A	A
Ammonium Hydroxide	A		A	A
Ammonium Metaphosphate	A		–	A
Ammonium Nitrate	A		A	A
Ammonium Persulfate	A		A	A
Ammonium Phosphate	A		A	–
Ammonium Sulfate	A		A	A
Ammonium Sulfide	A		A	–
Ammonium Sulfite	A		–	–
Ammonium Thiocyanate	A		A	A
Ammonium Thiosulfate	A		–	–
Amyl Acetate	A		A	A

Chemical	PTFE	Effusion	ETFE	PVDF
Amyl Acetone	A		–	–
Amyl Alcohol	A	-	A	A
Amyl Borate	A		–	–
Amyl Chloride	A		A	A
Amyl Chloronapthalene	A		–	–
Amyl Napthalene	A		–	–
Amyl Oleate	A		–	–
Amyl Phenol	A		–	–
Anethole	A		–	–
Aniline	B		A	A
Aniline Dyes	A		–	–
Aniline Hydrochloride	A		A	B
Animal Fats	A		–	A
Animal Grease	A		–	A
Animal Oils	A		–	A
Ansul Ether	A		–	–
Antifreeze	A		–	–
Antimony Chloride	A		–	–
Antimony Pentachloride	A		–	–
Aqua Regia	B		A	A
Aromatic Hydrocarbons	A		–	A
Arquad	A		–	–
Arsenic Acid	A		A	A
Arsenic Chloride	A		A	–
Arsenic Trichloride	A		–	–
Asphalt	A		–	A
ASTM #1 Oil	A		–	–
ASTM #2 Oil	A		–	–
ASTM #3 Oil	A		–	–
Aviation Gasoline	A		–	–
Barium Carbonate	A		A	A
Barium Chloride	A		A	A
Barium Hydroxide	A		A	A
Barium Sulfate	A		A	A
Barium Sulfide	A	2	A	A
Beer	A		–	A
Beet Sugar Liquor	A		–	A
Benzaldehyde	A		A	A
Benzene (Benzol)	A	2	A	A
Benzene Sulphonic Acid	A		A	B
Benzene Solvent (Ligroin)	A		–	–
Benzoic Acid	A		A	A
Benzoic Aldehyde	A		–	–
Benzotrichloride	A		–	–
Benzoyl Chloride	A		A	A
Benzyl Acetate	A		–	–
Benzyl Alcohol	A		A	A
Benzyl Chloride	A		A	C

## Chemical Resistance & Effusion Data

Chemical	PTFE	Effusion	ETFE	PVDF
Bichromate of Soda (Sodium Dichromate)	A		–	–
Black Sulfate Liquor	A		–	A
Blast Furnace Gas	A	3	–	–
Bleach Solutions	A		A	–
Borax	A		A	A
Bordeaux Mixture	A		–	–
Brandy	FDA Tube Required			
Brine	A		–	A
Bromine	A		A	A
Bromine Water	A		A	A
Bromobenzene	A		A	A
Bunker Oil	A		–	–
Butanol	A		–	A
Butane	A	3	A	A
Butter	A		–	A
Butyl Acetate	A		A	A
Butyl Acrylate	A		A	C
Butylamine	A		A	A
Butyl Benzene	–		–	–
Butyl Bromide	A		A	A
Butyl Butyrate	A		–	–
Butyl Carbitol	A		–	–
Butyl Cellosolve	A		–	B
Butyl Chloride	A		A	A
Butyl Ether	A		–	A
Butyl Ethyl Acetaldehyde	–		–	–
Butyl Ethyl Ether	A		–	–
Butyl Oleate	A		–	–
Butyl Phthalate	A		A	D
Butyl Stearate	A		–	A
Butyraldehyde	A		A	B
Butyric Acid	A		–	A
Butyric Anhydride	A		A	–
Calcium Acetate	A		–	–
Calcium Bisulfate	A		A	–
Calcium Bisulfite	A		–	D
Calcium Carbonate	A		A	A
Calcium Chloride	A		A	A
Calcium Hydroxide	A		A	A
Calcium Hypochlorite	A		A	A
Calcium Nitrate	A		A	A
Calcium Oxide	A		A	A
Calcium Salts	–		–	–
Calcium Sulfate	A		A	D
Calcium Sulfide	A		A	A
Calcium Sulfite	A		–	–
Caliche Liquor	A		–	–
Cane Sugar Liquors	A		–	A

Chemical	PTFE	Effusion	ETFE	PVDF
Carbitol	A		–	A
Carbitol Acetate	–		–	–
Carbolic Acid	A		–	B
Carbon Bisulfide	A		–	A
Carbon Dioxide	A	1	A	A
Carbon Disulfide	A		A	A
Carbonic Acid	A		A	A
Carbon Monoxide	A	3	A	B
Carbon Tetrachloride	A		B	A
Carbon Tetrafluoride	A		–	–
Castor Oil	A		A	–
Caustic Potash	A		A	A
Caustic Soda	–		A	A
Cellosolve	A		A	A
Cellulose Acetate	A		–	–
Cellulube	A		–	–
China Wood Oil	A		–	–
Chlorine Dioxide	A		–	A
Chlorine Gas	A		–	–
Chlorine Water Solns	A		–	B
Chloroacetic Acid	A		A	A
Chloroacetone	A		–	–
Chlorobenzene	A		A	A
Chlorobutane	–		–	–
Chlorobutadiene	A		–	–
Chloroform	A		B	A
Chlorinated Hydrocarbon	A		–	–
Chloropentane	–		–	–
Chlorophenol	A		–	–
Chloropropanone	A		–	–
Chlorosulfonic Acid	A		A	D
Chlorothene	A		–	–
Chlorotoluene	A		–	–
Chromic Acid	A		–	A
Citric Acid	A		–	A
Coal Oil	–		–	–
Coal Tar	A		–	–
Coal Tar Naptha	A		–	–
Cobalt Chloride	A		–	–
Coconut Oil	A		–	A
Cod Liver Oil	A		–	A
Coke Oven Gas	A		–	A
Copper Arsenate	A		–	–
Copper Chloride	A		A	A
Copper Cyanide	A		A	A
Copper Nitrate	A		A	A
Copper Nitrite	A		–	A
Copper Sulfate	A		A	A

## Chemical Resistance & Effusion Data

Chemical	PTFE	Effusion	ETFE	PVDF
Copper Sulfide	A		–	–
Corn Oil	A		–	A
Cottonseed Oil	A		–	–
Creosote (Coal Tar)	A		–	–
Creosote (Wood)	A		–	–
Creosols	A		A	A
Cresylic Acid	A		A	B
Crude Oil	A		A	A
Cumeme	A		–	–
Cupric Carbonate	A		–	–
Cupric Chloride	A		–	B
Cupric Nitrate	A		–	–
Cupric Nitrite	A		–	–
Cupric Sulfate	A		–	–
Cyclohexane	A		A	A
Cyclohexanone	A		A	D
Cyclohexanol	A		A	A
Cyclopentane	A		–	–
P-Cymene	A		–	–
DDT in Kerosene	A		A	–
Decaline	A		A	A
Decane	A		A	A
Detergent Solutions	A		–	A
Diacetone Alcohol	A		A	D
Dibenzyl Ether	A		–	C
Dibenzylsebacate	A		–	–
Dibromobenzene	A		–	–
Dibutyl Amine	A		–	B
Dibutyl Ether	A		–	C
Dibutyl Phthalate	A		A	D
Dibutyl Sebacate	A		–	D
Dicalcium Phosphate	A		–	–
Dichloroacetic Acid	A		A	–
P-Dichlorobenzene	A		A	A
Dichlorobutane	A		–	–
Dichloroisopropyl Ether	A		–	–
Dichlorodifluoromethane (Freon 12)	A		–	–
Dichloroethane	A		–	A
Dichloroethylene	A		A	A
Dichloroethyl Ether	A		–	–
Dichlorohexane	A		–	–
Dichloromethane	A		–	–
Dichloropentane	A		–	–
Dieldrin in Xylene	–		–	–
Dieldrin in Xylene & Water Spray	–		–	–
Diesel Oil	A		–	A
Diethanolamine	A		–	–
Diethylamine	A		A	D

Chemical	PTFE	Effusion	ETFE	PVDF
Diethyl Benzene	A		A	–
Diethyl Ether	A	2	–	B
Diethylene Dioxide	A		–	–
Diethyl Oxalate	A		–	–
Diethyl Phthalate	A		–	–
Diethyl Sebacate	A		–	–
Diethyl Sulfate	A		–	–
Diethyl Triamine	A		–	–
Dihydroxyethyl Ether	A		–	–
Diisobutylene	A		–	A
Diisobutyl Ketone	A		A	–
Diiaodecyl Adipate	A		–	–
Diisodecyl Phthalate	A		–	–
Diisooctyl Adipate	A		–	–
Diisooctyl Phthalate	A		–	–
Diisopropanol Amine	A		–	–
Diisopropyl Benzene	A		–	–
Diisopropyl Ether	A		–	–
Diisopropyl Ketone	A		–	A
Dilauryl Ether	A		–	–
Dimethyl Benzene	A		–	–
Dimethylaniline	A		A	B
Dimethylformamide (DMF)	A		A	D
Dimethyl Ketone (Acetone)	A		–	–
Dimethyl Phthalate	A		A	B
Dimethyl Sulfate	A		A	–
Dimethyl Sulfide	A		–	–
Dinitrobenzene	A		–	–
Dinitrotoluene	A		–	–
Dioctyl Adipate (DOA)	A		–	–
Dioctyl Phthalate (DOP)	A		–	B
Dioctyl Sebacate (DOS)	A		–	–
Dioxane	A		–	C
Dioxolane	A		A	–
Dipentene (Limonene)	A		–	–
Diphenyl (Biphenyl)	A		–	A
Dipropyl Ketone	A		–	–
Disodium Phosphate	A		–	–
Divinyl Benzene	A		–	–
D.M.P. (Dimethyl Phenols)	A		–	–
Dodecyl Benzene	A		A	–
Diphenyl Oxide (Phenylether)	–		–	–
Dipropylene Glycol	A		–	–
Dodecyl Toluene	A		–	–
Dowdume W 40, 100%	–		–	–
Dow-Per (Perchloroethylene)	A		–	–
Dowtherm Oil, A & E	A		–	–
Dowtherm S.R.I.	A		–	–

## Chemical Resistance & Effusion Data

Chemical	PTFE	Effusion	ETFE	PVDF
Dry Cleaning Fluids	A		–	A
Epichlorohydrin	A		A	D
Ethanol (Ethyl Alcohol)	A		–	A
Ethers	A		A	D
Ethyl Acetate	A		A	D
Ethyl Acetaoacetate	A		–	A
Ethyl Acrylate	A		A	C
Ethyl Benzene	A		–	C
Ethyl Benzoate	–		–	D
Ethyl Butyl Alcohol	A		–	–
Athyl Butyl Ketone	A		–	–
Ethyl Cellulose	A		–	–
Ethyl Chloride	A	3	–	A
Ethyl Dichloride	A		–	–
Ethylene	–		–	–
Ethylene Bromide	A		A	A
Ethylene Chloride	A		A	A
Ethylene Dibromide	A		–	A
Ethylene Dichloride	A		–	A
Ethylene Glycol	A		A	A
Ethylene Oxide	A		A	A
Ethylene Trichloride (Trichloroethylene)	A		–	A
Ethyl Ether	A		–	B
Ethyl Formate	A		–	–
Ethyl Hexanol	A		–	–
Ethyl Methyl Ketone	A		–	–
Ethyl Oxalate	A		–	–
Ethyl Phthalate	A		–	–
Ethyl Propyl Ether	–		–	–
Ethyl Propyl Ketone	A		–	–
Ethyl Silicate	A		–	–
Ethyl Sulfate	A		–	–
EX TRI (Trichlorethylene)	A		–	–
Fatty Acids	A		A	A
Ferric Bromide	A		–	–
Ferric Chloride	A		A	A
Ferric Nitrate	A		A	A
Ferric Sulfate	A		A	A
Ferrous Acetate	A		–	–
Ferrous Ammonium Sulfate	–		–	–
Ferrous Chloride	A		–	–
Ferrous Hydroxide	A		–	–
Ferrous Sulphate	A		–	A
Fish Oil	A		–	–
Fluoroboric Acid	A		A	A
Fluorine	D		–	A
Fluorosilic Acid	A		A	B
Formaldehyde (Formalin)	B		A	A

Chemical	PTFE	Effusion	ETFE	PVDF
Formamide	A			–
Formic Acid	A		A	A
Freon 11	A		A	B
Freon 12	A	1	A	B
Freon 13	A		–	A
Freon 21	A	1	–	A
Freon 22	A	1	A	B
Freon 31	A		–	–
Freon 32	A		–	–
Freon 112	A		–	–
Freon 113	A	1	A	B
Freon 114	A	1	–	A
Freon 115	A		–	–
Freon 142b	A		–	–
Freon 152a	A		–	–
Freon 218	A		–	–
Freon C316	A		–	–
Freon C318	A		–	–
Freon 13B1	A		–	–
Freon 114B2	A		–	–
Freon 502	A		–	–
Freon TF	A		–	B
Freon T-WD 602	A		–	–
Freon TMC	A		–	–
Freon T-P35	A		–	–
Freon TA	A		–	–
Freon TC	A		–	–
Freon MF	A		–	–
Freon BF	A		–	–
Fuel Oil	A		A	–
Fuel, ASTM A	A		–	–
Fuel, ASTM B	A		–	–
Fuel, ASTM C	A		–	–
Fumaric Acid	A		A	–
Furane	A		A	D
Furfural	A		A	B
Furfuryl Alcohol	A		–	B
Gallic Acid	B		A	B
Gasoline, Reg	A		A	C
Gasoline, Hi-Test	A		–	–
Gasoline, Lead Free	A		A	C
Gelatin	A		–	A
Gluconic Acid	A		–	–
Glucose	A		–	A
Glue	A		–	A
Glycerine (Glycerol)	A		–	A
Glycois	A		–	A
Grease	A		–	A



# Chemical Resistance & Effusion Data

Chemical	PTFE	Effusion	ETFE	PVDF
Green Sulfate Liquor	A			–
Halowax Oil	A			–
Heptachlor in (Petroleum Solvents)	A			–
Heptachlor in (Petro-Solvents, Water Spray)	–			–
Heptanal (Heptaldehyde)	A			–
Heptane	A		A	A
Heptane Carboxylic Acid	A			–
Hexaldehyde	A			–
Hexane	A		A	A
Hexene	A			–
Hexanol (Hexyl Alcohol)	A			–
Hexylene	A			–
Hexylene Glycol	A			–
Hexyl Methyl Ketone	A			–
Hi-Tri (Trichloroethylene)	A			–
Hydraulic Fluid (Petroleum)	A			–
Hydraulic Fluid (Phosphate Ester Base)	A		–	–
Hydraulic Fluid (Poly Alkylene Glycol Base)	–		–	–
Hydrobromic Acid	A		–	A
Hydrobromic Acid, 5%	A		–	–
Hydrobromic Acid, 15%	A		–	–
Hydrobromic Acid, 37%	A		–	–
Hydrocyanic Acid	A		A	A
Hydrofluoric Acid	A		A	A
Hydrofluosilic Acid	A		A	A
Hydrogen Gas	A	3	A	A
Hydrogen Peroxide, 3%	A		A	A
Hydrogen Peroxide, 10%	A		A	A
Hydrogen Peroxide, 30%	A		A	A
Hydrogen Peroxide, 90%	A		A	A
Hydrogen Sulfide	–	3	A	A
Hydroquinone	A		A	A
Hypochlorous Acid	A		A	A
Ink Oil (Linseed Oil Base)	A		–	A
Insulating Oil	A		–	–
Iodine	A		A	A
Iron Acetate	A		–	–
Iron Hydroxide	A		–	–
Iron Salts	A		–	–
Iron Sulfate	A		–	–
Iron Sulfide	A		–	–
Isomyl Acetate	A		–	–
Isomyl Alcohol	A		–	–
Isoamyl Bromide	A		–	–
Isoamyl Butyrate	A		–	–
Isoamyl Chloride	A		–	–
Isomyl Ether	A		–	–
Isoamyl Phthalate	A		–	–

Chemical	PTFE	Effusion	ETFE	PVDF
Isobutanol (Isobutyl Alcohol)	A		A	–
Isobutyl Acetate	A		–	–
Isobutyl Aldehyde	A		–	–
Isobutyl Amine	A		–	–
Isobutyl Bromide	A		–	–
Isobutyl Carbinol	A		–	–
Isobutyl Chloride	A		–	–
Isobutylene	A		–	–
Isobutyl Ether	A		–	–
Isocyanates	A		–	–
Isocane	A		–	A
Isopentane	A		–	–
Isopropyl Acetate	A		–	D
Isopropyl Alcohol (iso-propanol)	A		–	A
Isopropyl Amine	A		A	–
Isopropyl Benzene	A		–	–
Isopropyl Chloride	A		–	–
Isopropyl Ether	A		–	D
Isopropyl Toluene	A		–	–
Jet Fuels (JP1-JP6)	A		A	B
Kerosene	A		–	A
Ketones	A		–	D
Lactic Acid	A		A	C
Lacquers	A		–	D
Lacquer Solvents	A	2	–	D
Lard	A		A	A
Lauryl Alcohol	A		–	–
Lead Acetate	A		–	A
Lead Nitrate	A		–	A
Lead Sulfamate	B		–	A
Lead Sulfate	A		–	–
Ligroin	A		–	A
Lime Water	A		–	A
Linseed Oil	A		A	–
Lindol (Tricresyl Phosphate)	A		–	–
Liquid Soap	A		–	–
Liquid Petroleum Gas	A		–	A
Lubricating Oils	A		A	A
Lye (Sodium Hydroxide)	A		–	D
Magnesium Acetate	A		–	
Magnesium Carbonate	A		A	A
Magnesium Chloride	A		A	A
Magnesium Hydrate	A		–	A
Magnesium Hydroxide	A		A	A
Magnesium Nitrate	A		A	A
Magnesium Sulfate	A		A	A
Malathion 50 in (Aromatic Solvents)	A		–	–
Malathion 50 in (Arom. Solv., Water Spray)	A		–	–

## Chemical Resistance & Effusion Data

Chemical	PTFE	Effusion	ETFE	PVDF
Maleic Acid	A		A	A
Maleic Anhydride	A		A	A
Malic Acid	A		–	A
Manganese Sulfate	A		–	A
Manganese Sulfide	A		–	–
Manganese Sulfite	A		–	–
Mercuric Chloride	A		A	–
Mercury	A		A	A
Methane	A		A	A
Methyl Acetate	A		–	B
Methyl Acrylate	A		–	B
Methacrylic Acid	–		–	–
Methyl Alcohol (Methanol)	A		A	A
Methyl Benzene (Toluene)	A		–	–
Methyl Bromide	A	2	A	A
Methyl Butyl Ketone	A		–	D
Methyl Cellosolve	A		A	A
Methyl Chloride	A	2	A	A
Methyl Cyclohexane	A		–	–
Methylene Bromide	A		A	A
Methylene Chloride	A		A	D
Methyl Ethyl Ketone (MEK)	A		–	D
Methyl Formate	A	2	–	–
Methyl Hexanol	A		–	–
Methyl Hexyl Ketone	A		–	–
Methyl Isobutyl Carbinol	A		–	–
Methyl Isobutyl Ketone (MIBK)	A		A	D
Methyl Isopropyl Ketone	A		–	A
Methyl Propyl Ether	A		–	–
Methyl Propyl Ketone	A		–	–
Methyl Methacrylate	A		–	–
Methyl Salicylate	A		–	B
Methyl tert-Butyl Ether (MTBE)	D		–	–
Mineral Oil	A		–	A
Mineral Spirits	A		–	–
Monochlorobenzene	A		A	B
Monochlorodifluoromethane (Freon 22)	A		–	B
Monomethylether	A		A	–
Monovinyl Acetylene	A		–	–
Motor Oil	A		A	B
Muriatic Acid	A		–	A
Naphtha	B		A	A
Napthalene	A		A	A
Napthenic Acid	A		–	–
Neatsfoot Oil	A		–	–
Neu-Tri (Trichloroethylene)	A		–	–
Nickel Acetate	A		–	A
Nickel Chloride	A		A	A

Chemical	PTFE	Effusion	ETFE	PVDF
Nickel Nitrate	A		A	A
Nickel Plating Solution	A		–	–
Nickel Sulfate	A		A	A
Niter Cake	A		–	–
Nitric Acid, 10%	A		A	A
Nitric Acid, 20%	A		A	A
Nitric Acid, 30%	A		A	A
Nitric Acid, 30-70%	A		A	A
Nitric Acid, Red Fuming	A		–	D
Nitrobenzene	A		–	B
Nitrogen Gas	A	1	A	A
Nitrogen Tetraoxide	A		–	C
Nitromethane	A		A	B
Nitropropane	A		–	–
Nitrous Oxide	A		–	D
Octadecanoic Acid	A		–	–
Octane	A		A	–
Octanol (Octyl Alcohol)	A		–	–
Octyl Acetate	A		–	–
Octyl Carbinol	A		–	–
Octylene Glycol	A		–	–
Oil, Petroleum	A		A	–
Oil, ASTM #1	A		A	–
Oil, ASTM #2	A		A	–
Oil, ASTM #3	A		A	–
Oleic Acid	A		–	A
Oleum (Fuming Sulfuric Acid)	A		A	D
Olive Oil (Non FDA)	A		–	B
Orthodichlorobenzene	A		–	–
Oxalic Acid (Cold)	A		–	B
Oxygen, Cold	A	1	A	A
Oxygen, HotB	A	1	A	A
Ozone	A		A	A
Paint Thinner (Duco)	A		–	–
Palmitic Acid (Hexadecanoic Acid)	A		A	A
Palm Oil	A		–	A
Papermaker's Alum	A		–	–
Paradichlorobenzene	–		–	–
Paraffin	A		–	A
Paraformaldehyde	A		–	–
Peanut Oil	A		–	A
Pentane	A		–	A
Perchloroethylene	A		A	A
Perchloric Acid	D		A	A
Petrolatum	C		A	A
Petroleum, Crude	A		A	A
Petroleum Ether (Naphtha)	A		A	B
Petroleum Oils	A		–	A

# Chemical Resistance & Effusion Data

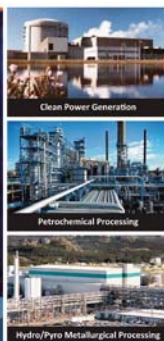
Chemical	PTFE	Effusion	ETFE	PVDF
Phenol 10%	A		A	A
Phenol Sulfonic Acid	A		A	B
Phenyl Chloride	A		–	–
Phenyldiazine	A		A	D
Phorone	A		–	–
Phosphate Esters	A		–	–
Phosphoric Acid, 10%	A		A	A
Phosphoric Acid, 10-85%	A		A	A
Phosphorous Trichloride	A		A	A
Pickling Solution	A		–	–
Picric Acid, Molten	A		A	A
Picric Acid, Water Soln.	A		A	–
Pinene	A		–	–
Pine Oil	A		–	B
Piperidine	A		–	–
Pitch	A			–
Plating Solution, Chrome	A		A	B
Plating Solution, Others	A		A	–
Polyvinyl Acetate Emulsion (PVA)	A		A	A
Polyethylene Glycol	A		–	–
Polypropylene Glycol	A		–	–
Potassium Bicarbonate	A		A	B
Potassium Bisulfate	A		–	A
Potassium Bisulfite	A		–	–
Potassium Cabonate	A		A	A
Potassium Chloride	A		A	A
Potassium Chromate	A		A	B
Potassium Cyanide	A		A	A
Potassium Dichromate	A		A	A
Potassium Hydrate	A		–	–
Potassium Hydroxide	A		A	A
Potassium Nitrate	A		A	A
Potassium Permanganate	A		A	A
Potassium Silicate	A		–	–
Potassium Sulfate	A		A	A
Potassium Sulfide	A		A	A
Potassium Sulfite	A		–	A
Producer Gas	A		–	–
Propanediol	A		–	–
Propyl Acetate	A		–	A
Propyl Alcohol (Propanol)	A		A	A
Propyl Aldehyde	A		–	–
Propyl Chloride	A		–	–
Propylene Dichloride	A		A	–
Propylene Glycol	A		–	A
Pydraul Hydraulic Fluids	A		–	–
Pyranol	A		–	–
Pyridine	A		A	D

Chemical	PTFE	Effusion	ETFE	PVDF
Pyroligneous Acid	A		–	B
Pyrrole	A		–	–
Rape Seed Oil	A		–	A
Red Oil (Crude Oleic Acid)	A		–	–
Richfield A Weed Killer, 100%	A		–	–
Richfield B Wedd Killer, 33%	A		–	–
Rosin Oil	–		–	A
Rotenone and Water	A		–	–
Rum	FDA Tube Required			
Sal Ammoniac (Ammonium Chloride)	A		–	A
Salicylic Acid	A		A	A
Salt Water (Sea Water)	A		A	A
Sewage	A		–	A
Silicate of Soda (Sodium Silicate)	A		–	–
Silicate Esters	A		–	–
Silicone Greases	A		–	–
Silicone Oils	A		–	A
Silver Nitrate	A		A	A
Skelly Solvent	–		–	–
Skydrol Hydraulic Fluids	A		A	–
Soap Solutions	A		–	A
Soda Ash (Sodium Carbonate)	A		–	A
Soda, Caustic (Sodium Hydroxide)	A		–	A
Soda, Lime	A		–	–
Soda Niter (Sodium Nitrate)	A		–	A
Sodium Acetate	A		A	A
Sodium Aluminate	A		–	A
Sodium Bicarbonate	A		A	A
Sodium Bisulfate	A		A	A
Sodium Bisulfite	A		A	A
Sodium Borate	A		A	A
Sodium Carbonate	A		A	A
Sodium Chloride	A		A	A
Sodium Chromate	A		A	A
Sodium Cyanide	A		A	A
Sodium Dichromate	A		A	A
Sodium Fluoride	A		A	A
Sodium Hydroxide	A		A	A
Sodium Hypochlorite	A		–	B
Sodium Metaphosphate	A		–	A
Sodium Nitrate	A		A	A
Sodium Nitrite	A		A	A
Sodium Perborate	A		A	A
Sodium Peroxide	A		A	A
Sodium Phosphate	A		A	A
Sodium Silicate	A		A	A
Sodium Sulfate	A		A	A
Sodium Sulfide	A		A	A

## Chemical Resistance & Effusion Data

Chemical	PTFE	Effusion	ETFE	PVDF
Sodium Sulfite	A		A	A
Sodium Thiosulfate	A		A	A
Soybean Oil	A		–	B
Stannic Chloride	A		–	A
Stannic Sulfide	A		–	–
Stannous Chloride	A		A	A
Stannous Sulfide	A		–	–
Stearic Acid	A		A	A
Stoddards Solvent	A		A	–
Styrene	A		A	B
Sugar Sols. (Sucrose) Non FDA	A		–	A
Sulfamic Acid	A		A	–
Sulfite Liquors	A		–	–
Sulfonic Acid	A		–	–
Sulfur (Molten)	A		A	A
Sulfur Chloride	A		–	A
Sulfur Dioxide	A	3	A	A
Sulfur Hexafluoride	A		–	–
Sulfur Trioxide	A	2	A	D
Sulfuric Acid, 25%	A		A	A
Sulfuric Acid, 25-50%	A		A	A
Sulfuric Acid, Fuming	A		A	D
Sulfurous Acid	A		A	A
Tall Oil	A		A	A
Tallow	A		–	–
Tannic Acid	A		A	B
Tar	A		–	A
Tartaric Acid	A		A	B
Terpineol	A		–	–
Tertiary Butyl Alcohol	A		–	–
Tetrachlorobenzene	A		–	–
Tetrachloroethane	A		–	–
Tetrachloroethylene	A		–	–
Tetraethylene Glycol	A		–	–
Tetrachloromethane	A		–	–
Tetrachloronaphthalene	A		–	–
Tetraethyl Lead	A		A	–
Tetrahydrofuran (THF)	A		A	–
Thionyl Chloride	A		A	–
Tin Chloride	A		–	–
Tin Tetrachloride	A		A	–
Titanium Tetrachloride	A		A	–
Toluene (Toluol)	A		A	–
Toluene Diisocyanate (TDI)	A		–	–
Toxaphene	–		–	–
Transformer Oils (Petroleum Base)	A		–	–
Transformer Oils	A		–	–

Chemical	PTFE	Effusion	ETFE	PVDF
(Chlorinated Phenyl Base Askerels)				
Transmission Fluids - A	A		A	–
Transmission Fluids - B	–		–	–
Triacetin	A		–	–
Tributyl Phosphate	A		A	A
Trichlorobenzene	A		–	–
Trichloroethane	A		–	B
Trichloroethylene	A		A	D
Trichloropropane	A		–	–
Tricresyl Phosphate (TCP)	A		–	D
Triethylene Glycol	A		–	–
Trinitrotoluene (TNT)	A		–	–
Triphenyl Phosphate	A		–	–
Trisodium Phosphate	A		A	–
Tung Oil	A		–	A
Turbine Oil	A		–	A
Turpentine	A		A	A
2, 4D with 10% Fuel Oil	–		–	–
Ucon Hydrolube Oils	A		–	–
Undecanol	A		–	–
Unsymmetrical Dimethyl-Hydrazine	A		–	A
Uran	–		–	–
Varnish	A		–	A
Vegetable Oils	A		–	A
Versilube	A		–	–
Vinegar	A		–	B
Vinyl Acetate	A		A	A
Vinyl Benzene	A			–
Vinyl Chloride (Monomer)	A	3	A	B
Vinyl Ether	–		–	–
Vinyl Toluene	A		–	–
Vinyl Trichloride	A		–	–
V.M. & P. Naptha	A		–	–
Water, Fresh (Non FDA)	A		A	A
Water, Salt	A		A	A
Whiskey, Wines	FDA Tube Required			
White Liquor	A		–	A
White Oil	A		–	–
Wood Alcohol (Methanol)	A		–	–
Xylene (Xy101)	A		A	A
Xylidine	A		–	–
Zeolites	A		–	–
Zinc Acetate	A		A	A
Zinc Carbonate	A		–	–
Zinc Chloride	A		A	A
Zinc Chromate	A		–	–
Zinc Sulfate	A		A	A



## METALLIC HOSE ASSEMBLIES

Engineered Solutions For Pipe Motion

Canada  
www.thorburnflex.com

## Metallic Hose Assemblies Catalog

Thorburn Flex provides end-user engineered solutions for pipe motion. You specify the operating conditions and we will produce a custom metal hose assembly that will satisfy the operating conditions. Thorburn's metal hose assemblies may be exceptionally flexible, or you may need several hoses encapsulated in outer hose: a jacketed hose for heat exchange; an armoured hose; a hose to carry sensitive cables; an articulated robotic cover; an insulated hose; a colour coded hose. Our "Can-Do" design specialists are only a phone call away.

### Applications



Clean Power  
Generation



LNG  
Transfer



Petro-Chemical  
Processing



Pulp & Paper  
Processing



**THORBURN FLEX - Canada**  
165 Oneida, Pointe-Claire, Quebec  
Canada, H9R 1A9  
Tel: +1-514-695-8710  
Fax: +1-514-695-1321  
sales@thorburnflex.com



European  
Conformity



ISO  
9001



B31.1,  
B31.3



ASME "NPT"  
Sec. III Class 1



ASME "U"  
Sec. VIII Div. 1



N285.0, B51  
CGA CR96-001



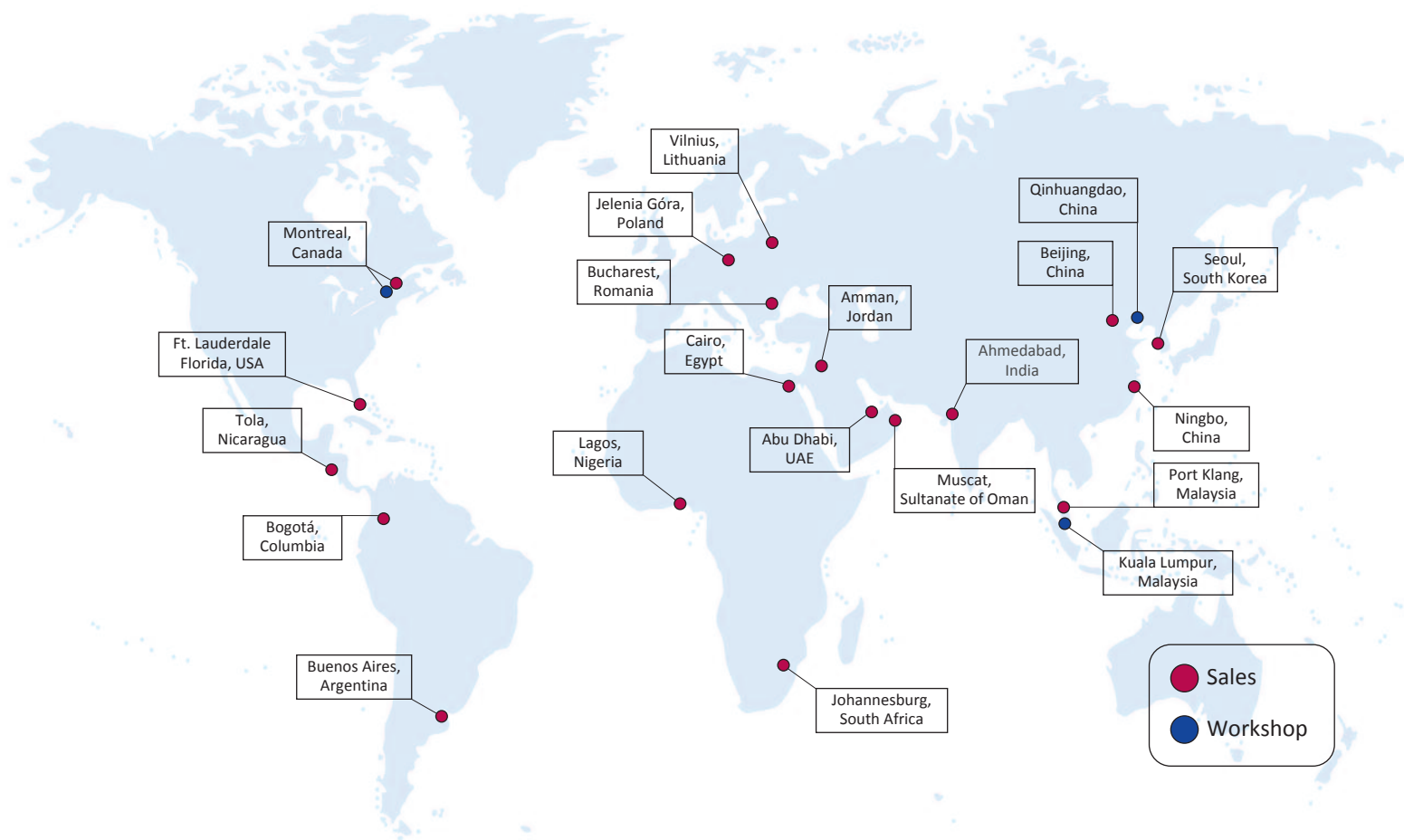
97/23/EC  
Module H



UL  
536

ISCIR Romania | CNCAN Romania | EN 13480-2002 | HAF 604 China | TSG China  
(CRN for all Canadian Provinces)

## Thorburn's Global Presence



www.thorburnflex.com